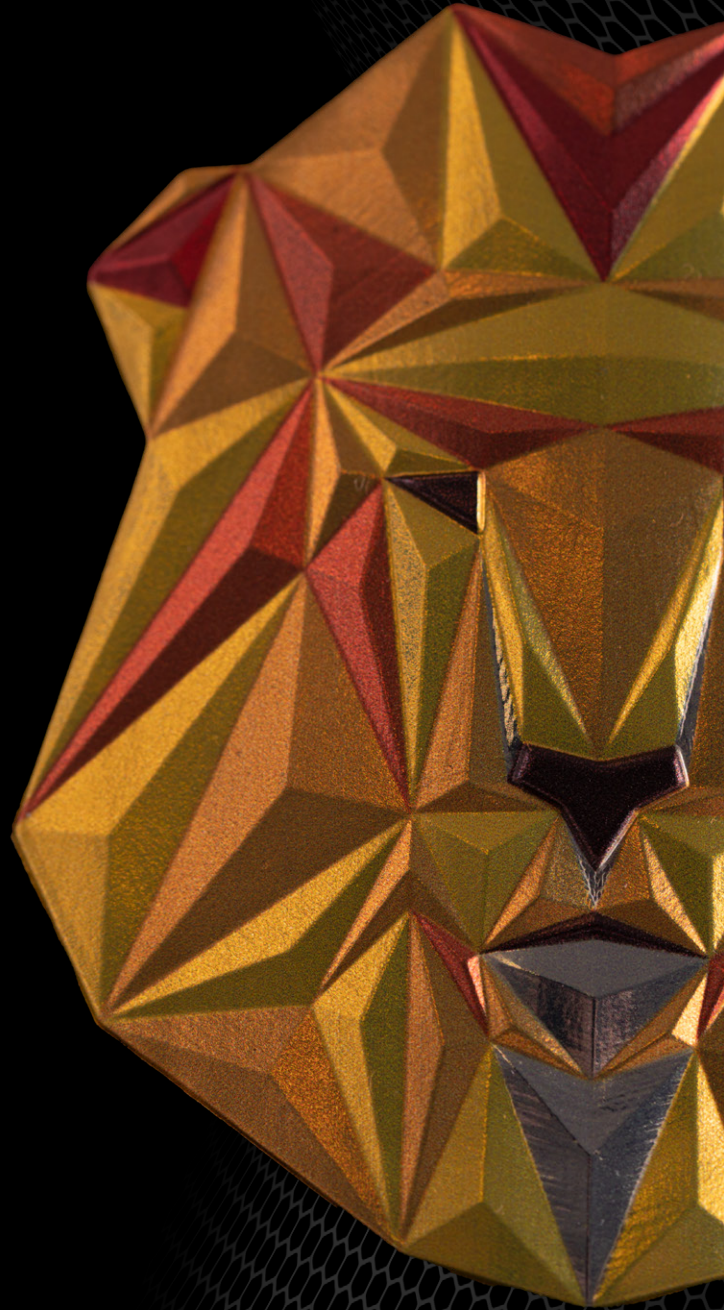


RAISE YOUR PROFITS

With Dimensional Logos



STAHL'S CANADA

EMBLEMS & PATCHES



FlexStyle® custom emblems are a premium, lightweight alternative to embroidery. Add a full colour, high-detailed emblem to any hat, bag, garment, or hard good.



Textured

- Raised texturing
- Intricate detail
- Metallic, non-metallic, and clear finishes
- Heat applied or pressure sensitive backing available



Domed

- Shiny, smooth 3D surface
- Durable, thick emblem
- Metallic and non-metallic finishes
- Heat applied or pressure sensitive backing available



Flat

- Raised 3D effect with “flatter” appearance
- Shiny, smooth 3D surface
- Metallic, non-metallic, and clear finishes
- Heat applied, pressure sensitive, or hook and loop backing available



Beveled

- Beveled edges for a sharper look
- Most rigid option
- Metallic and non-metallic finishes
- Heat applied or pressure sensitive backing available



Holographic

- Interactive lenticular effect
- Two images in one emblem
- Holographic finish
- Heat applied or pressure sensitive backing available

BEVELED, DOMED, FLAT, & TEXTURED PRICING

	SIZE	Up to 1.00"	1.01-1.50"	1.51-2.00"	2.01-2.50"	2.51-3.00"	3.01-3.50"	3.51-4.00"
QUANTITY	25-49	4.26	5.37	7.01	9.01	11.66	14.73	18.28
	50-99	2.68	3.48	4.65	6.08	7.98	10.18	12.70
	100-249	1.79	2.39	3.25	4.31	5.72	7.33	9.22
	250-499	1.51	2.06	2.91	3.95	5.30	6.86	8.68
	500-999	1.33	1.87	2.65	3.61	4.88	6.34	8.03
	1,000-2,499	1.27	1.77	2.52	3.45	4.67	6.08	7.72
	2,500-4,999	1.17	1.64	2.36	3.24	4.39	5.71	7.27
	Art Set Up Fee	40.00						
	Pre-Production Samples	20.00						

Prices shown are subject to change without notice and are not guaranteed.

HOLOGRAPHIC PRICING

	SIZE	Up to 1.00"	1.01-1.50"	1.51-2.00"	2.01-2.50"	2.51-3.00"	3.01-3.50"	3.51-3.75"
QUANTITY	25-49	4.88	6.15	8.03	10.32	\$3.36	16.88	20.94
	50-99	3.07	3.99	5.33	6.97	9.15	11.66	14.55
	100-249	2.05	2.74	3.73	4.94	6.56	8.40	10.56
	250-499	1.73	2.37	3.33	4.53	6.07	7.86	9.95
	500-999	1.53	2.14	3.04	4.14	5.59	7.26	9.20
	1,000-2,499	1.45	2.03	2.89	3.95	5.35	6.97	8.85
	2,500-4,999	1.34	1.88	2.70	3.71	5.03	6.54	8.33
	Art Set Up Fee	55.00						
	Pre-Production Samples	20.00						

Prices shown are subject to change without notice and are not guaranteed.

Size = (Length + Width) / 2

Set Up Charge: Includes a digital pre-production sample for approval

Minimum Quantity: 25 pieces

Price Includes:

- Heat seal or pressure sensitive backing
- NOTE: For hook and loop backing option, pricing is 15% higher
- Digital pre-production sample via email

Because your design is made especially for you, Custom Logos are non-refundable.

Learn More: stahls.ca/stahls-ca-flexstyle

STAHL.S.CA | 800.521.5255

PVC Patches

Turn any logo or design into a durable, custom patch able to withstand any element. Whether your customers work or play in the rain or snow, or they just want a strong, bold design, PVC Patches are the answer. They're durable enough for heavy apparel or outerwear, hats, and hard goods, and can even add additional visibility in low-light conditions.



- Waterproof & durable
- Flexible, rubber-like feel
- Customizable up to 4 colours—
Glow included
- Heat applied or pressure sensitive
backing available

		UP TO 4 COLOURS						GLOW – UP TO 4 COLOURS					
SIZE		1.01-1.50"	1.51-2.00"	2.01-2.50"	2.51-3.00"	3.01-3.50"	3.51-4.00"	1.01-1.50"	1.51-2.00"	2.01-2.50"	2.51-3.00"	3.01-3.50"	3.51-4.00"
QUANTITY	25-49	8.36	8.42	9.83	9.86	11.21	12.58	9.31	9.38	11.01	11.03	12.58	14.16
	50-99	6.57	6.61	7.69	7.71	8.75	9.83	7.30	7.35	8.59	8.61	9.81	11.05
	100-249	4.54	4.56	5.18	5.20	5.79	6.47	5.04	5.07	5.78	5.81	6.48	7.27
	250-499	3.70	3.72	4.01	4.05	4.38	4.86	4.05	4.07	4.41	4.46	4.84	5.39
	500-999	3.10	3.14	3.49	3.51	3.76	4.14	3.39	3.43	3.84	3.86	4.15	4.58
	1,000-2,499	2.85	2.87	3.18	3.20	3.43	3.79	3.11	3.14	3.50	3.52	3.78	4.19
	2,500-4,999	2.64	2.64	2.94	2.94	3.16	3.48	2.88	2.88	3.22	3.22	3.48	3.84

Prices shown are subject to change without notice and are not guaranteed.

