

Fashion-LITE™



FEED MATERIAL—
into cutter so that the carrier is on the bottom.



PREHEAT & POSITION—
Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (*reads left to right*). Place cover sheet over graphic.



CUT LOGO,
words or numbers in reverse (*mirror image*).



HEAT APPLY—
Temperature: 302°F; 150°C
Time: 15 seconds
Pressure: Medium #5 on Hotronix®



WEED away excess material leaving only the desired graphic on the carrier.



PEEL HOT

Recommended Fabrics

- 100% Cotton
- 100% Polyester
- Poly/cotton blends
- Lycra®/ Spandex blends
- Fleece
- Polyester knits
- Poly/foam & cotton caps
- Polyester Mesh

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing

Accessories Required

EZ Weeder® or Tweezers

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Care Instructions

Machine wash in warm water, using mild detergent. Do not bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Multi-Color Designs

Apply background for 5 seconds. Peel the carrier cool. Align foreground and apply for 15-20 seconds. Peel the carrier cool.

Storage

Stahls' Fashion-LITE™ has an indefinite shelf life when stored at temperatures below 80°F. Keep away from direct heat, sunlight, and humidity.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24 Roland GS-24	45° / 60°	90-100g/70-80g	.25	50cm/s
Graphtec CE6000-60	45°	10	0	35 cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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