

HOTRONIX® 360 IQ® HAT PRESS

APPLICATION INSTRUCTIONS

		Top Heat: 280°F	Bottom Heat: 320°F	Medium Pressure
		White Cover Pad	Dwell Time	Peel
UltraColor™ Soft		1/8" Thick	45 seconds	Cold
CAD-CUT® & CAD-COLOR® HTV		1/8" Thick	45 seconds	Warm/Cold
FlexStyle® Emblems		1/8" Thick	20-30 seconds	Warm/Cold
Leather Patches		1/8" Thick	20-30 seconds	No Peel
3D Embroidered Patches		1/4" Thick	60 seconds	No Peel
Embroidered Patches		1/8" Thick	30-45 seconds	No Peel
CAD-PRINTZ® Perma-TWILL®		1/8" Thick	30-45 seconds	Warm/Cold
CAD-PRINTZ® Texture-TWILL®		1/8" Thick	30-45 seconds	Warm/Cold
SimStitch®		1/8" Thick	45 seconds	Warm/Cold
Rhinestones		1/8" Thick	45 seconds	Cold

DIRECT TO FILM TRANSFERS **ULTRACOLOR® MAX**

	Top Heat: 290°F	Bottom Heat: 220°F	
	Time	Pressure	Peel
	12-15 seconds	Medium	Hot

Note: No cover pad needed for UltraColor® MAX application.