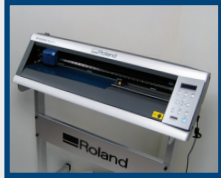


Super Film™



FEED MATERIAL into cutter so that the carrier is on the bottom



PREHEAT & POSITION—
 Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (*reads left to right*). **Place cover sheet over graphic.**

Recommended Fabrics:

Pre-shrunk cotton
 Polyester
 Lycra®/ Spandex
 Nylon

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls® recommends and provides samples of our materials and medias for testing.

Accessories Required:

Kraft Paper or Reusable Cover Sheet
 EZ Weeder® or Tweezers
 Heat Eraser



CUT LOGO, words or numbers in reverse (*mirror image*).



HEAT APPLY—
 Temperature: 280°-290F°;
 138°-143°C
 Time: 5 seconds
 Pressure: medium
 #6 on Hotronix® or 60 psi

Tip: A Heat Printing Pillow or

Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.

Cutting Notes

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

Care Instructions

Machine wash, warm or cold, using mild detergent. Do not use bleach. Tumble dry on low. Do not iron directly onto this material.



WEED away excess material leaving only the desired graphic on the carrier for heat transferring.



PEEL COLD—
 Cover with Kraft paper and reseal for 8 seconds.

Super Film is a stretch product. For improved cutting and weeding of stretch products we recommend a Stahls' Premium Carbide Blade.

Multi-Color Designs

Apply background for 5 seconds, peel cold and reseal for 8 seconds. Apply foreground to background for 5 seconds. Peel cold. Cover with Kraft paper and reseal for 5 seconds.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	45° / 60° Premium Carbide	60-80g	.225/.5	50/35 cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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