

GLITTER FLAKE



FEED MATERIAL—
into cutter so that the carrier is on the bottom.



PREHEAT & POSITION—
Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (*reads left to right*). Place cover sheet over graphic.

Recommended Fabrics

Cotton
Polyester
Poly/cotton blends
Lycra/Spandex

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and media for testing.

Accessories Required

Kraft Paper or Reusable Cover Sheet
EZ Weeder® or Tweezers



CUT LOGO,
words or numbers in reverse (*mirror image*).



HEAT APPLY—
Cottons & Cotton Blends
Temperature: 302°F; 150°C
Time: 10-12 seconds
Pressure: Medium
#6 on Hotronix®

Polyester, Lycra®/Spandex
Temperature: 290°F; 143°C
Time: 10-12 seconds
Pressure: Medium
#6 on Hotronix®

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

Care Instructions

Turn garment inside out. Machine wash Warm or Hot using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Multi-Color Designs

Not recommended for multi-layer applications.

Storage

Store in a cool and dry area. Keep away from direct heat, sunlight and humidity.

Please Note: When Light Pink Glitter Flake is applied to dark colored fabrics, the light pink color becomes iridescent.



WEED away excess material leaving only the desired graphic on the carrier.



PEEL HOT—

Create a brilliant sparkle on garments with CAD-CUT® Glitter Flake heat transfer material.

CUTTER GUIDELINES

CUTTER	PREMIUM BLADE	FORCE	OFFSET	SPEED
Roland GX-24	45° / 60°	200-210g / 160-200g	.25 / .5	50cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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