

# MATERIAL GUIDELINES FOR CUSTOM CUTTING

MATERIAL	LINE/STEM THICKNESS	CAVITIES
3M™ Reflective Adhesive Fashion-FILM® Fashion-FILM® Electric Glow Gorilla Grip® II Premium Plus™ SportFilm Lite™ Thermo-FILM® Thermo-GRIP® Reflective II Hi-Vis Color Reflect Metallic	.07	.045
Glitter Flake™ Hologram Flock II Silicone Dye-Block™	.085	.055
Waterjet Film/Grip Perma/Poly Twill/PST/Kiss Cut® Twill/PST/Kiss Cut® w/EMB CME/Logo SimStitch Kiss Cut®	.18 .225 .25	.09 .09 .1

Note: The LINE/STEM THICKNESS and CAVITY SIZE are the most important in determining what can be cut. The numbers listed are guidelines and may be flexible in some circumstances.

### EXAMPLES:

The STAHL'S' logo is a good example of where a thick letter style, even though the letter height is small, could still be cut in our CAD-CUT Thermo-FILM® or Gorilla Grip® II. It's line thickness and cavity size are big enough, that it meets our CAD-CUT material cutting specs.



Here is an example of how a customer's design might need to be modified to be cut in FILM.

