APPLICATION INSTRUCTIONS FOR
CAD-CUT®
MATERIALS

CAD-CUT® Silicone Dye-Block™

FEED MATERIAL—
into cutter so that the carrier is on the bottom.

PREHEAT & POSITION—
Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (reads left to right). Place cover sheet over graphic.

Recommended Fabrics
Synthetic Fibers:
Polyester
Un-coated Nylons

Natural Fibers:
Cotton
Cotton Blends

Accessories Required
Kraft Paper or Reusable Cover Sheet
EZ Weeder® or Tweezers

Cutting Notes
You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8” for lettering & logos. For detailed designs or smaller graphics, use CAD-CUT® Silicone Dye-Block™.

Care Instructions
Machine wash cold. Tumble dry low
Do not use bleach. Do not dry clean. Do not iron over applied/printed transfers.

Multi-Color Designs
Not recommended for multi-layer applications

Storage
Must be stored in a controlled environment (70°F and 50% relative humidity)

Dye Migration may appear with initial heat printing, but will clear in 24-48 hours.

CUTTER GUIDELINES

<table>
<thead>
<tr>
<th>CUTTER</th>
<th>BLADE</th>
<th>FORCE</th>
<th>OFFSET</th>
<th>SPEED</th>
</tr>
</thead>
<tbody>
<tr>
<td>Roland GX-24</td>
<td>45°</td>
<td>120-140gf</td>
<td>.225mm</td>
<td>20cm/s</td>
</tr>
</tbody>
</table>

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer’s control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller’s and manufacturer’s only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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