

GRAPHTEC VINYL CUTTER GUIDELINES

GRAPHTEC CE6000-60, GRAPHTEC FC8600-60, GRAPHTEC FC8600-75

MATERIAL	GRAPHTEC BLADE	FORCE	OFFSET	SPEED		ACCELERATION
				DETAIL CUT - SLOW	REGULAR CUT - FAST	
*16" Perma-TWILL®	45°	15	1	25	1	
*16" Poly-TWILL™	45°	15	1	25	1	
16" PS Poly-TWILL™	45°	15	1	25	1	
3M™ ScotchLite™ 5807	45°	12	1	50	1	
AirFlow™	45°	15	1	43	1	
Carbon Fiber	45°	10	1	40	1	
ECONOPRINT®	45°	18	1	50	1	
Fashion-FILM®	45°	10	1	35	1	
Fashion-FILM® Electric	45°	10	0	35	1	
Fashion-FILM® Metallic II	45°	18	1	40	1	
Fashion-REFLECT™	45°	12	1	21	1	
Flock	45°	28	1	30	1	
Glitter	45°	15	1	40	1	
Glitter Flake™	45°	10 - 25	1	30	1	
Gloss	45°	13	1	25	1	
Glow	45°	10	0	35	1	
GORILLA GRIP® II	45°	10	0	35	1	
Hologram	45°	15	1	40	1	
Neon	45°	11	1	35	1	
Pebble Puff®	45°	20	1	30	1	
Premium Plus™	45°	11	1	35	1	
PS Vinyl	45°	12	1	25	1	
Reflective	45°	11	1	21	1	
Rhinestone Stencil Material	45°	15	1	25	1	
SportFitm Lite™	45°	10	0	35	1	
Super Fitm™	45°	10	0	30	1	
Thermo-FILM®	45°	19	1	50	1	
Thermo-GRIP®	45°	19	1	50	1	

* Requires Magic Mask® - High Tack and 1.5mm blade and Red Tip Blade Holder

The technical details contained in this document are to be used as only a guideline. We recommend that a test cut be conducted before each use due to variations with vinyl cutters, blade holder and cutting strip conditions, and blade sharpness and depth.

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