



		ROLAND CUTTING SPECS				GRAPHTEC CUTTING SPECS			
		Blade	Force	Offset	Speed (CM/S)	Blade	Force	Offset	Speed
CAD-CUT <sup>™</sup> Heat Transfer Vinyl	3M <sup>™</sup> Scotchlite <sup>™</sup> 5807	45°	130–150g	.25	30	45°	12–14	0	30
	Adhesive	45°	60–80g	.25	20	45°	7–9	0	20
	Chalkboard	45°	70–90g	.25	30	45°	8–10	0	30
	Chroma Bling	45°	120–150g	.25	25–30	45°	10–16	0	25–30
	Fashion-FILM <sup>™</sup> Electric	45°	80–100g	.25	30	45°	8–10	0	30
	Flock II	45°	90–110g	.25	20	45°	9–11	0	20
	Glitter Flake <sup>™</sup>	45°	190–210g	.25	30	45°	18–22	0	30
	Glow	45°	60–90g	.25	30	45°	8–10	0	30
	GORILLA GRIP <sup>™</sup> II	45°	70–100g	.25	20	45°	8–10	0	30
	Hi Vis Color Reflect	45°	130–150g	.25	30	45°	12–14	0	30
	Hologram	45°	140–160g	.25	30	45°	15–17	0	30
	Metallic	45°	60–90g	.25	30	45°	8–10	0	30
	Patterns - Express Print <sup>™</sup>	45°	70–90g	.25	30	45°	8–10	0	30
	Patterns - CAD-COLOR <sup>™</sup> Glitter	45°	140–160g	.25	30	45°	13–15	0	30
	Patterns - CAD-COLOR <sup>™</sup> ORAJET Sign Vinyl	45°	80–100g	.25	30	45°	7–9	0	30
	Perma-TWILL <sup>™</sup>	Twill Blade	140–160g	.5	30	45°	14–16	0	30
	Pressure-Sensitive Poly-TWILL <sup>™</sup>	Twill Blade	140–160g	.5	30	45°	14–16	0	30
	Pressure-Sensitive Glitter Adhesive Vinyl	45°	90–110g	.25	30	45°	6–8	1	25
	Premium Plus <sup>™</sup>	45°	90–100g	.25	20	45°	9–11	0	20
	Reflective II	45°	70–90g	.25	30	45°	11–13	0	30
	Reflective Glitter	45°	120g	.25	25	45°	13	N/A	35
	Silicone Dye-Block <sup>™</sup>	45°	110–130g	.25	20	45°	11–13	0	20
	Soft Flock	45°	70–90g	.25	30	45°	11-13	0	25
	Soft Foam	60°	240–260g	.5	20	45°	24–26	0	20
	SportFilm Lite <sup>™</sup>	45°	90–110g	.25	30	45°	9–11	0	30
	Thermo-FILM <sup>™</sup>	45°	140–160g	.25	30	45°	18–20	0	30
Thermo-GRIP <sup>™</sup>	45°	140–160g	.25	30	45°	18–20	0	30	
UltraWeed	45°	60–90g	.25	20	45°	7–9	0	20	
UV Shift	45°	60–100g	.25	30	45°	7–9	0	30	

### CUTTING NOTES

Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

### CARE INSTRUCTIONS

Machine wash inside out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

### STORAGE

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.



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		Blade	Force	Offset	Speed (CM/S)	Blade	Force	Offset	Speed
CAD-COLOR®	Express Print®	45°	80–100g	.25	30	—	—	—	—
	Glitter	45°	140–160g	.25	20	—	—	—	—
	Premium Print	45°	65–85g	.25	30	—	—	—	—
	Soft Foam	60°	160g	0	25	45°	14	0	25
	Soft Opaque II	45°	50g	.25	20	—	—	—	—
	SuperTEK® Gloss Clear	45°	70–80g	.25	30	—	—	—	—
	SuperTEK® Matte Clear	45°	70–80g	.25	30	—	—	—	—
	SuperTEK® Sublistop™	45°	80–100g	.25	30	—	—	—	—
	SuperTEK® Opaque	45°	70–90g	.25	30	—	—	—	—

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