

Solutions To Grow Your Heat Press Business



STAHL'S
EST. 1932



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Equipment
Custom





STAHL'S' roots in the printed apparel industry are strong—we've been growing and helping customers thrive since 1932.

THANK YOU FOR YOUR BUSINESS

Your success is our success. We're grateful for your entrepreneurial spirit, your flexibility, and most importantly, your creativity. Whether you're a new customer or have been with us from the beginning, you're an important part of our longevity in the industry.

FROM OUR TEAM TO YOURS

Join us in celebrating 90 years of heat printing innovation, education, and customer service. From our team to yours: we look forward to serving you in 2022 and beyond.

*Call, email, or connect with us on social media.
Let's get to work!*

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HELPING BUSINESSES SUCCEED FOR 90 YEARS & COUNTING

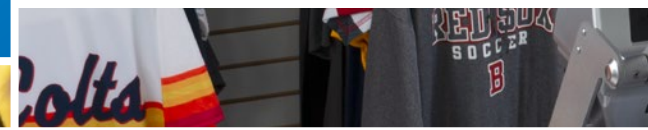
Perseverance and a little creativity may have paved the way, but it was your business and partnership that helped get us to where we are today. For the last 90 years, garment decorators around the world have trusted STAHL'S' products and services to help their custom apparel business grow. We've worked hard to earn this trust by continuously bringing innovative materials, equipment, and education to our loyal customers. We're committed to bringing you the same level of quality and dependability as we look toward the future.

Thank you for joining us on this journey and we look forward to the next 90 years of heat printing with you!



FUN FACT:

STAHL'S' holds over 100 patents for Hotronix® Heat Presses, CAD-CUT® Heat Transfer Vinyl, Thermo-FILM®, and many more heat printing innovations.



FUN FACT:

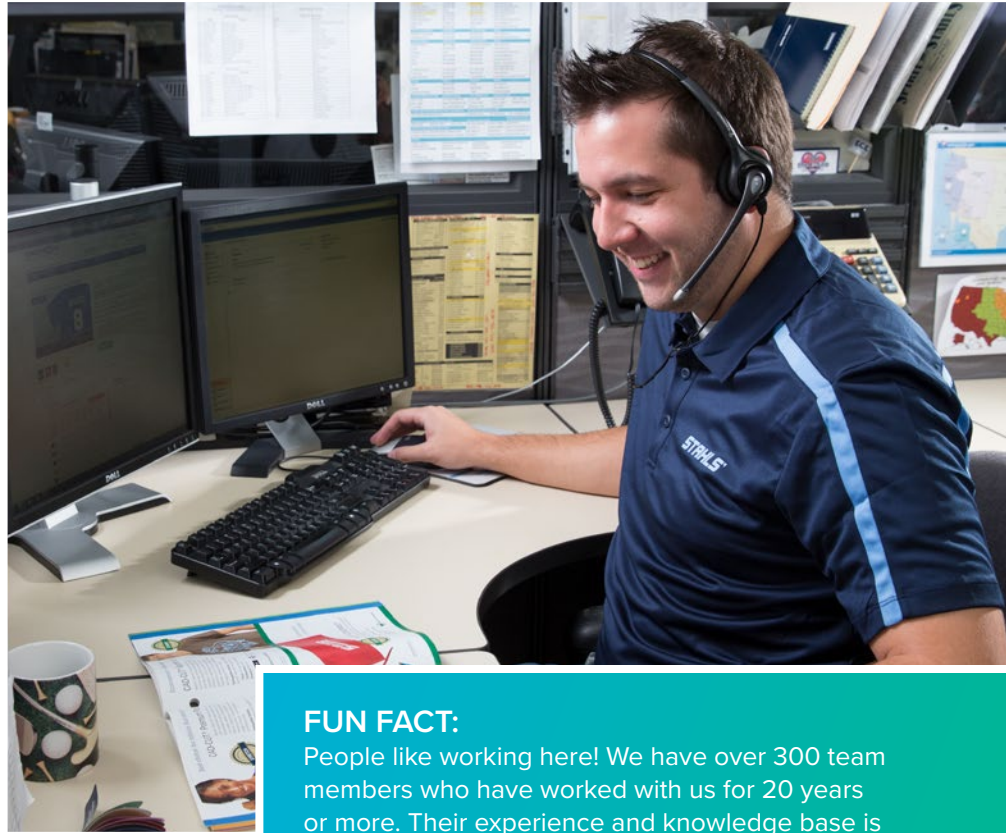
STAHL'S' is a family-owned business with fourth-generation family members on the team!





STAHL'S[®]

EST. 1932



FUN FACT:

People like working here! We have over 300 team members who have worked with us for 20 years or more. Their experience and knowledge base is unsurpassed in the industry.



LOOK FOR THESE ICONS

Being a confident and capable apparel decorator means knowing the right equipment to use for every job.

We've taken the guesswork out of wondering if you have the right tools in your shop to apply the designs your customers are looking for. Look for these helpful icons throughout the catalog to find the products compatible with the equipment you have.



HEAT PRESS

The most important piece of equipment for any apparel decorating business. Use a heat press to apply HTV, transfers, emblems, and patches in seconds!



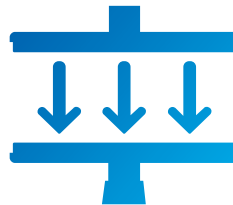
PRINT/CUT

Printing and contour-cutting capabilities in one machine. Allows you to create a variety of full color transfers for apparel and hard goods.



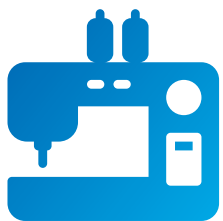
CUTTER

Vinyl cutters are the equipment choice for DIY production of HTV and Sign Vinyl designs. It's the perfect complement to any business for quick, on-demand personalization.



PRESSURE SENSITIVE

Adhesive designed for hard substrates such as mugs, tumblers, windows, signs, and more. Available in custom emblems and patches, or standard and special effect HTV.



EMBROIDERY

Standard sewing option for twill and appliqué fabric to achieve traditional embroidered finishes. Can be used with select CAD-CUT®, CAD-COLOR®, and heat seal materials.



!CUSTOM!



CUSTOM LOGOS, TRANSFERS, EMBLEMS, & PATCHES

With STAHL'S Custom Logo Services, you provide the artwork and we do the rest. We'll create the designs in the materials and finishes you choose and deliver your custom products ready to apply.



CUSTOM DECORATION IN 3 EASY STEPS

STAHL'S® is your custom logo provider for HTV, transfers, emblems, patches, and more. Our easy-to-use Custom Artwork Uploader allows you to submit your art, select your material and finish options, get a quote and proof, then place an order.



1

**Upload
Your Artwork**



2

**We Send Your
Custom Product**



3

**Decorate
& Profit**

UltraColor® MAX DTF Transfers **New**

Finely detailed, full color designs printed with direct-to-film technology. Artwork is printed exactly as uploaded. Available in transfers for heat application. There is a \$25 minimum.

Custom Cut

1, 2, or 3-color designs cut from the most popular CAD-CUT® and Twill materials. Sew and no-sew options are available. Minimum order is 5 pieces.

CAD-PRINTZ® Digital Transfers

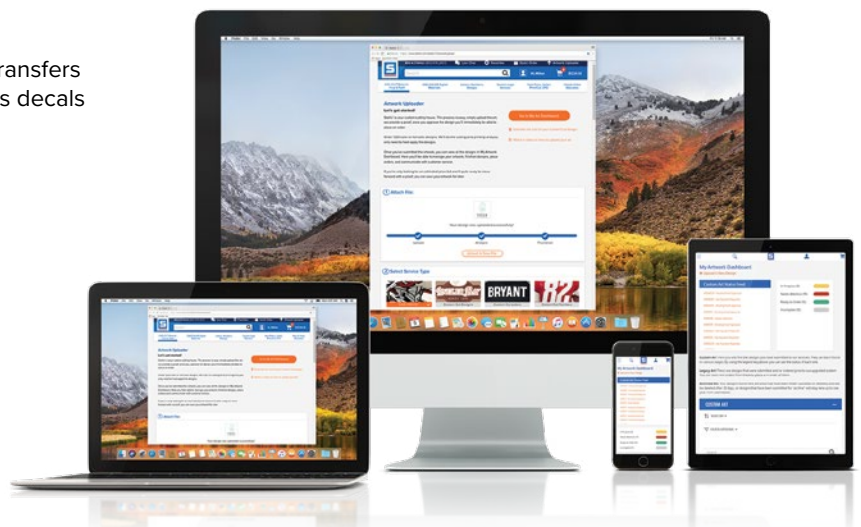
Full color digitally printed designs. Available in transfers for heat application or non-apparel items such as decals and stickers. There is a \$25 minimum.

Dimensional Emblems & Patches

High-quality and custom made, choose between embossed emblems, leather, embroidered, and 3D embroidered patches. There is a 25-piece minimum.

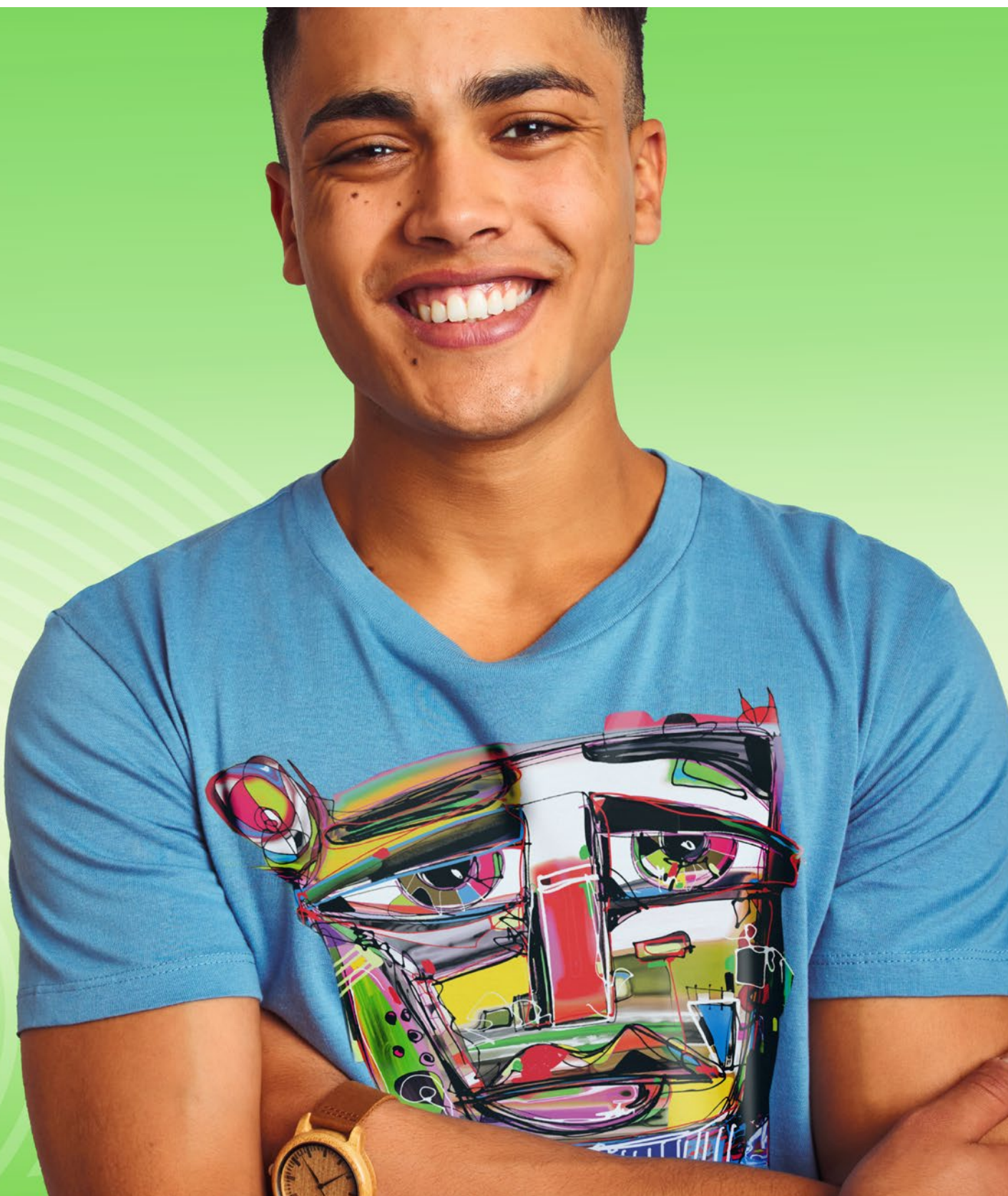
SimStitch®

Get the look of professionally sewn appliqué with just a heat press. SimStitch® is authentic twill, laser etched to simulate stitches. Minimum order is 5 pieces.



DIRECT TO FILM TRANSFERS

ULTRACOLOR[®] MAX





EASY. FAST. FUN.

▶ stahls.com/ultracolor-max

BE AS CREATIVE AS YOUR IMAGINATION ALLOWS

Experience the ultimate creative control with UltraColor® MAX—your one-step solution for creating custom T-shirts, headwear, accessories, and more! With unlimited color options and no outlines or borders needed, easily turn your creative ideas into a full color reality with these vibrant digital heat transfers.

ONE SIMPLE SOLUTION DELIVERS MAXIMUM RESULTS

- ▶ Unlimited colors, unlimited details
- ▶ Easy to create, order, & heat apply
- ▶ Fast, next business day shipping maximizes time & profits
- ▶ Superior quality—super soft with matte finish
- ▶ Unmatched durability—won't fade, crack, or peel

If you can dream it and design it, we can create it. Live in *full color* with UltraColor® MAX.



Reasons

UltraColor[®] MAX Transfers Make Your Job Easier

1 No Color Limitations

- ▶ Unlimited colors with no additional cost
- ▶ Perfect for gradients and shading
- ▶ Vibrant, multi-colored designs that last



2 Extremely Fine Details With No Outline

- ▶ Achieve sharp, finely-detailed designs
- ▶ No white or clear outline
- ▶ Ideal for small lettering like tagless labels





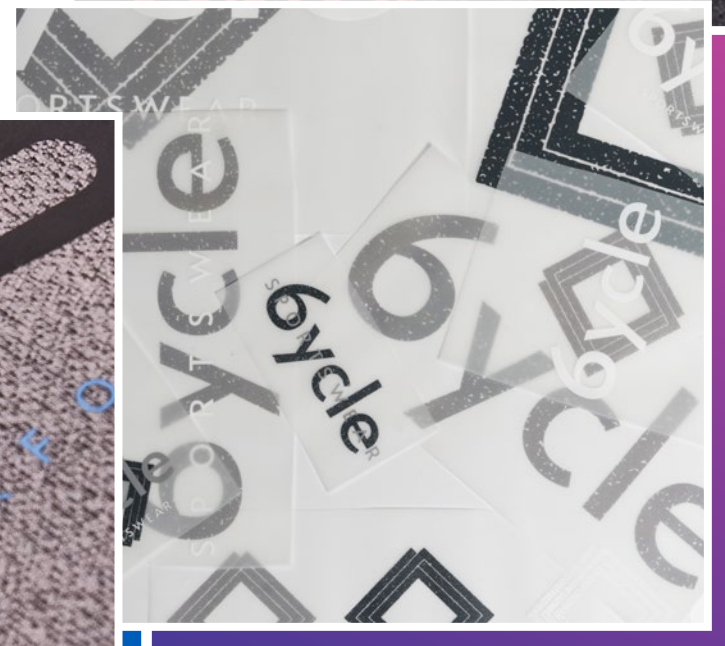
3 Low-Temp Application & Quick Hot Peel

- ▶ Heat applies at a low temp, eliminating scorch marks
- ▶ Applies to heat-sensitive fabrics like performance wear
- ▶ Hot peel to save you production time



4 Lightweight With A Soft Feel

- ▶ Transfers that blend right into the fabric
- ▶ No added weight to the garment
- ▶ Soft, smooth, and thin feel— not “plastic-like”



5 Low Cost, Simple Pricing

- ▶ Easily quote with straightforward pricing and no hidden fees
- ▶ Simple 6¢/square inch pricing
- ▶ Low \$25 order minimum



ORDERING ULTRACOLOR® MAX TO FIT YOUR BUSINESS NEEDS

UltraColor® MAX gives you the flexibility to manage your production in the way that best fits your business. Order single designs or group multiple designs onto one sheet to easily reach the minimum order quantity. With a maximum print area 22" x 22", you can lay out an artboard of 19" x 22" to reach the order minimum with just one sheet.

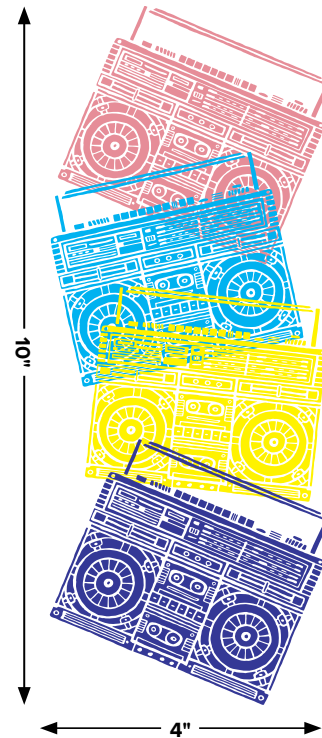
Examples of file setup for single and multiple designs on next page.

FOR ORDERING SPECS VISIT bit.ly/uc-specs

OPTION 1

By The Individual Design

- ▶ 4" x 10" = 40 square inches
- ▶ 40 square inches x 6¢ = \$2.40 per logo
- ▶ Minimum order is \$25, must order 11 logos to exceed minimum order



OPTION 2

Group It Up

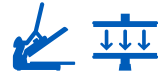
Need additional logos? Add them to the same file and upload together. Example:

Same 4" x 10" logo, combined with two additional 4" x 4" logos

- ▶ Total uploaded file size = 8.5" x 10" or 85 square inches
- ▶ 85 square inches x 6¢ per square inch = \$5.10 per file
- ▶ Minimum order is \$25, must order a quantity of 5 to exceed minimum order



At only 6¢ per square inch with a low \$25 order minimum, UltraColor® MAX is a no-brainer when it comes to choosing the best heat transfer for any job.



FlexStyle® custom emblems are a premium alternative to embroidery. Available in pressure sensitive or heat applied options, add a full color, high-detailed emblem to any hat, bag, garment, or hard good in seconds.



TEXTURED

- ▶ Raised texturing
- ▶ Intricate detail
- ▶ Metallic, non-metallic, and clear finishes



DOMED

- ▶ Shiny, smooth 3D surface
- ▶ Durable, thick emblem
- ▶ Metallic and non-metallic finishes



FLAT

- ▶ Raised 3D effect with “flatter” appearance
- ▶ Shiny, smooth 3D surface
- ▶ Metallic, non-metallic, and clear finishes



BEVELED

- ▶ Beveled edges for a sharper look
- ▶ Most rigid option
- ▶ Metallic and non-metallic finishes

Pricing applies to Textured, Domed, Flat, and Beveled for heat applied or pressure sensitive application. Minimum order quantity: 25 pieces.

QTY	Up to 1.00"	1.01" – 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"
25 – 49	2.92	3.67	4.80	6.17	7.98	10.09	12.52
50 – 99	1.84	2.38	3.18	4.16	5.47	6.97	8.70
100 – 249	1.22	1.64	2.23	2.95	3.92	5.02	6.31
250 – 499	1.04	1.41	1.99	2.71	3.63	4.70	5.95
500 – 999	.91	1.28	1.82	2.47	3.34	4.34	5.50
1,000 – 2,499	.87	1.21	1.73	2.36	3.20	4.16	5.29

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing.

FlexStyle® Art Set Up Fee	26.00
FlexStyle® Silicone Pad 5" x 6"	24.00
FlexStyle® Pre-Production Sample	12.50



PVC Patches New



Turn any logo or design into a tough, custom rubber-like patch. Whether your customers work or play outside, or they just want a strong, bold design, PVC Patches are the answer. They're durable enough for heavy apparel or outerwear, hats, and hard goods, and can even add additional visibility in low-light conditions.



- ▶ Durable and versatile dimensional patch
- ▶ Flexible, rubber-like feel
- ▶ Available in heat applied or pressure-sensitive options
- ▶ Customizable up to 4 colors—Glow included

QTY	UP TO 4 COLORS						GLOW – UP TO 4 COLORS					
	0.5 – 1.5"	1.51 – 2"	2.01 – 2.5"	2.51 – 3"	3.01 – 3.5"	3.51 – 4"	0.5 – 1.5"	1.51 – 2"	2.01 – 2.5"	2.51 – 3"	3.01 – 3.5"	3.51 – 4"
25 – 49	5.69	\$5.74	\$6.78	6.80	7.80	8.82	6.40	6.45	7.65	7.67	8.82	9.99
50 – 99	4.87	4.90	5.70	5.71	6.48	7.28	5.41	5.44	6.36	6.38	7.27	8.19
100 – 249	3.11	3.13	3.59	3.60	4.04	4.54	3.49	3.50	4.03	4.05	4.55	5.13
250 – 499	1.99	2.00	2.22	2.25	2.50	2.85	2.25	2.27	2.51	2.55	2.83	3.24
500 – 999	1.55	1.58	1.84	1.85	2.04	2.31	1.76	1.79	2.09	2.11	2.32	2.64
1,000 – 2,499	1.36	1.38	1.61	1.62	1.79	2.05	1.56	1.57	1.84	1.86	2.05	2.35
2,500 – 4,999	1.21	1.21	1.42	1.42	1.59	1.82	1.38	1.38	1.63	1.63	1.83	2.09
5,000 – 9,999	1.08	1.08	1.26	1.28	1.42	1.65	1.24	1.24	1.45	1.47	1.63	1.89
10,000 – 24,999	1.00	1.02	1.20	1.20	1.34	1.54	1.15	1.17	1.38	1.38	1.54	1.77
25,000 – 49,999	.97	.97	1.14	1.15	1.29	1.49	1.11	1.11	1.31	1.33	1.49	1.72
50,000 – 99,999	.94	.95	1.12	1.14	1.26	1.46	1.08	1.10	1.29	1.31	1.45	1.68
100,000+	.94	.94	1.11	1.12	1.25	1.43	1.08	1.08	1.27	1.29	1.43	1.65

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing.

Art Set Up Fee	26.00
Electronic Simulation	Free
PVC Patches Edits	26.00

3D EMBROIDERED Patches



These custom raised patches make it easy to create a dimensional, high-end look for any job. Add premium designs and logos to hats, bags, heavy apparel, and hard goods on demand.



- ▶ Premium embroidered patch with dimensional effect
- ▶ Customizable with up to 6 color options
- ▶ Large selection of thread and background colors—neon included
- ▶ Pressure sensitive or heat applied

QTY	Up to 1.00"	1.01" – 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"
25 – 49	2.29	3.42	4.55	5.69	6.82	7.98	9.11
50 – 99	1.51	2.29	3.04	3.80	4.55	5.30	6.07
100 – 199	1.13	1.68	2.24	2.81	3.37	3.95	4.48
200 – 299	.80	1.19	1.51	1.98	2.35	2.76	3.17
300 – 499	.68	1.02	1.37	1.70	2.05	2.38	2.74
500 – 999	.59	.88	1.15	1.44	1.72	2.00	2.32
1000 – 1999	.52	.78	1.04	1.30	1.55	1.79	2.08
2000 – 4999	.44	.68	.91	1.13	1.37	1.57	1.82

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing.

Art Set Up Fee	26.00
Pre-Production Sample	12.50
3D Embroidered Patches Edits	15.00



EMBROIDERED Patches



These flat patches provide the classic look of embroidery without threading a needle. Get logos and designs cut into custom shapes and sizes that are perfect for totes, bags, and more.



- ▶ Premium embroidered patch
- ▶ Large selection of background colors
- ▶ Customizable with up to 6 thread colors—neon included
- ▶ Pressure sensitive or heat applied

QTY	Up to 1.00"	1.01" – 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"	4.01" – 4.50"
25 – 49	1.91	2.85	3.79	4.74	5.68	6.65	7.59	8.53
50 – 99	1.26	1.91	2.53	3.17	3.79	4.42	5.06	5.68
100 – 199	0.94	1.40	1.87	2.34	2.81	3.29	3.73	4.21
200 – 299	.67	.99	1.26	1.65	1.96	2.30	2.64	2.97
300 – 499	.57	.85	1.14	1.42	1.71	1.98	2.28	2.58
500 – 999	.49	.73	.96	1.20	1.43	1.67	1.93	2.16
1000 – 1999	.43	.65	.87	1.08	1.29	1.49	1.73	1.95
2000 – 4999	.37	.57	.76	.94	1.14	1.31	1.52	1.71

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing.