Art Set Up Fee: 40.00

Size = (Length + Width) / 2

Set Up Charge: Includes a digital simulation for approval

Minimum Quantity: 25 pieces

Price Includes:

- Up to 4 colours, including Glow
- Heat seal or pressure-sensitive backing
- Digital simulation for review

*Because your design is made especially for you,
Custom Logos are non-refundable.*

Learn More: stahls.ca/stahls-ca-pvc

Premium Embroidered Patches

These flat patches provide the classic look of embroidery without threading a needle. Get logos and designs cut into custom shapes and sizes that are perfect for totes, bags, and more.



- Premium embroidered patch
- Large selection of background colours
- Customizable up to 6 thread colours—neon included
- Heat applied, pressure sensitive, or hook and loop backing available

SIZE		Up to 1.00"	1.01-1.50"	1.51-2.00"	2.01-2.50"	2.51-3.00"	3.01-3.50"	3.51-4.00"
QUANTITY	25-49	2.93	4.24	5.64	7.06	8.45	9.89	11.30
	50-99	1.87	2.85	3.77	4.72	5.64	6.58	7.53
	100-199	1.40	2.08	2.78	3.49	4.18	4.89	5.56
	200-299	.99	1.47	1.87	2.45	2.92	3.43	3.93
	300-499	.85	1.26	1.70	2.11	2.55	2.95	3.39
	500-999	.72	1.09	1.43	1.79	2.13	2.48	2.88
	1,000-1,999	.64	.96	1.29	1.60	1.91	2.21	2.58
	2,000-4,999	.55	.85	1.13	1.40	1.70	1.96	2.27

Prices shown are subject to change without notice and are not guaranteed.

Art Set Up Fee: 40.00

Pre-Production Samples: 20.00

Edit Fee: 20.00

Size = (Length + Width) / 2

Set Up Charge: Includes a digital pre-production sample for approval

Minimum Quantity: 25 pieces

Price Includes:

- Up to 6 colours of thread
- Heat seal or pressure sensitive backing
- NOTE: For hook and loop backing option, pricing is 15% higher
- Digital pre-production sample via email

Because your design is made especially for you, Custom Logos are non-refundable.

Learn More: stahls.ca/stahls-ca-emb

Print Stitch Patches

Print Stitch Patches unite two popular decoration methods to achieve a unique effect in one patch. These specialty patches combine embroidery and sublimation to achieve a full colour, photo-realistic image that offers the texture and dimension of traditional stitching.



- Sublimation & embroidery hybrid
- Ideal for multi-colour designs with shading and gradients
- Provides a professional look in any market
- Heat applied, pressure sensitive, or hook and loop backing available

	SIZE	Up to 1.00"	1.01-1.50"	1.51-2.00"	2.01-2.50"	2.51-3.00"	3.01-3.50"	3.51-4.00"
QUANTITY	25-49	2.98	4.44	5.91	7.39	8.86	10.37	11.83
	50-99	1.96	2.98	3.94	4.94	5.91	6.89	7.89
	100-199	1.47	2.18	2.92	3.65	4.38	5.13	5.82
	200-299	1.04	1.54	1.96	2.57	3.06	3.59	4.12
	300-499	.89	1.33	1.78	2.21	2.67	3.09	3.56
	500-999	.76	1.14	1.50	1.87	2.23	2.60	3.01
	1,000-1,999	.67	1.01	1.36	1.68	2.01	2.32	2.70
	2,000-4,999	.58	.89	1.19	1.47	1.78	2.04	2.37

Prices shown are subject to change without notice and are not guaranteed.

Art Set Up Fee: 40.00

Pre-Production Samples: 20.00

Edit Fee: 20.00

Size = (Length + Width) / 2

Set Up Charge: Includes a digital pre-production sample for approval

Minimum Quantity: 25 pieces

Price Includes:

- Up to 6 colours of thread
- Heat seal or pressure sensitive backing
- NOTE: For hook and loop backing option, pricing is 15% higher
- Digital pre-production sample via email

Because your design is made especially for you, Custom Logos are non-refundable.

Learn More: stahls.ca/print-stitch-patches

3D Embroidered Patches

These custom raised patches make it easy to create a dimensional, high-end look for any job. Add premium designs and logos to hats, bags, heavy apparel, and hard goods on demand.



- Premium embroidered patch with dimensional effect
- Customizable up to 6 colour options
- Large selection of thread and background colours—neon included
- Heat applied or pressure sensitive backing available

SIZE		Up to 1.00"	1.01-1.50"	1.51-2.00"	2.01-2.50"	2.51-3.00"	3.01-3.50"	3.51-4.00"
QUANTITY	25-49	3.42	5.09	6.78	8.48	10.14	11.88	13.55
	50-99	2.24	3.42	4.52	5.67	6.78	7.90	9.03
	100-199	1.69	2.49	3.33	4.18	5.02	5.87	6.66
	200-299	1.19	1.77	2.24	2.95	3.50	4.11	4.71
	300-499	1.02	1.52	2.04	2.54	3.06	3.54	4.07
	500-999	.86	1.30	1.72	2.14	2.55	2.98	3.46
	1,000-1,999	.77	1.16	1.55	1.93	2.30	2.65	3.09
	2,000-4,999	.67	1.02	1.36	1.69	2.04	2.35	2.72

Prices shown are subject to change without notice and are not guaranteed.

Art Set Up Fee: 40.00

Pre-Production Samples: 20.00

Edit Fee: 20.00

Size = (Length + Width) / 2

Set Up Charge: Includes a digital pre-production sample for approval

Minimum Quantity: 25 pieces

Price Includes:

- Up to 6 colours of thread
- Heat seal or pressure sensitive backing
- Digital pre-production sample via email

Because your design is made especially for you, Custom Logos are non-refundable.

Learn More: stahls.ca/stahls-ca-3D-emb

Chenille Patches

Bring retro flair to your design with custom Chenille Patches. Perfect for letterman jackets, outerwear, hoodies, hats, & more, add a trendy vintage look that never goes out of style. Customize up to six colours per design from over 50 thread colour choices and 9 felt background colours, including gold and silver glitter.



- Soft, plush texture
- Customizable up to 6 thread colours with felt fabric outer edge
- 50+ thread colours and 9 felt background colour choices, including glitter
- Best for jackets, hoodies, outerwear, hats
- Heat applied or pressure sensitive backing available

SIZE		2.00-3.00"	3.01-4.00"	4.01-5.00"	5.01-6.00"	6.01-7.00"	7.01-8.00"	8.01-9.00"
QUANTITY	25-49	7.78	12.10	17.52	25.41	33.05	41.31	47.47
	50-99	5.94	9.23	13.37	18.47	24.03	30.02	34.53
	100-249	5.35	8.26	11.99	16.52	21.49	26.87	30.89
	250-499	4.21	6.51	9.45	13.04	16.96	21.20	24.35
	500-999	3.62	5.62	8.15	11.23	14.61	18.25	21.01
	1,000-2,499	3.13	4.86	7.07	9.75	12.66	15.82	18.20

Prices shown are subject to change without notice and are not guaranteed.

Art Set Up Fee: 75.00

Pre-Production Samples: 20.00

Edit Fee: 68.00

Size = (Length + Width) / 2

Set Up Charge: Includes a digital pre-production sample for approval

Minimum Quantity: 25 pieces

Price Includes:

- Up to 6 colours of thread
- Heat seal or pressure sensitive backing
- Digital pre-production sample via email

Because your design is made especially for you, Custom Logos are non-refundable.

Learn More: stahls.ca/chenille-patches

Woven Patches

Woven Patches combine intricate designs with a traditional, woven thread look. Choose from over 60 thread colours for your designs, and up to 6 colours for Patches. Woven Patches are finished with a stitched border and can be ordered with heat applied or pressure sensitive adhesive backing.



- Ideal for small text & detail
- Large selection of thread colours – including neon
- Heat applied or pressure sensitive backing available for Patches

SIZE		1.50-2.00"	2.01-2.50"	2.51-3.00"	3.01-3.50"	3.51-4.00"
QUANTITY	50-99	3.78	4.62	5.08	5.81	12.34
	100-249	3.11	3.81	4.21	4.78	10.15
	250-499	2.21	2.70	3.00	3.40	7.26
	500-999	2.03	2.48	2.73	3.11	6.59
	1,000-2,499	1.76	2.16	2.40	2.73	5.86
	2,500-4,999	1.57	1.94	2.13	2.43	5.24

Prices shown are subject to change without notice and are not guaranteed.

Art Set Up Fee: 40.00

Size = (Length + Width) / 2

Set Up Charge: Includes a digital pre-production sample for approval

Minimum Quantity: 50 pieces

Price Includes:

- Up to 6 colours – including neon
- Heat seal or pressure sensitive backing
- Digital pre-production sample via email

Because your design is made especially for you, Custom Logos are non-refundable.

