

PATCH SIZE LIMITS

Area - Min .5"W X .5"H
Max 4"W x 4"H

FINISHES

Emblems can have a maximum heights of 3.2 – 3.7mm

TEXT AND ELEMENTS

Minimum elements and text size: 0.6 mm



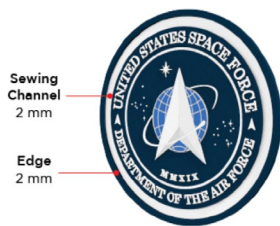
Minimum element of 0.6 mm

FLOATING ELEMENTS

All PV+ Emblems must have a uniform background that support every text and element. Floating elements are not allowed.

SEWING CHANNEL

PV+ Emblems can have a channel for seam application, adding a 2 mm line and a 2 mm border to the design.



Sewing Channel 2 mm
Edge 2 mm

Emblem with sewing channel



Emblem without sewing channel

COLOR

A maximum of 4 colors can be used on a single PV+ Emblem to remain within standard price and lead times. For designs with 5-8 colors, please contact customer service for pricing and lead time.

Only solid colors are available, without any gradients.

“Glow in the dark” color is available.

BACKING

This product is available with Low Melt backing.

ELECTRONIC PROOF

A digital sample via email is available in 72 hours.

WASHING INFORMATION

PV+ Emblems will withstand up to 25 cold domestic washing machine cycles. Hang Dry.

SHELF LIFE

To maximize the shelf life of this product please keep at room temperature. Do not expose it to temperatures above 485°



FOR BEST RESULTS TOP AND BOTTOM HEAT IS RECOMMENDED METHOD

HOTRONIX® 360 IQ® HAT PRESS

Time: 30 seconds

Temp: 280°F Upper / 320°F Lower

Pressure: Medium

Cover Sheet: 1/8" Foam Pad

HEATED LOWER PLATEN

Time: 30 seconds

Temp: 280°F Upper / 320°F Lower

Pressure: Medium

Cover Sheet: Flexstyle Pad

HEATED UPPER PLATEN

Time: 25 seconds

Temp: 375°F

Pressure: Medium

Cover Sheet: Flexstyle Pad

Note: Preheat bottom pad 25 seconds and
Preheat Substrate 10 seconds

Notes: If using Thermo Tape to secure – remove after emblem cools completely