Art Set Up Fee	26.00
Pre-Production Sample	12.50
Embroidered Patches Edits	15.00



LEATHER Patches



Laser-etched custom genuine leather patches add a rugged, yet refined look to apparel and beyond. These patches offer unmatched durability, hold fine details, and come in a variety of colors that bring your customer's brand to life.



- ▶ Laser-etched genuine leather
- ▶ Available in Taupe, Caramel, and Natural colors
- ▶ Best for hats, bags, heavy apparel, and hard goods
- ▶ Pressure sensitive or heat applied



Taupe



Caramel



Natural

QTY	1.01" – 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"
25 – 49	3.75	4.19	4.71	5.22	5.64	6.15
50 – 99	2.37	2.85	3.41	4.19	4.71	4.95
100 – 249	1.71	2.18	2.90	3.38	3.50	3.75
250 – 499	1.31	1.78	2.52	2.69	2.83	3.17
500 – 999	1.18	1.65	1.97	2.11	2.22	2.58
1000 – 2499	1.12	1.59	1.78	1.93	2.05	2.30

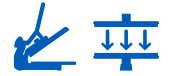
Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing.

Art Set Up Fee	26.00
Pre-Production Sample	12.50
Leather Patches Edits	25.00



FAUX LEATHER Patches New



With custom faux leather patches, take any ordinary logo or design and turn it into an upscale, yet rustic look customers will love. These laser-etched patches are easy to maintain and are available in a variety of color options with the same consistent, even finish you get with real leather.



- ▶ Laser-etched animal-free leather
- ▶ Available in 4 color options:
Black/Silver, Chocolate/Black, Chestnut/Black, and Sandstone/Black
- ▶ Best for T-shirts, hats, bags, outerwear, and hard goods
- ▶ Pressure sensitive or heat applied



Black/Silver



Chocolate/Black



Chestnut/Black



Sandstone/Black

QTY	1.01" – 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"
25 – 49	3.25	3.63	4.08	4.52	4.90	5.32
50 – 99	2.07	2.47	2.97	3.63	4.08	4.31
100 – 249	1.48	1.91	2.52	2.92	3.06	3.27
250 – 499	1.13	1.53	2.19	2.33	2.45	2.73
500 – 999	1.01	1.44	1.70	1.84	1.93	2.24
1000 – 2499	0.97	1.37	1.55	1.67	1.77	2.00

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing.

Art Set Up Fee	26.00
Pre-Production Sample	12.50
Faux Leather Patches Edits	25.00



CAD-PRINTZ® Twill Patches



Offer customers high-quality designs and logos without the high cost of traditional embroidery or appliqué. Combine the full color and detailed benefits of CAD-PRINTZ® with a premium twill fabric and deliver high-end looks for any market—from sports uniforms and corporate apparel, to promo products and beyond.



PERMA-TWILL®

- ▶ Features permanent heat applied adhesive for no-sew application
- ▶ 100% Polyester Tackle Twill commonly used for sponsor logos in professional sports
- ▶ CPSIA certified – safe for use on children’s apparel



TEXTURE-TWILL®

- ▶ Woven and textured embroidery-like finish
- ▶ Semi-gloss fabric sheen commands attention
- ▶ Can be heat applied only or finished with an embroidered edge

Size (per sq. in.)	1 – 24	25+	75+	250+	500+
Less than 20"	.22	.20	.17	.15	.14
20" – 64"	.14	.12	.11	.10	.10
65" or more	.13	.11	.10	.09	.09

Size = Length x Width and round up to the next whole square inch

Art Set Up Fee	22.00
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▶ stahls.com/digital-transfer

CAD-PRINTZ® Full Color Digital Logos

Gone are the days of having to screen print full color or embroider intricate designs—not to mention unnecessary large runs in the name of cost efficiency. Let STAHL'S® print it for you with CAD-PRINTZ® Full Color Digital Logos, the ideal solution for full color logos in standard or specialty materials like twill, glitter, and sublimation.

With low minimum orders, no per-color fees, unlimited colors, and a wide variety of heat transfer materials for virtually any fabric or item, CAD-PRINTZ® is a great option for decorating with full color designs.

MATERIAL/FABRIC RECOMMENDATIONS

Soft Opaque

Cotton, polyester, cotton/poly, Lycra®/spandex

Express Print®

Cotton, polyester, Lycra®/spandex

SuperTEK® Gloss Clear or Matte Clear

Cotton, polyester, Lycra®/spandex, nylon

SuperTEK® Opaque

Cotton, polyester, Lycra®/spandex, nylon, Cordura®

SuperTEK® Sublistop™

Sublimated polyester, cotton, polyester, Lycra®/spandex, nylon, Cordura®

Perma-TWILL®

Cotton, polyester

Texture-TWILL®

Cotton, polyester

Glitter Flake™

Cotton, polyester

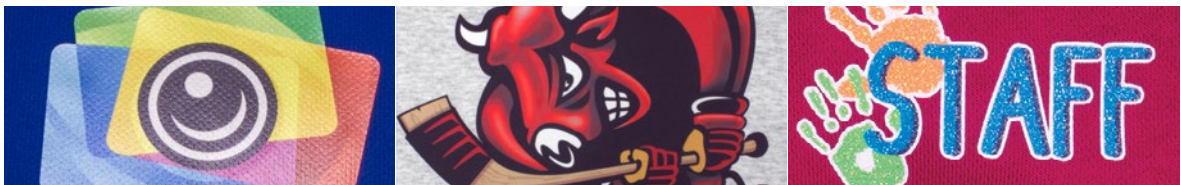
Sublimation Transfers

White polyester

Due to the combination of fabrics, weaves, coatings, and dyes used in the textile industry, STAHL'S® recommends and provides samples of our materials and media for testing.



Size (per sq. in.)	Sublimation Transfers					Express Print®					Soft Opaque, SuperTEK® Gloss Clear, SuperTEK® Matte Clear, SuperTEK® Opaque				
	1-24	25+	75+	250+	500+	1-24	25+	75+	250+	500+	1-24	25+	75+	250+	500+
Less than 20"	.12	.11	.08	.07	.06	.15	.14	.11	.10	.09	.16	.15	.12	.11	.10
20" to 64"	.08	.06	.05	.04	.04	.11	.09	.08	.07	.06	.12	.10	.09	.08	.07
65" or more	.07	.05	.04	.03	.03	.10	.08	.07	.06	.05	.11	.09	.08	.07	.06



Size (per sq. in.)	SuperTEK® Sublistop™					Perma-TWILL®, Texture-TWILL®					Glitter Flake®				
	1-24	25+	75+	250+	500+	1-24	25+	75+	250+	500+	1-24	25+	75+	250+	500+
Less than 20"	.17	.16	.13	.12	.11	.22	.20	.17	.15	.14	.29	.26	.23	.20	.19
20" to 64"	.13	.11	.10	.09	.08	.14	.12	.11	.10	.10	.19	.16	.15	.13	.13
65" or more	.12	.10	.09	.08	.07	.13	.11	.10	.09	.09	.17	.15	.13	.12	.12

Quantity price breaks are per size and material. Pricing is based on usable artwork. Art modifications over 20 minutes, but less than one hour, will have an art charge of **\$22 per logo**. Should extensive modifications to the art be required, an art charge will be quoted. **\$25 minimum on all orders**. Because CAD-PRINTZ® Full Color Digital Logos are printed and cut especially for you, we cannot accept returns. We reserve the right to refuse to produce any design considered to be in poor taste or offensive.

CALCULATE THE PRICE OF YOUR CAD-PRINTZ® FULL COLOR DIGITAL LOGOS

To calculate the price, determine the area of the design (height x width) in inches. Round up to the next whole square inch when pricing (ex. 3.25 x 5.75 = 18.6875 square inch, price as 19 square inch).

Use the table above to determine per piece pricing based on surface area, quantity, and CAD-PRINTZ® product.



FOR ORDERING SPECS VISIT bit.ly/cp-specs

Embroidery Express® Sew Files		
Perimeter Stitch	Continuous border stitch around the transfer	26.25
Detailed Stitch	Perimeter stitch with additional embroidery accented within the design and/or name drop	49.30

For more information on STAHL'S® Embroidery Express® sew files, see page 31 & 32.

CAD-PRINTZ® Non-Apparel



Helmet Stickers

Size	1-24	25+	75+	250+	500+
Per square inch 20" or less	.16	.13	.11	.09	.08
Per square inch over 20"	.15	.12	.10	.08	.07

All helmet stickers/decals feature a scratch-resistant laminate.
\$25 minimum order per design.



Custom Stickers/Decals

Easy to use and apply—can last for several years. The stickers feature a semi-permanent adhesive for exterior windows and surfaces. Durable blackout vinyl. Water-resistant and able to withstand tough weather conditions. Window decals can be cut into any custom shape or design.

Size	1-24	25+	75+	250+	500+
Per square inch 20" or less	.14	.11	.09	.08	.06
Per square inch over 20"	.13	.10	.08	.07	.05

\$25 minimum order per design.



Wall Graphics

Digitally printed on a durable adhesive fabric, CAD-PRINTZ® Wall Graphics can be applied quickly and easily to almost any smooth, clean, dry surface. Removable and reusable.

Custom Designs — per square inch 144" or less	.08
Custom Designs — per square inch over 144"	.06

\$25 minimum order per design.



Static Clings

This no-hassle application method can be applied to virtually all windows and polished surfaces from either side. Create full color logos or designs for windows, doors, and even mirrors. Static adhesion allows window graphics to be easily placed and removed. Choose white or clear.

Size	1-24	25+	75+	250+	500+
Per square inch 20" or less	.12	.09	.08	.07	.06
Per square inch over 20"	.11	.08	.07	.06	.05

\$25 minimum order per design.



Banners

Banners are digitally printed on a durable 13 oz. vinyl material for indoor or short-term outdoor use. Available in custom sizes up to 4' x 10'. Each banner comes with four Banner Ups® PowerTabs® adhesive grommet tabs for easy finishing. **Grommet service available for an additional fee.**

Size	Luster Finish	Economy Glossy Finish
Per square foot less than 10'	3.35	2.85
Per square foot 10' to 19'	3.10	2.60
Per square foot 20' and over	2.85	2.35

Not intended for long-term outdoor use.

CUSTOM CAD-CUT®



If you don't own a vinyl cutter or you're pressed for time, let STAHL'S® do the work for you. Custom CAD-CUT® is the fastest way to create custom apparel with unique finishes. Upload your artwork and we'll deliver a cut and weeded transfer—all you have to do is position and press! Begin delivering quality and style your customers will love.





Upload your artwork at stahls.com/artworkupload

Each color of your Custom CAD-CUT® order arrives pre-aligned on a carrier—position the individual colors and heat apply. Perfect positioning and reduced production time make Custom CAD-CUT® designs a great value when working with detailed designs or lettering.

BEST FOR TEAM UNIFORMS:

- Thermo-FILM®
- Thermo-GRIP®

BEST FOR PERFORMANCE WEAR:

- Premium Plus™

BEST FOR T-SHIRTS:

- UltraWeed™

BEST FOR SPECIAL EFFECTS:

- Chroma Bling
- Glitter Flake™
- Metallic
- Glow
- Hologram
- Reflective Glitter
- Soft Flock
- Soft Foam

CAD-CUT® Heat Transfer Vinyl												
Sq In	Adhesive, GORILLA GRIP® II, Metallic, Premium Plus® High Tack, Thermo-FILM®, UltraWeed™				Chroma Bling, Fashion-FILM® Electric, Glitter Flake®, Glow, Hologram, Patterns in Express Print®, Reflective II, Reflective Glitter, Silicone Dye-Block®, Soft Flock, Soft Foam, SportFilm Lite®, Thermo-GRIP®				3M® Scotchlite® 5807, Hi-Vis Color Reflect			
	5	10	50	100	5	10	50	100	5	10	50	100
6"	2.16	1.57	1.41	1.28	2.82	2.05	1.83	1.67	3.24	2.34	2.11	1.92
10"	2.55	1.84	1.64	1.51	3.32	2.40	2.14	1.95	3.81	2.76	2.46	2.26
15"	2.82	2.04	1.83	1.67	3.65	2.64	2.39	2.18	4.21	3.03	2.75	2.51
20"	3.21	2.31	2.06	1.91	4.16	3.01	2.66	2.50	4.78	3.47	3.06	2.86
25"	3.35	2.57	2.35	2.23	4.36	3.33	3.06	2.90	5.01	3.83	3.53	3.34
30"	3.54	2.71	2.51	2.37	4.61	3.53	3.26	3.07	5.30	4.06	3.74	3.54
35"	3.72	3.03	2.79	2.65	4.84	3.95	3.63	3.47	5.57	4.53	4.17	3.98
40"	3.99	3.25	2.99	2.83	5.17	4.23	3.88	3.68	5.95	4.85	4.46	4.22
45"	4.17	3.39	3.13	2.98	5.42	4.42	4.07	3.87	6.23	5.10	4.67	4.45
50"	4.22	3.43	3.16	3.00	5.48	4.46	4.10	3.90	6.31	5.14	4.74	4.48
55"	4.57	3.81	3.54	3.39	5.94	4.96	4.61	4.42	6.84	5.70	5.30	5.10
60"	4.84	4.04	3.76	3.59	6.30	5.25	4.90	4.66	7.24	6.04	5.63	5.36
70"	5.52	4.61	4.27	4.10	7.18	5.98	5.57	5.34	8.27	6.88	6.39	6.14
80"	5.86	4.99	4.74	4.49	7.61	6.50	6.15	5.85	8.76	7.47	7.07	6.74
90"	6.43	5.47	5.20	4.95	8.36	7.11	6.77	6.43	9.62	8.17	7.78	7.39
100"	6.67	5.68	5.41	5.13	8.68	7.38	7.03	6.66	9.97	8.49	8.09	7.65
120"	7.54	6.41	6.10	5.77	9.78	8.33	7.93	7.52	11.27	9.59	9.11	8.64
150"	8.45	7.18	6.84	6.48	10.98	9.34	8.89	8.44	12.62	10.73	10.22	9.70

Multi-Color Designs			
Layer	6 to 20 Sq In	25 to 50 Sq In	55 + Sq In
Color Two	1.00	2.00	3.00
Color Three	1.00	2.00	3.00

Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color. Consider mixing media to achieve a special effect. Art fee applies. Designs over 150 square inches, please upload your design at stahls.com/artworkupload for a quote.

FOR ORDERING SPECS VISIT bit.ly/custom-ordering

For a list of compatible materials, reference page 96 & 97 or visit stahls.com/fabric-chart.

Multiple piece and less stable designs arrive pre-aligned on a mask for easy placement and application

▶ stahls.com/custom-simstitch

CUSTOM SimStitch®

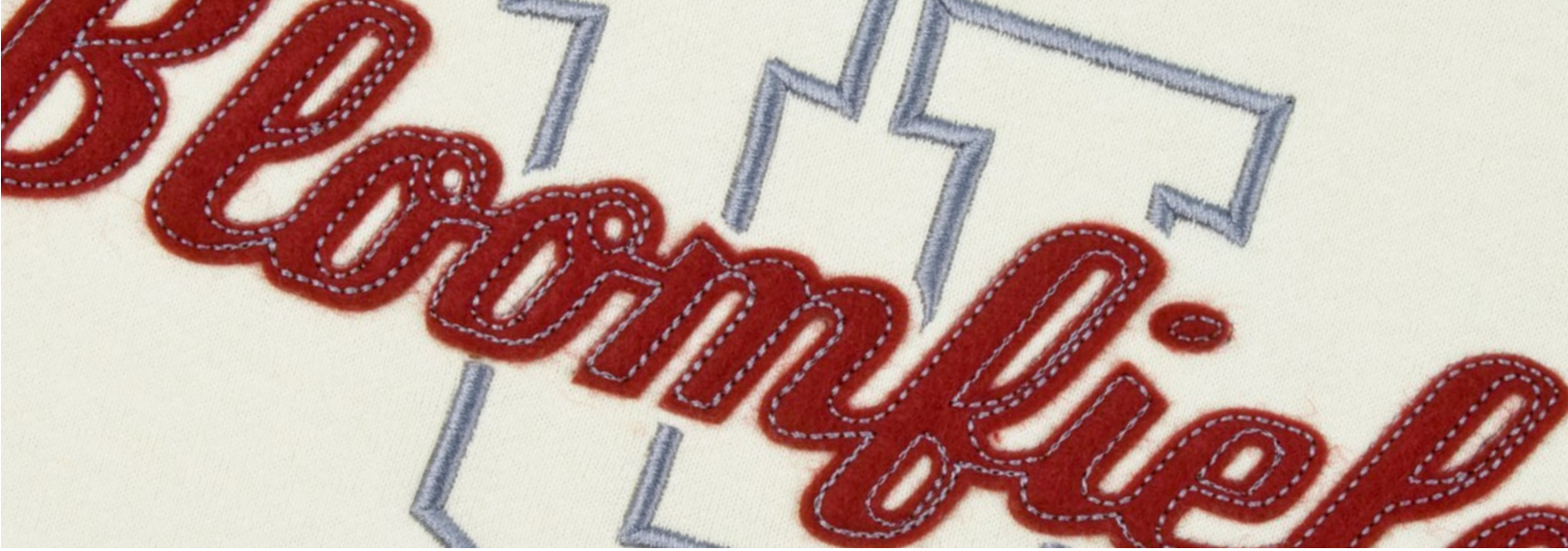


Upload your artwork at stahls.com/artworkupload

Available in 18 Perma-TWILL® colors.

Sq In	5	10	50	100
6"	2.66	2.09	1.91	1.79
10"	3.41	2.70	2.51	2.37
15"	4.08	3.31	3.11	2.95
20"	4.92	4.03	3.76	3.63
25"	5.49	4.71	4.49	4.37
30"	6.11	5.29	5.08	4.94
35"	6.72	6.04	5.79	5.66
40"	7.39	6.66	6.40	6.23
45"	8.01	7.24	6.97	6.83
50"	8.16	7.39	7.11	6.95
55"	8.61	7.85	7.58	7.43
60"	9.23	8.42	8.15	7.97
70"	10.64	9.74	9.40	9.23
80"	11.71	10.85	10.59	10.36
90"	13.03	12.05	11.79	11.54
100"	13.98	13.01	12.73	12.44
120"	16.32	15.20	14.88	14.55
150"	19.43	18.16	17.83	17.47

Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color. For 2-color, double price shown. For 3-color, triple price shown.



▶ stahls.com/custom-cut



CUSTOM Standard

Upload your artwork at stahls.com/artworkupload

Sew Files Available
see page 31 & 32 for pricing

Priced according to square inch dimensions. Perfect for simple designs. Requires hand positioning.

Sq In	Acrylic Felt*, Poly-TWILL*, Thermo-FILM*				Appliqué Fabrics*, Wool Felt*, Pressure Sensitive Poly-TWILL*, Thermo-GRIP*			
	5	10	50	100	5	10	50	100
6"	1.02	.68	.58	.53	1.42	.95	.81	.75
10"	1.20	.80	.70	.66	1.70	1.12	.99	.90
15"	1.39	.92	.78	.74	1.93	1.28	1.11	1.04
20"	1.70	1.12	.98	.89	2.35	1.57	1.37	1.25
25"	1.94	1.30	1.12	1.04	2.73	1.82	1.57	1.46
30"	2.27	1.51	1.33	1.21	3.17	2.12	1.83	1.71
35"	2.40	1.59	1.39	1.28	3.35	2.23	1.92	1.80
40"	2.59	1.73	1.48	1.39	3.63	2.41	2.10	1.93
45"	2.67	1.79	1.55	1.43	3.74	2.50	2.16	2.01
50"	2.94	1.95	1.71	1.58	4.11	2.75	2.37	2.20
55"	3.03	2.02	1.75	1.62	4.24	2.83	2.45	2.28
60"	3.05	2.11	1.82	1.70	4.28	2.94	2.55	2.35
70"	3.30	2.33	2.02	1.88	4.62	3.28	2.84	2.63
80"	3.74	2.65	2.30	2.14	5.24	3.72	3.22	2.99
90"	4.06	2.88	2.50	2.31	5.69	4.04	3.49	3.25
100"	4.35	3.07	2.66	2.49	6.08	4.30	3.73	3.48
120"	4.80	3.40	2.96	2.75	6.74	4.78	4.13	3.84
150"	5.52	3.92	3.38	3.15	7.74	5.49	4.75	4.42

*Must be sewn.

Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color. Consider mixing media to achieve a special effect. Designs will be priced on a per-layer basis. Please visit stahls.com or consult your Customer Service Representative for a list of compatible materials. Art fee applies. Designs over 150 square inches, please upload your design at stahls.com/artworkupload for a quote.

Sew Files Available	Embroidery Express® Sew Disk or CD	
	Custom Design	Starting at 49.30

CUSTOM Kiss Cut®



Upload your artwork at stahls.com/artworkupload

Sew Files Available
see page 31 & 32 for pricing

Recommended cutting method for detailed 2 or 3-color Poly-TWILL™ designs.
Multi-layer designs come pre-assembled, ready to sew.

2-Color Sq In	Pressure Sensitive Poly-TWILL™ on Poly-TWILL™				Pressure Sensitive Poly-TWILL™ on Pressure Sensitive Poly-TWILL™			
	5	10	50	100	5	10	50	100
6"	2.82	1.88	1.61	1.51	3.40	2.27	1.95	1.83
10"	3.74	2.50	2.16	2.01	4.54	3.02	2.62	2.43
15"	4.49	3.00	2.59	2.41	5.46	3.64	3.14	2.93
20"	4.79	3.21	2.77	2.58	5.82	3.87	3.35	3.12
25"	5.68	3.78	3.28	3.04	6.44	4.59	3.98	3.70
30"	6.43	4.28	3.71	3.45	7.28	4.96	4.32	4.08
35"	7.02	4.62	4.06	3.90	8.11	5.34	4.67	4.47
40"	7.53	4.96	4.35	4.17	8.70	5.73	4.99	4.79
45"	7.74	5.15	4.49	4.30	8.98	5.95	5.19	4.97
50"	8.30	5.53	4.84	4.65	9.67	6.41	5.60	5.37
55"	8.36	5.72	4.98	4.80	9.75	6.64	5.75	5.55
60"	8.75	5.96	5.27	5.13	10.14	6.90	6.11	5.91
70"	9.59	6.54	5.75	5.53	11.13	7.59	6.66	6.42
80"	10.70	7.29	6.40	6.16	12.47	8.49	7.44	7.17
90"	11.54	7.87	6.90	6.70	13.46	9.17	8.03	7.81
100"	11.95	8.36	7.35	7.13	13.92	9.75	8.54	8.31

Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color.

3-Color Sq In	Pressure Sensitive Poly-TWILL™ on Pressure Sensitive Poly-TWILL™ on Poly-TWILL™				Pressure Sensitive Poly-TWILL™ on Pressure Sensitive Poly-TWILL™ on Pressure Sensitive Poly-TWILL™			
	5	10	50	100	5	10	50	100
6"	4.61	3.06	2.65	2.47	5.14	3.42	2.97	2.76
10"	6.14	4.09	3.54	3.30	6.85	4.57	3.95	3.68
15"	7.37	4.92	4.25	3.96	8.23	5.48	4.74	4.41
20"	7.87	5.24	4.53	4.22	8.76	5.85	5.05	4.71
25"	8.72	5.83	5.02	4.67	9.73	6.48	5.61	5.22
30"	10.17	6.71	5.90	5.66	10.19	6.81	5.88	5.47
35"	10.73	7.07	6.22	5.97	11.44	7.58	6.60	6.23
40"	11.50	7.59	6.66	6.39	12.69	8.36	7.32	7.02
45"	11.82	7.88	6.89	6.63	13.06	8.68	7.59	7.27
50"	12.69	8.47	7.40	7.12	14.03	9.35	8.16	7.84
55"	12.79	8.76	7.62	7.37	14.18	9.68	8.40	8.11
60"	13.38	9.13	8.07	7.84	14.77	10.08	8.89	8.64
70"	14.64	10.00	8.79	8.48	16.19	11.03	9.71	9.37
80"	16.33	11.16	9.77	9.42	18.10	12.34	10.83	10.43
90"	17.61	12.02	10.55	10.23	19.54	13.32	11.67	11.34
100"	18.23	12.78	11.23	10.89	20.22	14.17	12.42	12.06

Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color. Art fee applies. Designs over 100 square inches, please upload your design at stahls.com/artworkupload for a quote.

Sew Files Available	Embroidery Express® Sew Disk or CD	
	Custom Design	Starting at 49.30



EMBROIDERY EXPRESS® Sew Files

Embroidery Express® Sew Files are a perfect finish for your custom or Any Word. Any Way.™ designs.

EASY AS:

1. Order appliqué cut goods
2. Choose a stitch style and format needed
3. Specify hoop size and appliqué stop position
4. Choose drop embroidery font and positioning
5. Sew it!

FEATURES & OPTIONS

Elimination of Unnecessary Stitches

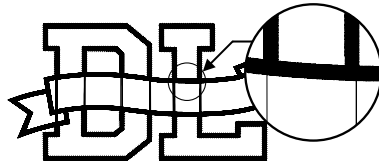
This exclusive feature eliminates the background stitches where appliqué pieces overlap for a smooth finish.

Precision Stitching

Stitching is calculated to overlap the appliqué design perfectly, no fraying or ragged edges.

Special Corners

Mitered corners for ease of sewing and a great finished look.



Unnecessary stitches eliminated



Special corners

Sew File Collection CD

141.00

Stitch Styles

Create interesting appliqué designs by using combinations of different stitch styles and thread colors.



Diamond



Rope



Satin



Bean

Available with Acrylic Felt, Felt, and Chino Twill only.



Vintage



Zigzag

Name Drop

Our Art Department can add an embroidered word or words to complement your appliqué design.

Styles Available:

Brush

COOPER BLACK

DENMARK

Fancy

PLAIN BLOCK

CENTURY

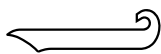
COPPER PLATE

EURO

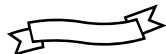
FULL BLOCK

PUMP MEDIUM

Placement Options:



Inside a tail



Inside a bar or banner



Diagonally spaced over the design



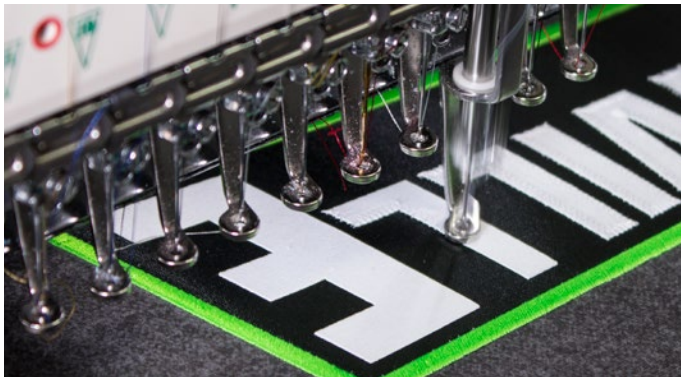
Centered, over or under a design



Flush left or right, over or under a design

Appliqué Sew Out Sample Kits Available

Visit stahls.com for more information



EMBROIDERY EXPRESS® Sew Files, *continued*

Any Word. Any Way.™	
Standard — Available in Satin, Zigzag, Diamond, Rope, Vintage, Bean, and Combo (Zigzag/Satin or Satin/Zigzag). File will match cut pieces ordered – same size, style, and number of colors. Minimum 5 pc. appliqué order required.	26.25
Split Front — Available in Satin, Zigzag, Diamond, Rope, Vintage, Bean, and Combo (Zigzag/Satin or Satin/Zigzag). File will match cut pieces ordered – same size, style, and number of colors. Minimum 5 pc. appliqué order required.	39.50
Name Drop	11.15
Distressed Appliqué — Available in Zigzag or Bean. Background stitch optional for 2-color. File will match cut pieces ordered – same size and style. Minimum 5 pc. appliqué order required.	39.50
3D Mega Greek — Available in Satin (ledge style) or Zigzag. Limit 1 stitch type. Contains entire alphabet.	26.25
Custom Letter or Number* — Available in Satin or Zigzag. Limit 1 stitch type. File will match cut pieces ordered – same size, style, and number of colors. Minimum 5 pc. appliqué order required.	39.50
Auto-Stitch	
Letter or Number — Available in Satin or Zigzag. Limit 1 stitch type. File will match cut pieces ordered – same size, style, and number of colors. Minimum 5 pc. appliqué order required.	26.25
Embroidery File Appliqué Logo	
Perimeter Sew	26.25
Detailed Sew	49.30

*Visit stahls.com or call your Customer Service Representative for product ordering information. STAHL'S' Embroidery Express® Sew Files are available in Melco® (.exp) and Tajima (.dst).



TWILLSTITCHPRO PLUS®

TwillStitchPro PLUS® lets you bring in vector art and easily generate stitches to create custom appliqué sew files. Plus, create a team roster of names and numbers faster than ever.

- Step 1:** Load your artwork.
- Step 2:** Select the outline and convert to TwillStitch.
- Step 3:** Save it as a stitch file. It's that easy.

Includes the Font PLUS! Library:

- Over 150 direct embroidered fonts
- 14 pre-digitized fonts in various sizes
- 13 appliqué shapes in various sizes
- Includes more than 40 appliqué stitch styles

TwillStitchPro PLUS®	545.00
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— TEAM —



TEAM

Whether you're decorating for the big league or little leagues, we have time-saving and economical options to help you conquer the market.

From individually cut letters and numbers, to pre-spaced text and perforated effects, there's a game-winning option for all your team uniform needs.



LETTERS & NUMBERS



Letters and numbers have been the core of our business since 1932. That's why we've put so much time and effort into providing more options, simplified ordering, and online tools which allow you and your teams to visualize the end product before it's even applied.

Pre-aligned or individually pre-cut, STAHL'S Letters & Numbers come in a variety of popular styles, sizes, materials, and colors. So whether it's team identification or on-demand personalization, Letters & Numbers remain the fastest, easiest, and most cost-effective decorating method.



PRE-CUT NUMBERS OR TEXT

Pre-Cuts are the most cost-effective option for on-demand personalization. They're the preferred decorating method for team sales and are available in popular colors and number styles for every sport.



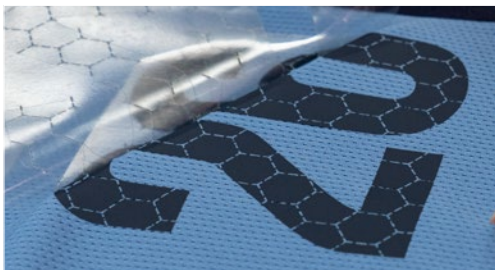
PRE-SPACED NUMBERS OR TEXT

In one easy step you can increase productivity and get precise placement every time. Pre-Spaced Text & Numbers come pre-aligned on a carrier, ready to position and heat press on your jersey or apparel. Available in the most popular CAD-CUT® materials.



PLAYER PERFECT®

Heat transfer text and numbers come pre-aligned on the same carrier, allowing for one-step placement per color. This time-saving option is available in our most popular and durable CAD-CUT® HTV.



PERFORATED PRE-SPACED NUMBERS OR TEXT

These laser-cut designs not only add a bold look to uniforms and other decorated apparel, but they allow for added breathability and flexibility when paired with everyday sports jerseys.



ZIPP WEED® PRE-SPACED TEXT

This economical pre-spaced text option is easy to apply and comes in our most popular durable materials. Cavities are removed for easy weeding and a center notch allows for accurate placement on apparel every time.

PRE-CUT Letters & Numbers

Available in many styles and heat transfer vinyl, our Pre-Cut Letters & Numbers arrive individually cut, ready to be aligned, and heat applied.

PRO BLOCK Letters

ABCDEFGHIJKLMNOPQRSTUVWXYZ&

ORDER KITS & SAVE!

620 pc. Kit: 40 each A,E,O,R,S; 20 each of remaining alphabet
760 pc. Kit: 40 each A,C,E,I,L,M,N,O,R,S,T,U; 20 each of remaining alphabet

Size	Pk Size	Acrylic Felt, Poly-TWILL [®] , Thermo-FILM [®] , Vinyl			Wool Felt, Thermo-GRIP [®] , & CAD-CUT [®] Heat Transfer Vinyl: Chroma Bling, Glitter Flake [™] , GORILLA GRIP [®] II, Hologram, Metallic, Premium Plus [™] High Tack, Reflective II, Reflective Glitter, Silicone Dye-Block [™] , SportFilm Lite [™] , UltraWeed [™]		
		Pack	620Kt	760Kt	Pack	620Kt	760Kt
1" * † ‡	20	1.45	—	47.05	2.15	—	67.55
2"	20	1.45	—	47.05	2.15	—	67.55
3" Narrow	10	1.30	66.15	—	1.85	95.35	—
3" ‡	10	1.45	75.95	—	2.15	108.65	—
4" †	10	2.30	—	—	3.05	—	—
5" † ‡	10	3.00	—	—	4.30	—	—
6" † ‡	10	4.25	—	—	6.00	—	—

For 2-color, double the price shown (Glitter Flake[™], Hologram, Reflective Glitter, and SportFilm Lite[™] available in 1-color only). CAD-CUT[®] Die Cuts available in 2" and up. Silicone Dye-Block[™] available in 3" and up.

* 1" not available in Vinyl
 † 1", 4", 5", and 6" not available in GORILLA GRIP[®] II
 ‡ 1", 3", 5", and 6" available in 1-color only

PRO BLOCK Numbers

1234567890

ORDER KITS & SAVE!

170 pc. Kit: 60 #1; 20 #0, #2; 10 each of remaining numbers

Size	Pk Size	Acrylic Felt, Poly-TWILL [®] , Thermo-FILM [®] , Vinyl			Wool Felt, Thermo-GRIP [®] , & CAD-CUT [®] Heat Transfer Vinyl: Chroma Bling, Glitter Flake [™] , GORILLA GRIP [®] II, Hologram, Metallic, Premium Plus [™] High Tack, Reflective II, Reflective Glitter, Silicone Dye-Block [™] , SportFilm Lite [™] , UltraWeed [™]	
		Pack	5-Pack Poly-TWILL [®] ONLY	170Kt	Pack	170Kt
1" * † ‡	20	1.45	—	—	2.15	—
2"	20	1.45	—	—	2.15	—
3" Narrow	10	1.30	—	—	1.85	—
3" ‡	10	1.45	—	—	2.15	—
4" †	10	2.20	1.50	31.40	3.00	45.30
6"	10	3.35	2.50	50.50	4.85	72.50
8"	10	4.30	3.10	63.80	6.10	91.85
10"	10	5.95	4.30	89.85	8.55	130.40
12" †	10	7.70	5.45	—	11.15	—

For 2-color, double the price shown (Glitter Flake[™], Hologram, Reflective Glitter, and SportFilm Lite[™] available in 1-color only). Silicone Dye-Block[™] available in 3" and up.

* 1" not available in Vinyl
 † 1" and 12" not available in GORILLA GRIP[®] II
 ‡ 1" and 3" available in 1-color only

PRE-CUT Varsity Letters

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z &

ORDER KITS & SAVE!

620 pc. Kit: 40 each A,E,O,R,S; 20 each of remaining alphabet

Acrylic Felt, Poly-TWILL [®] , Thermo-FILM [®] , Vinyl	Wool Felt, Thermo-GRIP [®] , & CAD-CUT [®] Heat Transfer Vinyl: Chroma Bling, Glitter Flake [™] , GORILLA GRIP [®] II, Hologram, Metallic, Premium Plus [™] High Tack, Reflective II, Reflective Glitter, Silicone Dye-Block [™] , SportFilm Lite [™] , UltraWeed [™]
--	---

Size	Pk Size	Pack	620Kt	Pack	620Kt
2"	20	2.35	61.45	3.30	88.10
3" Narrow	10	1.45	75.95	2.15	109.85
3" *	10	1.60	87.60	2.40	126.65
4" †	10	2.60	—	3.65	—
5" †	10	4.05	—	5.70	—
6" †	10	5.00	—	7.05	—
8" †	10	6.95	—	10.05	—

For 2-color, double the price shown (Glitter Flake[™], Hologram, Reflective Glitter, and SportFilm Lite[™] available in 1-color only). CAD-CUT[®] Die Cuts available in 2" and up. Silicone Dye-Block[™] available in 3" and up.

* 3" available in 1-color only

† 4", 5", 6", and 8" not available in GORILLA GRIP[®] II

PRE-CUT Varsity Numbers

1 2 3 4 5 6 7 8 9 0

ORDER KITS & SAVE!

Team Set Foreground/Background: Thermo-FILM[®], 31 pieces – numbers 1-20 consecutively
170 pc. Kit: 60 #1; 20 #0, #2; 10 each of remaining numbers

Acrylic Felt, Poly-TWILL [®] , Thermo-FILM [®] , Vinyl	Wool Felt, Thermo-GRIP [®] , & CAD-CUT [®] Heat Transfer Vinyl: Chroma Bling, Glitter Flake [™] , GORILLA GRIP [®] II, Hologram, Metallic, Premium Plus [™] High Tack, Reflective II, Reflective Glitter, Silicone Dye-Block [™] , SportFilm Lite [™] , UltraWeed [™]
--	---

Size	Pk Size	Pack	5-Pack Poly-TWILL [®] ONLY	Team Set	170Kt	Pack	Team Set	170Kt
2"	20	1.45	—	—	—	2.15	—	—
3" Narrow	10	1.30	—	—	—	1.85	—	—
3" *	10	1.45	—	—	—	2.15	—	—
4"	10	2.20	1.50	10.00	31.40	3.00	13.85	45.30
6"	10	3.35	2.50	14.25	50.50	4.85	20.50	72.50
8"	10	4.30	3.10	18.10	63.80	6.10	25.85	91.85
10"	10	5.95	4.30	24.90	89.85	8.55	36.15	130.40
12" †	10	7.70	5.45	—	—	11.15	—	—

For 2-color, double the price shown (Glitter Flake[™], Hologram, Reflective Glitter, and SportFilm Lite[™] available in 1-color only). Silicone Dye-Block[™] available in 3" and up.

* 3" available in 1-color only

† 12" not available in GORILLA GRIP[®] II

PRE-CUT Numbers

Adrenaline

01234 35
56789 35

Apex

01234 35
56789 35

Arena

12345 35
67890 35

Athletic Script

01234 35
56789 35

Big League

12345 35
67890 35

Billboard

01234 35
56789 35

Brush Script

01234 35
56789 35

Chalkboard

01234 35
56789 35

Coffeehouse

01234 35
56789 35

Colossus

01234 35
56789 35

Concrete

01234 35
56789 35

Cooper

01234 35
56789 35

Deco

01234 35
56789 35

Drive

12345 35
67890 35

Elementary

01234 35
56789 35

Fable

01234 35
56789 35

Fahrenheit

01234 35
56789 35

Future

01234 35
56789 35

Grand Slam

12345 35
67890 35

Gridiron

12345 35
67890 35

Hardball

12345 35
67890 35

Hero

01234 35
56789 35

Highway

01234 35
56789 35

Holiday

01234 35
56789 35

iGuardian Left

01234 35
56789 35

iGuardian Right

01234 35
56789 35

iPowerhouse Left

01234 35
56789 35

iPowerhouse Right

01234 35
56789 35

iViper Left

01234 35
56789 35

iViper Right

01234 35
56789 35

Intrepid

01234 35
56789 35

Magnum

01234 35
56789 35

Marker

01234 35
56789 35

Metal

01234 35
56789 35

Metro

01234 35
56789 35

Moto

01234 35
56789 35



Acrylic Felt, Poly-TWILL™, Thermo-FILM™, Vinyl

Thermo-GRIP® & CAD-CUT® Heat Transfer Vinyl: Chroma Bling, Glitter Flake™, GORILLA GRIP® II, Hologram, Metallic, Premium Plus™ High Tack, Reflective II, Reflective Glitter, Silicone Dye-Block™, SportFilm Lite™, UltraWeed™

Size	10-Pack	170Kt	10-Pack	170Kt
3"	1.65	—	2.60	—
4"	2.50	37.05	3.75	56.00
6"	3.90	57.75	5.70	86.10
8"	4.80	72.35	7.05	107.65
10"	6.85	104.20	10.30	156.70

For 2-color, double the price shown (Glitter Flake™, Hologram, Reflective Glitter, and SportFilm Lite™ available in 1-color only). Team US, Tiffany, and Shadow not available in 3". Shadow available in 1-color only.

THERE'S MORE! See all styles offered in Pre-Cut Letters & Numbers at stahls.com/pre-cut.



▶ stahls.com/pre-spaced-numbers

PRE-SPACED Numbers

Apply single or double-digit numbers in one quick step

Pre-Spaced Numbers come pre-aligned on a carrier, ready to position and heat press on your jersey.
Available in the most popular CAD-CUT® materials.

1-Color Pre-Spaced Number Styles:

Bewitched



Bleach



Circuit



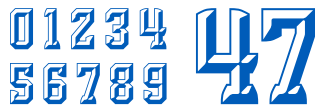
Fury



Fusion



Galactica



Gothic Shadow



Graffiti



High Octane



M.A.S.H



RAWRR!



Sabre Spiked



Scoreboard



Shatter



Soccer



Swiss Shadow



Team US Fade



Team US Pinstripe



Titan Stenciled



Titan Striped



Tribal



Varsity Fade



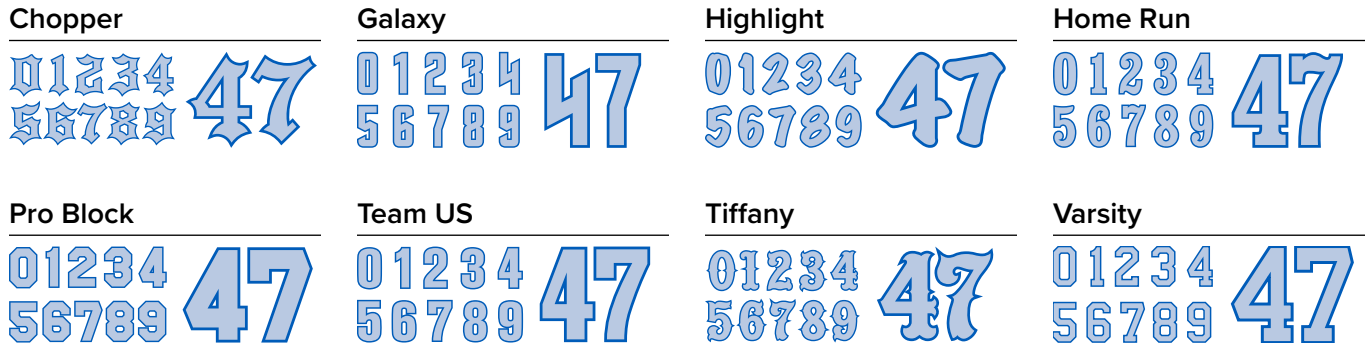
Varsity Pinstripe



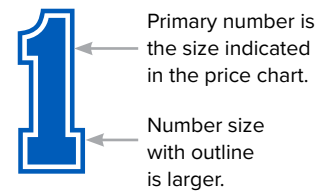
World Cup Shadow



1 or 2-Color Pre-Spaced Number Styles:



Gap Outline Pre-Spaced Number Styles (available in 1-color only):



CAD-CUT® Heat Transfer Vinyl		
	Premium Plus® High Tack, Thermo-FILM®	Chroma Bling, Fashion-FILM® Electric, Glitter Flake®, GORILLA GRIP® II, Hologram, Metallic, Reflective II, Reflective Glitter, Silicone Dye-Block®, Soft Flock, SportFilm Lite®, Thermo-GRIP®, UltraWeed™

Size	(5+)	(5+)
4"	1.55	2.80
6"	1.90	3.35
8"	2.55	3.95
10"	2.95	4.30

Size indicates foreground height. For 2-color, double the price shown (Glitter Flake®, Hologram, Reflective Glitter, and SportFilm Lite® available in 1-color only). Prices are per set. \$0.30 per set typesetting charge. Quantities under 5, add \$1.00 per set, per color. Quantity price breaks are per size, material, color, and style. Because Pre-Spaced Numbers are cut especially for you, we cannot accept returns.

To ensure accuracy, orders accepted online or by fax only.

Online orders: stahls.com/pre-spaced-numbers

Pricing is based on orders entered online. STAHL'S® online ordering will walk you through every step of the ordering process. Upload your roster. It's fast and easy.

Fax orders: 800-346-2216

Thirty cents (.30) per name/word will be charged on faxed Pre-Spaced Number orders. All faxed orders must be typed. We do not accept handwritten orders.

PRE-SPACED Text

Athletic Script Uppercase and Lowercase



Galaxy Uppercase



Highlight Uppercase



Home Run Uppercase



Pro Block Uppercase



Team US Uppercase and Lowercase



Tiffany Uppercase



Varsity Uppercase



Horizontal		CAD-CUT™ Heat Transfer Vinyl					
		Poly-TWILL™, Premium Plus™ High Tack, Thermo-FILM™		Chroma Bling, Fashion-FILM™ Electric, Glitter Flake™, GORILLA GRIP™ II, Hologram, Metallic, Reflective II, Reflective Glitter, Silicone Dye-Block™, Soft Flock, SportFilm Lite™, Thermo-GRIP™, UltraWeed™		3M™ Scotchlite™ 5807, Hi-Vis Color Reflect	
Name Size	Maximum Length	Straight (5+)	Arch (5+)	Straight (5+)	Arch (5+)	Straight (5+)	Arch (5+)
5/8" *	up to 5"	1.35	1.90	1.65	2.25	3.40	4.75
1" **	up to 5"	1.35	1.90	1.65	2.25	3.40	4.75
1" **	up to 14"	1.85	2.40	2.20	2.75	4.65	5.80
1½" **	up to 14"	1.85	2.40	2.20	2.75	4.65	5.80
2"	up to 14"	1.85	2.40	2.20	2.75	4.65	5.80
2½"	up to 14"	2.15	2.65	2.50	3.05	5.30	6.40
2¾"	up to 14"	2.15	2.65	2.50	3.05	5.30	6.40
3"	up to 14"	2.15	2.65	2.50	3.05	5.30	6.40
3½"	up to 14"	2.50	3.00	2.85	3.30	5.85	6.95
4"	up to 14"	2.50	3.00	2.85	3.30	5.85	6.95

Vertical (Pro Block & Varsity)		Premium Plus™ High Tack, Thermo-FILM™		Chroma Bling, Fashion-FILM™ Electric, Glitter Flake™, GORILLA GRIP™ II, Hologram, Metallic, Reflective II, Reflective Glitter, Silicone Dye-Block™, Soft Flock, SportFilm Lite™, Thermo-GRIP™, UltraWeed™		3M™ Scotchlite™ 5807, Hi-Vis Color Reflect	
	Width	Maximum Length	(5+)	(5+)	(5+)	(5+)	(5+)
Sleeve	1½"	11"	2.45	2.80	5.90		
Sleeve/Pant	2"	14"	2.45	2.80	5.90		
Pant	3"	24"	3.90	4.80	10.30		

* 5/8" not available in Poly-TWILL™ or GORILLA GRIP™ II.
 ** 1" and 1½" not available in Poly-TWILL™.

Size indicates foreground height. For 2-color, double the price shown (3M™ Scotchlite™ 5807, Glitter Flake™, Hologram, Reflective Glitter, SportFilm Lite™, and 5/8" available in 1-color only). Capital height will vary depending on the number of letters. Punctuation not available in Vertical Layout. Prices are per name. \$0.30 per set typesetting charge. Quantities under 5, add \$1.00 per name, per color. Quantity price breaks are per size, material, color, style, and layout. Because Pre-Spaced Text or Vertical Text are cut especially for you, we cannot accept returns. We reserve the right to refuse to produce any design considered to be in poor taste or offensive.

To ensure accuracy, orders accepted online or by fax only.

Online orders: stahls.com/pre-spaced-text & stahls.com/pre-spaced-vertical

Pricing is based on orders entered online. STAHL'S' online ordering will walk you through every step of the ordering process. Upload your roster. It's fast and easy.

Fax orders: 800-346-2216

Thirty cents (.30) per name/word will be charged on faxed Pre-Spaced Text orders. All faxed orders must be typed. We do not accept handwritten orders.



PLAYER PERFECT®

Pre-Spaced Text & Number

Galaxy Uppercase



Highlight Uppercase



Home Run Uppercase



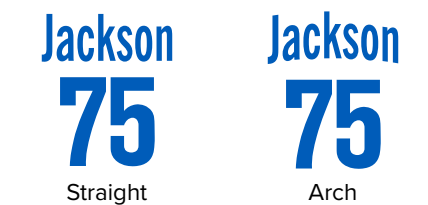
Pro Block Uppercase



Pro Outline Uppercase – 1-color only



Team US Uppercase and Lowercase



Tiffany Uppercase



Varsity Uppercase



CAD-CUT® Heat Transfer Vinyl

Premium Plus™ High Tack, Thermo-FILM®

Chroma Bling, Fashion-FILM® Electric, Glitter Flake™, GORILLA GRIP® II, Hologram, Metallic, Reflective II, Reflective Glitter, Silicone Dye-Block™, Soft Flock, SportFilm Lite™, Thermo-GRIP®, UltraWeed™

Name Size	Number Size	Maximum Length	Straight (5+)	Arch (5+)	Straight (5+)	Arch (5+)
2"	6"	up to 14"	3.65	4.15	5.40	5.95
2"	8"	up to 14"	4.05	4.55	5.80	6.35
2½"	8"	up to 14"	4.35	4.85	6.10	6.60
2½"	10"	up to 14"	4.65	5.10	6.40	6.85
3"	8"	up to 14"	4.65	5.10	6.40	6.85
3"	10"	up to 14"	4.90	5.40	6.65	7.15

Size indicates foreground height. Distance between name and number approximately 1¾". For 2-color, double the price shown (Glitter Flake™, Hologram, Reflective Glitter, and SportFilm Lite™ available in 1-color only). Prices are per set. \$0.30 per set typesetting charge. Quantities under 5, add \$1.00 per set, per color. Quantity price breaks are per size, material, color, style, and layout. Because Player Perfect® sets are cut especially for you, we cannot accept returns. We reserve the right to refuse to produce any design considered to be in poor taste or offensive.

To ensure accuracy, orders accepted online or by fax only.

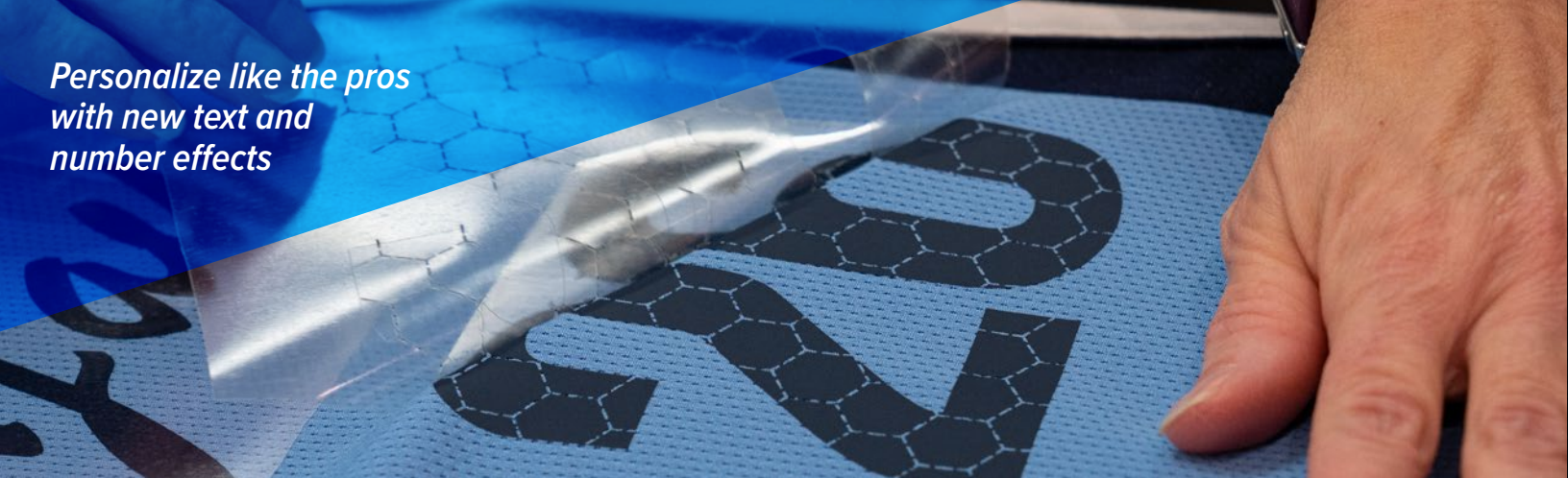
Online orders: stahls.com/player-perfect

Pricing is based on orders entered online. STAHL'S® online ordering will walk you through every step of the ordering process. Upload your roster. It's fast and easy.

Fax orders: 800-346-2216

Thirty cents (.30) per name/word will be charged on faxed Player Perfect® orders. All faxed orders must be typed. We do not accept handwritten orders.

Personalize like the pros
with new text and
number effects



▶ stahls.com/pre-spaced

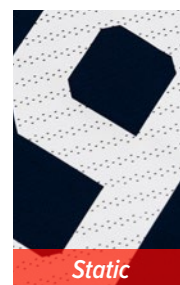
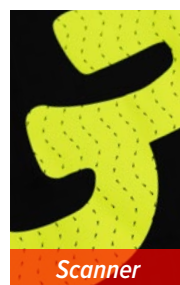
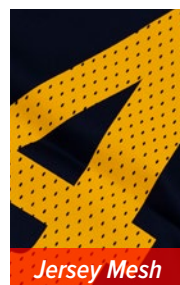
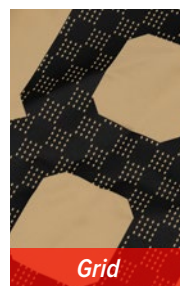
PERFORATED Pre-Spaced Text & Numbers New

Create bold, custom looks with breathable text and number effects

Decorate like the pros and add perforated text and number effects to your Pre-Spaced Numbers, Pre-Spaced Text, and Player Perfect® orders. Choose from Micro-Perf, Jersey Mesh, Scanner, Grid, Static, and Hex in our most durable CAD-CUT® materials. These laser-cut designs not only add a bold look to uniforms and other decorated apparel, but they allow for added breathability and flexibility when paired with everyday sports jerseys.

Pre-Spaced Text			CAD-CUT® Heat Transfer Vinyl			
			Premium Plus® High Tack, Thermo-FILM®		Thermo-GRIP®, UltraWeed™	
Name Size			Straight (5+)	Arch (5+)	Straight (5+)	Arch (5+)
2"			2.15	2.90	2.60	3.25
2½"			2.55	3.20	3.00	3.65
2¾"			2.55	3.20	3.00	3.65
3"			2.55	3.20	3.00	3.65
3½"			3.00	3.60	3.35	3.95
4"			3.00	3.60	3.35	3.95
Pre-Spaced Numbers			Premium Plus® High Tack, Thermo-FILM®		Thermo-GRIP®, UltraWeed™	
Size			(5+)		(5+)	
4"			1.90		3.30	
6"			2.25		4.05	
8"			3.10		4.75	
10"			3.50		5.15	
Player Perfect®			Premium Plus® High Tack, Thermo-FILM®		Thermo-GRIP®, UltraWeed™	
Name Size	Number Size	Maximum Length	Straight (5+)	Arch (5+)	Straight (5+)	Arch (5+)
2"	6"	up to 14"	4.30	5.00	6.45	7.15
2"	8"	up to 14"	4.85	5.45	6.95	7.60
2½"	8"	up to 14"	5.20	5.80	7.35	7.90
2½"	10"	up to 14"	5.55	6.10	7.65	8.25
3"	8"	up to 14"	5.55	6.10	7.65	8.25
3"	10"	up to 14"	5.85	6.45	7.95	8.55

Minimum quantity of 5 per size, material, color, effect, and layout.





▶ stahls.com/zip-weed

ZIPP WEED® Pre-Spaced Text

Fast and economical text application

Your ZIPP Weed® Pre-Spaced Text arrives on a carrier with cavities removed and a center notch for easy alignment on apparel. Remove the excess material, position, heat apply, and pull away the carrier for perfectly-spaced lettering.

		CAD-CUT® Heat Transfer Vinyl			
		Thermo-FILM®		Thermo-GRIP®	
Name Size	Maximum Length	Straight (5+)	Arch (5+)	Straight (5+)	Arch (5+)
5/8"	up to 5"	1.00	1.45	1.25	1.70
1"	up to 5"	1.00	1.45	1.25	1.70
1"	up to 14"	1.40	1.85	1.65	2.10
1½"	up to 14"	1.40	1.85	1.65	2.10
2"	up to 14"	1.40	1.85	1.65	2.10
2½"	up to 14"	1.60	2.05	1.90	2.30
2¾"	up to 14"	1.60	2.05	1.90	2.30
3"	up to 14"	1.60	2.05	1.90	2.30
3½"	up to 14"	1.90	2.25	2.15	2.50
4"	up to 14"	1.90	2.25	2.15	2.50

Prices are per name. \$0.30 per set typesetting charge. Quantities under 5, add \$0.75 per name, per color. Quantity price breaks are per size, material, color, style, and layout. Because ZIPP Weed® is cut especially for you, we cannot accept returns. We reserve the right to refuse to produce any design considered to be in poor taste or offensive.

SAVE UP TO 70¢ PER
WORD OVER STANDARD
PRE-SPACED PRICING!

ZIPP Weed

To ensure accuracy, orders accepted online or by fax only.

Online orders: stahls.com/zip-weed

Pricing is based on orders entered online. STAHL'S® online ordering will walk you through every step of the ordering process. Upload your roster. It's fast and easy.

Fax orders: 800-346-2216

Thirty cents (.30) per name/word will be charged on faxed ZIPP Weed® orders. All faxed orders must be typed. We do not accept handwritten orders.



SIMSTITCH® Letters & Numbers

- Made from Perma-TWILL® material
- Laser cut with a simulated zigzag stitch

Get the classic look of sewn embroidery with all the speed, ease, and economy of a heat press. SimStitch® is made from durable Perma-TWILL® and features a laser-etched zigzag stitch. Choose from a variety of sizes and styles in 18 popular athletic colors.

Pro Block

**ABCDEFGHIJKLMNOPQRSTUVWXYZ &
1234567890**

Letters: 2", 3" Narrow, 3", 4", 6" • **Numbers:** 2", 3" Narrow, 3", 4", 6", 8", 10", 12"

Team US

1234567890

Numbers: 4", 6", 8", 10"

Tiffany

**ABCDEFGHIJKLMNOPQRSTUVWXYZ &
1234567890**

Letters: 2", 3" • **Numbers:** 2", 3", 4", 6", 8", 10"

Varsity

**ABCDEFGHIJKLMNOPQRSTUVWXYZ &
1234567890**

Letters: 2", 3" Narrow, 3", 4", 6", 8" • **Numbers:** 2", 3" Narrow, 3", 4", 6", 8", 10", 12"

Size	Per Piece	170Kt (Numbers Kit)	620Kt (Letters Kit)
2"	.76	61.75	213.28
3"	1.10	89.80	310.24
3" Narrow	1.00	82.31	284.39
4"	1.40	112.23	387.80
6"	1.72	140.63	485.90
8"	2.52	206.46	713.31
10"	1.82	293.16	—
12"	2.19	352.97	—

For 2-color, double the price shown.

Numbers Kit: 60 #1; 20 #0, #2; 10 each of remaining • **Letters Kit:** 40 each A, E, O, R, S; 20 each of remaining

Mega Greek



Letters: 4"

Size	Per Piece
4"	.93

For 2-color, double the price shown. Vendors who fulfill orders bearing any fraternal organizations' marks must be licensed.

3D Mega Greek Available



Visit stahls.com/mega-greek for sizes and pricing.

The dimensional effect may not be as apparent if selecting very light or very dark colors.



SIMSTITCH® Pre-Spaced Text & Numbers

SimStitch®				
Pre-Spaced Player Names			Pre-Spaced Player Numbers	
Size	Straight (5+)	Arch (5+)	Size	(5+)
2"	4.40	4.95	4"	2.55
2½"	5.20	5.80	6"	3.30
2¾"	5.20	5.80	8"	4.55
3"	5.20	5.80	10"	5.35
3½"	6.35	6.85	<i>\$.30 per set typesetting charge. Quantities under 5, add \$1.00.</i>	
4"	6.35	6.85		



AUTO-STITCH Letters & Numbers

Use specialty cut letters and numbers with sew files

Auto-Stitch digitized sew files contain a complete alphabet or number sequence in the size and font styles listed below. Keep appliqué letters and numbers in stock and sew on demand.

Ordering an Auto-Stitch number sequence sew file is easy

Simply specify machine format, 1 or 2-color, and zigzag or satin stitch. To use this product, editing capabilities are required to merge into a single layout. The amount of Auto-Stitch numbers that can be combined may be limited by sewing field available. Stock Pre-Cut Numbers cannot be used with Auto-Stitch sew files.

LETTERS

Size	Poly-TWILL [®]			Appliqué Fabrics, Pressure Sensitive Poly-TWILL [®]			
	5	10	50	5	10	50	
Pro Block, Varsity	2"	.22	.15	.13	.30	.21	.17
	3" Narrow	.26	.19	.16	.39	.25	.24
	4"	.37	.25	.23	.53	.35	.31
	6"	.63	.43	.40	.92	.62	.57
	8"	.88	.59	.53	1.29	.85	.78
Mega Greek	2"	.22	.15	.13	.30	.21	.17
	4"	.37	.25	.23	.53	.35	.31
Greek	6"	.63	.43	.40	.92	.62	.57

For 2-color, double the price shown. Vendors who fulfill orders bearing any fraternal organizations' marks must be licensed. Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color.

NUMBERS

Size	Poly-TWILL [®]			Appliqué Fabrics, Pressure Sensitive Poly-TWILL [®]			
	5	10	50	5	10	50	
Pro Block, Varsity	2"	.22	.15	.13	.30	.21	.17
	3"	.26	.19	.16	.39	.25	.24
	4"	.37	.25	.23	.53	.35	.31
	6"	.63	.43	.40	.92	.62	.57
	8"	.88	.59	.53	1.29	.85	.78
	10"	1.01	.70	.65	1.46	1.02	.94
	12"	1.19	.83	.75	1.72	1.19	1.08

For 2-color, double the price shown. Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color.

For more information on STAHL'S[®] Embroidery Express[®] sew files, see page 31 & 32.



Helmet Number Stickers

01111223456789

Chopper

01111223456789

Galaxy

01111223456789

Highlight

01111223456789

Home Run

01111223456789

Pro Block

01111223456789

Pro Outline

01111223456789

Team US

01111223456789

Tiffany

01111223456789

Varsity

Each pack includes four 1¾" number sets

7.25

1, 2, or 3-color (can be printed with any color background).

PRE-CUT Stars



SIMSTITCH® Twill Name Bars

No sew: available in 18 Perma-TWILL® colors

POLY-TWILL™ Name Bars

Sewing required: Black, Gold, Navy, Red, Royal, White

Poly-TWILL®, Thermo-FILM®

Size	Pk Size	Pack
1"	20	1.75
1½"	20	1.75
2"	20	2.15
2½"	20	2.65
3"	10	1.85

1-color only

Size	10-Pack
3" x 10"	9.25
3" x 12"	10.40
3" x 14"	11.55
3" x 16"	12.75
4" x 14"	12.75
4" x 16"	13.90
4" x 18"	15.05

Size	10-Pack
3" x 10"	4.70
3" x 12"	5.20
3" x 14"	5.85
3" x 16"	6.45
4" x 14"	6.45
4" x 16"	6.95
4" x 18"	7.60



▶ stahls.com/awaw

ANY WORD. ANY WAY.™

Whatever the style, we put it into words

Creating custom lettering with special layouts is easy with the Any Word. Any Way.™ online designer.

Slanted text? Tails? Split front for jerseys? Text can be customized in a variety of sizes, fonts, and colors. Sew and no-sew material options are available. There are thousands of ways to mix and match lettering options for a unique look.

ANY WORD. ANY WAY.™ Script Letter Sizes

Sizes (size indicates foreground)

Extra Small*	Capital height 1"	width up to 6"	Large	Capital height 3"	width up to 12¾"
Small	Capital height 2"	width up to 9½"	X-Large	Capital height 3½"	width up to 14"
Medium	Capital height 2½"	width up to 11¼"	XX-Large	Capital height 4"	width up to 15"
Standard	Capital height 2¾"	width up to 12"	Mega	Capital height 4½"	width up to 17"

**Only available in CAD-CUT™ Any Word. Any Way.™*

ANY WORD. ANY WAY.™ Script Letter Styles

Colors

Jackson

1-color

Jackson

2-color

Jackson

3-color

Foreground Cap

Jackson

Non-Connected Cap

Jackson

Connected Cap

Jackson

Regular

Jackson

Detailed

Jackson

Cloud

Background Style

Split Front Options

Jackson

Overlap - with VELCRO® fastener

Jac kson

Between Letters

Jac kson

Overlap - Custom

Jac kson

Zipper

Script Fonts

*Athletic
Brush*

*Legacy
Rewind*

Stadium

Jackson

Straight

Jackson

Arch

Jackson

15° Rotation

Layouts

Tails



ST1**



ST4**



ST5**



ST6+



ST7



ST11



ST19

ANY WORD. ANY WAY.™ Block Letter Styles

Colors

JACKSON

1-color

JACKSON

2-color

JACKSON

3-color

Background Connect

JACKSON

Non-Connected

JACKSON

Connected

Background Style

JACKSON

Regular

JACKSON

Detailed

JACKSON

Cloud

Block Fonts

**Deco
Fable
Highway**

**Holiday
PRO BLOCK*
Rodeo**

**TEAM US*
TIFFANY*
VARSITY***

Split Front

JACKSON

Overlap - with
VELCRO® fastener

JACKSON

Between Letters

JAC KSON

Overlap - Custom

JACI KSON

Zipper

Tails



BT6**



BT12**



BT16

Layouts

JACKSON

Arc

JACKSON

Arch

JACKSON

Bookends

JACKSON

Bridge

JACKSON

Italic

JACKSON

Reverse Bookends

JACKSON

Slanted

JACKSON

Straight

JACKSON

University Arch

*Words cut out of tail — 6–15 characters depending on size ordered (not available in SimStitch®). †Tail words available in name drop (not available in SimStitch®).
Not all styles are available in all material options.



ANY WORD. ANY WAY.™ Standard



Requires hand positioning.

Size	Acrylic Felt*, Poly-TWILL*, Thermo-FILM®				Appliqué Fabrics*, Felt*, Pressure Sensitive Poly-TWILL*, Thermo-GRIP®			
	5	10	50	100+	5	10	50	100+
Small	1.67	1.12	.98	.89	2.51	1.67	1.45	1.36
Medium	2.13	1.42	1.22	1.14	3.20	2.13	1.84	1.72
Standard	2.43	1.61	1.41	1.33	3.64	2.43	2.11	1.95
Large	2.65	1.78	1.54	1.43	3.99	2.65	2.30	2.14
X-Large	2.82	1.88	1.61	1.51	4.21	2.82	2.43	2.26
XX-Large	3.08	2.08	1.79	1.66	4.64	3.08	2.67	2.50
Mega	4.53	3.02	2.62	2.43	6.81	4.53	3.92	3.65
Add Tail	.76	.55	.49	.43	1.14	.76	.71	.66
Word Cut Out of Tail*	.99	.61	.47	.46	.99	.61	.47	.46

*Must be sewn.

Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color. Consider mixing media to achieve a special effect. Designs will be priced on a per-layer basis. For a list of compatible materials visit stahls.com/fabric-chart.



ANY WORD. ANY WAY.™ CAD-CUT®



Arrives pre-aligned on a carrier.

Size	GORILLA GRIP® II, Metallic, Premium Plus™ High Tack, Thermo-FILM®, UltraWeed™				Chroma Bling, Fashion-FILM® Electric, Glitter Flake™, Glow, Hologram, Reflective II, Add Reflective Glitter, Silicone Dye-Block™, Soft Flock, SportFilm Lite™, Thermo-GRIP®				3M® Scotchlite™ 5807, Hi-Vis Color Reflect			
	5	10	50	100+	5	10	50	100+	5	10	50	100+
X-Small	2.01	1.43	1.35	1.23	2.62	1.87	1.75	1.61	3.02	2.14	1.99	1.86
Small	2.99	2.11	1.96	1.84	3.88	2.75	2.53	2.41	4.45	3.16	2.93	2.76
Medium	3.31	2.48	2.40	2.28	4.30	3.21	3.12	2.97	4.95	3.69	3.57	3.40
Standard	3.48	2.77	2.65	2.55	4.52	3.59	3.45	3.33	5.19	4.12	3.98	3.83
Large	3.71	2.96	2.85	2.71	4.82	3.85	3.69	3.54	5.54	4.42	4.26	4.06
X-Large	3.93	3.14	3.01	2.89	5.11	4.06	3.91	3.75	5.88	4.67	4.51	4.32
XX-Large	4.52	3.67	3.59	3.45	5.87	4.78	4.67	4.48	6.76	5.49	5.37	5.16
Mega	5.47	4.54	4.51	4.34	7.11	5.91	5.86	5.63	8.17	6.79	6.74	6.49
Add Tail	1.15	.95	.90	.85	1.59	1.27	1.22	1.17	1.74	1.40	1.35	1.30
Word Cut Out of Tail*	1.30	.78	.49	.48	1.30	.78	.49	.48	1.30	.78	.49	.48

*Not available in X-Small.

Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color. Consider mixing media to achieve a special effect. Designs will be priced on a per-layer basis. For a list of compatible materials visit stahls.com/fabric-chart.

Email proof for your approval, provided upon request – \$7.00

For more information on STAHL'S® Embroidery Express® sew files, see page 31 & 32.



ANY WORD. ANY WAY.™

Kiss Cut® Appliqué



Available in 2 and 3-color options, our Kiss Cut® Appliqué foreground and background layers arrive pre-assembled for quick, easy positioning. Must be sewn for permanent application.

2-Color	Pressure Sensitive Poly-TWILL® on Poly-TWILL®				Pressure Sensitive Poly-TWILL® on Pressure Sensitive Poly-TWILL®			
	5	10	50	100+	5	10	50	100+
Small	4.95	3.31	2.86	2.65	5.99	4.01	3.47	3.23
Medium	6.04	4.03	3.49	3.24	7.32	4.88	4.23	3.94
Standard	6.60	4.41	3.79	3.54	7.96	5.32	4.59	4.27
Large	7.08	4.73	4.08	3.79	8.60	5.72	4.96	4.61
X-Large	7.49	4.99	4.32	4.02	9.07	6.06	5.24	4.88
XX-Large	8.26	5.50	4.77	4.43	10.02	6.68	5.77	5.37
Mega	11.20	7.48	6.46	6.01	13.23	8.82	7.62	7.10
Add Tail	2.33	1.59	1.38	1.27	2.86	1.91	1.64	1.54

3-Color	Pressure Sensitive Poly-TWILL® on Pressure Sensitive Poly-TWILL® on Poly-TWILL®				Pressure Sensitive Poly-TWILL® on Pressure Sensitive Poly-TWILL® on Pressure Sensitive Poly-TWILL®			
	5	10	50	100+	5	10	50	100+
Small	8.11	5.41	4.70	4.36	9.04	6.04	5.22	4.85
Medium	9.89	6.60	5.71	5.32	11.02	7.36	6.36	5.91
Standard	10.82	7.22	6.23	5.80	12.05	8.03	6.95	6.47
Large	11.88	7.93	6.85	6.38	13.23	8.83	7.63	7.10
X-Large	12.54	8.36	7.24	6.74	13.98	9.34	8.08	7.52
XX-Large	13.84	9.23	7.98	7.42	15.42	10.28	8.90	8.28
Mega	17.28	11.53	9.96	9.26	19.31	12.87	11.14	10.36
Add Tail	3.87	2.60	2.23	2.07	4.29	2.92	2.49	2.33

Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color.

Email proof for your approval, provided upon request – \$7.00

For more information on STAHL'S® Embroidery Express® sew files, see page 31 & 32.



ANY WORD. ANY WAY.™ SimStitch®



Save stitches, save time, and hoop no more. Available in 1, 2, and 3-color options, SimStitch® permanently applies with a heat press and features a unique zigzag sewn look.

Size	5	10	50+
Small	3.78	3.60	3.42
Medium	4.76	4.51	4.28
Standard	5.46	5.18	4.93
Large	5.96	5.66	5.38
X-Large	6.32	5.99	5.70
XX-Large	6.99	6.63	6.30
Mega	10.06	9.54	9.06
Add Tail	1.70	1.59	1.54

For 2-color, double the price shown. For 3-color, triple the price shown. Prices are per piece. 5 piece minimum. Quantity price breaks are per size, style, material, and color.



ANY WORD. ANY WAY.™ Sublimated Twill Appliqué & SimStitch®



Take school, team, or league names to the next level with digitally printed patterns on twill. Plaids, animal prints, camouflage, and more are available.



Camouflage



Leopard Skin



Tiger Stripe



Reptilian



Zebra



Checkers



Polka Dots



Tie-Dye



Brick Wall



Diamond Plate



Plaids

Size	Any Word. Any Way.™ Sublimated Twill				Any Word. Any Way.™ Sublimated SimStitch®			
	5	10	50	100+	5	10	50	100+
Small	4.77	3.42	3.19	2.97	6.13	5.91	5.33	4.95
Medium	6.07	4.38	4.07	3.77	7.80	7.54	6.78	6.31
Standard	6.92	4.99	4.64	4.31	8.89	8.60	7.73	7.19
Large	7.54	5.43	5.05	4.70	9.69	9.35	8.41	7.81
X-Large	8.01	5.78	5.37	4.99	10.30	9.94	8.96	8.32
XX-Large	8.83	6.36	5.91	5.50	11.35	10.96	9.87	9.17
Mega	12.94	9.32	8.66	8.06	16.63	16.05	14.45	13.43
Add Tail	2.49	1.80	1.64	1.54	3.18	3.07	2.76	2.60

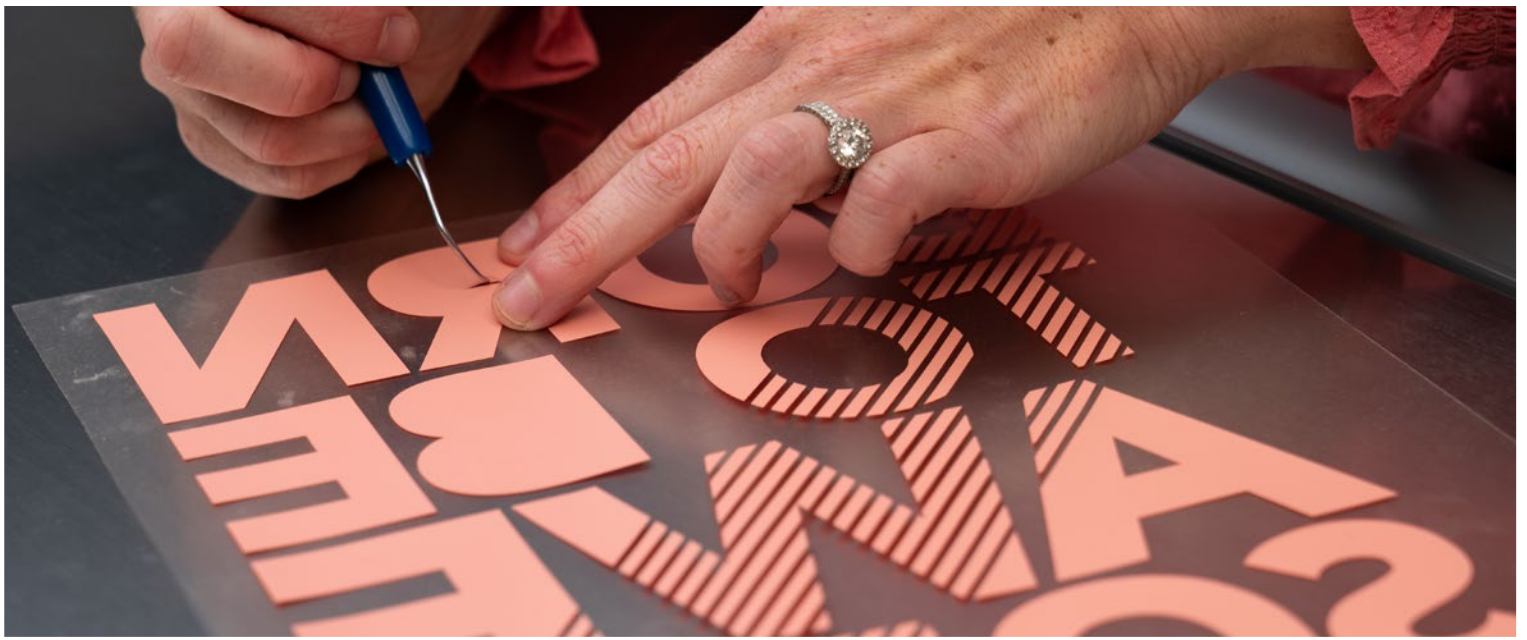
Prices are per piece. 5 piece minimum. Quantity price breaks are per size, material, color, style, and layout.

Email proof for your approval, provided upon request – \$7.00

For more information on STAHL'S® Embroidery Express® sew files, see page 31 & 32.

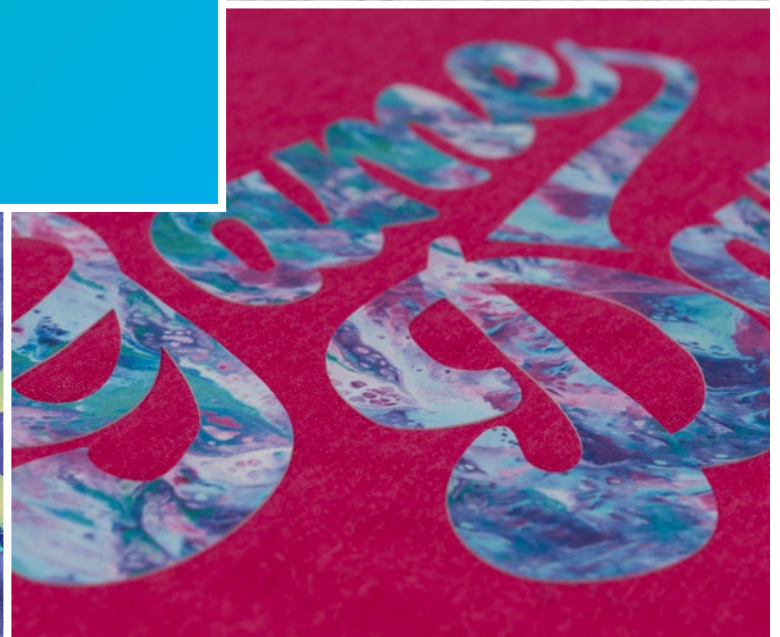


HEAT TRANSFER VINYL



HEAT TRANSFER VINYL

STAHL'S' materials are the top choice for custom apparel decorators. We manufacture a wide range of standard and special effect HTV that can be cut on a vinyl cutter, and printable vinyl for use with your solvent/eco-solvent printer.





▶ stahls.com/cad-cut

CAD-CUT[®] HEAT TRANSFER VINYL



The choice of professionals

Apparel decorators trust STAHL'S—the inventor and manufacturer of CAD-CUT[®] Heat Transfer Vinyl—for all their decoration needs. As the manufacturer, we control the quality of each product we offer. Our lab-certified materials meet or exceed industry standards, including durability, adhesion, color fastness, and CPSIA compliance. You can be confident you're getting the best products every time you order.

With an extensive selection of colors, textures, and finishes, STAHL'S offers an advanced line of roll goods for every job, fabric, garment, or textile. From basic cotton to performance polyester, nylon, and beyond, there's a material that's easy to cut and heat apply or sew on just about any item.

Expect more from your heat transfer vinyl.



CAD-CUT[®] Thermo-FILM[®] & Thermo-GRIP[®]

- Abrasion-resistant
- Superior opacity
- Semi-gloss finish

For teams tough on competition and even rougher on uniforms, Thermo-FILM[®] and Thermo-GRIP[®] have the strength to stick and stay on. Thermo-GRIP's patented adhesive is designed specifically for nylon and nylon mesh and Thermo-FILM's superior abrasion-resistance makes it the top pick for contact sports uniforms. Thermo-FILM is also extremely durable and versatile, making it a great material for apparel and accessories that can withstand everyday wear and tear.

Size/Name	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
15" Thermo-FILM [®]	11.25	44.95	85.60	206.55	388.15
20" Thermo-FILM [®]	14.25	60.20	114.25	266.70	509.10
15" Thermo-GRIP [®]	14.60	61.80	115.85	273.40	521.40
20" Thermo-GRIP [®]	18.60	81.60	155.15	363.30	696.05

DECORATE UNIFORMS FAST WITH THERMO-FILM[®] PRE-CUT NUMBERS

SEE PAGES 36–39



All roll widths are approximate. For reference to materials offered in STAHL'S[®] Custom Products, see page 96 & 97.



CAD-CUT® UltraWeed™

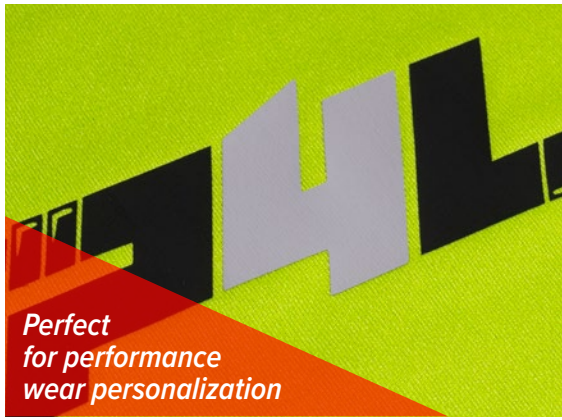
- *Matte finish, soft feel*
- *Effortless weeding and cutting*
- *Low application temperature*

UltraWeed™ is the go-to material for everyday projects. With smooth cutting on any vinyl cutter, effortless weeding, and low-temp application, it's guaranteed to give you the ultimate, worry-free experience from start to finish.

Size/Name	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
15"	10.70	35.85	66.35	160.25	293.75



All roll widths are approximate. For reference to materials offered in STAHL'S® Custom Products, see page 96 & 97.



CAD-CUT® Premium Plus™

- Soft, matte finish
- High stretch and rebound
- Low-temperature application

With its soft, lightweight feel and high stretch and rebound properties, Premium Plus™ is one of the most versatile heat transfer materials available. Its low-temperature application prevents scorch marks on heat-sensitive fabrics, making it the perfect choice for performance wear.

Size/Name	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
20" Low Tack	12.00	42.25	78.50	188.30	347.20
20" High Tack	12.00	42.25	78.50	188.30	347.20



All roll widths are approximate. For reference to materials offered in STAHL'S Custom Products, see page 96 & 97.

800-478-2457 | Order online stahls.com



Ideal for cheer & spirit wear

CAD-CUT® Glitter Flake™

- *Highly durable*
- *Most popular special effect material*
- *Textured glitter finish*

Create brilliant designs that sparkle and shine! This heat transfer glitter vinyl stands out on the playground, on the sidelines, on campus, or anywhere else you'll find fan wear, cheer apparel, and fashion garments.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
12"	10.59	35.99	69.99	171.25	305.00
20"	14.70	57.75	110.25	269.10	522.40



Vivid color palette for fashionable looks

CAD-CUT® Fashion-FILM® Electric

- *Thin, soft, and durable*
- *Satin, metallic finish*
- *Bright color palette*

Add high-energy designs to apparel and more with this special effect material. CAD-CUT® Fashion-FILM® Electric colors have a jewel-like finish and are perfect for creating vivid looks your customers will love.

Size/Name	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
12"	9.99	35.00	66.00	159.99	299.00
15"	12.10	42.00	78.75	191.10	372.75

All roll widths are approximate. For reference to materials offered in STAHL'S® Custom Products, see page 96 & 97.



Reflective designs that sparkle & shine

CAD-CUT® Reflective Glitter

New

- Glossy, reflective finish
- Smooth glitter texture won't flake off
- Create trendy designs that get noticed

Get creative with this smooth glitter HTV that features a glossy feel and unique reflective finish that shifts in the light.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
20"	14.00	55.00	105.00	256.25	497.50



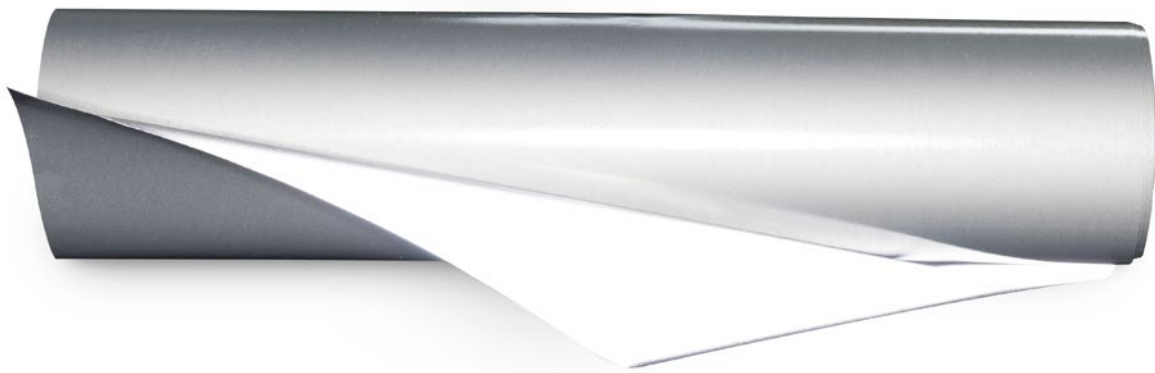
Add reflective accents that get noticed

CAD-CUT® Reflective II

- Excellent accent on garments
- Low-temperature application
- Decorative reflective finish

Get a reflective finish for a fraction of the cost.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
20"	15.15	64.35	117.10	282.20	525.00



All roll widths are approximate. For reference to materials offered in STAHL'S® Custom Products, see page 96 & 97.



CAD-CUT® Hi-Vis Color Reflect

- Premium colored reflective finish
- Create trendy, high-end designs
- High quality, made with 3M™ Scotchlite™ 5807 Reflective material

Capitalize on the reflective trend with this high-color, high-visibility reflective material for fashion, street, and sportswear.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
24"	43.55	202.50	391.00	887.50	1,710.00

US Patent No. 9,248,470 B2 (other US and worldwide patents pending)



CAD-CUT® 3M™ Scotchlite™ 5807

- Brightly reflects vehicle headlights
- Waterproof
- Meets ANSI/ISEA, CSA 296, and EN 471 standards

High-quality retroreflective performance for safety regulated markets.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
16"	26.05	118.00	225.50	520.00	987.50
24"	36.10	168.50	325.00	737.50	1,422.50

All roll widths are approximate. For reference to materials offered in STAHL'S Custom Products, see page 96 & 97.



Perfect for one-of-a-kind designs

CAD-CUT® Patterns

- Customizable stylish patterns
- Cuts and weeds easily
- High profit, custom designs

With a wide array of customizable patterns and color options, offer trendy looks to your customers without investing in expensive new equipment. Choose a pattern from our original Creative Studios collection, or pick a one-of-a-kind pattern from our exclusive collections. Each pattern can be digitally printed on CAD-COLOR® Express Print®, CAD-COLOR® Glitter printable vinyl, CAD-COLOR® Soft Foam printable vinyl, ORAJET® 3164 Sign Vinyl, and Sublimation Transfers.

Size/Name	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	3-Pack
20" Express Print**	15.55	66.95	128.65	—	—
20" CAD-COLOR® Glitter*	18.90	83.75	159.10	—	—
20" CAD-COLOR® Soft Foam*	18.90	83.75	159.10	395.60	—
20" ORAJET® Sign Vinyl**	11.20	44.65	78.25	189.80	—
12" ORATAPE® Mask	2.00	8.95	16.80	37.80	—
20" Magic Mask® Medium Tack	6.20	19.20	31.00	—	—
20" Magic Mask® High Tack	7.30	23.90	39.40	—	—
14.5" x 20" Sublimation Transfer	—	—	—	—	25.20

*Magic Mask® required **ORATAPE® required



Perfect for fashion-forward decoration

HEAT Transfer Foil

- Fashionable effects
- Metallic finish
- Create matte, distressed, or multi-colored looks

With vibrant colors available, STAHL'S Heat Transfer Foil is the easy, no-mess alternative to screen printing metallic finishes on garments when used with CAD-CUT® Heat Press Adhesive.

Size	Yellow Gold, Bright Silver, Bright Gold	Teal, Sapphire Blue, Orange, Copper, Rose Gold, Green, Pink, Red, Amethyst, Black, Navy, Maroon, Coral, Kiwi, Light Rose	Classic Rainbow, Rainbow Silver, Leopard, Silver Pixie Dust, Silver Waterfall, Silver Champagne, Silver Cracked Ice, Silver Scales
12" x 25'	9.95	9.95	14.95
12" x 200'	34.95	—	—

CAD-CUT® Heat Press Adhesive

A cuttable adhesive used as a base layer when applying Heat Transfer Foil.

Size	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
11.8"	25.75	43.60	95.05	184.30
20"	43.60	73.50	160.40	312.40

All roll widths are approximate. For reference to materials offered in STAHL'S Custom Products, see page 96 & 97.



Unique with a slightly raised look

CAD-CUT® Soft Foam

- Dimensional, raised appearance
- Soft and pliable when heat applied
- Ultra-matte finish in smooth or textured color options

CAD-CUT® Soft Foam offers all the benefits of our traditional HTV, but adds a unique, raised look and feel to any item it's applied to—like graphic tees and hoodies. Its velvet-like texture and dimensional effect is perfect for creating premium designs for everyday fashion, spirit wear, athletics, and more.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	14.20	61.65	120.65	295.05
20" Textured Colors	15.25	66.90	131.15	321.30



Eliminate dye migration today

CAD-CUT® Silicone Dye-Block™

- Blocks dye migration
- Low-temperature application
- Stretchable, with good recovery
- Matte finish, rubber-like feel

CAD-CUT® Silicone Dye-Block™ is the industry's first cuttable vinyl solution to fully block dye migration on sublimated sports jerseys. Get the dye-blocking power of silicone without messy ink or the need to burn screens. It features a low-temperature application to reduce scorching and has excellent stretch and rebound.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
20"	19.95	88.30	168.55	406.60	783.80

All roll widths are approximate. For reference to materials offered in STAHL'S® Custom Products, see page 96 & 97.



CAD-CUT® Soft Flock

- Vibrant long-lasting color
- High-density fiber
- Suede-like finish

CAD-CUT® Soft Flock has great texture and is a budget-friendly alternative to embroidery for left chest logos and more. It's made with high-density, high-quality fibers making colors more vibrant and long-lasting.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
12"	9.99	44.95	84.90	195.00	355.00
15"	11.55	52.45	99.65	231.00	435.75



CAD-CUT® UV Shift

New

- Light-sensitive—colors only activate in sun/UV light
- Matte finish & soft hand
- Ideal for T-shirts, hoodies, fashion, & children's apparel

Give custom apparel a creative edge with this magic, color changing HTV! UV Shift is matte white until activated by sun or UV light, then shifts to showcase a bright, vivid color.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
12"	13.49	60.00	110.00	250.00	495.00



CAD-CUT® Metallic

- Easy to cut and weed
- Thin and stretchable
- Holds fine detail

Add a higher-perceived value to designs with Metallic vinyl. This 1-step application gives the look of foil with an incredibly soft feel.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
20"	12.55	51.10	96.30	234.35	454.75

All roll widths are approximate. For reference to materials offered in STAHL'S® Custom Products, see page 96 & 97.



Unique iridescent vinyl

CAD-CUT® Chroma Bling

New

- Iridescent with a high-gloss finish
- Semi-transparent material

Create eye-catching designs that change color based on lighting. This shiny material is semi-transparent and combines a metallic finish with an iridescent shimmer to create a truly unique visual effect.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
12"	9.99	35.00	66.00	159.99	299.00
20"	15.20	65.10	119.20	291.40	569.65



Bright lights, big impact

CAD-CUT® Hologram

- Prismatic effect
- Color shifts as garment moves
- Shiny, high-gloss finish

Hologram heat transfer vinyl has a smooth, high-gloss finish giving off a rainbow effect as the garment moves. Create a distinct and unique look with this prism-like material.

Size	1 Yd Roll	5 Yd Roll	25 Yd Roll
20"	10.55	41.50	185.95



Create glow-in-the-dark graphics

CAD-CUT® Glow

- White in light, glows lime in the dark
- Thin, soft, and extremely durable
- Matte finish

Glow-in-the-dark heat transfer vinyl is great for decorating or personalizing Halloween costumes, spirit wear, promotional T-shirts, bags, and other apparel and accessories.

Size	1 Yd Roll	5 Yd Roll	25 Yd Roll
20"	26.20	119.70	534.20

All roll widths are approximate. For reference to materials offered in STAHL'S® Custom Products, see page 96 & 97.

ADDITIONAL Materials

CAD-CUT® Heat Transfer Vinyl

Size	Material	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
20"	SportFilm Lite™	12.00	42.25	78.50	188.30	347.20
19"	GORILLA GRIP® II	14.00	58.80	110.25	258.85	494.05
12"	Chalkboard	10.30	41.25	77.50	180.25	335.00

Twill Fabrics

16"-16.25" width	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	75 Yd Roll
Pressure Sensitive Poly-TWILL™ <i>16" for Vinyl, Flatbed, or Laser Cutters</i>	8.85	30.75	57.00	140.00	412.50
Poly-TWILL™ * <i>16.25" for Flatbed Cutters</i>	8.70	25.25	48.50	110.00	300.00
Perma-TWILL® <i>16.25" for Laser Cutters</i>	8.75	30.25	49.50	121.25	345.00

* Available in Black, Dark Green, Gold, Gray, Navy, Orange, Red, Royal, Vegas Gold, White

Twill, Appliqué Fabrics, & More

Width	Material	1-4 Yds	5-9	10-24	25+	Full Roll
34"	Acrylic Felt	12.70	11.00	10.60	10.20	50 yds 470.00
34"	Wool Felt	21.75	19.75	18.45	17.80	50 yds 850.00
40"	Glitter Flake™	25.75	22.50	20.85	19.50	50 yds 947.65
51"	Perma-TWILL® <i>For Laser Cutters</i>	19.05	15.60	13.70	13.60	75 yds 997.50
51"	Poly-TWILL™	13.80	12.40	11.55	11.20	75 yds 791.25
51"	Pressure Sensitive Poly-TWILL™	20.35	17.45	16.50	16.15	75 yds 1,121.25
51"	Uncoated Poly-TWILL™ <i>No Adhesive</i>	10.80	9.20	9.05	7.95	75 yds 555.00
30"	Thermo-FILM®	9.00	7.85	7.45	6.85	50 yds 315.65
30"	Thermo-GRIP®	15.45	14.10	13.25	12.65	—
28"	Thermo-Adhesive™	6.75	4.95	4.65	4.30	—
45"	Vinyl	15.70	13.60	12.90	12.35	50 yds 580.00

Some materials must be sewn for permanent application. Roll widths are approximate. Prices are per yard. Quantity price breaks are per material and color.

Sign Media

Size	Material	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
12"	Pressure Sensitive Sign Vinyl	2.97	10.70	17.80	41.50	81.00
24"	Pressure Sensitive Sign Vinyl	5.51	17.80	30.30	73.75	137.00
12"	P.S. Glitter Adhesive Vinyl	9.00	45.00	88.00	170.00	320.00
20"	DuraSol® Sign Vinyl	—	—	—	—	107.65
30"	DuraSol® Sign Vinyl	—	—	—	—	144.40

▶ stahls.com/ps-poly-twill

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All roll widths are approximate. For reference to materials offered in STAHL'S Custom Products, see page 96 & 97.

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Full color digital transfers
for a variety of
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CAD-COLOR[®]

PRINTABLE HEAT TRANSFER VINYL



STAHL'S® manufactures the most advanced line of printable digital materials in the industry, so you can confidently decorate anything with full color and fine-detailed designs. With a state-of-the-art adhesive backing and soft, lightweight materials engineered to stretch, there is a printable material for use on anything; from tees and tanks, to leather jackets, umbrellas, and beyond.

Have confidence in CAD-COLOR[®].



CAD-COLOR® Soft Opaque

New

- Excellent opacity on light and dark-colored garments
- Thin, stretchy, and soft
- Fast production

This printable heat transfer vinyl is thin and stretchable, making it ideal for a variety of fabrics. Its superior opacity means the colors will stay bright and stand out on both dark and light-colored garments.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
20"	13.20	54.35	99.55	231.70	440.85
30"	17.85	74.10	137.50	310.85	606.20



CAD-COLOR® Express Print®

- Durable and lightweight
- Dries quickly
- Matte finish

Perfect for creating full color transfers with your solvent or eco-solvent based printer for a variety of applications on cotton and cotton/poly blends. It's a production favorite with a fast dry time, easy weeding, and quick masking.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	10.80	40.70	78.50	189.30
30"	17.10	65.40	124.20	288.00
54"	35.45	130.50	248.35	575.95



CAD-COLOR® Glitter

- Eco-solvent printable glitter
- Unique glitter finish
- Dries quickly

Print full color logos in glitter with this printable CAD-COLOR® vinyl. The shimmer finish is ideal for decorating fashion, cheer, and fan wear for a unique look that sells.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	16.25	69.85	131.25	313.70

All roll widths are approximate. For reference to materials offered in STAHL'S® Custom Products, see page 96 & 97.



CAD-COLOR® Soft Foam

New

- Specialty printable HTV with a slightly raised look
- Soft, muted, ultra-matte finish
- Smooth, velvet-like texture

Create unique, raised designs for a variety of markets with this specialty printable HTV. Its soft, smooth texture adds a premium finish to any items it's applied to.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	16.55	71.20	133.75	319.70



CAD-COLOR® SuperTEK® Opaque

- Lightweight and stretchable
- Excellent opacity
- Semi-matte finish
- Patented StiX²™ adhesive

A printable heat transfer material for use with a solvent or eco-solvent printer. With an incredibly soft hand, it applies to almost any fabric.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	13.30	58.35	109.70	254.15
40"	—	—	—	508.25



CAD-COLOR® SuperTEK® Sublistop™

- Excellent stretch and rebound
- Semi-matte finish
- Compatible with solvent and eco-solvent inks

Designed to inhibit dye migration with a charcoal-based liner with patented StiX²™ adhesive, this printable material is engineered with performance wear in mind.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	17.15	82.40	155.15	369.15
40"	—	—	—	737.00

All roll widths are approximate. For reference to materials offered in STAHL'S Custom Products, see page 96 & 97.



CAD-COLOR® SuperTEK® Gloss/ Matte Clear

- Lightweight and stretchable, with a soft hand
- Compatible with solvent and eco-solvent inks
- Patented StiX²™ adhesive

For white or light fabrics only, this printable heat transfer vinyl comes in two finishes for the right look no matter what you're decorating.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	13.30	58.35	109.70	254.15

CAD-COLOR® Masks

CAD-COLOR® SOLUTIONS® MASK

For use with SuperTEK® Opaque and SuperTEK® Sublistop™.

Size	25 Yd Roll	10 M Roll	20 M Roll
23"	—	58.80	111.30
40"	220.50	—	—

CAD-COLOR® MAGIC MASK® – LOW TACK

For use with thick, non-stretch, printable materials.

Size	10 Yd Roll	25 Yd Roll
15"	27.30	63.00
20"	35.70	82.20
30"	53.55	124.20

CAD-COLOR® MAGIC MASK® – MEDIUM TACK

Recommended for: Express Print®, Soft Opaque, and Soft Foam.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
15"	—	—	23.65	54.35
20"	6.20	19.20	31.00	72.20
30"	—	—	46.75	108.70

CAD-COLOR® MAGIC MASK® – HIGH TACK

Sturdy carrier recommended for use with thicker materials like Glitter.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	7.30	23.90	39.40	90.85

All roll widths are approximate. For reference to materials offered in STAHL'S® Custom Products, see page 96 & 97.



STAHL'S MASTER DISTRIBUTOR

SERVING APPAREL DECORATORS FASTER THAN EVER

We're proud to partner with select Master Distributors to provide customers CAD-CUT® Heat Transfer Vinyl, Hotronix® Heat Presses, and other STAHL'S products faster than ever before. With the demand for high-quality heat presses and heat transfer vinyl at an all-time high, and with customers wanting to do business at a local level, we're happy our products are more accessible and easier to obtain from anywhere in the U.S.



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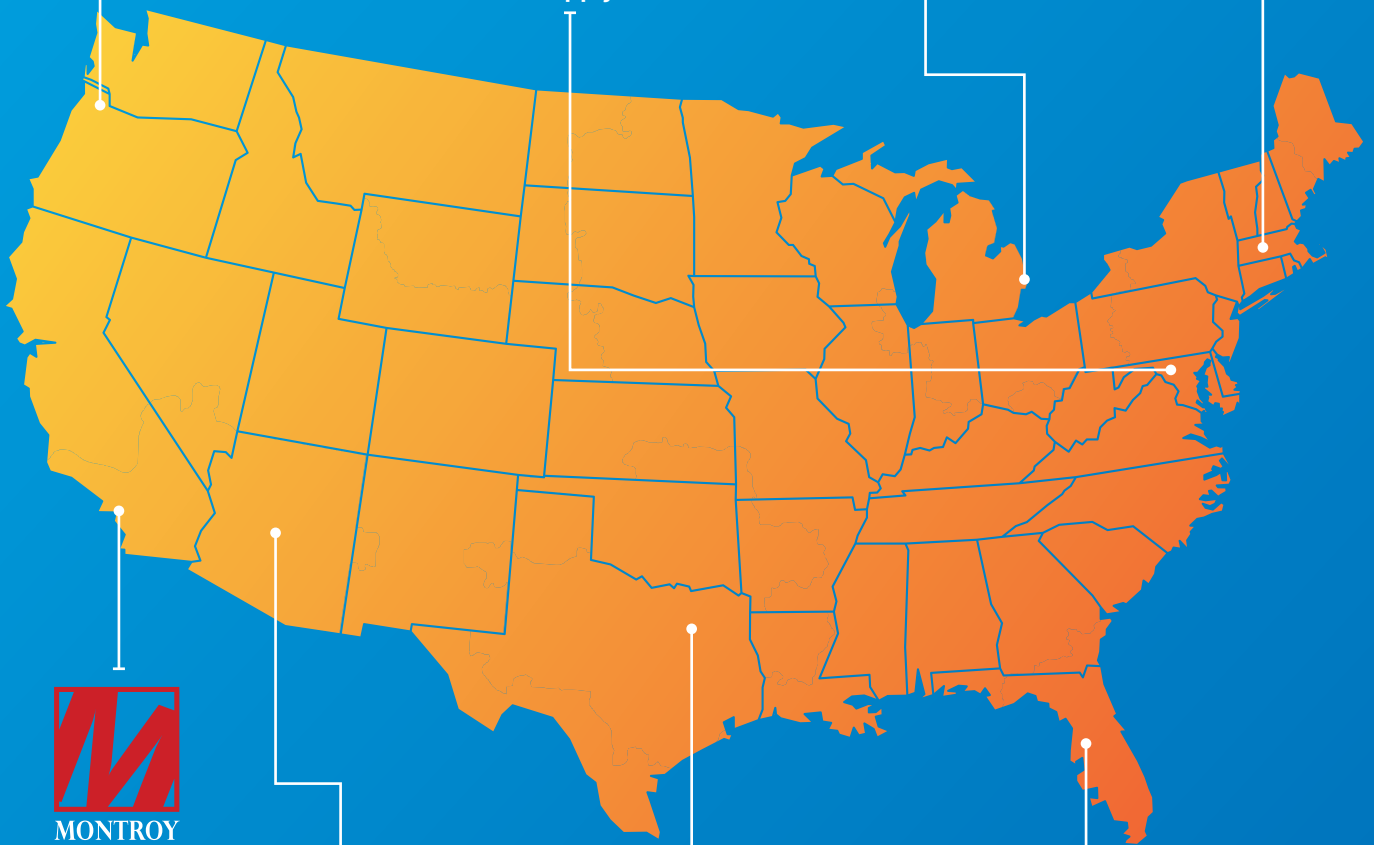


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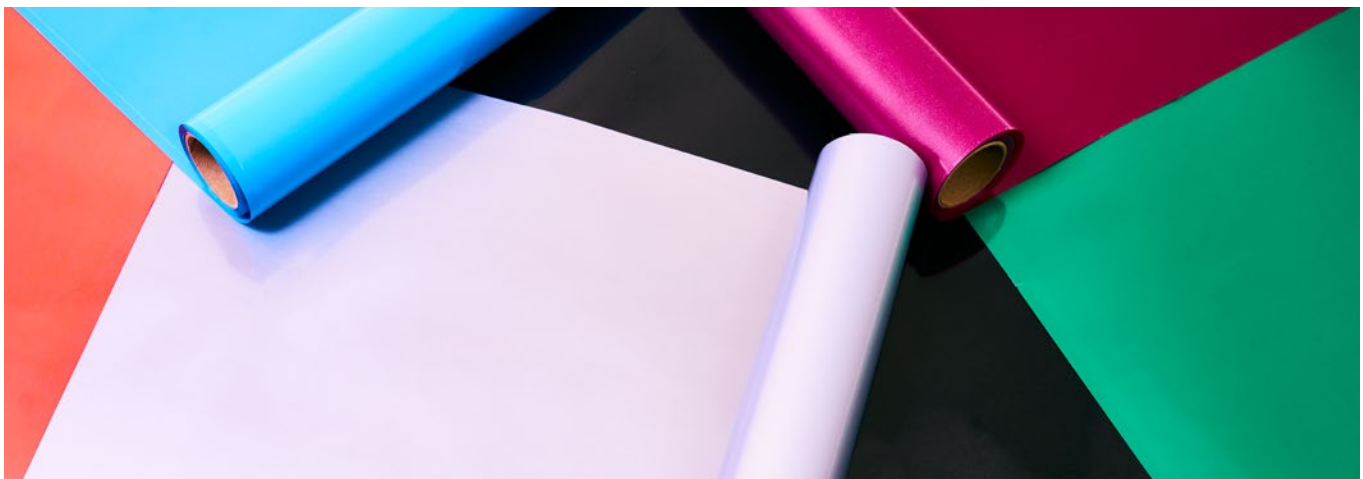


CAD-CUT **RESELLER**

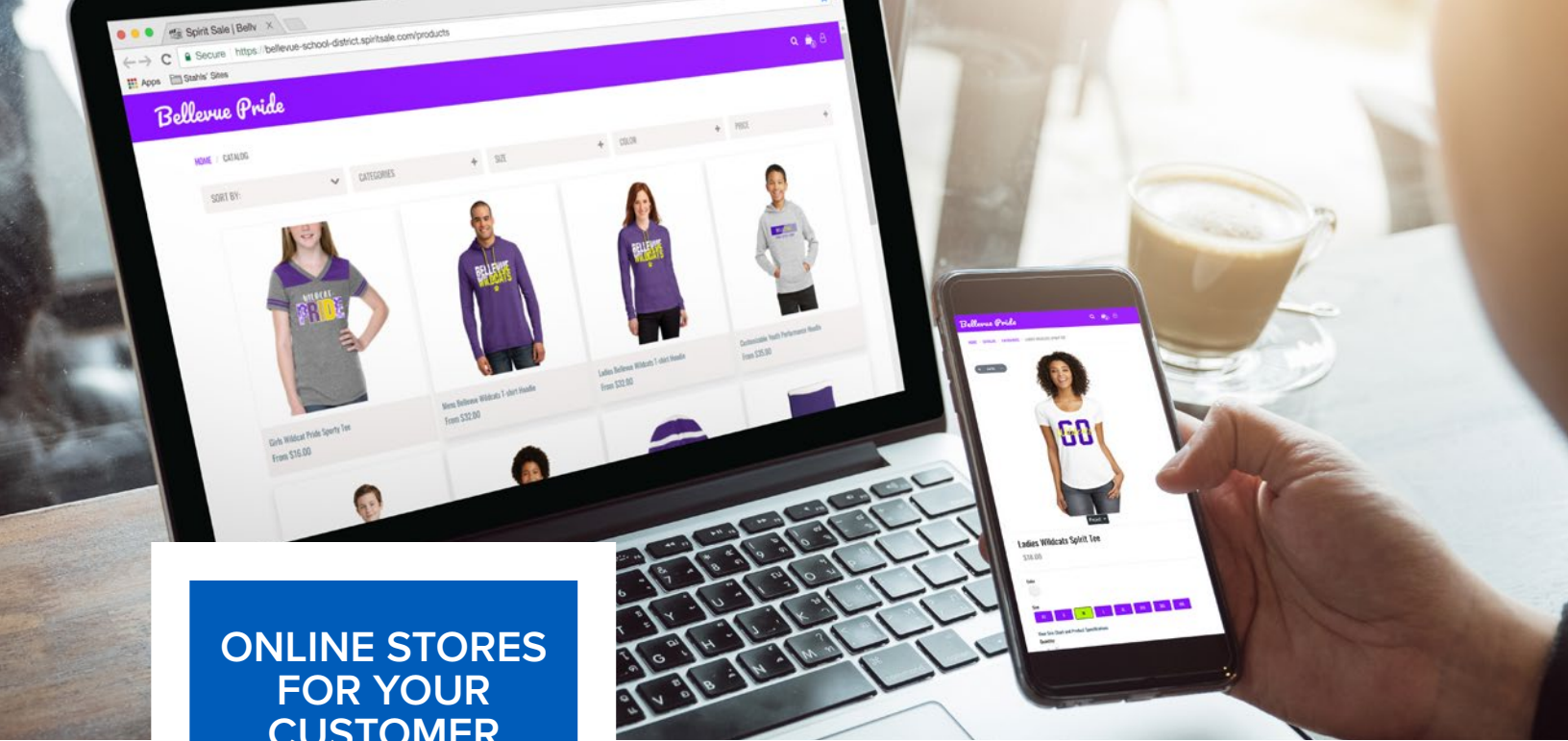
YOUR FAVORITE HTV **AVAILABLE ON DEMAND AT A RETAIL SHOP NEAR YOU**

STAHLS' high-quality heat transfer vinyl is available at retail locations across the U.S. through a select network of authorized resellers. Get the materials you need when you need them most.

At STAHLS' CAD-CUT® Reseller locations, you'll find a variety of colors, textures, and unique finishes for every job, fabric, textile, or garment.



SHOP LOCAL! FIND A RESELLER IN YOUR AREA
m.stahls.com/reseller-map



ONLINE STORES
FOR YOUR
CUSTOMER
**MADE
SIMPLE**



For **HEAT PRINTERS**, by **HEAT PRINTERS**

STAHL'S Spirit Sale™ is the first and only eCommerce solution created with the specific needs of the heat printer in mind. This powerful platform gives you the control, flexibility, and tools you need to sell online and profit.

VALUABLE TOOLS YOU CAN'T AFFORD TO IGNORE

Spirit Sale beats out other eCommerce platforms with an unmatched pricing model and built-in tools designed with heat printers in mind.

- *Simple setup with unlimited stores.*
- *Built-in tools to track every order, from sale to production to shipping.*
- *Flat annual price with no hidden fees. You drive the sales, so you keep the profits.*
- *Know where your money is. Track costs, profits, even fundraising dollars—all in one place.*

BUILD STORES, DESIGN ITEMS, MAKE SALES

Spirit Sale equips you with the ability to build unlimited stores and fill them with the products your customer wants. Spirit Sale's integrated apparel catalog from alphabroder, SanMar, and S&S Activewear makes adding items a breeze. With three different designers, utilize easy-to-use templates and clip art, or upload your own artwork.

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EQUIPMENT



EQUIPMENT & ACCESSORIES

Quality equipment is at the heart of your apparel decorating business. All heat presses are not created equal. Shop our world-leading line of heat press equipment and vinyl cutters that power your custom apparel needs.





STAHL'S
Hotronix®

▶ stahls.com/heat-press

HOTRONIX® Heat Presses

It all starts with a heat press

Proudly made in the USA and born from the specific requirements of heat transfer technology, Hotronix® has been taking the guesswork out of heat application since the 1980s. Now stronger and more advanced than ever, Hotronix® continues to engineer the world's best-selling heat presses and accessories. Don't accept imitations—**Look for The Blue™**.

Heat presses come in many makes, models, sizes and styles. Let us help you decide which is right for your business.



HEAT PRESS & VINYL CUTTER PACKAGES

Save Big on the Equipment You Need

Get big savings with STAHL'S' equipment packages. We bundled together the equipment you need to succeed. A variety of heat press and vinyl cutter packages are available for every experience level.

HEAT PRESS PACKAGES

From the MAXX® Clam to the Hotronix® Dual Air Fusion®, STAHL'S' sells heat press packages with the equipment you need for your business. Whether you're just starting out or have been in the business for decades, these packages are an incredible value. Don't pass up these savings.

▶ Visit stahls.com/packages to learn about these great heat press packages.

VINYL CUTTER PACKAGES

When you're looking to buy a vinyl cutter, look no further than the vinyl cutter packages offered through STAHL'S'. These packages combine high-quality vinyl cutters with the accessories and materials you need to get started.

▶ Visit stahls.com/cutter-packages to see how STAHL'S' vinyl cutter packages can save you hundreds.

STAHL'S' EQUIPMENT FINANCING

Grow your business without hurting your bottom line. STAHL'S' Equipment Financing helps you get the equipment you need, when you need it.

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HOTRONIX® 360 IQ® Hat Press

The only hat press you need



The Hotronix® 360 IQ® Hat Press has all the features you need to create unique, high profit hats.

UPPER & LOWER HEAT

Heat from the lower platen makes application of dimensional emblems and embroidered or leather patches easy with dependable, quality results.

FULL PRINT RANGE

Create high-end retail looks in seconds by printing on the front, back, and sides of a hat with one single platen. More Placements = More Profits!

NO HEAT PRESS CREASE

The uniquely designed molded lower platen forms to the shape of a hat, eliminating the heat press crease on decorated hats.

NO SCORCHING

Control the upper and lower platens independently. Reduce heat from the upper platen to protect heat sensitive hats from scorching.

Shipping Weight & Dimensions: 50 lbs. • 26"L x 15"W x 24"H

360 IQ® Hat Press	1,675.00
-------------------	----------



FOAM COVER PADS

These Foam Cover Pads help when heat applying dimensional emblems and patches with a heat press. We recommend the thicker the emblem, the thicker the pad you use.

16" x 20 1/8"	75.00
4" x 8 1/4"	20.00
4" x 8 1/8"	12.50
4" x 8 3/8"	25.00



▶ stahls.com/fusion

▶ stahls.com/auto-clam



FUSION IQ®

#1 selling heat press worldwide

In the decorating business, it's all about customization. And that's what we had in mind when we made the Fusion IQ®. Switch between the draw and swing motion depending on workspace, user preference, or garment. The Touch Screen Technology allows you to program an unlimited number of presets. Add the compatibility of seven optional Quick Change Platens, and you'll be decorating more than ever.

110 volt • 20 amps / 1800 watts | 220 volt • 10 amps / 3500 watts

Shipping Weight & Dimensions: 150 lbs. • 37"L x 25"W x 24"H

Hotronix® Fusion IQ® 16" x 20"	2,575.00
--------------------------------	----------



AUTO OPEN CLAM 16" x 20"

This full-size clam's large surface accommodates the application of names and numbers on jerseys, all-over sublimation prints, and oversized transfers.

110 volt • 20 amps / 1800 watts | 220 volt • 10 amps / 1800 watts

Shipping Weight & Dimensions: 100 lbs. • 36"L x 25"W x 21"H

16" x 20"	1,875.00
Auto Open Hover Press™ (Hover mode for DTG ink curing)	2,050.00

HOTRONIX® Fusion IQ®

The Hotronix® Fusion IQ® isn't just the best heat press on the market, it's now the smartest. The Fusion IQ® line of presses are designed to make your business smarter. Insights into job and operator performance can help you make proactive, data-driven changes in real time. Available in several models, find the right fit for your business.



DUAL AIR Fusion IQ®

Productivity optimized

Built for ultimate heat printing efficiency, the Dual Air Fusion IQ® provides the functionality of two presses with dual 16" x 20" workstations. Program the press to preheat on station A and complete final application on station B. The press automatically adjusts time and pressure as it shuttles between workstations. It's a smooth, quiet, effortless operation controlled by the push of a button and tap of the foot pedal. Simply power on and choose between dual or independent operation.

The Dual Air Fusion IQ® also comes standard with a Laser Alignment System, assuring your job is on target every time. The laser system seamlessly integrates into the Dual Air Fusion IQ® workstations and is controlled entirely through the touch screen.

220 volt • 20 amps / 3500 watts

Shipping Weight & Dimensions: 410 lbs. • 45"L x 45"W x 30"H

Dual Air Fusion IQ® with two 16" x 20" Platens	7,875.00
--	----------

Requires air compressor (not included) with minimum 1 horsepower and 5-gallon holding tank. Uses 3.8 CFM.



AIR Fusion IQ®

Air-powered for effortless operation

The Air Fusion IQ® offers a two-button operation which locks the upper platen down, applying accurate, even pressure, then automatically swings open to create a heat-free workspace.

Patented Auto Adjust Pressure™ automatically adjusts to the thickness of the item you're printing. Program your time to change from pre-heating to final application. With up to four time and pressure settings, it's not just possible—it's automatic.

110 volt • 20 amps / 1800 watts | 220 volt • 10 amps / 3500 watts

Shipping Weight & Dimensions: 245 lbs. • 48"L x 40"W x 58"H

Air Fusion IQ® 16" x 20"	4,975.00
--------------------------	----------

Requires air compressor (not included) with minimum ½ horsepower and 2.5-gallon holding tank. Uses 2.3 CFM.



TABLE TOP AIR Fusion IQ®

Space-saving table top design

Take everything you love about our Fusion IQ®, add the power of an air compressor, the compact size of a table top, and you have the Table Top Air Fusion IQ®. With an upper platen that operates with the touch of a button, operator fatigue is a thing of the past.

110 volt • 20 amps / 1800 watts | 220 volt • 10 amps / 3500 watts

Shipping Weight & Dimensions: 154 lbs. • 37"L x 24"W x 27"H

Table Top Air Fusion IQ® 16" x 20"	4,450.00
------------------------------------	----------

Requires air compressor (not included) with minimum 1/2 horsepower and 2.5-gallon holding tank. Uses 2.3 CFM.

HOTRONIX® Auto Open Clam

The Auto Open Clam is the most versatile and user-friendly heat press in the Hotronix® line. This press opens automatically to prevent over-application and scorching in even the busiest shops. The clamshell design saves shop space and a wide opening between the upper and lower platen allows for easy layout. Digital time, temperature, and pressure readouts ensure a quality press every time.



16" x 16"

The 16" x 16" Auto Open Clam is a popular choice and favored by many shops that print full-size transfers.

110 volt • 20 amps / 1800 watts | 220 volt • 10 amps / 1800 watts

Shipping Weight & Dimensions: 90 lbs. • 36"L x 25"W x 21"H

16" x 16"	1,575.00
-----------	----------



11" x 15"

The 11" x 15" Auto Open Clam is perfect for shops with limited space. This lightweight, compact design is also a great choice for heat printing at offsite events.

110 volt • 10 amps / 1000 watts | 220 volt • 10 amps / 1000 watts

Shipping Weight & Dimensions: 72 lbs. • 36"L x 25"W x 21"H

11" x 15"	1,125.00
-----------	----------



6" x 6"

If you're heat printing small items or limited areas of apparel, here's the perfect press. Lightweight and portable, it's ideal for small decorating jobs in the craft market, or other mobile heat printing opportunities.

110 volt • 10 amps / 360 watts | 220 volt • 10 amps / 360 watts

Shipping Weight & Dimensions: 41 lbs. • 26"L x 15"W x 21"H

6" x 6"	1,000.00
---------	----------



AUTO Cap

Decorate with the reliability of our Auto Open Cap press. A cap hold-down device pulls the front of the cap taut, securing it while providing a smooth surface for heat application. Decorate a variety of cap styles with four optional Quick Change Platens.

110 volt • 10 amps / 500 watts | 220 volt • 10 amps / 500 watts

Shipping Weight & Dimensions: 41 lbs. • 26"L x 15"W x 21"H

Auto Open Cap	1,000.00
---------------	----------

MAXX® Heat Presses

The perfect partner for the start-up business

The MAXX® is the best-selling low-cost heat press. Trust these budget-friendly machines to outperform every press in their class. Whether you're just getting into heat printing, heat printing part-time, or need a back-up press, these durable machines are the perfect partner.



16" x 20"

110 volt • 20 amps / 1800 watts | 220 volt • 10 amps / 1800 watts

Shipping Weight & Dimensions: 104 lbs. • 36"L x 25"W x 21"H

16" x 20"	1,425.00
-----------	----------

15" x 15"

110 volt • 20 amps / 1800 watts | 220 volt • 10 amps / 1800 watts

Shipping Weight & Dimensions: 78 lbs. • 36"L x 25"W x 21"H

15" x 15"	1,150.00
-----------	----------

11" x 15"

110 volt • 20 amps / 1000 watts | 220 volt • 10 amps / 1000 watts

Shipping Weight & Dimensions: 72 lbs. • 36"L x 25"W x 21"H

11" x 15"	850.00
-----------	--------



CAP

110 volt • 20 amps / 500 watts | 220 volt • 10 amps / 500 watts

Shipping Weight & Dimensions: 41 lbs. • 26"L x 15"W x 21"H

MAXX® Cap	850.00
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A2Z™ SWING AWAY Heat Press

Low-cost, professional, start-up heat press

Don't miss this opportunity to purchase a top quality, reliable, USA-made heat press. Designed to outperform and outlast cheap imports, the A2Z™ Swing Away delivers accurate time, temp, and pressure every time you print. Print anything from A to Z.

Shipping Weight & Dimensions: 72 lbs. • 34"L x 20"W x 19"H

A2Z™ Swing Away Heat Press	775.00
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CRAFT Heat Press

Perfect for home crafting and hobby spaces

This affordable and compact Craft Heat Press is the perfect solution for home crafting and hobby spaces. It is lightweight, durable and features easy-to-use technology to help you get started in a workspace of any size.

Craft Heat Press 9" x 12"	375.00
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STAHL'S® Hotronix® Premier Warranty

- Lifetime on heating element
- 5-year on framework
- 2-year on circuit board
- 1-year parts and labor
- Free lifetime technical support

STAHL'S® A2Z™ Warranty

- 1-year full warranty
- Lifetime on heating element
- 1-year parts and labor

STAHL'S® Hotronix® MAXX® Warranty

- Lifetime on heating element
- 1-year parts and labor
- Free lifetime technical support



▶ stahls.com/power-platen

▶ stahls.com/tag-along

HEAT PRESS Platens & Accessories

HOTRONIX® Power Platen™

The Power Platen™ applies heat from the lower platen for a quicker bond between adhesive and fabric while applying less heat to the face of heat-sensitive garments. The Power Platen™ is available in four sizes with built-in pillows for the right fit, no matter what you're decorating.

Compatible with 16" x 20" Hotronix® Auto Clam, MAXX® Clam, and Air Fusion IQ® heat presses. (Not compatible with Hotronix® Fusion IQ® or draw presses).

16" x 20"	825.00
11" x 15"	625.00
6" x 20"	500.00
6" x 6"	400.00
Power Platen Controller	275.00
Power Platen Kit*	2,575.00

*Power Platen Kit includes one digital controller and each platen.



New

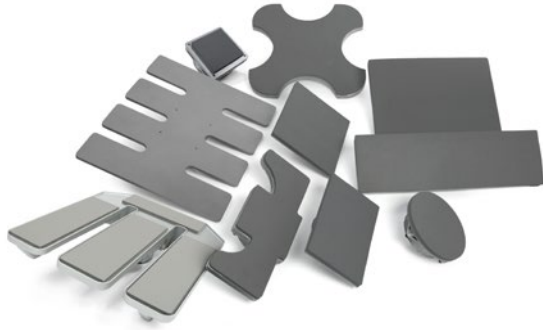
TAG ALONG™ HP Platen

The Tag Along™ HP Platen, a patented design of Livingston Systems, is a double-duty platen that gives you the power to quickly apply tagless labels and full shirt fronts at the same time. The 16" x 15" full front print area allows you to apply many different size transfers, and its innovative design helps you load shirts straight for accurate placement, every time.

Compatible with 16" x 20" Maxx Clam and Hotronix® 16" x 20" Auto Clam, Hover Press, Fusion IQ®, Table Top Air Fusion IQ®, Air Fusion IQ®, and Dual Air Fusion IQ®.

Tag Along™ HP	425.00
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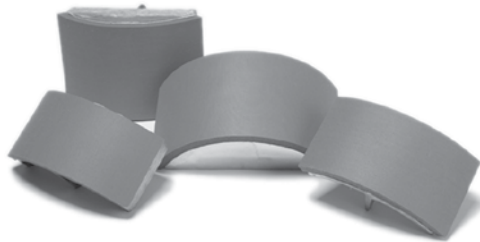




QUICK CHANGE Platens

Use interchangeable platens to decorate a wide variety of apparel and accessories. Platens are compatible with Hotronix® and MAXX® brand presses.

Tag Along™ HP New	425.00
4" x 4" — for small garments & accessories	150.00
7" Round — for duffle bags	150.00
8" x 10" — for tote bags	150.00
6" x 10" — for left chest & hoodie pockets	150.00
Best Value — Set of 3 (7" Round, 8" x 10", 6" x 10")	375.00
MVP 11" x 15" — for women & children's apparel	185.00
Shoe 6" x 15" — for athletic footwear	300.00
Fusion® Sleeve/Leg 6" x 20" — for long, slender items	300.00
Double Sleeve/Leg 16" x 20" — for long, slender items	450.00
Can Cooler — for 8 collapsible can coolers	300.00
Hat Bill — underside or top	300.00
6" x 10" A2Z™ — for left chest & hoodie pockets	150.00



INTERCHANGEABLE Cap Platens

Interchangeable cap platens make decorating hats easy. Whether you have a low-profile or oversized hat, we have a platen that fits.

All Star 2¾" x 6½" — for low-profile caps	80.00
Rookie 3" x 5¾" — for low-crown caps	80.00
Slugger 4" x 6½" — for full-crown ball caps	80.00
Champ 4" x 8" — for oversized caps	80.00
Best Value — Set of 4 (1 each)	275.00



PLATEN Covers

QUICK SLIP LOWER PLATEN PROTECTOR

This fitted cover slips snugly over the bottom platen, making it easy to slide the garments on the platen, reducing wear and tear.

6" x 10"	50.00
8" x 10"	55.00
11" x 15"	45.00
15" x 15"	50.00
16" x 16"	55.00
16" x 20"	65.00

UPPER PLATEN COVER

This fitted cover slips snugly over the upper platen, protecting it from inks, adhesives, and other residue during the heat printing process.

16" x 20"	70.00
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SILICONE UPPER PLATEN COVER

Greatly reduces heat press imprint on performance wear and other heat-sensitive fabrics, such as neoprene and Lycra®/spandex.

16" x 20"	160.00
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Not recommended for high-temp applications.





▶ stahls.com/hp-accessories

HOTRONIX® Laser Alignment System

Accurate positioning and consistent placement every time. The Heat Press Laser Alignment System by Hotronix® includes a table top unit with four adjustable lasers used to ensure consistent placement of designs. Compatible with any brand of heat press, this laser unit comes with the Laser Alignment Wizard™. For accurate positioning, align each laser bulb to this heavy-duty, spiral-bound template that is printed with five popular layouts.



Laser Alignment System	365.00
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HOTRONIX® Heat Press Caddie™

The Heat Press Caddie™ stand is an adjustable pedestal stand that converts any Hotronix® Auto Open® or MAXX® Clam into a threadable heat press. Self-leveling casters provide portability and stability, allowing you to take advantage of mobile heat printing opportunities.



Heat Press Caddie™	500.00
Heat Press CounterCaddie®	300.00

HEAT PRINTING Equipment Cart

Add more counter space to your shop with this heavy-duty steel cart. Designed to hold the Dual Air Fusion IQ®, it can also be used with other heat presses, small vinyl cutters, printers, and more. Pivoting wheels allow for easy movement around shops or at events, and lock to ensure stability.

- Powder-coated, scratch-resistant, heavy-duty steel
- Holds up to 600 lbs
- Adjustable height, from 17" to 35"

Actual Weight: 122 lbs

Shipping Weight: 126 lbs

Dimensions: 37.6"L x 24"W x 17.3"H

Shipping Dimensions: 38.2" x 24.8" x 18.11"



Heat Printing Equipment Cart	725.00
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STAHL'S' EZ Weeding™ Table

The bond between a heat transfer material and its carrier lessens when heated. This patented table heats materials slightly to promote removal from the carrier, resulting in easier weeding with less material breakage.

- 20" x 36" weeding area – a full yard of weeding production
- Three temperature settings – 110° for finely detailed designs, up to 130° for maximum productivity on larger jobs
- Top clamp holds materials in place while weeding
- Built-in storage compartment
- Fits most production tables and counter tops

Actual Weight: 27 lbs

Shipping Weight: 28 lbs

Dimensions: 39"L x 27.5"W x 4"H (Closed)

Dimensions: 39"L x 27.5"W x 17"H (Open)

Shipping Dimensions: 31" x 43" x 8"

STAHL'S' EZ Weeding™ Table	625.00
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CAD-CUT® Weeding Panel

This lightweight heated portable panel softens heat transfer vinyl adhesive to make weeding easier. Its low cost and sturdy construction make it a valuable tool for any shop.

- Space-saving 16" x 22" weeding area
- Light weight of 9 lbs allows easy portability
- Panel temperature: 130°F

CAD-CUT® Weeding Panel	85.00
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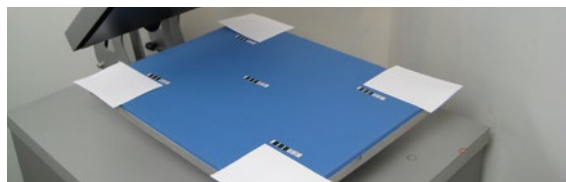


ACCESSORY Kit

Having the right tool is essential. Get the tools you need for your heat press in one convenient kit.

- 16" x 20" Heat Press Pillow
- 3.5" x 15" Heat Press Pad
- 18" x 20" Reusable Cover Sheet
- 16" x 20" Kraft Paper (25-Pack)
- Heat Eraser

Accessory Kit	95.00
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HEAT SEAL Machine Test Kit

Check for cold spots, the #1 cause of ruined garments.

Heat Seal Machine Test Kit	18.75
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HEAT PRINTING Accessories

COVER SHEETS



6 mil Reusable Cover Sheet – Our most popular cover sheet leaves a screen-print-like finish on Thermo-FILM®, Thermo-GRIP®, and Heat Applied Vinyl. Durable and reusable—store flat to prevent wrinkling.

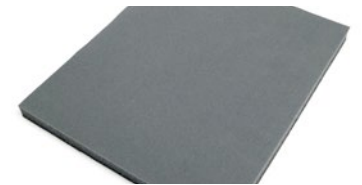
18" x 20"	12.00
6 mil Reusable Cover Sheet – by the yard	
37½" x 36"	39.49
Kraft Paper – matte finish	
16" x 20", 25 sheets per pack	11.00

PILLOWS, PADS, & INSERTS



Heat Press Pillows – Prevent marks on transfers and lettering with these covered ¾" foam core pillows. Use with V-necks, near heavy seams, zippers or buttons, and as inserts for mesh jerseys.

16" x 20" for oversized shirts	34.50
12" x 14" for adult shirts	23.50
10" x 10" for youth shirts	20.75
6" x 8" for shorts and shoulders	15.00
5" x 18" for sleeves and legs	19.50
Best Value – Set of 5 (1 each)	104.00



Heat Press Pads – Designed to elevate your print area and still provide a solid surface for even pressure. Ideal for working around buttons, zippers, and seams.

5" x 6"	35.00
3½" x 15"	45.00
8" x 10"	60.00



Flexible Application Pad – Great for protecting buttons, zippers, and snaps on garments when heat printing. This thin silicone rubber pad can be used in place of a cover sheet when applying heat transfer materials to heat-sensitive items.

18" x 22"	55.00
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STORAGE BOXES



Keep inventory organized – corrugated cardboard storage boxes with plastic inserts.

15" x 20" – 32 sections holds ⅝", 1", 2", 3"	9.75
19" x 21" – 12 sections holds 6"	9.75
19" x 21" – 6 sections holds 8", 10"	9.75

CRYSTAL VELLUM



250 sheet pack – This translucent vellum paper goes directly from your laser printer to the screen burning process. For use with most major brand laser printers and copy machines.

8½" x 11"	46.00
8½" x 14"	62.00
11" x 17"	98.00
13" x 18½"	120.00
A3	98.00

LETTERING LAYOUT GUIDE



Quickly and easily align Pre-Cut Letters and Numbers with this repositionable vinyl layout guide.

Lettering Layout Guide	15.50
Magic Mask® High Tack Strips (3.6" x 20") — 5-pack	4.50

LAYOUT BOARDS



3-pack. Perfect for aligning names and numbers, either straight or with an arch.

Layout Boards	4.50
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HEAT ERASER



Ideal for cooling letters before you remove the carrier or Thermo-Tape™.

Heat Eraser	3.00
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EZ WEEDER®



This handy tool helps you easily weed CAD-CUT® and CAD-COLOR® graphics.

EZ Weeder®	18.75
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TWEEZERS



Easily remove excess material from CAD-CUT®, CAD-COLOR®, and pressure sensitive graphics.

Tweezers	23.50
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THERMO-TAPE™



Heat-resistant tape holds lettering in place before and during pressing.

	1-5	6+
Thermo-Tape™ — 3/8" x 72 yd roll	10.00	9.50

TAPE DISPENSER



Slip-resistant with rubber base to provide sturdiness while using Thermo-Tape™. Double core for 1" or 3" tape.

Tape Dispenser	18.25
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PRE-MASK TAPE



The solution for lettering caps and working with small lettering or sign vinyl; reusable.

3 1/4" x 100 yd roll	23.00
24" x 100 yd roll	105.00

LITE-TACK SPRAY



Clear adhesive spray ends layout frustration. Will not gum up embroidery needles. Use in a well-ventilated area. For safety reasons, ground shipping only. Additional charges apply. Material Safety Data Sheet (MSDS) included.

Lite-Tack Spray — 13 oz. can	14.00
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ALBACHEM LETTER REMOVING SOLVENT



Erase mistakes the easy way with AlbaChem VLR Vinyl Letter Removing Solvent. It removes heat transfer lettering from most fabrics when used within 48 hours of application. Removes lettering cut from Thermo-FILM®, UltraWeed™, Glitter Flake™, Poly-TWILL™, and more.

Letter Removing Solvent — 20 oz. can	21.00
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MINI T-SHIRTS



These miniature T-shirts are the perfect way to creatively promote your business. Use them to create memorable business cards and customer samples.

Black or White — Pack of 10	17.00
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▶ stahls.com/vinyl-cutter

▶ stahls.com/print-cut

Vinyl Cutters & Print/Cut Systems

Vinyl cutters purchased through STAHL'S® include access to exclusive software via CadworxLIVE.com and VectorCUT®.

Print/cut systems are perfect for creating a wide variety of full color items—from heat transfer designs, decals and labels, to vehicle graphics and signs. Providing printing and contour-cutting capabilities in one device, printer/cutters streamline the production process with improved accuracy, and eliminate the need to reload and reposition printed materials.



ROLAND® DG GS-24

VINYL CUTTER

Software included: CadworxLIVE®, VectorCut®, CutStudio™

Roland® DG GS-24 Vinyl Cutter – Stand included	1,895.00
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* STAHL'S® exclusive software



GRAPHTEC CE7000-60

VINYL CUTTER

Software included: CadworxLIVE®, VectorCut®, Graphtec Studio, Cutting Master 3

Graphtec CE7000-60 – Stand included	1,895.00
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* STAHL'S® exclusive software



ROLAND® DG TrueVIS™

PRINT/CUT SYSTEM

Produce everything from wall graphics and backlit displays, to heat transfer graphics and more with outstanding versatility. These multi-purpose print/cut machines offer endless capabilities.

Roland® DG TrueVIS™ SG2-300 printer/cutter	Call for pricing
Roland® DG TrueVIS™ VG2 Series 54" printer/cutter	Call for pricing
Roland® DG TrueVIS™ VG2 Series 64" printer/cutter	Call for pricing

Vinyl Cutter & Print/Cut Accessories




CUTTER BLADES & ACCESSORIES

Blades for Roland® DG & GCC Cutters		1 Blade	5-Pack
STAHL'S 45° Dura-Blade		19.49	71.99
STAHL'S 45° Premium Carbide Blade		32.99	149.99
STAHL'S 60° Dura-Blade		21.99	79.99
STAHL'S 60° Premium Carbide Blade		32.99	149.99
STAHL'S 45° Economy Blade		–	25.00
STAHL'S 60° Economy Blade		–	25.00
STAHL'S Flock Dura-Blade		21.99	79.99
STAHL'S Twill Dura-Blade		18.99	69.99
Blades for Graphtec CE6000 Cutters		2-Pack	5-Pack
Graphtec Blade 0.9 mm 45°		77.50	173.00
Graphtec Blade 1.5 mm 45°		99.50	230.50
Blade Holders			
Roland® DG Blade Holder		89.99	
GCC Blade Holder		100.00	
Graphtec Blade Holder (for CB09UB Blades/Blue Tip)		105.00	
Graphtec Blade Holder (for CB15 Blades/Red Tip)		105.00	
Cutter Strips			
Roland® DG CM24/PC60/CX24/GX24		15.00	
GCC Cutter Strip		18.00	
Roland® DG Cutter Protection Strip GS-24		15.00	
Roland® DG Cutter Protection Strip BN-20		9.85	
Graphtec Cutting Strip for CE6000-60 (2 Pk)		39.00	
Graphtec Cutting Strip for CE7000-60 (2 Pk)		45.00	
Roland® DG 54" Cutter Protection Strip		18.20	

ROLAND® INKS & CLEANING CARTRIDGES

Offering a wide selection of colors, fast drying time, and exceptional durability, even outdoors, Eco-Sol MAX® inks are the most popular eco-solvent inks in the industry.

Roland® DG Eco-Sol MAX®	220ml	440ml	500ml
Eco-Sol MAX® Ink Black	74.99	137.99	–
Eco-Sol MAX® Ink Cyan	74.99	137.99	–
Eco-Sol MAX® Ink Light Cyan	74.99	137.99	–
Eco-Sol MAX® Ink Light Magenta	74.99	137.99	–
Eco-Sol MAX® Ink Magenta	74.99	137.99	–
Eco-Sol MAX® Ink Yellow	74.99	137.99	–
Eco-Sol MAX® Ink Metallic Silver	234.99	–	–
Roland® DG Eco-Sol MAX® 2	220ml	440ml	500ml
Eco-Sol MAX® 2 Ink Black	–	137.99	–
Eco-Sol MAX® 2 Ink Cyan	–	137.99	–
Eco-Sol MAX® 2 Ink Light Cyan	–	137.99	–
Eco-Sol MAX® 2 Ink Light Black	–	137.99	–
Eco-Sol MAX® 2 Ink Light Magenta	–	137.99	–
Eco-Sol MAX® 2 Ink Magenta	–	137.99	–
Eco-Sol MAX® 2 Ink Yellow	–	137.99	–
Eco-Sol MAX® 2 Ink Metallic Silver	244.99	–	–
Eco-Sol MAX® 2 Ink White	107.99	–	–
Roland® DG TrueVIS™ TR2	500ml		
TrueVIS™ TR2 Ink Black	117.99		
TrueVIS™ TR2 Ink Cyan	117.99		
TrueVIS™ TR2 Ink Light Cyan	117.99		
TrueVIS™ TR2 Ink Light Black	117.99		
TrueVIS™ TR2 Ink Light Magenta	117.99		
TrueVIS™ TR2 Ink Magenta	117.99		
TrueVIS™ TR2 Ink Yellow	117.99		
TrueVIS™ TR2 Ink Orange	152.99		
TrueVIS™ TR2 Ink Green	152.99		
TrueVIS™ TR2 Ink White (250ml)	76.99		
Roland® DG Cleaning Cartridges			
Eco-Sol MAX® 2 Cleaning Cartridge	52.99		
TrueVIS™ TR2 Cleaning Cartridge	57.99		

	 TIME	 TEMPERATURE (°F)	 PRESSURE	 PEEL	
CAD-CUT[®] Heat Transfer Vinyl	STAHL'S[®] MATERIAL				
	3M [™] Scotchlite [™] 5807	10–20 seconds	325–350°	Firm	Hot
	Chalkboard	15 seconds	275°	Medium	Warm
	Chroma Bling	10 seconds	300°	Medium	Cold
	Fashion-FILM [®] Electric	15 seconds	320°	Medium	Hot
	Glitter Flake [™]	10–12 seconds	290–302°	Medium	Hot
	Glow	10–15 seconds	305°	Medium	Warm
	GORILLA GRIP [®] II	2 sec, peel COLD, cover & seal 10 sec	320°	Light	Cold
	Heat Press Adhesive	3–5 seconds	300°	Light	Hot
	Heat Transfer Foil	8–10 seconds	300°	Firm	Cold
	Hi-Vis Color Reflect	20 seconds	325–350°	Medium	Cold
	Hologram	10–15 seconds	320°	Firm	Cold
	Metallic	8–10 seconds	285°	Medium	Cold
	Premium Plus [™] High Tack & Low Tack	8–12 seconds	280–300°	Medium	High Tack - Hot Low Tack - Warm
	Pressure Sensitive Poly-TWILL [™]	10 seconds, must be sewn	330°	Medium	—
	Reflective II	10–12 seconds	290–302°	Medium	Hot
	Reflective Glitter	15 seconds	300°	Medium	Warm
	Silicone Dye-Block [™]	10–15 seconds	290–302°	Medium	Cold
	Soft Flock	15 seconds	311°	Medium	Warm
	Soft Foam	15 seconds	300°	Light/Medium	Cold
	SportFilm Lite [™]	10–12 seconds	302°	Medium	Warm
Thermo-FILM [®]	6–8 seconds	330°	Medium	Hot	
Thermo-GRIP [®]	6–8 seconds	330°	Medium	Warm	
UltraWeed [™]	12 seconds	260–300°	Medium	Hot	
UV Shift	10–12 seconds	302°	Medium	Hot	
Twill, Appliqué Fabrics, & More	Acrylic Felt	20 seconds	330°	Firm	—
	Appliqué Fabrics	10–15 seconds, must be sewn	330°	Medium	—
	Felt Fabric	20 seconds, must be sewn	330°	Firm	—
	Glitter Flake [™]	10–12 seconds	290–302°	Medium	Hot
	Perma-TWILL [®]	20 seconds	350°	Medium	—
	Poly-TWILL [™]	10 seconds, must be sewn	330°	Medium	—
	Pressure Sensitive Poly-TWILL [™]	10 seconds, must be sewn	330°	Medium	—
	Thermo-FILM [®]	6–8 seconds	330°	Medium	Hot
	Thermo-GRIP [®]	6–8 seconds	330°	Medium	Warm
	Uncoated Poly-TWILL [™]	10 seconds, must be sewn	330°	Medium	—
	Vinyl	3–5 sec, remove paper, cover & seal 15 sec	350°	Medium/Firm	—
CAD-COLOR[®]	Express Print [®]	15–20 seconds	300°	Medium	Warm
	Glitter	12 seconds	302°	Medium	Hot
	Soft Foam	15 seconds	302°	Light/Medium	Hot
	Soft Opaque	15 seconds	310°	Medium	Hot
	SuperTEK [®] Gloss/Matte Clear	5 sec, peel COLD, cover & seal 5 sec	280–300°	Medium	Cold
	SuperTEK [®] Opaque	5 sec, peel WARM, cover & seal 5 sec	280–300°	Medium	Warm
	SuperTEK [®] Sublistop [™]	5 sec, peel WARM, cover & seal 5 sec	280–300°	Medium	Warm
CAD-PRINT[™]	Glitter Flake [™]	10–12 seconds	290–302°	Medium	Hot
	Perma-TWILL [®]	20 seconds, new cover sheet for each application	300°	Medium	—
	Sublimation Transfers	60 seconds	395°	Medium	Hot
	Texture-TWILL [®]	20 seconds, new cover sheet for each application	300°	Medium	—

COLOR Charts

CAD-CUT® Thermo-FILM®

White 649 U	Gray 4276 U	Charcoal 433 U	Black Black 6 U	Maize 1225 C	Gold 7408 U	Old Gold 146 U
Texas Orange 4266 C	Orange 7579 C	Red 1807 C	Hero Red 1797 C	Cardinal 697 C	Maroon 7617 C	Pink 3568 C
Purple 2371 U	Brown 2336 C	Columbia 646 U	Hero Blue 3553 U	Royal 2146 U	Navy 4140 C	Shark Teal 569 U
Kelly 2427 U	Dark Green 7736 C	Vegas Gold 2324 C	Metallic Silver 421 U			

CAD-CUT® Thermo-GRIP®

White 6741 U	Gray 4276 U	Black 7 C	Gold 137 C	Orange 7579 C	Red 1807 C	Maroon 2478 C
Purple 3574 C	Royal 2140 C	Navy 4140 C	Dark Green 7736 C			

CAD-CUT® UltraWeed™

White 7541 C	Gray 423 U	Black 7 C	Pale Yellow 587 U	Maize 7408 C	Yellow 7549 U	Gold 7408 U
Old Gold 139 U	Texas Orange 139 U	Pumpkin 166 U	Orange 7579 C	Bright Red 3546 U	Red 1805 C	Cardinal 697 C
Burgundy 195 C	Coral 4051 U	Pink 2043 C	Medium Pink 507 U	Dark Pink 7432 C	Lilac 4120 U	Amethyst 3543 U
Ultra Violet 274 U	Carolina Blue 283 C	Light Blue 278 C	Columbia 646 C	Royal 280 U	Cyan 640 U	Light Navy 2379 C
Navy 5395 U	Bahama Blue 2227 C	Mint Blue 3533 C	Shark Teal 2403 U	Lime 381 U	Greenery 2276 C	Apple Green 2277 U
Kelly 2465 C	Cream 155 C	Medium Brown 2322 U	Neon Yellow 388 U	Neon Orange 164 C	Neon Pink 211 U	Neon Raspberry 1915 C
Neon Blue 2173 C	Neon Green 7488 U	Metallic Black 419 U	Vegas Gold 4515 U	Metallic Gold 7556 U	Rose Gold 7633 C	Metallic Silver 4275 C

