

### PATCH SIZE LIMITS

**Area** - Min 1" X 1" (+/-1 mm)  
Max 12" X 12" (+/-1 mm)

**Note:** Hook & Loop Backing Max Size 4" x 4"

### COLOUR

**Embroidery:** The design cannot have more than 6 different colours of thread (including the border).

**Sublimation:** Sublimated allows unlimited colours. You can digitally print photorealistic images and even target PMS colours.

### BORDER

The Overlock border is 4mm +/- 1mm

### BACKING

- Low Melt Heat Seal
- Pressure Sensitive
- Hook & Loop

### LIMITATIONS

**Heat Seal:** Since the product is applied with heat, it is not recommended for use on materials that may be heat sensitive (ex. some nylons, silk some plastics, leather, wool, fleece, etc.).

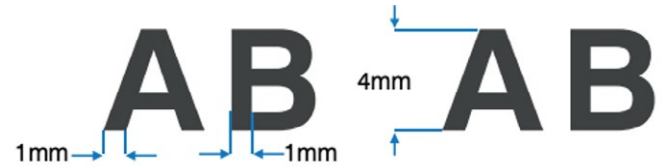
**Pressure-Sensitive:** The use of these emblems on surfaces that may contain an oil finish, such as silicon, Teflon™, rough fabrics, or outdoor goods is not recommended.

### ELECTRONIC PROOF

Digital photo of physical sample via email. Edits are allowed – charges may apply

### COLOUR MINIMUM SIZE TEXTS

**Embroidered text:** It cannot have a height smaller than 4mm and column width of 1mm.



**Sublimated text:** 1.6 mm height.

### WASHING INFORMATION

For best results, machine wash cold, inside-out using mild detergent. Hang dry.

### SHELF LIFE

One-year shelf life before applying (room temperature controlled environment).

### PRESSURE-SENSITIVE ON HARD GOODS

Make sure the application area is thoroughly cleaned. We recommend the use of rubbing alcohol. Remove paper backing and press firmly on the desired location.



### HEAT APPLY WITH A PROFESSIONAL HEAT PRESS

#### HOTRONIX® 360 IQ® HAT PRESS

**Time:** 30-45 seconds

**Temp:** 280°F Upper / 320°F Lower

**Pressure:** Medium

**Cover Sheet:** 1/8" Foam Pad

#### HEATED UPPER PLATEN

**Time:** 21 seconds

**Temp:** 360° F

**Pressure:** Medium-Firm

**Cover Sheet:** FlexStyle® Silicone Pad or 1/8" Foam Pad

- Pre-heat bottom platen for 60 seconds and fabric for 20 seconds.

#### HEATED UPPER & LOWER PLATEN

**Time:** 30-45 seconds

**Temp:** 280°F Upper / 320°F Lower

**Pressure:** Medium-Firm

**Cover Sheet:** FlexStyle® Silicone Pad or 1/8" Foam Pad

#### CAP PRESS

**Time:** 20-30 seconds

**Temp:** 360°F

**Pressure:** Medium

**Cover Sheet:** FlexStyle® Silicone Pad or 1/8" Foam Pad

*Note: For best application results, top and bottom heat is recommended.*

#### FABRIC COMPATIBILITY

- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends

### PRESSURE SENSITIVE APPLICATION

#### PRESSURE-SENSITIVE APPLICATION

- Make sure the application area is thoroughly cleaned. Rubbing alcohol can be used.
- Remove paper backing and press firmly on the desired location.

#### FOR USE ON

Smooth, hard surfaces. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods.