

INSTRUCTIONS FOR USING Pro Cap & Heat Seal Embroidery

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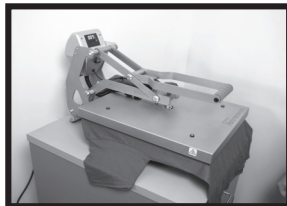
PREHEAT BOTTOM PAD

1. Before application, Stahls' suggests lowering the top platen for 60 seconds. This helps the adhesive to melt properly during application.



HEAT APPLY

4. **Time:** 20-30 seconds
Temperature: 350°F; 177°C
Pressure: Medium/Firm (#6-7)



PREHEAT

2. Place garment on bottom pad and press for 5-10 seconds to remove moisture and chemical treatment from the lettering area.

LAYOUT EMBROIDERY

3. Position and cover with a Reusable Cover Sheet or silicone paper to protect garment and embroidery.

NOTE

Prior to Step #4, tack embroidery into place for 7 seconds at 350°F; 177°C using slight pressure. This precaution will ensure positioning and prevent costly mishaps.

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