Debossed Leather Patches

SPECIFICATIONS SHEET

Natural

Caramel

Our custom Debossed Leather Patches are made from quality, natural leather. Slight variations in color and texture may be visible but are expected and add to the uniqueness of the leather. Due to natural irregularities and differences in screen resolution, digital simulation may vary from the actual physical sample and/or final product.

PATCH SIZE LIMITS

Area - Min 1.5" X 1.5" (+/-1mm)
Max 6" X 6" (+/-1mm)

Thickness - Approximately 2mm thick (may vary)

MINIMUM TEXT SIZE

Smallest character should be at least 2.5mm in height.

MINIMUM ELEMENTS SIZE

Elements on leather emblems must be at least 0.35mm width.

LEATHER COLOR

Natural and caramel colors available. As with all genuine leather products, shades of leather can vary.

DEBOSSED AREA

Minimum space of 2mm required between debossed details and edge of patch.

ADHESIVE

Heat Applied - to be applied with a professional heat press. Not recommended for heat sensitive fabrics.

Pressure Sensitive - sticker backing for use on hard goods. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods. Also, suggested option if patches will be sewn-on, in which we recommend a 3mm margin around the design.

LIMITATIONS

Since the product is applied with heat, it is not recommended to use on heat sensitive fabrics (ex. some nylons, silk, leather, wool, fleece).

COMPATIBILITY

Heat Applied - Cotton, Polyester, Cotton/Poly Blends
Pressure Sensitive - Smooth Surfaces on Hard Goods

ART RENDERING

- Digital sample via email
- Can be edited

WASHING INFORMATION

This product is not intended to be used on goods that require washing or dry cleaning.

SHELF LIFE

One-year shelf life before applying (room temperature controlled environment).

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APPLICATION INSTRUCTIONS

HEAT APPLY WITH A PROFESSIONAL HEAT PRESS

HOTRONIX® 360 IQ® HAT PRESS

Time: 20-30 seconds
Temp: 280°F Upper / 320°F Lower
Pressure: Medium
Cover Sheet: 1/8" Foam Pad

HEATED LOWER PLATEN

Time: 20-30 seconds
Temp: 280°F Upper / 320°F Lower
Pressure: Medium
Cover Sheet: FlexStyle® Silicone Pad 1/8” Foam Pad

HEATED UPPER PLATEN

Time: 20 seconds
Temp: 360°F
Pressure: Medium
Cover Sheet: FlexStyle® Silicone Pad 1/8” Foam Pad

- Pre-heat bottom platen for 60 seconds and fabric for 20 seconds.

CAP PRESS

Time: 20-30 seconds
Temp: 360°F
Pressure: Medium
Cover Sheet: FlexStyle® Silicone Pad 1/8” Foam Pad

- Pre-heat the lower platen for 60 seconds. Load cap and pre-heat 20 seconds. Cover with Flex Pad and press.

Note: For best application results, bottom heat is recommended.

FABRIC COMPATIBILITY

- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends

PRESSURE SENSITIVE APPLICATION

APPLICATION

- Make sure the application area is thoroughly cleaned. Rubbing alcohol can be used.
- Remove paper backing and press firmly on the desired location.
- For best results, please allow at least 24 hours cure time.

FOR USE ON

Smooth, hard surfaces. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods.