

INSTRUCTIONS FOR CREATING & APPLYING

To Order: StahlsID.com • 800.4.STAHL5 • Fax: 800.346.2216
International: StahlsInternational.com • 586.772.5551
Canada: StahlsCanada.com • 800.521.5255

RIP-AWAY APPLIQUÉ™ PROCESS



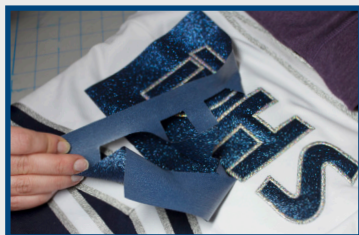
SEW Placement Stitch.



SEW Satin Stitch.
Machine Speed: 500 – 700



CUT a section of heat transfer material slightly larger than your design. Remove carrier if using a CAD-CUT® material.



RIP-AWAY material and weed out cavities.



LIGHTLY COAT back side of material with spray adhesive.



HEAT APPLY material with a Cover Sheet over the design and a Heat Printing Pillow inside the garment.



POSITION material over placement stitch.



FOR BEST RESULTS: remove sewing stabilizer after heat application.

What Is It?

STAHL5' Rip-Away Appliqué™ is a simple process that uses your embroidery equipment, Stahl5' heat transfer material and a heat press.

Accessories Required:

Lite-Tack Spray (spray adhesive)

Weeding Tweezers

Heat Printing Pillow

Cover Sheet

Non-stick Embroidery Needle

Fast Production Will Reduce Cost

No cutting required!

One-step placement

Recommendations:

Stitch Density: 37mm

Stitch Width:

3mm for 2" letter or number

5mm for 10" letter or number

Stitch Overlay: 80%

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

Hotronix are trademarks & ® trademarks of Stahl5' ID Direct™ with one or more patents or patents pending.

© Stahl5' ID Direct™ 2014 - All International Rights Reserved