Learn More: stahls.ca/woven-patches

Leather Patches

Laser-etched custom genuine leather patches add a rugged, yet refined look to apparel and beyond. These patches offer unmatched durability, hold fine details, and come in a variety of colours that bring your customer's brand to life.



- Laser-etched genuine leather
- Available in Taupe, Caramel, and Natural colours
- Best for hats, bags, heavy apparel, and hard goods
- Heat applied or pressure sensitive backing available



Taupe



Caramel



Natural

QUANTITY	SIZE	Up to 1.50"	1.51-2.00"	2.01-2.50"	2.51-3.00"	3.01-3.50"	3.51-4.00"
	25-49	5.48	6.12	6.88	7.62	8.23	8.98
	50-99	3.46	4.16	4.98	6.12	6.88	7.23
	100-249	2.50	3.18	4.24	4.94	5.12	5.48
	250-499	1.92	2.60	3.68	3.92	4.13	4.63
	500-999	1.72	2.41	2.88	3.09	3.24	3.77
	1,000-2,499	1.64	2.32	2.60	2.82	2.99	3.37
	2,500-4,999	1.54	2.28	2.32	2.43	2.60	2.99

Prices shown are subject to change without notice and are not guaranteed.

Art Set Up Fee: 40.00

Pre-Production Samples: 20.00

Edit Fee: 34.00

Size = (Length + Width) / 2

Set Up Charge: Includes a digital pre-production sample for approval

Minimum Quantity: 25 pieces

Price Includes:

- Heat seal or pressure sensitive backing
- Digital pre-production sample via email

Because your design is made especially for you, Custom Logos are non-refundable.

Learn More: stahls.ca/stahls-ca-leather

Faux Leather Patches

With custom faux leather patches, take any ordinary logo or design and turn it into an upscale, yet rustic look customers will love. These laser-etched patches are easy to maintain and are available in a variety of colour options with the same consistent, even finish you get with real leather.



- Laser-etched animal-free leather
- Available in 4 colour options: Black/Silver, Chocolate/Black, Chestnut/Black, & Sandstone/Black
- Best for T-shirts, hats, bags, outerwear, & hard goods
- Heat applied or pressure sensitive backing available



Black/Silver



Chocolate/Black



Chestnut/Black



Sandstone/Black

QUANTITY	SIZE	Up to 1.50"	1.51-2.00"	2.01-2.50"	2.51-3.00"	3.01-3.50"	3.51-4.00"
	25-49	3.79	4.24	4.76	5.27	5.72	6.22
	50-99	2.41	2.89	3.47	4.24	4.76	5.03
	100-249	1.72	2.20	2.94	3.41	3.52	3.81
	250-499	1.32	1.77	2.54	2.73	2.86	3.20
	500-999	1.19	1.67	1.99	2.12	2.25	2.59
	1,000-2,499	1.11	1.61	1.80	1.96	2.06	2.33
	2,500-4,999	1.09	1.56	\$.61	1.67	1.80	2.06

Prices shown are subject to change without notice and are not guaranteed.

Art Set Up Fee: 40.00

Pre-Production Samples: 20.00

Edit Fee: 34.00

Size = (Length + Width) / 2

Set Up Charge: Includes a digital pre-production sample for approval

Minimum Quantity: 25 pieces

Price Includes:

- Heat seal or pressure sensitive backing
- Digital pre-production sample via email

Because your design is made especially for you, Custom Logos are non-refundable.

Learn More: stahls.ca/stahls-ca-faux-leather

Faux Suede Patches

With a soft, velvety feel, Faux Suede Patches provide the rustic look and texture of leather patches in over 20 colour options. These patches are laser-etched for a trendy tone-on-tone finish and are available Borderless or with an Overlock Stitch border. Reach new markets by decorating headwear, apparel, accessories and more!



- Laser-etched faux suede
- Available in over 20 colour options
- Best for hats, bags, outerwear, & hard goods
- Heat applied or pressure sensitive backing available

		WITH BORDER						WITHOUT BORDER					
SIZE		1.01-1.50"	1.51-2.00"	2.01-2.50"	2.51-3.00"	3.01-3.50"	3.51-4.00"	1.01-1.50"	1.51-2.00"	2.01-2.50"	2.51-3.00"	3.01-3.50"	3.51-4.00"
QUANTITY	25-49	4.50	5.03	5.65	6.27	6.79	7.38	3.79	4.24	4.76	5.27	5.72	6.22
	50-99	2.87	3.42	4.12	5.03	5.65	5.98	2.41	2.89	3.47	4.24	4.76	5.03
	100-249	2.04	2.65	3.50	4.05	4.23	4.52	1.72	2.20	2.94	3.41	3.52	3.81
	250-499	1.57	2.12	3.04	3.24	3.40	3.79	1.32	1.77	2.54	2.73	2.86	3.20
	500-999	1.40	2.00	2.36	2.55	2.67	3.10	1.19	1.67	1.99	2.12	2.25	2.59
	1,000-2,499	1.34	1.90	2.15	2.31	2.46	2.78	1.11	1.61	1.80	1.96	2.06	2.33
	2,500-4,999	1.31	1.86	1.90	2.00	2.15	2.46	1.09	1.56	1.61	1.67	1.80	2.06

Prices shown are subject to change without notice and are not guaranteed.

Art Set Up Fee: 40.00

Pre-Production Samples: 20.00

Edit Fee: 34.00

Size = (Length + Width) / 2

Set Up Charge: Includes a digital pre-production sample for approval

Minimum Quantity: 25 pieces

Price Includes:

- Heat seal or pressure sensitive backing
- Digital pre-production sample via email

Because your design is made especially for you, Custom Logos are non-refundable.

Learn More: stahls.ca/stahls-ca-faux-suede

CAD-PRINTZ® Twill Patches

Offer customers high-quality designs and logos without the high cost of traditional embroidery or appliqué. Combine the full colour and detailed benefits of CAD-PRINTZ® with a premium twill fabric and deliver high-end looks for any market—from sports uniforms and corporate apparel, to promo products and beyond.



Perma-TWILL®

- Features permanent adhesive for no-sew application
- 100% Polyester Tackle Twill commonly used for sponsor logos in professional sports
- CPSIA certified – safe for use on children's apparel



Texture-TWILL®

- Woven & textured embroidery-like finish
- Semi-gloss fabric sheen commands attention
- Can be heat applied only or finished with an embroidered edge

SIZE (per sq. in.)	1-24	25+	75+	250+	500+
Less than 20"	.23	.21	.18	.16	.15
20-64"	.15	.13	.12	.11	.10
65" or more	.14	.12	.11	.10	.09

Prices shown are subject to change without notice and are not guaranteed.

Raster Art Set Up Fee: 26.00

Calculate the Price of Your
CAD-PRINTZ® Digital Logo with
Our Custom Cost Calculator:

stahls.ca/stahls-ca-logo-pricing



2.25" x 3.5" = 7.875 sq. in., price at 8 sq. in.
25 Pieces: 8 sq. in. x \$0.21 = \$1.68 per logo

For Professional Results, Every Time

HOTRONIX® 360 IQ® Hat Press

Now you can print high-end, retail looks quickly and easily. With new Dual Silicone Platen™ technology, the 360 IQ® press adapts to the thickness and shape of the emblem or patch allowing for easier and accurate application of raised and dimensional designs.

- Crease free, scorch free hat printing
- Increase brand visibility by printing on all sides of a hat
- Perfect for emblems, patches, & appliqué



Learn More: stahls.ca/stahls-ca-360-hp

HOTRONIX® Power Platen™

Keep heat off the face of embroidered patches, emblems, and appliqué to help retain their full dimension and prevent scorching. Heating designs from the inside out ensures a quicker and long-lasting, durable bond on any item you're applying, and the four available platen sizes are perfect for any job. Compatible with 16" x 20" Hotronix® Auto Clam, MAXX® Clam, Air Fusion®, and Dual Air Fusion® heat presses.



Learn More: stahls.ca/stahls-ca-power-platen



AWM

Joyce's
JEWELRY

Great
Wide
Open

LARGE

BEAKED
NO VACANCY

BELIEVE

GARDEN
RESORT

ESTABLISHED 2002
SQUATCH
SEARCH PARTY

RECORDINGS
BEANERY AND BAKERY

Sunrise
LAKE

mabave

SINCE

FATHER

STAHL'S CANADA

