

Pre-Cut Letters & Numbers 2-Color Application Instructions

Follow these Pre-Cut Letters & Numbers 2-Color Application Instructions to quickly and easily personalize team uniforms, fan wear, hats, bags, and more with Stahls' **pre-cut heat transfer letters and numbers**.

Recommended Accessories: Cover Sheet, Layout Board, Pre-Mask Tape

TIP: Use a **Heat Printing Pillow** or **Print Perfect Pad** for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.

Material	Layer	Temp	Pressure	Time	Peel	Notes
Acrylic Felt	Background	330°F/165°C	Firm - #8 on Hotronix	20 seconds	N/A	Must be sewn for permanent application
	Foreground	330°F/165°C	Firm - #8 on Hotronix	20 seconds	N/A	
Fashion-FILM™	Background	320°F/160°C	Medium - #5 on Hotronix	2 seconds	Hot	Remove the carrier after each heat application
	Foreground	320°F/160°C	Medium - #5 on Hotronix	15 seconds	Hot	
GORILLA GRIP® II	Background	320°F/160°C	Light - #2 on Hotronix	2 seconds	Cold	Remove the pink liner before heat applying Remove carrier after each layer. Use Vegas Gold, Metallic Gold, and Metallic Silver only as foreground colors
	Foreground	320°F/160°C	Light - #2 on Hotronix	2 seconds Peel carrier cold Cover Re-seal 10 seconds	Cold	
Glitter Flake™	Not recommended for Multi-Color Application					
Hologram	Not recommended for Multi-Color Application					
Poly-TWILL™	Background	330°F/165°C	Medium - #4 on Hotronix	8-10 seconds	N/A	Tack and sew foreground to background before application. Must be sewn after application.
	Foreground	330°F/165°C	Medium - #4 on Hotronix	8-10 seconds	N/A	
Premium Plus™	Background	280-330°F/ 138-165°C	Medium - #5 on Hotronix	2 seconds	Warm	Remove the carrier after each heat application
	Foreground	280-330°F/ 138-165°C	Medium - #5 on Hotronix	8 seconds	Warm	
SportFilm Lite™	Not recommended for Multi-Color Application					
Super Film™	Background	320°F/160°C	Medium - #6 on Hotronix	5 seconds	Cold	Remove the carrier after each heat application
	Foreground	320°F/160°C	Medium - #6 on Hotronix	8 seconds	Cold	
Thermo-FILM®	Background	330°F/165°C	Medium - #4 on Hotronix	2 seconds	Hot	May have a clear carrier, remove after heat applying
	Foreground	330°F/165°C	Medium - #4 on Hotronix	10 seconds	Hot	
Thermo-FLOCK®	Not recommended for Multi-Color Application					
Thermo-GRIP®	Background	330°F/165°C	Medium - #4 on Hotronix	2 seconds	Warm	Remove the carrier after each heat application.
	Foreground	330°F/165°C	Medium - #4 on Hotronix	8-10 seconds	Warm	
Vinyl	Background	330-350°F/ 165-177°C	Medium - #6 on Hotronix	15 seconds	N/A	Remove the paper carrier after each heat application
	Foreground	330-350°F/ 165-177°C	Medium - #6 on Hotronix	30 seconds	N/A	
Wool Felt	Background	330°F/165°C	Firm #8 on Hotronix	20 seconds	N/A	Must be sewn for permanent application
	Foreground	330°F/165°C	Firm #8 on Hotronix	20 seconds	N/A	

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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