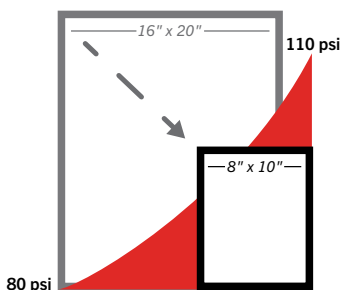


Perfect Pressure Guide



Perfecting pressure is key for great apparel design application. Adjust the pressure based on your heat press platen using the guide below for the best results.

Using Additional Platens

When you interchange the lower platen for a smaller size, the pressure per square inch (psi) increases. Pressure indicators are set based on the original lower platen, so when switching to a smaller size, simply lower the recommended pressure setting by the percentage of the missing surface area. In the example to the left, you would reduce the pressure by 75% to achieve the equivalent pressure at the smaller size.

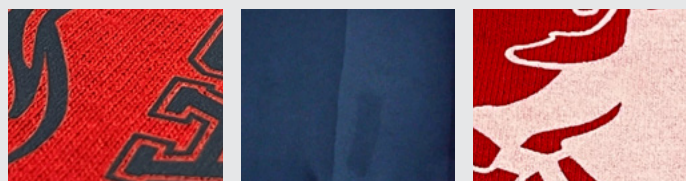
Quick Change Platen Pressure Conversion

Below are examples of the exchange rate of pressure from a standard 16" x 20" to the quick change platens. Percentages will vary based on the size of the upper platen.

Quick Change Platen	Original Readout	Reduced Percentage	New Readout Setting
Tag Along™ HP	80 psi or 8	0%	80 psi or 8
Double Sleeve/Leg	80 psi or 8	20%	60 psi or 6
Can Cooler	80 psi or 8	20%	60 psi or 6
Hat Bill	80 psi or 8	30%	55 psi or 6
11" x 15"	80 psi or 8	50%	40 psi or 4
Sleeve/Leg 6" x 20"	80 psi or 8	60%	30 psi or 3
Shoe	80 psi or 8	60%	30 psi or 3
8" x 10"	80 psi or 8	75%	20 psi or 2
6" x 10"	80 psi or 8	75%	20 psi or 2
7" Round	80 psi or 8	85%	10-20 psi or 1-2
4" x 4"	80 psi or 8	95%	10-20 psi or 1-2

*To achieve accurate pressure, it is important to have your printing surface flat and void of any raised obstructions such as: cords, seams, zippers, or buckles. A clear pressing area is critical for success.

Signs of Over Pressure



Signs of under pressure: wash durability and non-adherence.

Hotronix® Heat Press Pressure Chart

Light	Pressure Settings: 1-3	10-30 psi
Medium	Pressure Settings: 4-6	40-60 psi
Firm	Pressure Settings: 7-9	70-90 psi