**SuperTEK™ OPAQUE**

**APPLICATION INSTRUCTIONS FOR**

**PRINT**

**DESIGN** in positive form.

**PREHEAT & POSITION** — Preheat garment for 10 seconds, prior to application. Position & place cover sheet over graphic.

**CUT DESIGN** — If cutting through ink, let the print dry for 30 minutes otherwise you may cut immediately. Dry times may vary.

**HEAT APPLY** — Temp: 280-300°F; 138-150°C
Time: 5 seconds
Pressure: medium #6 on Hotronix®
When using with the Hotronix Sports Ball Press
Time: 8 Seconds
Temperature: 230°F/110°C
Pressure: Firm (top platen should make contact with the ball 2 inches before final lockdown)
Peel: Cool
Note: For textured balls, remove carrier and heat apply for an additional 8 seconds.

**WEED** away the excess media. If the design was cut immediately, the print must dry 30-60 minutes before proceeding.

**PEEL MASK WARM** — FINAL APPLICATION — Place cover sheet over graphic and reseal for 5 seconds.

**Recommended Fabrics**
- Cotton
- Polyester
- Lycra®/Spandex
- Nylon
- Cordura®
- Leather
- Neoprene

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.

**Accessories Required**
- Kraft Paper Cover Sheet
- EZ Weeder™ or Tweezers
- Solutions Mask

**Cutting Notes**
For detailed designs, Premium Blade is recommended.
Be sure to perform test cuts to ensure proper blade depth when cutting.
Cutting too deep will result in weeding or masking difficulties.

**Care Instructions**
For best results, turn garment inside out. Machine wash warm or cold using mild detergent. Do not bleach.
Do not iron directly on transfer. Tumble dry low setting. Do not dry clean.

**Storage**
If designs will not be heat applied immediately, return masked designs to paper backing for storage. Avoid humid spaces and extreme changes in temperature.

**Inks**
- Solvent
- Eco-Solvent

**Application Range**
Standard temperature for application is 300°F.
The temperature may be adjusted up to 20 degrees lower for heat sensitive fabrics.

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**CUTTER GUIDELINES**

<table>
<thead>
<tr>
<th>CUTTER</th>
<th>BLADE</th>
<th>FORCE</th>
<th>OFFSET</th>
<th>SPEED</th>
</tr>
</thead>
<tbody>
<tr>
<td>Roland SP-300</td>
<td>45°</td>
<td>80-90g</td>
<td>.25</td>
<td>30cm/s</td>
</tr>
<tr>
<td>Roland VP-300</td>
<td>45°</td>
<td>80-90g</td>
<td>.25</td>
<td>30cm/s</td>
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<tr>
<td>Roland XC-540</td>
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<td>80-90g</td>
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<tr>
<td>Roland GX-24</td>
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<td>30cm/s</td>
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</tbody>
</table>

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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