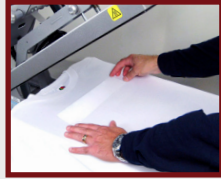


## SuperTEK™ GLOSS & MATTE CLEAR



**FEED MATERIAL**—  
 into plotter/  
 cutter so that  
 the media  
 faces up.

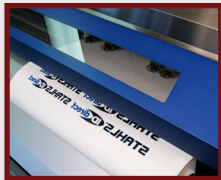


**PREHEAT & POSITION—**  
 Preheat garment for 10  
 seconds, prior to application.  
 Position & place cover sheet  
 over graphic.

### Recommended Fabrics

Cotton  
 Polyester  
 Lycra®/ Spandex  
 Most Nylons

*Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.*



**PRINT DESIGN—**  
 in reverse  
 (mirror  
 image).



**HEAT APPLY—**  
 Temp: 280-300°F; 138-150°C  
 Time: 5 seconds  
 Pressure: medium  
 #6 on Hotronix®

*Tip: A Heat Printing Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.*

### Accessories Required

Kraft Paper Cover Sheet  
 EZ Weeder™ or Tweezers

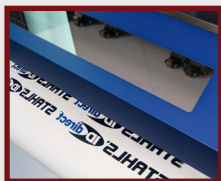
### Cutting Notes

**For detailed designs  
 Premium Blade is recommended**

Be sure to perform test cuts to ensure proper blade depth when cutting. Cutting too deep will result in weeding or masking difficulties.

### Care Instructions

For best results, turn garment inside out. Machine wash warm or cold using mild detergent. Do not bleach. Do not iron directly on transfer. Tumble dry low setting. Do not dry clean.



**CUT DESIGN—**  
 If cutting  
 through ink, let  
 the print dry for  
 30 minutes  
 otherwise you may  
 cut immediately.  
 Dry times may  
 vary.



**PEEL COLD**



**WEED** the  
 excess media.



**FINAL APPLICATION—**  
 Place cover sheet over  
 graphic and reseal for  
 5 seconds.

### Storage

If designs will not be heat applied immediately, return masked designs to paper backing for storage. Avoid humid spaces and extreme changes in temperature.

### Inks

Solvent  
 Eco-Solvent

### Application Range

Standard temperature  
 for application is 300°F.

The temperature may be adjusted up to 20 degrees lower for heat sensitive fabrics.

## CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland SP-300	45°	80-90g	.25	30cm/s
Roland VP-300	45°	80-90g	.25	30cm/s
Roland XC-540	45°	80-90g	.25	30cm/s
Roland GX-24	45°	80-90g	.25	30cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

CAD-CUT, CAD-COLOR, SuperTEK, FoilTEK, TEK & Hotronix are trademarks & ® trademarks of trademarks of STAHL'S®  
 with one or more patents or patents pending.  
 STAHL'S® 2014 - All International Rights Reserved