

## Numbers

For application on cotton, polyester or poly/cotton blends.

### 1. PREPARE YOUR MACHINE

Allow for warm up time.

Temperature: **365°**

Time: **4 Seconds**

Pressure: **Med/Firm 6-8**



#### PREHEAT BOTTOM PAD

Before applying, lock the top platen down for 60 seconds.  
This helps the ink to flow properly during application.

#### Note:

These recommended time, temperature and pressure settings are for Stahls' Hotronix® heat seal machines. Settings on other heat presses may vary based on their inconsistencies. For heat presses other than Hotronix® use a temperature setting 10° hotter.

#### Numbers Tip:

This product can also be applied at 340 degrees, for 10 seconds, peeling warm.

### 2. PREPRODUCTION

- Please check transfers carefully before applying. We provide an extra transfer for testing to your quality standards.
- Cut the transfer into 4 pieces and apply on test material until desired results are achieved. If you are unable to get desired results, please call us before starting job.



### 3. PREHEAT GARMENT

- Place garment on platen.
- Press for 3-5 seconds or until there is no more steam to remove wrinkles and moisture.
- Check to be sure there are no obstructions such as buttons, pockets or seams. If there are, raise the print area only with Print Perfect pad or mouse pad.



### 4. POSITION & PRESS

- Place the numbers face down on the garment.
- Close the machine.
- Press for 4 seconds.



### 5. PAUSE & PEEL

- Open the machine.
- Pause 3-5 seconds.
- Peel off the transfer papers quickly in a smooth, even motion.

