



# Application Instructions



	TIME	TEMPERATURE (°F)	PRESSURE	PEEL	
CAD-CUT Heat Transfer Vinyl	3M <sup>®</sup> Scotchlite <sup>™</sup> 5807	10–20 seconds	325–350°	Firm	COLD
	ECONOPRINT <sup>®</sup>	12–15 seconds	330°	Light	WARM
	Fashion-FILM <sup>®</sup>	15 seconds	320°	Medium	HOT
	Fashion-FILM <sup>®</sup> Electric	15 seconds	320°	Medium	HOT
	Flock	15–20 seconds	320°	Medium	COLD
	Glitter Flake <sup>™</sup>	10–12 seconds	290–302°	Medium	HOT
	Glow	10–15 seconds	305°	Medium	WARM
	GORILLA GRIP <sup>®</sup> II	2 sec, peel COLD, cover & seal 10 sec	320°	Light	COLD
	Heat Press Adhesive	3–5 seconds	300°	Light	HOT
	Hologram	10–15 seconds	320°	Firm	COLD
	Patterns - Express Print <sup>®</sup>	15–20 seconds	300°	Medium	WARM
	Pressure-Sensitive Poly-TWILL <sup>™</sup>	10 seconds, must be sewn	330°	Medium	—
	Premium Plus <sup>™</sup>	8–12 seconds	280–330°	Medium	WARM or COLD
	Reflective II	10–12 seconds	290–302°	Medium	HOT
	Silicone Dye-Block <sup>™</sup>	10–15 seconds	302°	Medium	COLD
	SportFilm Lite <sup>™</sup>	15 seconds	320°	Medium	WARM
	Thermo-FILM <sup>®</sup>	6-8 seconds	330°	Medium	HOT
Thermo-GRIP <sup>®</sup>	6-8 seconds	330°	Medium	WARM	
Twill, Appliqué Fabrics, & More	Acrylic Felt	20 seconds	330°	Firm	—
	Appliqué Fabrics	10–15 seconds, must be sewn	330°	Medium	—
	Felt Fabric	20 seconds	330°	Firm	—
	Glitter Flake <sup>™</sup>	10–12 seconds	290–302°	Medium	HOT
	Perma-TWILL <sup>®</sup>	20 seconds	350°	Medium-Firm	—
	Poly-TWILL <sup>™</sup>	10 seconds, must be sewn	330°	Medium	—
	Pressure Sensitive Poly-TWILL <sup>™</sup>	10 seconds, must be sewn	330°	Medium	—
	Thermo-FILM <sup>®</sup>	6–8 seconds	330°	Medium	—
	Thermo-GRIP <sup>®</sup>	6–8 seconds	330°	Medium	—
	Uncoated Poly-TWILL <sup>™</sup>	10 seconds, must be sewn	330°	Medium	—
Vinyl	3-5 sec, remove paper, cover & seal 15 sec	330–350°	Medium	—	
CAD-COLOR <sup>®</sup>	Express Print <sup>®</sup>	15-20 seconds	300°	Medium	WARM
	SuperTEK <sup>®</sup> Opaque	5 sec, peel WARM, cover & seal 5 sec	280–300°	Medium	WARM
	SuperTEK <sup>®</sup> Gloss Clear	5 sec, peel COLD, cover & seal 5 sec	280–300°	Medium	COLD
	SuperTEK <sup>®</sup> Matte Clear	5 sec, peel COLD, cover & seal 5 sec	280–300°	Medium	COLD
	SuperTEK <sup>®</sup> Sublistop <sup>™</sup>	5 sec, peel WARM, cover & seal 5 sec	280–300°	Medium	WARM
CAD-PRINTZ <sup>®</sup>	Glitter Flake <sup>™</sup>	10–15 seconds	320°	Firm	HOT
	Perma-TWILL <sup>®</sup>	20 seconds	300°	Medium	—
	Sublimation Transfers	60 seconds	395°	Medium	HOT
	Texture-TWILL <sup>™</sup>	20 seconds	300°	Medium	—

## CUTTING NOTES

Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

## CARE INSTRUCTIONS

Machine wash inside out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

## STORAGE

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.