

Fashion-FILM™ Electric



FEED MATERIAL—
into cutter so that the carrier is on the bottom.



PREHEAT & POSITION—
Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (*reads left to right*). Place cover sheet over graphic.

Recommended Fabrics

Cotton
Polyester
Poly/cotton blends
Lycra®/ Spandex blends
Polyester knits
Polyester mesh
Poly/foam & cotton caps
Satin

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.



CUT LOGO,
words or numbers in reverse (*mirror image*).



HEAT APPLY—
Temperature: 320°F; 160°C
Time: 15 seconds
Pressure: medium
#5 on Hotronix®

Tip: A Heat Printing Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.

Accessories Required

Kraft Paper or Reusable Cover Sheet
EZ Weeder® or Tweezers

Cutting Notes

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

Care Instructions

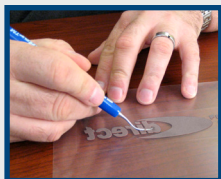
Turn garment inside out. Machine wash Cold using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Multi-Color Designs

Apply Background for 2 seconds, Peel carrier Hot. Repeat for additional colors. Finish with final application of 15 seconds. Peel Hot.

Storage

Stahls' Fashion-FILM™ Electric should be stored around 65 to 70 degrees Fahrenheit with 50% relative humidity. We recommend shelf life for materials be one year.



WEED away excess material leaving only the desired graphic on the carrier.



PEEL HOT—

Unlike any other product on the market, CAD-CUT® Fashion-FILM™ Electric features a high energy palette designed to inspire your customers. Select from 8 different colors featuring a unique jeweled like finish.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	45° / 60°	100g / 130g	.225 / .425	50cm/s
Ioline 100	45° / 60°	110g / 40g	.15 / .45	12:30
Ioline 300	30° / 45°	165g / 160g	.15	12:30
Ioline 300 Prism Color Only	60°	100 -130g	.25	12:10

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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