



	TIME	TEMPERATURE (°F)	PRESSURE	PEEL	
CAD-CUT® Heat Transfer Vinyl	3M™ Scotchlite™ 5807	10–20 seconds	325–350°	Firm	HOT
	Adhesive	3–5 seconds	300°	Light	HOT
	Chalkboard	15 seconds	275°	Medium	WARM
	Chroma Bling	10 seconds	300°	Medium	WARM
	Fashion-FILM® Electric	10–15 seconds	305°	Medium	HOT
	Flock II	15 seconds	310°	Medium	WARM
	Foil (for use on CAD-CUT® Adhesive)	8–10 seconds	300°	Firm	COLD
	Glitter Flake™	10–12 seconds	290–302°	Medium	HOT
	Glow	10–15 seconds	305°	Medium	WARM
	GORILLA GRIP® II	2 sec, peel COLD, cover & seal 10 sec	320°	Light	COLD
	Hi Vis Color Reflect	20 seconds	325–350°	Medium	COLD
	Hologram	10–15 seconds	320°	Firm	COLD
	Metallic	8–10 seconds	285°	Medium	COLD
	Patterns - Express Print®	15–20 seconds	300°	Medium	WARM
	Patterns - Glitter	12 seconds	302°	Medium	HOT
	Perma-TWILL®	20 seconds	350°	Firm	HOT
	Premium Plus™	8–12 seconds	280–300°	Medium	WARM-HOT
	Reflective II	10–12 seconds	290–302°	Medium	HOT
	Reflective Glitter	15 seconds	300°	Medium	WARM
	Silicone Dye-Block™	10–15 seconds	290–302°	Medium	COLD
	Soft Flock	15 seconds	311°	Light-Medium	WARM
	Soft Foam	15 seconds	300°	Light-Medium	COLD
	SportFilm Lite™	10–12 seconds	302°	Medium	WARM
	Thermo-FILM®	6-8 seconds	330°	Medium	HOT
	Thermo-GRIP®	6-8 seconds	330°	Medium	WARM
	Ultraweed™	12 seconds	260–300°	Medium	HOT

CUTTING NOTES

Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

CARE INSTRUCTIONS

Machine wash inside out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

STORAGE

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.



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Twill, Appliqué Fabrics, & More	Acrylic Felt	20 seconds	330°	Firm	—
	Appliqué Fabrics	10–15 seconds, must be sewn	330°	Medium	—
	Felt Fabric	20 seconds, must be sewn	330°	Firm	—
	Glacier TWILL	10 seconds, must be sewn	330°	Medium	—
	Glitter Flake™	10–12 seconds	290–302°	Medium	HOT
	Perma-TWILL®	20 seconds	350°	Medium	—
	Poly-TWILL™	10 seconds, must be sewn	330°	Medium	—
	Pressure Sensitive Poly-TWILL™	10 seconds, must be sewn	330°	Medium	—
	Thermo Adhesive™	3 sec, peel COLD, cover & seal 5–15 sec	350°	Medium	COOL
	Thermo-FILM®	6–8 seconds	330°	Medium	HOT
	Thermo-GRIP®	6–8 seconds	330°	Medium	HOT
	Uncoated Poly-TWILL™	10 seconds, must be sewn	330°	Medium	—
CAD-COLOR®	Express Print®	15-20 seconds	300°	Medium	WARM
	Glitter	12 seconds	302°	Medium	HOT
	Soft Foam	15 seconds	302°	Medium	HOT
	Soft Opaque	15 seconds	310°	Medium	HOT
	SuperTEK® Opaque	5 sec, peel WARM, cover & seal 5 sec	280–300°	Medium	WARM
	SuperTEK® Gloss Clear	5 sec, peel COLD, cover & seal 5 sec	280–300°	Medium	COLD
	SuperTEK® Matte Clear	5 sec, peel COLD, cover & seal 5 sec	280–300°	Medium	COLD
	SuperTEK® Sublistop™	5 sec, peel WARM, cover & seal 5 sec	280–300°	Medium	WARM
CAD-PRINTZ®	Glitter Flake™	10–12 seconds	290–302°	Medium	HOT
	Perma-TWILL®	20 seconds	300°	Medium	—
	Sublimation Transfers	60 seconds	395°	Medium	HOT
	Texture-TWILL™	20 seconds	300°	Medium	—

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