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Express Print®, Opaque, Clear, Crystal Clear Matte, Perma-TWILL®, Texture-Twill™, Sub Block, Sublimation Transfers



800-478-2457 • Para español 800-521-4384 **Stahls.com** Express Print® Time: 15-20 seconds, peel WARM

Temperature: 320°F Pressure: Medium (#5)

Based on Stahls' Hotronix® Heat Presses

Opaque Time: 5 seconds, peel WARM,

cover and seal 5 seconds **Temperature:** 305°F **Pressure:** Firm (#7)

Based on Stahls' Hotronix® Heat Presses

Clear Time: 5 seconds, peel HOT, cover and seal 5 seconds

Temperature: 305°F Pressure: Medium (#6)

Based on Stahls' Hotronix® Heat Presses

Crystal Clear Matte Time: 15 seconds, peel COLD

Temperature: 320°F Pressure: Medium (#5)

Based on Stahls' Hotronix® Heat Presses

Perma-TWILL® Time: 20 seconds

Temperature: 300°F Pressure: Medium (#6)

Cover sheet needed for each design. Discard cover sheet after application. Based on Stahls' Hotronix® Heat Presses

Texture-Twill Time: 20 seconds

Temperature: 300°F Pressure: Medium (#6)

Cover sheet needed for each design. Discard cover sheet after application. Based on Stahls' Hotronix® Heat Presses

Sub Block Time: 2 seconds, peel WARM, cover and seal 12-15 seconds

Temperature: 330°F **Pressure:** Firm (#7)

Based on Stahls' Hotronix® Heat Presses

Sublimated Transfers
Time: 60 seconds, peel HOT, cover and seal 5 seconds

Temperature: 395°F
Pressure: Medium (#6)
Based on Stahls' Hotronix® Heat Presses

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* Patent pending

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Temperature: 320°F Pressure: Medium (#5)

Based on Stahls' Hotronix® Heat Presses

Opaque Time: 5 seconds, peel WARM,

cover and seal 5 seconds
Temperature: 305°F
Pressure: Firm (#7)

Based on Stahls' Hotronix® Heat Presses

Clear Time: 5 seconds, peel HOT, cover and seal 5 seconds

Temperature: 305°F
Pressure: Medium (#6)

Based on Stahls' Hotronix® Heat Presses

Crystal Clear Matte Time: 15 seconds, peel COLD

Temperature: 320°F Pressure: Medium (#5)

Based on Stahls' Hotronix® Heat Presses

Perma-TWILL® Time: 20 seconds

Temperature: 300°F Pressure: Medium (#6)

Cover sheet needed for each design. Discard cover sheet after application. Based on Stahls' Hotronix® Heat Presses

Texture-Twill Time: 20 seconds

Temperature: 300°F Pressure: Medium (#6)

Cover sheet needed for each design. Discard cover sheet after application. Based on Stahls' Hotronix® Heat Presses

Sub Block Time: 2 seconds, peel WARM,

cover and seal 12-15 seconds
Temperature: 330°F
Pressure: Firm (#7)

Based on Stahls' Hotronix® Heat Presses

Based off Starils Flotronix Fleat Flesses

Sublimated Transfers Time: 60 seconds, peel HOT, cover and seal 5 seconds

Temperature: 395°F
Pressure: Medium (#6)

Based on Stahls' Hotronix® Heat Presses



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