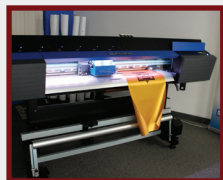


## GlitterTEK™



**FEED MATERIAL**  
 into plotter/  
 cutter so that  
 the media  
 faces up.



**PLACE MASK** over the  
 graphic, making sure to  
 smooth out any air bubbles.

*Note: Graphic should be masked  
 immediately after weeding.*

**REMOVE BACKING**

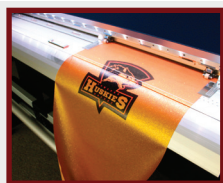


**PRINT DESIGN**  
 in  
 positive form.



**PREHEAT & POSITION**  
 Preheat garment for 10  
 seconds, prior to application.  
 Position & place cover sheet  
 over graphic.

*Note: Pre-heating polyester  
 garments is not recommended.*



**CUT DESIGN**  
 Most designs  
 may be cut  
 immediately.  
 Some designs  
 may require  
 15-30 minute  
 dry time.



**HEAT APPLY**  
 Temperature: 265-285°F;  
 129 - 141°C  
 Time: 8-10 seconds  
 Pressure: medium  
 #5-6 on Hotronix®

*Tip: A Heat Printing Pillow or Print  
 Perfect Pad is recommended  
 for even pressure when working  
 around zippers, buttons, heavy  
 seams or mesh reversible jerseys.*



**WEED** Away  
 the excess  
 media.



**PEEL**  
 Peel Mask HOT

### Description

For use with solvent and eco solvent  
 print and cut systems. CAD-COLOUR®  
 GlitterTEK is a glitter based heat  
 transfer material that can be multi-  
 layered with itself TEK\* products,  
 Fashion-REFLECT™\*\* or Super Film™  
 for unique finishes & effects\*. It  
 offers a soft flexible hand as well as  
 great stretch and recovery.

*\*Not including Sublistop™*

*\*\*When layering with Fashion-REFLECT™,  
 GlitterTEK is recommended as the bot-  
 tom layer. GlitterTEK on top of Fashion-  
 REFLECT™ will reduce the reflectivity of this  
 media.*

### Recommended Fabrics

#### Synthetic Fibers

Polyester

Uncoated nylon

**NOTE: This product is not  
 recommended for use on cotton  
 fabrics.**

*Due to the combination of fabrics, weaves,  
 coatings and dyes used in the textile industry,  
 Stahls' recommends and provides samples  
 of our materials and medias for testing.*

### Accessories Required

CAD-COLOUR® Solutions Mask

Kraft Paper or Reusable Cover Sheet

EZ Weeder® or Tweezers

### Cutting Notes

Be sure to perform test cuts to  
 ensure proper blade depth when  
 cutting. Cutting too deep will result in  
 weeding or masking difficulties.

### Care Instructions

For best results, turn garment inside  
 out. Machine wash in cold water on  
 a delicate cycle using mild detergent.  
 Do not bleach. Do not iron directly on  
 transfer. Line Dry. Do not dry clean.

### Storage

If designs will not be heat applied  
 immediately, return masked designs  
 to paper backing for storage. Avoid  
 humid spaces and extreme changes  
 in temperature.

## CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland SPi/VPi/VSi	45°	70g	0.225mm	30cm/s
Roland GS-24	45°	110-120g	0.25mm	30cm/s
Graphtec CE6000-60	45°, 0.9mm	18-20g	0.15mm	30cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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