

## PS Sign Polyester Film



**FEED MATERIAL**  
 into cutter so that the paper carrier is on the bottom.



**REMOVE PAPER CARRIER**  
 by gently "rolling" the carrier off the back of the vinyl. Do not remove the paper carrier until ready to apply to substrate.

### Recommended Substrates

Window Store Fronts  
 Glass Doors  
 Glassware  
 Glass-like Substrates



**CUT** image in positive form.



**PREP SURFACE—**  
 Be certain the surface of the substrate is smooth, clean and lint-free before positioning the vinyl graphic.

### Accessories Required

Pre-Mask Tape  
 Plastic Squeegee  
 EZ Weeder® or Tweezers



**WEED** away excess material leaving only the desired graphic on the carrier.



**POSITION GRAPHIC—**  
 Use squeegee to remove any air bubbles.

### Cutting Notes

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/8"

### Durability

Brushed Silver - 2 year outdoor durability  
 Brushed Gold - 6 months outdoor durability



**PLACE** the Pre-Mask tape over the graphic, making sure to smooth out any air bubbles with a plastic squeegee.



**REMOVE PRE-MASK AND FINISH APPLICATION.**  
 Once graphic is positioned as desired, remove the Pre-Mask Tape and repeat pressing of graphic, from center of design out, with fingers. Do not use squeegee directly on vinyl.

### Storage

Store in cool, dry area. For best results, keep unused vinyl rolled until ready to cut and apply.

If air bubbles remain, simply puncture with small straight pin and press out with fingers.

## CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GS-24	45°	180g	.225	30 cm/s
Graphtec	45°	11	1	20 cm/s

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