

To Order: Stahls.com 800.478.2457 800.521.4384 (español)

CAD-CUT® GLAZE



MATERIAL into cutter so that the carrier is on the bottom



PREHEAT & POSITION
Preheat garment for 10 seconds prior to

10 seconds, prior to application. Position weeded design on garment with the carrier side up (reads left to right). Place cover sheet over graphic.



CUT LOGO, words or numbers in reverse *(mirror image).*



HEAT APPLY
Synthetic Fibers
Temperature:
265°F-285°F
Natural Fibers/Blends
Temperature:
285°F-300°F

Time: 8-10 seconds Pressure: Medium 55-60 PSI



WEED away excess material leaving only the desired graphic on the carrier for heat transferring.



PEEL COMPLETELY
COLD

Recommended Fabrics:

Synthetic Fibers:

Polyester Uncoated Nylons

Natural Fibers:

Cotton
Poly/Cotton Blends

Accessories Required:

Kraft Paper or Reusable Cover Sheet

Care Instructions

Turn garments inside out. Machine wash on normal cycle. Wash warm, tumble dry low. Do not bleach. Do not dry clean. Do not iron over screen printed transfers.

Not recommended for multi-layered applications.

CUTTER GUIDELINES

С	UTTER	BLADE	FORCE	OFFSET	SPEED
Rol	and GS-24	45° Premium Blade	50-85 gf	.250mm	45 cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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