**GORILLA GRIP® II**

**Recommended Fabrics:**
- Cotton — excludes hot pink
- Nylon
- Nylon meshes
- Cordura®

*Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing. Hot Pink is not recommended for Cotton fabrics.*

**Accessories Required:**
- Kraft Paper or Reusable Cover Sheet
- EZ Weeder® or Tweezers

**Cutting Notes**
- You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/8” for lettering & logos.

**Care Instructions**
- Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto GORILLA GRIP® II.

**Multi-Color Designs**
- Apply background for 2 seconds; Peel COLD. Apply foreground for 2 seconds; Peel COLD. Cover with Kraft Paper and heat seal for 10 seconds at 320° F, light pressure.

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**CUT LOGO, words or numbers in reverse (mirror image).**

**HEAT APPLY—**
- Temperature: 320°F; 160°C
- Time: 2 seconds
- Pressure: light

*Tip: A Heat Printing Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.*

**WEED away excess material leaving only the desired graphic on the carrier for heat transferring.**

**PEEL COLD—** The design must cool completely before peeling the carrier.

**FINAL APPLICATION—** Place cover sheet over graphic and reseal for 10 seconds.

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**CUTTER GUIDELINES**

<table>
<thead>
<tr>
<th>CUTTER</th>
<th>BLADE</th>
<th>FORCE</th>
<th>OFFSET</th>
<th>SPEED</th>
</tr>
</thead>
<tbody>
<tr>
<td>Roland GX-24</td>
<td>60° / 45°</td>
<td>80-100g / 100-150g</td>
<td>.30 / .25</td>
<td>50cm/s</td>
</tr>
<tr>
<td>Ioline 100</td>
<td>45°</td>
<td>150g</td>
<td>.15</td>
<td>12:30</td>
</tr>
<tr>
<td>Ioline 300</td>
<td>30°</td>
<td>100g</td>
<td>.15</td>
<td>12:15</td>
</tr>
</tbody>
</table>

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller’s and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.