

PATCH SIZE LIMITS

Area - Min 1.5" X 1.5" (+/-1 mm)
Max 18" x 18" (+/-1 mm)

MINIMUM TEXT SIZE

Flat embroidered text cannot have a height smaller than 4mm and column width of 1mm.

3D raised part of emblem cannot be wider than 9mm or thinner than 3mm.

ADHESIVE

Heat Applied - to be applied with a professional heat press. Not recommend for heat sensitive fabrics.

Pressure Sensitive - sticker backing for use on hard goods. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods. Also, suggested option if patches will be sewn-on, in which we recommend a 3mm margin around the design.

COLOR

- Pricing includes up to 6 thread colors
- Additional charges may apply to designs with more than 6 thread colors
- Maximum of 15 thread colors allowed per design

LIMITATIONS

Since the product is applied with heat, it is not recommended to use on heat sensitive fabrics (ex. some nylons, silk, leather, wool, fleece).

COMPATIBILITY

Heat Applied - Cotton, Polyester, Cotton/Poly Blends
Pressure Sensitive - Smooth Surfaces on Hard Goods

ART RENDERING

- Digital photo of physical sample via email
- Can be edited - charges may apply

WASHING INFORMATION

This product is not intended to be used on goods that require washing or dry cleaning.

SHELF LIFE

One-year shelf life before applying (room temperature controlled environment).



HEAT APPLY WITH A PROFESSIONAL HEAT PRESS

HOTRONIX® 360 IQ® HAT PRESS

Time: 60 seconds

Temp: 280°F Upper / 320°F Lower

Pressure: Medium

Pressure: Cold

Cover Sheet: 1/4" Foam Pad

HEATED LOWER PLATEN

Time: 20 seconds

Temp: 250°F Upper / 320°F Lower

Pressure: Medium

Pressure: Cold

Note: 3D Embroidered Patches require bottom heat.

FABRIC COMPATIBILITY

- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends

PRESSURE SENSITIVE APPLICATION

PRESSURE-SENSITIVE APPLICATION

- Make sure the application area is thoroughly cleaned. Rubbing alcohol can be used.
- Remove paper backing and press firmly on the desired location.

FOR USE ON

Smooth, hard surfaces. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods.