PVC Patches

PATCH SIZE LIMITS

Area - Min .5"W X .5"H
Max 6"W x 4"H

FINISHES

Emblems can have a maximum heights of 2.1mm

TEXT AND ELEMENTS

Minimum elements and text size: 0.6 mm

Minimum element of 0.6 mm

FLOATING ELEMENTS

All PV+ Emblems must have a uniform background that support every text and element. Floating elements are not allowed.

SEWING CHANNEL

PV+ Emblems can have a channel for seam application, adding a 1 mm line and a 1 mm border to the design.

Emblem with sewing channel

Emblem without sewing channel

COLOUR

A maximum of 4 colours can be used on a single PV+ Emblem to remain within standard price and lead times. For designs with 5-8 colours, please contact customer service for pricing and lead time.

Only solid colours are available, without any gradients. A standard colour chart with 27 colours is available.

"Glow in the dark" colour is available.

BACKING

This product is available with Low Melt backing.

ELECTRONIC PROOF

A digital sample via email is available in 72 hours.

WASHING INFORMATION

PV+ Emblems will withstand up to 25 cold domestic washing machine cycles. Hang Dry.

SHELF LIFE

To maximize the shelf life of this product please keep at room temperature. Do not expose it to temperatures above 485°

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FOR BEST RESULTS TOP AND BOTTOM HEAT IS RECOMMENDED METHOD

HOTRONIX® 360 IQ® HAT PRESS

Time: 30 seconds
Temp: 280°F Upper / 320°F Lower
Pressure: Medium
Cover Sheet: 1/8" Foam Pad

HEATED LOWER PLATEN

Time: 30 seconds
Temp: 280°F Upper / 320°F Lower
Pressure: Medium
Cover Sheet: Flexstyle Pad

HEATED UPPER PLATEN

Time: 25 seconds
Temp: 375°F
Pressure: Medium
Cover Sheet: Flexstyle Pad
Note: Preheat bottom pad 25 seconds and Preheat Substrate 10 seconds

Notes: If using Themo Tape to secure – remove after emblem cools completely