

# CAD-PRINTZ® Full Color Digital Transfers



Express Print®



Texture-TWILL™



SuperTEK™ Matte Clear



SuperTEK™ Opaque

## Digital Goes Where Other Decorating Methods Can't!

CAD-PRINTZ® are vibrant, full colour, high definition logos that allow you to say, “yes” to more jobs and more sales. They are the perfect choice for left chest logos and hard to decorate six panel caps. They're the ideal decorating solution when screen printing and embroidery are not an option. CAD-PRINTZ® apply to almost any type of fabric, including neoprene, nylon, and leather. Print over seams, near zippers, or on pockets.

Short runs? Tight deadlines? No problem! With low minimums and no per colour fees CAD-PRINTZ® full color digital transfers are a cost-effective decoration method when you need your client's logos printed fast. Most orders ship within 24 hours.

### Available in:

SuperTEK™ Opaque, SuperTEK™ Gloss Clear, SuperTEK™ Matte Clear, SuperTEK™ Sublistop, FoilTEK™, Express Print®, Solutions® Opaque, Perma-TWILL®, Texture-TWILL™, Sublimation Transfers, CAD-PRINTZ® Glitter Flake™, CAD-COLOUR® Defense, CAD-COLOUR® INSTA Print

# Application Instructions

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## Express Print®

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**Time:** 15-20 Seconds  
**Temperature:** 300°F  
**Pressure:** Medium (#5)  
**Peel:** Warm

## Solutions® Opaque

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**Time:** 5 Seconds, Cover and Seal 5 Seconds  
**Temperature:** 305°F  
**Pressure:** Medium (#7)  
**Peel:** Warm

## Sublimation

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**Time:** 60 Seconds  
**Temperature:** 395°F  
**Pressure:** Medium (#6)  
**Peel:** Hot

## FoilTEK™

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**Time:** Tack for 5 Seconds, peel warm, cover and seal 5 Seconds.  
**Temperature:** 280-320°F  
**Pressure:** Medium (#6)  
**Peel:** Warm

## SuperTEK™ Opaque

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**Time:** Tack for 5 Seconds, peel warm, cover and seal 5 Seconds.  
**Temperature:** 280-320°F  
**Pressure:** Medium (#6)  
**Peel:** Warm

## Perma-TWILL®

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**Time:** 20 Seconds  
**Temperature:** 300°F  
**Pressure:** Medium (#6)  
Cover Sheet needed for each design. Discard cover sheet after application.

## Texture-TWILL™

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**Time:** 20 Seconds  
**Temperature:** 300°F  
**Pressure:** Medium (#6)  
Cover Sheet needed for each design. Discard cover sheet after application.

## SuperTEK™ Sublistop™

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**Time:** Tack for 5 Seconds, peel warm, cover and seal 5 Seconds.  
**Temperature:** 280-320°F  
**Pressure:** Medium (#6)  
**Peel:** Warm

## SuperTEK™ Gloss Clear

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**Time:** Tack for 5 Seconds, peel cold, cover and seal 5 Seconds.  
**Temperature:** 280-320°F  
**Pressure:** Medium (#6)  
**Peel:** Cold

## SuperTEK™ Matte Clear

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**Time:** Tack for 5 Seconds, peel cold, cover and seal 5 Seconds.  
**Temperature:** 280-320°F  
**Pressure:** Medium (#6)  
**Peel:** Cold

## CAD-PRINTZ® Soft Opaque

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**Time:** 15 Seconds  
**Temperature:** 310°F  
**Pressure:** Medium (#6)  
**Peel:** Hot

## CAD-COLOUR® INSTA Print

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**Time:** 15 Seconds  
**Temperature:** 300°F  
**Pressure:** Medium (#6)  
**Peel:** Warm

## CAD-COLOUR® DEFENSE

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**Time:** 15 Seconds  
**Temperature:** 266°F  
**Pressure:** Medium (#6)  
**Peel:** Wait 5 seconds, peel warm

## CAD-PRINTZ® Glitter Flake™

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**Time:** 10-12 Seconds  
**Temperature:** 302°F (Cottons & Cotton Blends)  
290°F (Polyester, Lycra/Spandex, Nylons)  
**Pressure:** Medium (#6)  
**Peel:** Hot  
Use Cover Sheet.