SuperTEK™ Gloss & Matte Clear

Print Design—In reverse (mirror image).

Cut Design—If cutting through ink, let the print dry for 30 minutes otherwise you may cut immediately. Dry times may vary.

Peel Cold

Heat Apply—Temp: 280-300°F; 138-150°C Time: 5 seconds Pressure: medium #6 on Hotronix®
Tip: A Heat Printing Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.

Recommended Fabrics
- Cotton
- Polyester
- Lycra®/Spandex
- Most Nylons

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls’ recommends and provides samples of our materials and medias for testing.

Accessories Required
- Kraft Paper Cover Sheet
- EZ Weeder™ or Tweezers

Cutting Notes
- For detailed designs Premium Blade is recommended
- Be sure to perform test cuts to ensure proper blade depth when cutting. Cutting too deep will result in weeding or masking difficulties.

Care Instructions
- For best results, turn garment inside out. Machine wash warm or cold using mild detergent. Do not bleach. Do not iron directly on transfer. Tumble dry low setting. Do not dry clean.

Storage
- If designs will not be heat applied immediately, return masked designs to paper backing for storage. Avoid humid spaces and extreme changes in temperature.

Inks
- Solvent
- Eco-Solvent

Application Range
- Standard temperature for application is 300°F.
- The temperature may be adjusted up to 20 degrees lower for heat sensitive fabrics.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer’s control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller’s and manufacturer’s only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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Cutter Guidelines

<table>
<thead>
<tr>
<th>Cutter</th>
<th>Blade</th>
<th>Force</th>
<th>Offset</th>
<th>Speed</th>
</tr>
</thead>
<tbody>
<tr>
<td>Roland SP-300</td>
<td>45°</td>
<td>80-90g</td>
<td>.25</td>
<td>30cm/s</td>
</tr>
<tr>
<td>Roland VP-300</td>
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