

## EMBLEM SIZE LIMITS

**Area** - Minimum: 1"x 1" Maximum: 3.75"x 4.75"

**Thickness** - Varies depending on the complexity of the design from 2mm.

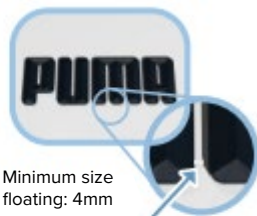
## MINIMUM TEXT SIZE

**Minimum Width** - 2mm

**Minimum Space Between Floating Elements** - 1.5mm



Minimum size raised within an emblem: 1mm



Minimum size floating: 4mm

Minimum space between floating elements: 1.5mm

## COLOUR

CMYK colours are accepted. CMYK, RGB, and PMS colours are accepted, but colour matching is not guaranteed.

## ADHESIVE

**Heat Applied** - to be applied with a professional heat press. Not recommend for heat sensitive fabrics.

**Pressure Sensitive** - sticker backing for use on hard goods. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods.

## LIMITATIONS

Beveled should be applied to thicker materials, such as jackets, due to the thickness/weight of Beveled emblems. Lightweight fabrics are not recommended. Since the product is applied with heat, it is not recommended for use on materials that may be heat sensitive (ex. some nylons, silk, some plastics, leather, wool, fleece, etc.).

## COMPATIBILITY

**Heat Applied** - Cotton, Polyester, Cotton/Poly Blends

**Pressure Sensitive** - Smooth Surfaces on Hard Goods

## ART RENDERING

- Digital sample via email
- Can be edited

## SET-UP CHARGES

One-time art charge.

## SHELF LIFE

1-year shelf life before applying (stored in a room temperature-controlled environment).

## COLOUR WHEEL



Metallic



Non-Metallic

## TEXTURES

The beveled textures are predicted by each individual design.



### HEAT APPLY WITH A PROFESSIONAL HEAT PRESS

#### HOTRONIX® 360 IQ® HAT PRESS

**Time:** 20-30 seconds

**Temp:** 280°F Upper / 320°F Lower

**Pressure:** Medium

**Peel:** Cold

**Cover Sheet:** 1/8" Foam Pad

#### HEATED UPPER PLATEN

**Time:** 15-20 seconds

**Temp:** 360°F

**Pressure:** Medium

**Peel:** Cold

**Cover Sheet:** FlexStyle® Silicone Pad

- Pre-heat bottom platen for 60 seconds and fabric for 15-20 seconds.

#### HEATED LOWER PLATEN

**Time:** 12-15 seconds

**Temp:** 280°F Upper / 320°F Lower

**Pressure:** Medium

**Peel:** Cold

**Cover Sheet:** FlexStyle® Silicone Pad

#### CAP PRESS

**Time:** 20-30 seconds

**Temp:** 360°F

**Pressure:** Medium

**Peel:** Cold

**Cover Sheet:** FlexStyle® Silicone Pad

- Pre-heat bottom platen for 60 seconds. Load cap and pre-heat 20 seconds. Cover with Pad and press.

#### FABRIC COMPATIBILITY

- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends

Note: Due to the thickness/weight of Beveled emblems, lightweight fabrics are not recommended.

#### WASHING INFORMATION

FlexStyle® emblems will withstand at least 25 cold domestic washes. Hang dry.

#### NOTE

**If substituting the 1/8" Foam Pad for the FlexStyle® Silicone Pad, please add 5-10 seconds dwell time.**

### PRESSURE SENSITIVE APPLICATION

#### APPLICATION

Make sure the application area is thoroughly cleaned. Rubbing alcohol can be used.

Remove paper backing and press firmly on the desired location. For best results, please allow at least 24 hours cure time.

#### FOR USE ON

Smooth, hard surfaces. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods.