

# CAD-PRINTZ® Full Color Digital Transfers



Express Print®



Texture-TWILL®



Premium Print



SuperTEK® Opaque



## Digital Goes Where Other Decorating Methods Can't!

CAD-PRINTZ® are vibrant, full color, high-definition logos that allow you to say “yes” to more jobs and more sales. They’re the perfect choice for left chest logos and hard-to-decorate six panel caps, and are the ideal decorating solution when screen printing and embroidery are not an option. CAD-PRINTZ® apply to almost any fabric type, including neoprene, nylon, and leather. Print over seams, near zippers, or on pockets with ease.

Short runs? Tight deadlines? No problem! With low minimums and no per-color fees, CAD-PRINTZ® Full Color Digital Transfers are a cost-effective decoration method when you need your customer's logos or designs printed fast. Most orders ship within 24 hours.

### Available In:

SuperTEK® Opaque, SuperTEK® Gloss Clear, SuperTEK® Matte Clear, SuperTEK® Sublistop™, Express Print®, Perma-TWILL®, Texture-TWILL®, Sublimation Transfers, Glitter Flake™, Soft Opaque, and Premium Print.

# Application Instructions

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## Express Print®

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**Time:** 15-20 seconds  
**Temperature:** 300°F  
**Pressure:** Medium (#5)  
**Peel:** Warm

## Sublimation Transfers

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**Time:** 60 seconds  
**Temperature:** 395°F  
**Pressure:** Medium (#6)  
**Peel:** Hot

## SuperTEK® Opaque

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**Time:** Tack for 5 seconds, peel warm, cover and seal 5 seconds.  
**Temperature:** 280-300°F  
**Pressure:** Medium (#6)  
**Peel:** Warm

## Perma-TWILL®

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**Time:** 20 seconds  
**Temperature:** 300°F  
**Pressure:** Medium (#6)  
Cover sheet needed for each design. Discard after application.

## Texture-TWILL®

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**Time:** 20 seconds  
**Temperature:** 300°F  
**Pressure:** Medium (#6)  
Cover sheet needed for each design. Discard after application.

## Premium Print

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**Time:** 15-20 seconds  
**Temperature:** 300°F  
**Pressure:** Medium (#6)  
**Peel:** Warm

## SuperTEK® Sublistop™

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**Time:** Tack for 5 seconds, peel warm, cover and seal 5 seconds.  
**Temperature:** 280-300°F  
**Pressure:** Medium (#6)  
**Peel:** Warm

## SuperTEK® Gloss Clear

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**Time:** Tack for 5 seconds, peel cold, cover and seal 5 seconds.  
**Temperature:** 280-300°F  
**Pressure:** Medium (#6)  
**Peel:** Cold

## SuperTEK® Matte Clear

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**Time:** Tack for 5 seconds, peel cold, cover and seal 5 seconds.  
**Temperature:** 280-300°F  
**Pressure:** Medium (#6)  
**Peel:** Cold

## Soft Opaque

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**Time:** 15 seconds  
**Temperature:** 310°F  
**Pressure:** Medium (#6)  
**Peel:** Hot

## Glitter Flake™

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**Time:** 10-12 seconds  
**Temperature:** 290°F (Synthetic Fabrics), 302°F (Cotton & Cotton Blends)  
**Pressure:** Medium (#6)  
**Peel:** Hot  
Use cover sheet