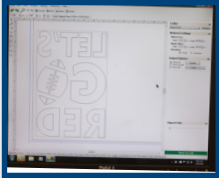
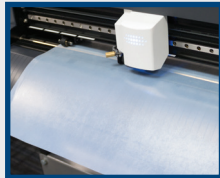


# ADHESIVE/HEAT TRANSFER FOIL



**REVERSE**  
 design before  
 cutting the  
 adhesive.



**CUT** with the adhesive side  
 facing upwards and plastic  
 carrier facing down. Use  
 a 45° blade with very low  
 pressure. Do a test cut  
 until the outer shape weeds  
 out easily around the inner  
 shape.



**WEED** away  
 excess material  
 leaving only the  
 desired graphic  
 on the carrier for  
 heat transferring.  
 The sticky carrier  
 makes it easy to re-stick small details  
 that might pop up during weeding.



**CUT** a piece of foil that  
 is slightly larger than  
 the Adhesive design  
 and set aside.



**PREHEAT &  
 POSITION**  
 Preheat  
 garment for 10  
 seconds, prior to  
 application.  
 Position weeded

Adhesive design on garment with  
 the carrier side up (reads left to  
 right). **Place cover sheet over  
 graphic**



**HEAT APPLY**  
**TEMPERATURE:** 300°F  
**TIME:** 3-5 seconds  
**PRESSURE:** Light (#2 on  
 Hotronix®, or 20 psi)

*Tip: A Heat Printing Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.*



**VERY  
 IMPORTANT**  
 Peel Adhesive  
 hot.



**CAREFULLY**  
 place foil over the  
 Adhesive design  
 and make sure it is  
 completely covered.  
 Place a cover sheet over  
 design and heat apply.

**Temperature:** 300°F  
**Time:** 8-10 seconds  
**Pressure:** Firm (#6-7 on Hotronix®,  
 or 60-70 psi)



**VERY  
 IMPORTANT**  
 Allow to cool  
 completely  
 before removing  
 foil sheet

## CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GS-24	45° Premium Carbide	60 gf	.225mm	20 cm/s

### Additional Notes:

When weeding Adhesive heat transfer design, place on dark surface to see cut lines. The use of CAD-CUT® Adhesive with any material other than a heat transfer foil is NOT recommended.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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