Embroidered Patches

SPECIFICATIONS SHEET

PATCH SIZE LIMITS

Area - Min 1" X 1" (+/-1 mm)
Max 18" X 11" (+/-1 mm)

Note: Hook & Loop Backing Max Size 4" X 4"

MINIMUM TEXT SIZE

Smallest character should be at least 4mm in height.

ADHESIVE

Heat Applied - to be applied with a professional heat press. Not recommend for heat sensitive fabrics.

Pressure Sensitive - sticker backing for use on hard goods. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods. Also, suggested option if patches will be sewn-on, in which we recommend a 3mm margin around the design.

COLOR

- Pricing includes up to 6 thread colors
- Additional charges may apply to designs with more than 6 thread colors
- Maximum of 15 thread colors allowed per design.

LIMITATIONS

Since the product is applied with heat, it is not recommended to use on heat sensitive fabrics (ex. some nylons, silk, leather, wool, fleece).

COMPATIBILITY

Heat Applied - Cotton, Polyester, Cotton/Poly Blends
Pressure Sensitive - Smooth Surfaces on Hard Goods

ART RENDERING

- Digital photo of physical sample via email
- Can be edited - charges may apply

WASHING INFORMATION

For best results, machine wash cold, inside-out with mild detergent. Hang dry.

SHELF LIFE

One-year shelf life before applying (room temperature controlled environment).

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HEAT APPLY WITH A PROFESSIONAL HEAT PRESS

HOTRONIX® 360 IQ® HAT PRESS

Time: 30-45 seconds
Temp: 280°F Upper / 320°F Lower
Pressure: Medium
Cover Sheet: 1/8" Foam Pad

HEATED UPPER PLATEN

Time: 21 seconds
Temp: 360° F
Pressure: Medium-Firm
Cover Sheet: FlexStyle® Silicone Pad or 1/8” Foam Pad

- Pre-heat bottom platen for 60 seconds and fabric for 20 seconds.

HEATED UPPER & LOWER PLATEN

Time: 30-45 seconds
Temp: 280°F Upper / 320°F Lower
Pressure: Medium-Firm
Cover Sheet: FlexStyle® Silicone Pad or 1/8” Foam Pad

CAP PRESS

Time: 20-30 seconds
Temp: 360°F
Pressure: Medium
Cover Sheet: FlexStyle® Silicone Pad or 1/8” Foam Pad

Note: For best application results, top and bottom heat is recommended.

FABRIC COMPATIBILITY

- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends

PRESSURE SENSITIVE APPLICATION

APPLICATION

- Make sure the application area is thoroughly cleaned. Rubbing alcohol can be used.
- Remove paper backing and press firmly on the desired location.
- For best results, please allow at least 24 hours cure time.

FOR USE ON

Smooth, hard surfaces. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods.