

CAD-CUT® Material	FINISH	SOFT HAND	STRETCH	WASHABILITY	CUT DETAIL	TIME/TEMP	PEEL
PRODUCT ATTRIBUTES				PRODUCTION ATTRIBUTES			
3M™ Scotchlite™ Reflective	Reflective	No	Better	50	Yes	10–20 sec at 325–350°F / 165–177°C	Cool
Chalkboard	Matte	Yes	Good	50	No	15 sec at 275°F / 135°C	Warm
Chroma Bling	Gloss	No	Good	50	Yes	10 sec at 300°F / 150°C	Warm
ECONOPRINT™	Semi-Matte	Yes	Better	50	Yes	12–15 sec at 330°F / 165°C	Warm
Fashion-FILM®	Matte	Yes	Better	50	Yes	15 sec at 320°F / 160°C	Hot
Flock II	Velvet	Yes	Good	50	Yes	18 sec at 330°F / 160°C	Cold
Glitter Flake™	Textured Glitter	No	Better	50	No	10–12 sec at 302°F / 150°C (Natural fibers) 290°F / 143°C (Synthetic fibers)	Hot
Glow	Matte	Yes	Better	10	Yes	10–15 sec at 305°F / 152°C	Warm
GORILLA GRIP® II	Semi-Matte	No	Better	50	Yes	2 sec; 10 sec at 320°F / 160°C	Cold
Hi-Vis Color Reflect	Reflective	No	Good	50	No	20 sec at 325-350°F / 163–177°C	Cold
Hologram	Gloss	No	Good	25	Yes	10–15 sec at 320°F / 160°C	Cold
Metallic	Gloss	No	Better	50	Yes	8–10 sec at 285°F / 140°C	Cold
Poly-TWILL™	Matte	No	N/A	50	Yes	8–10 sec at 330°F / 165°C	N/A
P.S. Poly-TWILL	Matte	No	N/A	50	Yes	10 sec at 330°F / 165°C	N/A
Perma-TWILL®	Matte	No	N/A	50	Yes	20 sec at 350°F / 177°C	N/A
Premium Plus™ High Tack	Matte	Yes	Best	50	Yes	8–12 sec at 280-300°F / 138-149°C	Hot
Premium Plus™ Low Tack	Matte	Yes	Best	50	No	8-12 sec at 280–300°F / 138-149°C	Warm or Cold
Reflective II	Reflective	No	Good	20	Yes	10-12 sec at 302°F / 150°C (Natural Fibers) 290°F / 143°C (Synthetic Fibers)	Hot
Reflective Glitter	Gloss	No	Good	50	Yes	15 sec at 300°F / 149°C	Warm
Silicone Dye Block	Matte	No	Good	50	No	10-15 sec at 302°F / 150°C (Natural Fibers) 290°F / 143°C (Synthetic Fibers)	Cold
Soft Flock	Matte	Yes	Good	50	No	15 sec at 311°F/155°C	Warm
Soft Foam	Matte	Yes	Good	50	No	15 sec at 300°F/150°C	Cold
SportFilm Lite™	Semi-Matte	Yes	Better	50	Yes	10–12 sec at 302°F / 150°C	Warm
Thermo-FILM®	Semi-Matte	No	Better	50	Yes	6-8 sec at 330°F / 165°C	Hot
Thermo-GRIP®	Semi-Gloss	No	Better	50	Yes	6–8 sec at 330°F / 165°C	Warm
UltraWeed™	Matte	Yes	Better	50	Yes	12 sec at 260–300°F	Hot

CAD-COLOR® Material	FINISH	SOFT HAND	GARMENT COLOR	DRY TIME	STRETCH	WASHABILITY	TIME/TEMP
PRODUCT ATTRIBUTES				PRODUCTION ATTRIBUTES			
Express Print®	Semi-Matte	Yes	Light or Dark	2–4 Hours	Good	50	15–20 sec at 300°F / 149°C
Glitter	Glitter	No	Light or Dark	30 Minutes	Good	50	12 sec at 302°F / 150°C
Soft Foam	Matte	Yes	Light or Dark	2–4 Hours	Good	50	15 sec at 302°F/150°C
Soft Opaque	Semi-Matte	Yes	Light or Dark	2–4 Hours	Best	50	15 sec at 310°F / 154°C
SuperTEK® Gloss Clear	Gloss	Yes	White or Light	30–60 Minutes	Best	50	10 sec at 280–300°F 138–150°C
SuperTEK® Matte Clear	Matte	Yes	White or Light	30–60 Minutes	Best	50	10 sec at 280–300°F 138–150°C
SuperTEK® Opaque	Semi-Matte	Yes	Light or Dark	30–60 Minutes	Better	50	10 sec at 280–300°F 138–150°C
SuperTEK® Sublistop™	Semi-Matte	Yes	Light or Dark	30–60 Minutes	Better	50	10 sec at 280–300°F / 138–150°C