

HOW TO ORDER

1. SEND YOUR FILE - UPLOAD YOUR ARTWORK TO: UPLOAD.STAHLSCANADA.COM
2. SELECTION - SELECT YOUR BACKGROUND COLOUR AND PROVIDE PANTONE COLOURS
3. APPROVAL - APPROVE PHOTO OR PHYSICAL SAMPLE UPON RECEIPT
4. PRODUCTION - PLEASE ALLOW 30 BUSINESS DAYS AFTER APPROVAL TO RECEIVE YOUR ORDER
5. APPLICATION - APPLY YOUR VINTAGE PATCH USING THE APPLICATION INSTRUCTIONS PROVIDED AND ENJOY!

MOST ORDERS ARE PROCESSED IMMEDIATELY UPON RECEIPT. THUS, WE CANNOT ACCEPT ANY CHANGES OR ADD-ONS TO ORDERS PLACED. ONCE THE ORDER IS RECEIVED AND PROCESSING HAS BEGUN, CANCELLATIONS WILL NOT BE ACCEPTED. CUSTOMERS ARE RESPONSIBLE FOR ALL WORK PROCESSED IN ACCORDANCE WITH ANY CUSTOMER ORDER. WE CANNOT ACCEPT RETURNS.

800-521-5255
STAHL.S.CA

APPLICATION INSTRUCTIONS

1. PRE-HEAT GARMENT

PREHEAT THE GARMENT FOR 10 SECONDS TO REMOVE ANY MOISTURE OR CHEMICAL TREATMENTS FROM THE AREA.

2. POSITION YOUR CUSTOM VINTAGE PATCH

POSITION YOUR PATCH ON THE GARMENT. USE THERMO-TAPE TO HOLD YOUR PATCH IN PLACE. PLACE COVER SHEET OVER PATCH.

3. HEAT APPLICATION

HEAT APPLY THE PATCH. TEMPERATURE: 350°F TIME: 20 SECONDS PRESSURE: FIRM #7 BASED ON HOTRONIX®

Custom Vintage Patches

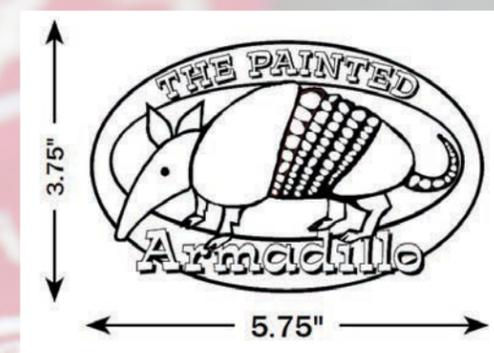
IT'S SIMPLE. IT'S RUGGED. IT'S ONE OF A KIND.
IT WILL ONLY GET BETTER WITH AGE.



Now It's simple to achieve the vintage look with just a heat press. Add **VINTAGE APPEAL** with pre-sewn custom vintage patches that feature a rugged, worn look. **No sewing or embroidery necessary.**



CALCULATE THE PRICE OF YOUR CUSTOM VINTAGE PATCH



PRICING

SIZE (Sq. INCHES)	QUANTITY		
	12	48	96+
SMALL (1-19 sq. INCHES)	\$5.00	\$4.75	\$4.50
MEDIUM (20-49 sq. INCHES)	\$9.00	\$8.25	\$7.50
LARGE (50-79 sq. INCHES)	\$11.50	\$10.75	\$10.00
X LARGE (80-120 sq. INCHES)	\$17.50	\$16.50	\$15.50

PRICING IS BASED ON USABLE ARTWORK. MINIMAL ART MODIFICATIONS ARE INCLUDED. ORDERS REQUIRING ADDITIONAL ART MODIFICATIONS WILL BE QUOTED SEPARATELY AT AN ADDITIONAL COST OF \$30 PER HALF HOUR PER DESIGN. COLOUR MATCHING IS AVAILABLE - ADDITIONAL FEES MAY APPLY. PLEASE CONTACT CUSTOMER SERVICE FOR DETAILS.

TO CALCULATE THE PRICE PER PIECE, MULTIPLY THE AREA OF THE DESIGN (HEIGHT X WIDTH) IN INCHES.

ROUND UP TO THE NEXT WHOLE SQUARE INCH WHEN PRICING (EX. 3.75 x 5.75 = 21.5625 SQUARE INCH, PRICE AS 22 SQUARE INCHES). USE THIS NUMBER TO DETERMINE THE SIZE OF YOUR CUSTOM VINTAGE PATCH.

NOTE: WHEN TAKING MEASUREMENTS OF YOUR PATCH, BE SURE TO MEASURE HEIGHT AND WIDTH OF YOUR ARTWORK IN THE SAME ORIENTATION THAT YOUR PATCH WILL BE APPLIED TO YOUR GARMENT

PROOFS

A PHOTO PROOF WILL BE GENERATED WITHIN 5 TO 7 BUSINESS DAYS OF RECEIVING YOUR COMPLETED ORDER. ANY MODIFICATIONS TO THE PHOTO PROOF WILL REQUIRE AN ADDITIONAL 5 TO 7 BUSINESS DAYS. PRE-PRODUCTION SAMPLES ARE AVAILABLE UPON REQUEST FOR A FLAT FEE OF \$25. IF THE SAMPLE IS APPROVED, THE \$25 WILL BE APPLIED TO YOUR BULK ORDER. PRE-PRODUCTION SAMPLES CAN TAKE UP TO 20 BUSINESS DAYS FOR DELIVERY. IT IS YOUR RESPONSIBILITY TO CAREFULLY REVIEW YOUR PHOTO PROOF OR PRE-PRODUCTION SAMPLE UPON RECEIPT. PAY CLOSE ATTENTION TO THE DESIGN, TEXT AND COLOURS AND REPLY WITH EITHER APPROVAL OR CORRECTION/CHANGE REQUESTS IN A TIMELY MANNER. TIME TO DELIVERY DOES NOT BEGIN UNTIL FINAL APPROVAL HAS BEEN RECEIVED.

DELIVERY

IT WILL TAKE UP TO 30 BUSINESS DAYS TO DELIVER AN ORDER AFTER FINAL APPROVAL. IT IS OUR GOAL TO DELIVER YOUR PRODUCT TO YOU ON OR BEFORE THE EXPECTED DELIVERY DATE, HOWEVER WE CANNOT BE HELD RESPONSIBLE FOR ANY DELAYS BEYOND OUR CONTROL; SUCH AS REQUESTS FOR CHANGES, CUSTOMS PROCEDURES, MIS-ROUTING OR OTHER COURIER DELAYS ETC.



CUSTOM VINTAGE PATCHES

"VINTAGE" PATCHES ARE A CLASSIC STYLE THAT FEATURE A WORN OUT, RUGGED LOOK WITH DISTRESSED COTTON TWILL ALLOWING THE EDGES TO FRAY MORE AND MORE WITH EACH WASH! WITH A PERMANENT ADHESIVE BACKING YOU CAN OFFER YOUR CUSTOMERS THE STYLE AND TEXTURE OF EMBROIDERY THAT CAN BE EASILY APPLIED WITH YOUR HEAT PRESS. PERFECT FOR HATS, JERSEYS, SWEATSHIRTS AND MORE!

WITH PRICING AS LOW AS \$4.50 EACH, EVEN THE MOST DETAILED DESIGNS ARE VERY AFFORDABLE.

VERSATILE

CUSTOM VINTAGE PATCHES CAN BE APPLIED TO MANY DIFFERENT FABRICS WITHOUT THE USE OF SPRAYS OR PELLON BACKING.

QUICK & EASY

COMBINE COTTON TWILL AND EMBROIDERY IN A FULLY FINISHED VINTAGE PATCH FOR APPLICATION IN AS LITTLE AS 20 SECONDS. (POLY-TWILL & FELT MAY ALSO BE AVAILABLE UPON REQUEST)

LOW MINIMUMS

WITH A MINIMUM ORDER OF ONLY 12 PATCHES, THERE IS NO NEED TO TURN AWAY SMALL ORDERS.

KNOW THE DIFFERENCE



REGULAR CUSTOM EMBROIDERED PATCH



CUSTOM VINTAGE PATCH - PRE-WASH



CUSTOM VINTAGE PATCH - AFTER 10 WASHES

ARTWORK AND COLOURS

ARTWORK MUST BE SUBMITTED IN VECTOR FORMAT AND CONVERTED TO CURVES; OTHERWISE STANDARD ART FEES WILL BE APPLIED. CUSTOM VINTAGE PATCHES MUST HAVE A BORDER AND MAY NOT CONTAIN CAVITIES. COLOURS ARE SELECTED FROM PANTONE COATED AND/OR STAHL'S POLY-TWILL™ COLOURS.

NOT ALL PANTONE COLOURS WILL HAVE AN EXACT THREAD OR MATERIAL MATCH AND IN SUCH CASES THE CLOSEST COLOUR MATCH WILL BE SELECTED. THREAD AND MATERIAL COLOURS MAY NOT MATCH THE CORRESPONDING PANTONE UNDER EVERY LIGHTING CONDITION. PANTONES ARE USED

AS A GUIDE FOR THE THREAD AND MATERIAL SELECTION. SHOULD YOU HAVE SPECIFIC CONCERNS ABOUT COLOUR MATCHING, WE SUGGEST THAT YOU ORDER A PHYSICAL PRE-PRODUCTION SAMPLE. CUSTOM VINTAGE PATCHES COMBINE TWILL AND EMBROIDERY (AS WELL AS METALLIC THREAD OR FELT WHERE AVAILABLE) TO CREATE YOUR PATCH IN THE MOST EFFICIENT AND EFFECTIVE MANNER. EVERY ATTEMPT WILL BE MADE TO ACCOMMODATE SPECIAL REQUESTS FOR SPECIFIC PLACEMENT OF MATERIALS; HOWEVER ADDITIONAL FEES AND LEAD TIME MAY APPLY.

NOT ALL ARTWORK IS "VINTAGE" READY. IN ORDER TO ACHIEVE THE VINTAGE LOOK, OUR EXPERIENCED ART DEPARTMENT MAY MAKE SMALL MODIFICATIONS TO YOUR ARTWORK. THIS SERVICE COMES FREE OF CHARGE WITH NO ADDITIONAL COST TO YOU!

DEPENDING ON YOUR ARTWORK, WE MAY ADD UP TO 1/4" BORDER AROUND THE ENTIRE DESIGN TO ALLOW THE DISTRESSING TO BE EFFECTIVE. IN THE EVENT THAT YOUR ARTWORK DOES NOT CONTAIN A BORDER, ONE WILL BE ADDED FOR YOU.

UNIQUE FINISH
OUR CUSTOM VINTAGE PATCHES FEATURE HAND FINISHING, UNIQUE WASHES, AND SPECIAL DETAILING THAT MAKE EACH GARMENT ONE OF A KIND. THEY WILL ONLY GET BETTER WITH AGE.

AVAILABLE BACKGROUND COLOURS

- WHITE
- BLACK
- NATURAL
- NAVY
- CLOUD GRAY
- RED
- ROYAL BLUE

THE ABOVE LIST OF AVAILABLE COTTON TWILL COLOURS ARE SUBJECT TO CHANGE WITHOUT NOTICE. COLOURS REFLECTED ABOVE MAY NOT BE AN EXACT REPRESENTATION OF THE FABRIC COLOUR. SOME CONDITIONS MAY APPLY. PLEASE CONTACT YOUR SALES REPRESENTATIVE FOR MORE DETAILS.

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