

MATERIAL GUIDELINES FOR CUSTOM CUTTING

MATERIAL	LINE/STEM THICKNESS	CAVITIES
3M™ Reflective Adhesive Fashion-FILM® Electric Glow Premium Plus™ SportFilm Lite™ Thermo-FILM® Thermo-GRIP® Reflective II Soft Metallic UltraWeed UV Shift	.07	.045
Chroma Bling Chroma Twill Glitter Flake™ Gorilla Grip® II Hologram Reflective Glitter Silicone Dye-Block™ Soft Flock Soft Foam	.085	.055
Waterjet Film/Grip Poly Twill/PST/Kiss Cut®/Felts Pre-Aligned Perma Twill	.18	.09
Twill/PST/Kiss Cut® w/EMB Sports-Stitch	.225	.09
AWAW/Logo SimStitch Kiss Cut®	.25	.1

Note: The LINE/STEM THICKNESS and CAVITY SIZE are the most important in determining what can be cut. The numbers listed are guidelines and may be flexible in some circumstances.

EXAMPLES:

The STAHL'S® logo is a good example of where a thick letter style, even though the letter height is small, could still be cut in our CAD-CUT Thermo-FILM® or Gorilla Grip® II. It's line thickness and cavity size are big enough, that it meets our CAD-CUT material cutting specs.

STAHL'S®

Here is an example of how a customer's design might need to be modified to be cut in FILM.

