

	Application Method	Materials Available	Layout Method	Number of Layers	Patterns Available	Why Choose?
CAD-CUT® Materials	No Sewing	3M™ Scotchlite™ Reflective 5807 Fashion-FILM® Electric Soft Flock Glitter Flake™ Glow GORILLA GRIP® II Hologram Premium Plus™ Thermo-FILM® Thermo-GRIP®	Each layer is pre-aligned on a separate carrier for easy placement	Up to 3 Layers	None	Has special material finishes Easy placement saves time
SimStitch®	No Sewing	Perma-TWILL®	Each letter must be aligned by hand <i>Exceptions:</i> <ul style="list-style-type: none"> • Block style fonts with connected or cloud backgrounds are pre-aligned. • Script style fonts are pre-aligned except the first letter unless you select connected foreground capital. • Script style fonts with cloud backgrounds are pre-aligned. 	Up to 3 Layers	None	The look of zigzag stitching without sewing
Sublimated SimStitch®	No Sewing	Perma-TWILL®	Each letter must be aligned by hand <i>Exceptions:</i> <ul style="list-style-type: none"> • Script style fonts are pre-aligned except the first letter unless you select connected foreground capital. 	1 Layer Only	Animal Prints: Leopard Skin Reptilian Tiger Stripe Zebra Stripe Camouflage Checkers Plaid Polka Dot Special Effects: Brick Wall Diamond Plate Tye-Dye	The look of zigzag stitching without sewing
Standard	No Sewing & Sewing Option	No-Sew: Thermo-FILM® Thermo-GRIP® Sewing Optional: Acrylic Felt – 1 layer Wool Felt – 1 layer Sewing Required: Acrylic Felt – 2 or 3 layers Poly-TWILL™ PS Poly-TWILL™ Appliqué Fabric (Boxercraft® patterns) Wool Felt – 2 or 3 layers	Each letter must be aligned by hand <i>Exceptions:</i> <ul style="list-style-type: none"> • Block style fonts with connected or cloud backgrounds are pre-aligned. • Script style fonts are pre-aligned except the first letter unless you select connected foreground capital. • Script style fonts with cloud backgrounds are pre-aligned. 		Appliqué Fabric: Boxercraft® Madras Pink Boxercraft® Plaid Black/Gold Boxercraft® Plaid Brown/Pink Boxercraft® Plaid Navy/Silver Boxercraft® Plaid Orange/White Boxercraft® Plaid Pink/Black Boxercraft® Plaid Red/Black Boxercraft® Print Leopard Boxercraft® Print Zebra	Economical because each letter is aligned by hand Boxercraft® patterns

Optional sew disks require embroidery capabilities.

CAD-CUT, Fashion-FILM, GORILLA GRIP, Thermo-FILM, Thermo-GRIP, Perma-TWILL, Boxercraft, Kiss Cut, Glitter Flake, Premium Plus, Super-FILM, Poly-TWILL, and PS Poly-TWILL are trademarks and registered trademarks of Stahls® with one or more patents or patents pending.

	Application Method	Materials Available	Layout Method	Number of Layers	Patterns Available	Why Choose?
Distressed Appliqué	No Sewing & Sewing Option	Sewing Optional: Acrylic Felt – 1 layer PS Acrylic Felt – 1 layer Sewing Required: Acrylic Felt – 2 layers PS Acrylic Felt – 2 layers PS Chino Twill	Felt/Twill/Chino: Each letter must be aligned by hand <i>Exceptions:</i> <ul style="list-style-type: none"> • Block style fonts with connected or cloud backgrounds are pre-aligned. • Script style fonts are pre-aligned except the first letter unless you select connected foreground capital. • Script style fonts with cloud backgrounds are pre-aligned. 	Up to 2 Layers	None	Most economical for distressed look for sewing because each letter is aligned by hand
Sublimated Twill Appliqué	Sewing Optional	Perma-TWILL®	Each letter must be aligned by hand <i>Exceptions:</i> <ul style="list-style-type: none"> • Script style fonts are pre-aligned except the first letter unless you select connected foreground capital. 	1 Layer Only	Animal Prints: Leopard Skin Reptilian Tiger Stripe Zebra Stripe Camouflage Checkers Plaid Polka Dot Special Effects: Brick Wall Diamond Plate Tye-Dye	Patterns on twill with or without sewing
Kiss Cut® Appliqué	Sewing Required	Poly-TWILL™ PS Poly-TWILL™	Each layer of a letter is pre-assembled but each letter must be aligned by hand <i>Exceptions:</i> <ul style="list-style-type: none"> • Block style fonts with connected or cloud backgrounds are pre-aligned. • Script style fonts are pre-aligned except the first letter unless you select connected foreground capital. • Script style fonts with cloud backgrounds are pre-aligned. 	Minimum of 2 Layers, up to 3 Layers	None	Easy layout saves time

Optional sew disks require embroidery capabilities.