

PATCH SIZE LIMITS

Area - Minimum: 0.5" x 0.5" Maximum: 4" x 3.75"

Thickness - Varies depending on design from 0.5mm to 0.8mm.

TEXT & ELEMENT LIMITS

Thickness - Minimum: 1.5mm (floating)
Minimum: 1.1mm (embedded)

Text Height - Minimum: 6mm (floating)

Space Between Letters/Elements - Minimum: 0.8mm

COLOR

RGB, CMYK, and PMS colors are accepted.

ADHESIVE

To be applied with a professional heat press.
Not recommended for heat-sensitive fabrics.

LIMITATIONS

Since the product is applied with heat, it is not recommended to use on heat sensitive fabrics (ex. some nylons, silk, leather, wool, fleece).

COMPATIBILITY

Cotton, Polyester, Cotton/Poly Blends

ART RENDERING

- Digital sample via email with textures
- Can be edited

SET-UP CHARGES

One-time mold/artwork fee.

WASHING INFORMATION

This product will withstand at least 50 domestic washing cycles. Machine wash cold.

SHELF LIFE

One-year shelf life before applying (stored in a room temperature controlled environment).



HEAT APPLY WITH A PROFESSIONAL HEAT PRESS**HOTRONIX® 360 IQ® HAT PRESS**

Time: 20-30 seconds

Temp: 280°F Upper / 320°F Lower

Pressure: Medium

Peel: Cold

Cover Sheet: 1/8" Foam Pad

HEATED UPPER PLATEN

Time: 15-20 seconds

Temp: 360° F

Pressure: Medium

Peel: Cold

Cover Sheet: FlexStyle® Silicone Pad

- Pre-heat bottom platen for 60 seconds and fabric for 15-20 seconds.

HEATED UPPER & LOWER PLATEN

Time: 12-15 seconds

Temp: 280°F Upper / 320°F Lower

Pressure: Medium

Peel: Cold

Cover Sheet: FlexStyle® Silicone Pad

NOTES:

If substituting the 1/8" Foam Pad for the FlexStyle® Silicone Pad, please add 5-10 seconds dwell time.

For designs with fine small details, to prevent peeling before application, apply some pressure to the top of the carrier before removing the paper backing.

For a more matte finish, after removing the carrier, cover with a 1/8" Foam Pad or the FlexStyle® Silicone Pad and re-heat for 5-10 seconds.

CAP PRESS

Time: 20-30 seconds

Temp: 360°F

Pressure: Medium

Peel: Cold

Cover Sheet: FlexStyle® Silicone Pad

- For the first application, pre-heat bottom platen for 60 seconds and. Load cap and pre-heat 20 seconds. Cover with FlexStyle® Silicone Pad and press.

FABRIC COMPATIBILITY

- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends