



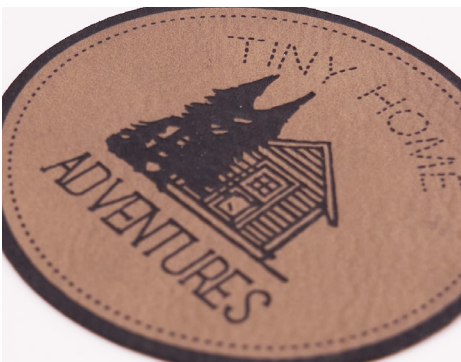
Black/Silver



Chestnut/Black



Chocolate/Black



Sandstone/Black

### PATCH SIZE LIMITS

**Area** - Min 0.5" X 0.5" (+/-1 mm)  
Max 6" X 6" (+/-1 mm)

**Thickness** - Approximately 1 mm thick (may vary)

### MINIMUM TEXT SIZE

Smallest character should be at least 1 mm in height.

### MINIMUM ELEMENTS SIZE

Elements on leather emblems must be at least 0.3mm width.

### OUTLINE

Outlines should be 3mm width.

### FAUX LEATHER COLOR

Black/Silver, Chestnut/Black, Chocolate/Black, & Sandstone/Black. As with all leather products, shades of leather can vary.

### ADHESIVE

**Low Melt** - to be applied with a professional heat press. Not recommended for heat sensitive fabrics.

**Pressure Sensitive** - sticker backing for use on hard goods. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods. Also, suggested option if patches will be sewn-on, in which we recommend a 3mm margin around the design.

### LIMITATIONS

**Low Melt** - Since the product is applied with heat, it is not recommended for use on materials that may be heat sensitive (ex. some nylons, silk, some plastics, leather wool, fleece, etc.)

**Pressure Sensitive** - The use of these emblems on surfaces that may contain an oil finish, such as silicon, Teflon, rough fabrics, or outdoor goods is not recommended.

### COMPATIBILITY

**Heat Applied** - Cotton, Polyester, Cotton/Poly Blends

**Pressure Sensitive** - Smooth Surfaces on Hard Goods

### ART RENDERING

- Digital sample via email
- Can be edited

### WASHING INFORMATION

This product will withstand at least 52 domestic washing machine cycles at 104°F max.

### SHELF LIFE

One-year shelf life before applying (room temperature controlled environment).

### HEAT APPLY WITH A PROFESSIONAL HEAT PRESS

#### HOTRONIX® 360 IQ® HAT PRESS

**Time:** 15-20 seconds

**Temp:** 280°F Upper / 320°F Lower

**Pressure:** Medium

**Cover Sheet:** 1/8" Foam Pad

#### HEATED LOWER PLATEN

**Time:** 15-20 seconds

**Temp:** 280°F Upper / 320°F Lower

**Pressure:** Medium

**Cover Sheet:** FlexStyle® Silicone Pad or 1/8" Foam Pad

#### HEATED UPPER PLATEN

**Time:** 15-20 seconds

**Temp:** 360°F

**Pressure:** Medium

**Cover Sheet:** FlexStyle® Silicone Pad or 1/8" Foam Pad

- Pre-heat the lower platen for 60 seconds.  
Load cap and pre-heat 20 seconds.  
Cover with Flex Pad and press.

#### CAP PRESS

**Time:** 15-20 seconds

**Temp:** 360°F

**Pressure:** Medium

**Cover Sheet:** FlexStyle® Silicone Pad or 1/8" Foam Pad

- Pre-heat the lower platen for 60 seconds.  
Load cap and pre-heat 20 seconds.  
Cover with Flex Pad and press.

*Note: For best application results, bottom heat is recommended.*

#### FABRIC COMPATIBILITY

- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends

### PRESSURE SENSITIVE APPLICATION

#### APPLICATION

- Make sure the application area is thoroughly cleaned. Rubbing alcohol can be used.
- Remove paper backing and press firmly on the desired location.

#### FOR USE ON

Smooth, hard surfaces. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods.