

| | Application Method | Materials Available | Layout Method | Number of Layers | Patterns Available | Why Choose? |
|------------------------------|---------------------------|---|--|------------------|--|---|
| CAD-CUT® Materials | No Sewing | 3M™ Scotchlite™ Reflective 5807 Fashion-FILM® Electric Soft Flock Glitter Flake™ Glow GORILLA GRIP® II Hologram Premium Plus™ Thermo-FILM® Thermo-GRIP® | Each layer is pre-aligned on a separate carrier for easy placement | Up to 3 Layers | None | Has special material finishes Easy placement saves time |
| SimStitch® | No Sewing | Perma-TWILL® | Each letter must be aligned by hand <i>Exceptions:</i> <ul style="list-style-type: none"> • Block style fonts with connected or cloud backgrounds are pre-aligned. • Script style fonts are pre-aligned except the first letter unless you select connected foreground capital. • Script style fonts with cloud backgrounds are pre-aligned. | Up to 3 Layers | None | The look of zigzag stitching without sewing |
| Sublimated SimStitch® | No Sewing | Perma-TWILL® | Each letter must be aligned by hand <i>Exceptions:</i> <ul style="list-style-type: none"> • Script style fonts are pre-aligned except the first letter unless you select connected foreground capital. | 1 Layer Only | Animal Prints: Leopard Skin Reptilian Tiger Stripe Zebra Stripe Camouflage Checkers Plaid Polka Dot Special Effects: Brick Wall Diamond Plate Tye-Dye | The look of zigzag stitching without sewing |
| Standard | No Sewing & Sewing Option | No-Sew: Thermo-FILM® Thermo-GRIP® Sewing Optional: Acrylic Felt – 1 layer Wool Felt – 1 layer Sewing Required: Acrylic Felt – 2 or 3 layers Poly-TWILL™ PS Poly-TWILL™ Appliqué Fabric (Boxercraft® patterns) Wool Felt – 2 or 3 layers | Each letter must be aligned by hand <i>Exceptions:</i> <ul style="list-style-type: none"> • Block style fonts with connected or cloud backgrounds are pre-aligned. • Script style fonts are pre-aligned except the first letter unless you select connected foreground capital. • Script style fonts with cloud backgrounds are pre-aligned. | | Appliqué Fabric: Boxercraft® Madras Pink Boxercraft® Plaid Black/Gold Boxercraft® Plaid Brown/Pink Boxercraft® Plaid Navy/Silver Boxercraft® Plaid Orange/White Boxercraft® Plaid Pink/Black Boxercraft® Plaid Red/Black Boxercraft® Print Leopard Boxercraft® Print Zebra | Economical because each letter is aligned by hand Boxercraft® patterns |

Optional sew disks require embroidery capabilities.

CAD-CUT, Fashion-FILM, GORILLA GRIP, Thermo-FILM, Thermo-GRIP, Perma-TWILL, Boxercraft, Kiss Cut, Glitter Flake, Premium Plus, Super-FILM, Poly-TWILL, and PS Poly-TWILL are trademarks and registered trademarks of Stahls® with one or more patents or patents pending.

| | Application Method | Materials Available | Layout Method | Number of Layers | Patterns Available | Why Choose? |
|----------------------------------|--------------------|-------------------------------|--|--|--|--|
| Sublimated Twill Appliqué | Sewing Optional | Perma-TWILL® | <p>Each letter must be aligned by hand</p> <p><i>Exceptions:</i></p> <ul style="list-style-type: none"> • Script style fonts are pre-aligned except the first letter unless you select connected foreground capital. | 1 Layer Only | <p>Animal Prints: Leopard Skin Reptilian Tiger Stripe Zebra Stripe</p> <p>Camouflage Checkers Plaid Polka Dot</p> <p>Special Effects: Brick Wall Diamond Plate Tye-Dye</p> | Patterns on twill with or without sewing |
| Kiss Cut® Appliqué | Sewing Required | Poly-TWILL™ PS Poly-TWILL™ | <p>Each layer of a letter is pre-assembled but each letter must be aligned by hand</p> <p><i>Exceptions:</i></p> <ul style="list-style-type: none"> • Block style fonts with connected or cloud backgrounds are pre-aligned. • Script style fonts are pre-aligned except the first letter unless you select connected foreground capital. • Script style fonts with cloud backgrounds are pre-aligned. | Minimum of 2 Layers, up to 3 Layers | None | Easy layout saves time |

Optional sew disks require embroidery capabilities.