CAD-CUT® Premium Plus™

White 7541 U	Gray Cool Gray 8 U	Charcoal 425 C	Black 426 C	Maize 7408 C	Gold 7408 U	Old Gold 146 U
Orange 7579 C	Texas Orange 7586 C	Red 7622 C	Burgundy 195 C	Maroon 7645 C	Pink 2043 C	Medium Pink 507 C
Fuchsia 207 U	Purple 7679 C	Carolina Blue 283 C	Columbia 646 C	Cyan 7689 C	Royal 7687 C	University Blue 2378 C
Navy 4280 C	Bahama Blue 2227 C	Teal 2403 U	Apple Green 363 C	Kelly 349 C	Dark Green 553 C	Camel 4047 C
Medium Brown 7589 C	Brown Black 7 C	Neon Yellow 388 U	Neon Orange 2013 U	Neon Pink 211 U	Neon Blue 2995 C	Neon Green 7488 C
Metallic Silver Cool Gray 5 C	Metallic Gold 465 C					

CAD-CUT® Fashion-FILM® Electric

Electric Pearl Cool Gray 1 U	Electric Opal Cool Gray 1 U	Electric Charcoal 418 U	Electric Liquid Gold 1355 C	Electric Atomic Orange 4013 C	Electric Copper 4014 U	Electric Firecracker Red 3517 U
Electric Cranberry 4077 C	Electric Cotton Candy 516 C	Electric Magenta 2353 C	Electric Grape Ice 2086 U	Electric Purple 2765 U	Electric Jet Stream Blue 647 C	Electric Indigo 4145 U
Electric Blue Frost 5523 C	Electric Teal 563 C	Electric Sour Apple 2295 C	Electric Green 7739 C	Electric Prism Cool Gray 2 U	Electric Gold Prism 4022 C	

CAD-CUT® Chroma Bling

Blue Shift 659 U	Clear Shift 7422 U	Green Shift 1585 U	Pearl Shift 2050 U	Red Shift 1235 U	Royal Shift 190 U	Yellow Shift 1365 U
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CAD-CUT® Glitter Flake™

White 7541 U	Rainbow White 7541 C	Charcoal 4137 U	Black Black 7 C	Rainbow Black Black 7 C	Pale Yellow 460 U	Yellow Gold 457 C
Orange 1675 C	Rose Gold 500 U	Copper 2467 U	Bronze 2350 U	Brown 4635 U	Coral 170 U	Rainbow Coral 2445 C
Red 1807 U	Maroon 4077 C	Light Pink 223 U	Medium Pink 2057 U	Pink 215 U	Cherry 2048 C	Hot Pink 7647 C
Rainbow Plum 2061 U	Plum 242 U	Lavender 2583 U	Purple 7664 C	Eggplant 2622 C	Periwinkle 7682 C	Columbia 7454 C
Royal 2383 C	Bright Royal Reflex Blue C	Navy 2955 U	Aqua 2183 C	Beach Blue 2234 C	Mint 2455 C	Jade 563 C
Green 2244 C	Light Green 2276 U	Kelly 356 C	Dark Green 4215 C	Fluorescent Yellow 2296 U	Fluorescent Orange 1565 U	Fluorescent Pink 2710 U
Fluorescent Purple 2572 C	Fluorescent Blue 297 U	Fluorescent Green 7487 U	Silver 428 C	Hologram Silver 421 U	Light Multi 4275 C	Black/Silver Cool Gray 8 C
Black/Gold 2329 C	Vintage Gold 2323 U	Gold 466 C	Hologram Gold 4515 U	Confetti 7653 C	Florida Orange 7625 C	Teakwood 2335 C
Peacock Teal 2274 C	Coronado Gold 7766 C					

CAD-CUT® Reflective Glitter

Silver 415 U	Yellow Gold 456 C	Orange 753 U*	Copper 4056 C	Red 7740 C	Fuchsia 2354 C	Purple 2603 U
Blue 2390 C	Navy 5535 U	Aqua 2222 C	Green 7741 C	Rainbow N/A		

CAD-CUT® Hologram

Black 7547 C	Orange 1595 U	Red 186 C	Pink 701 U	Fuchsia 2353 U	Purple 2602 C	Light Blue 5445 U
Blue 2738 U	Navy 431 U	Aqua 2200 C	Green 362 C	Silver Warm Gray 1 U	Gold 156 C	Multi Rainbow
Crystal Warm Gray 1 C	Gold Crystal 2006 C					

CAD-CUT® Silicone Dye-Block™

White 649 U	Gray 423 C	Black 426 C	Red 7628 C	Sky Blue 297 C	Royal 3590 C	Kelly 7733 C
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CAD-CUT® Soft Foam

White 7541 U	Eagle Gray 422 U	Black 419 C	Raven Gold 3547 U	Bright Red 3517 U	Royal 2146 U	Navy 2379 C
Camel 4656 U	Textured White Cool Gray 1 C	Textured Black 426 C	Textured Pink 679 U	Textured Light Blue 621 C	Textured Mint 337 C	Textured Dark Tan 7755 U
Textured Brown 7617 C						

Heat Transfer Foil

Black	Bright Gold	Yellow Gold	Copper	Orange	Coral	Red
Maroon	Rose Gold	Light Rose	Pink	Amethyst	Sapphire Blue	Navy
Teal	Kiwi	Green	Bright Silver	Silver Champagne	Silver Cracked Ice	Silver Pixie Dust
Silver Waterfall	Silver Scales	Halo Rainbow Silver	Classic Rainbow	Leopard		

Note: Closest Pantone® equivalent shown. Due to printing limitations, colors shown and Pantone® numbers suggested may vary from actual colors. For the truest color representation, request our material swatches. Colors and availability subject to change without notice.

* Uncoated available without an adhesive backing.

COLOR Charts

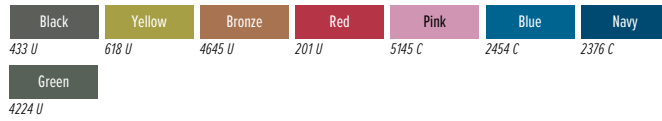
CAD-CUT® 3M™ Scotchlite™ 5807



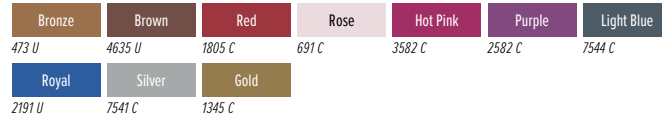
CAD-CUT® Reflective II



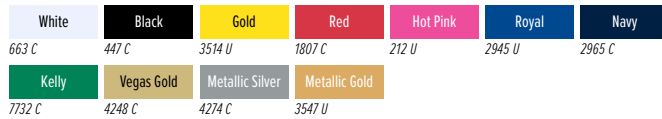
CAD-CUT® Hi-Vis Color Reflect



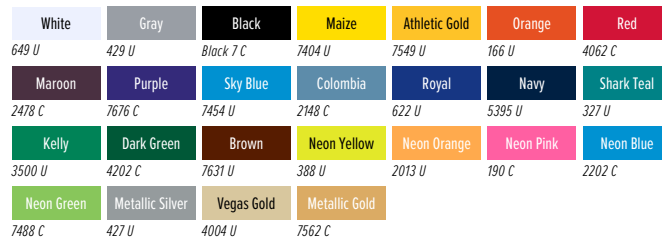
CAD-CUT® Metallic



CAD-CUT® GORILLA GRIP® II



CAD-CUT® SportFilm Lite™



CAD-CUT® Glow



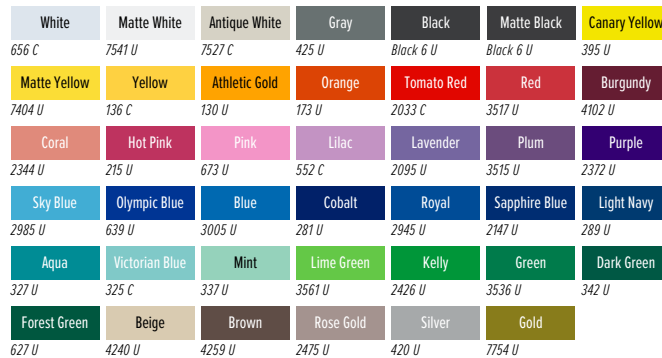
CAD-CUT® Chalkboard



CAD-CUT® Soft Flock



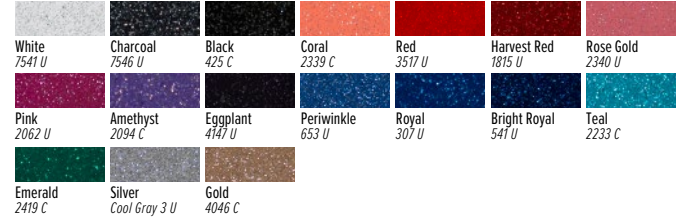
CAD-CUT® Permanent Pressure Sensitive Sign Vinyl



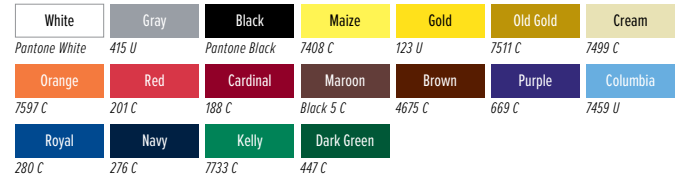
CAD-CUT® UV Shift



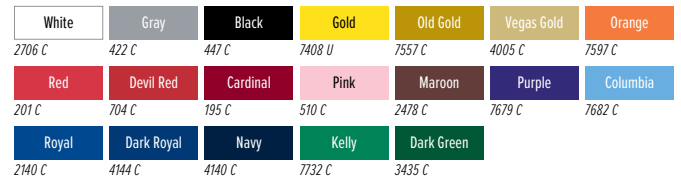
CAD-CUT® P.S. Glitter Adhesive Vinyl



Felt Fabric



Perma-TWILL®



Poly-TWILL™

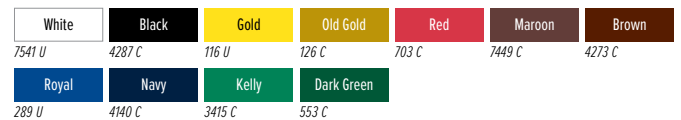


*Uncoated available without an adhesive backing

Pressure Sensitive Poly-TWILL™



Vinyl – Heat Applied



STAHL'S CUSTOM PRODUCTS Material Reference

	Pre-Cut Letters & Numbers*	SimStitch® Letters & Numbers	Pre-Spaced Text	Pre-Spaced Numbers	Pre-Spaced Vertical Text	Team Perfect® & Player Perfect®	Perforated Pre-Spaced Text & Numbers	SimStitch® Pre-Spaced Player Names & Numbers	Any Word. Any Way.™	Custom CAD-CUT®	Custom Standard	Custom Kiss Cut®	Custom SimStitch®	CAD-CUT® Templates	CAD-PRINTZ®
Arrives on Carrier	CAD-CUT® 3M® Scotchlite™ 5807		•		•				•	•					
	CAD-CUT® Chroma Bling	•	•	•	•	•			•	•				•	
	CAD-CUT® Fashion-FILM® Electric	•		•	•	•	•		•	•				•	
	CAD-CUT® Glitter Flake™	•		•	•	•	•		•	•				•	
	CAD-CUT® Glow								•	•				•	
	CAD-CUT® GORILLA GRIP® II	•		•	•	•	•		•	•				•	
	CAD-CUT® Heat Press Adhesive									•				•	
	CAD-CUT® Metallic	•		•	•				•	•				•	
	CAD-CUT® Hi-Vis Color Reflect			•		•			•	•				•	
	CAD-CUT® Hologram	•		•	•	•	•		•	•				•	
	CAD-CUT® Patterns (Express Print®)									•					
	CAD-CUT® Poly-TWILL™			•											
	CAD-CUT® Premium Plus™	•		•	•	•	•	•	•	•				•	
	CAD-CUT® Reflective II	•		•	•				•	•				•	
	CAD-CUT® Reflective Glitter	•		•	•	•	•		•	•				•	
	CAD-CUT® Silicone Dye-Block™	•		•	•				•	•					
	CAD-CUT® Soft Flock			•	•	•	•		•	•					
	CAD-CUT® Soft Foam									•					
	CAD-CUT® SportFilm Lite™	•		•	•		•		•	•				•	
	CAD-CUT® Thermo-FILM®			•	•	•	•	•	•	•				•	
CAD-CUT® Thermo-GRIP®			•	•	•	•	•	•	•				•		
CAD-CUT® UltraWeed™	•		•	•	•	•	•	•	•				•		
Perma-TWILL®		•						•	•			•			
Arrives without Carrier	Acrylic Felt	•							•		•				
	Pressure Sensitive Acrylic Felt								•						
	Pressure Sensitive Chino Twill								•						
	Uncoated Chino Twill								•						
	Appliqué Fabrics								•		•				
	Poly-TWILL™	•							•		•	•			
	Pressure Sensitive Poly-TWILL™								•		•	•			
	Thermo-FILM®	•							•		•				
	Thermo-GRIP®	•							•		•				
	Vinyl	•													
Wool Felt	•							•		•					
Full Color Digital	Express Print®														•
	Glitter Flake™														•
	Perma-TWILL®														•
	Soft Opaque														•
	SuperTEK® Clear (Gloss or Matte)														•
	SuperTEK® Opaque														•
	SuperTEK® Sublistop™														•
	Sublimation Transfers														•
Texture-TWILL®														•	

* Materials and sizes not available in all Pre-Cut Letter & Number styles. Go to stahls.com/pre-cut for details.

STAHL'S CUSTOM PRODUCTS Size Reference

	Pre-Cut Letters & Numbers*	SimStitch® Letters & Numbers	Pre-Spaced Text	Pre-Spaced Numbers	Pre-Spaced Vertical Text	Team Perfect***	Player Perfect***	Perforated Pre-Spaced Text & Numbers	SimStitch® Pre-Spaced Player Names & Numbers	Any Word. Any Way.™
5/8"	•		•					•	•	
3/4"										
1"	•		•					•	•	
1 1/8"	•									
1 1/2"	•		•		•			•	•	
2"	•	•	•		•			•	•	
2 1/2"			•					•	•	
2 3/4"			•					•	•	
3"	•	•	•		•			•	•	
3" x 24"					•					
3 1/2"			•					•	•	
4"	•	•	•	•				•	•	
6"	•	•		•				•	•	
8"	•	•		•				•	•	
10"	•	•		•				•	•	
12"	•	•								
3/4" name — up to 3 1/2"						•				
2" name — 6"–14"						•				
2 1/2" name — 7"–14"						•				
3" name — 9"–14"						•				
2" name — 6" or 8" number							•	•		
2 1/2" name — 8" or 10" number							•	•		
3" name — 8" or 10" number							•	•		
Extra Small — capital height 1" width up to 6" ***										•
Small — 2" letters — width up to 9 1/2"										•
Medium — 2 1/2" letters — width up to 11 1/4"										•
Standard — 2 3/4" letters — width up to 12"										•
Large — 3" letters — width up to 12 3/4"										•
X-Large — 3 1/2" letters — width up to 14"										•
XX-Large — 4" letters — width up to 15"										•
Mega — 4 1/2" letters — width up to 17"										•

* Materials and sizes not available in all Pre-Cut Letter & Number styles. Go to stahls.com/pre-cut for details.

** Graphic selected will determine height.

*** Available in CAD-CUT™ only.

MATERIAL/FABRIC Selection Chart

Need help deciding which heat transfer material best suits your substrate? This reference chart makes your decision easier by cross-referencing some of the most frequently used fabrics with our heat applied materials and showing you which materials are suitable for application to your fabric.

Please note: Due to the combination of fabrics, weaves, coatings, and dyes used in the textile industry, STAHL'S recommends and provides samples of our materials and media for testing.

		100% Cotton	100% Preshrunk Cotton	100% Polyester	Cotton/Poly Blends	Lycra®/Spandex Blends	Nylon	Uncoated Nylon	Sublimated Polyester	Cordura®	Leather	Neoprene
Heat Transfer Vinyl	CAD-CUT® 3M® Scotchlite™ 5807	•	•	•	•	•	•			•		
	CAD-CUT® Heat Press Adhesive	•	•	•	•							
	CAD-CUT® Chalkboard	•	•	•	•							
	CAD-CUT® Chroma Bling	•	•	•	•							
	CAD-CUT® Fashion-FILM® Electric	•	•	•	•	•						
	CAD-CUT® Glitter Flake™	•	•	•	•							
	CAD-CUT® Glow*	•	•	•	•							
	CAD-CUT® GORILLA GRIP® II	•					•			•		
	CAD-CUT® Hi-Vis Color Reflect	•		•	•			•				
	CAD-CUT® Hologram	•	•	•	•							
	CAD-CUT® Metallic	•	•	•	•							
	CAD-CUT® Premium Plus™	•	•	•	•	•						
	CAD-CUT® PS Poly-TWILL™	•	•	•	•		•					
	CAD-CUT® Reflective II	•	•	•	•			•				
	CAD-CUT® Reflective Glitter	•	•	•	•							
	CAD-CUT® Silicone Dye-Block™	•	•	•	•			•	•			
	CAD-CUT® Soft Flock	•	•	•	•				•			
	CAD-CUT® Soft Foam	•	•	•	•							
	CAD-CUT® SportFilm Lite™	•	•	•	•	•	•					
	CAD-CUT® Thermo-FILM®	•	•	•	•							
CAD-CUT® Thermo-GRIP®	•	•	•	•		•						
CAD-CUT® UltraWeed™	•	•	•	•								
CAD-CUT® UV Shift	•	•	•	•								
Printable Heat Transfer Materials	CAD-COLOR® Express Print®	•	•	•	•	•						
	CAD-COLOR® Glitter	•		•	•							
	CAD-COLOR® Soft Foam	•	•	•	•							
	CAD-COLOR® Soft Opaque	•		•	•	•						
	CAD-PRINTZ® Glitter Flake**	•	•	•	•							
	CAD-PRINTZ® Perma-TWILL**	•	•	•	•							
	CAD-PRINTZ® Sublimation Transfers*			•								
	CAD-PRINTZ® Texture-TWILL**	•		•								
	SuperTEK® Gloss/Matte Clear	•	•	•	•	•	•					
	SuperTEK® Opaque	•	•	•	•	•	•			•	•	•
SuperTEK® Sublistop™	•	•	•	•	•	•			•	•	•	
Twill, Appliqué Fabrics, & More	Acrylic Felt	•	•	•	•							
	Appliqué Fabrics	•	•	•	•		•					
	Felt Fabrics*	•	•	•	•							
	Glacier TWILL™	•	•	•	•		•					
	Glitter Flake™	•	•	•	•							
	Perma-TWILL®	•	•	•	•							
	Poly-TWILL™	•	•	•	•		•					
	Pressure Sensitive Poly-TWILL™	•	•	•	•		•					
	Thermo-FILM®	•	•	•	•							
	Thermo-GRIP®	•	•	•	•		•					
	Uncoated Poly-TWILL™	•	•	•	•		•					
	Heat Applied Vinyl*	•	•	•	•							

When working with tri-blends, choose heat transfer material based on the highest fiber content in the blend.

* Material is not CPSIA compliant.



CONTACT US

There are more ways than ever to interact with STAHL'S' Customer Service.



PHONE

Monday–Friday | 8:00 AM – 7:00 PM EST

For the fastest response, typically within seconds, to any question or to place an order please call.

800.4.STAHL'S (800.478.2457)



EMAIL

Monday–Friday | 8:00 AM – 7:00 PM EST

Use email to reach out with a general inquiry or to provide feedback. Response time is within 24–48 hours.

info@stahls.com



WEB CHAT

Monday–Friday | 8:00 AM – 7:00 PM EST

Ask questions regarding the status of your order, request application instructions, or request website help via web chat when you don't have access to your phone. Response time is generally within a few minutes during business hours.

[stahls.com](https://www.stahls.com)



TO ORDER

Order online at stahls.com

Phone In Your Order: 800.4.STAHL'S (800-478-2457)

Order Dept. Hours: M–F, 8:00 AM – 7:00 PM, EST

Please have your customer number, zip code, or phone number available. For quality control purposes, your call may be monitored or recorded.

Fax Your Order: 800-346-2216

Our 24-hour fax line is always open for taking orders. Please request a Fax Information Pack for faxing orders. Fee may apply to faxed orders. Handwritten orders are no longer accepted.

Mail Your Order:

STAHL'S
Attn: Order Department
25901 Jefferson Avenue
St. Clair Shores, MI 48081

Orders cannot be modified once placed. STAHL'S makes every effort to stock a variety of items, colors, and materials. In the event of a back order, you will be notified of availability, alternatives, and charges.

Handling Fee: There is a \$2.50 handling fee on orders under \$75. There is no handling fee on orders \$75 or greater.

PAYMENT

Financial Services: 800-521-5210 | Email: credit@stahls.com

Dept. Hours: M–F, 8:00 AM – 6:00 PM, EST

STAHL'S offers two payment methods:

1. Visa, MasterCard, American Express, Discover, PayPal
2. STAHL'S Net 30 Account (requires approval)

Orders will be shipped using a major credit card or payment in advance until credit has been established. To protect credit cardholders, STAHL'S reserves the right to ship exclusively to a buyer's confirmed address. An address is confirmed if the buyer's credit card billing address matches his or her shipping address. If your billing and shipping addresses differ and you are paying by credit card, you may be asked for additional documentation before we can process your order.

Payment by Mail:

STAHL'S
P.O. Box 72497
Cleveland, OH 44192-2497

Sales Tax:

As required by law, we collect sales tax in every state where STAHL'S is registered to do business.

Where required, sales tax will be calculated unless a valid tax exemption certificate has been received. If you have a valid tax exemption certificate, please register at stahls.com/salestax within 10 days of order placement. This will ensure that your account is marked exempt for future orders.

Past Due Accounts/Returned Checks: Two percent per month charged on past due accounts. Orders on past due accounts may be delayed. Accounts with returned checks are subject to a per check service charge.



RETURNS

Stock items such as letters and numbers can be returned, damage free, prepaid freight within **30 days of invoice date.** **Cancelled orders or returns of such unwanted merchandise may be subject to a 20% restocking fee.** Returnable stock letters and numbers in unopened packs, kits, or team must meet the following criteria:

- 2" & 3" Pro Block, Varsity Letters & Numbers - Thermo-FILM® & Poly-TWILL™ Foregrounds in White, Black, Red, Royal, Gold, and Navy and Backgrounds in White & Black only.

- Foreground Numbers
 - 4", 6", 8" & 10" Pro Block & Varsity Thermo-FILM®, and Poly-TWILL™ in White, Black, Red, Royal, Gold, and Navy.
 - 4", 6", & 8" Pro Block & Varsity Thermo-GRIP® in White, Black, Red, Royal, Gold, and Navy.
 - 10" Pro Block & Varsity Thermo-GRIP® in White and Black only.
 - 4", 6" & 8" Team US Numbers Thermo-FILM® in White, Black, Red, Royal Gold and Navy.
- Background Numbers
 - 4", 6" & 8" Pro Block & Varsity Thermo-FILM® in White, Black, Red, Royal, Gold, and Navy.
 - 4", 6", 8" & 10" Pro Block & Varsity Poly-TWILL™ in White and Black only.
 - 4", 6" & 8" Team US Thermo-FILM® in White and Black only.

Return of Hotronix® Heat Press Equipment: A request for return must be made within 30 days of invoice. All returns require prior approval, which can be obtained by calling or emailing Hotronix® Technical Support 800-727-8520 or techsupport@hotronix.com. All returned merchandise must be unused and in its original packaging. Based upon the nature of the return, requests are subject to a **20% restock fee and re-box/test fee of \$99.00***.

Custom platens are non-returnable. For In-Warranty claims please see our warranty page or call Hotronix® Technical Support.

**\$99.00 fee applies to heat presses only*

Returns of Blank Apparel: Cancelled orders or returns of unwanted merchandise must be approved in advance and may be subject to a **20% restocking fee plus applicable shipping charges.** Merchandise that is not STAHL'S's will be returned to you at your expense or disposed of by STAHL'S. Discontinued or close-out items are not returnable. All returns must be prepaid. Please contact STAHL'S Customer Service for a return authorization and shipping address.

Custom items cannot be returned: Custom designs and items cut to order from non-stocked colors, styles, or fabrics are non-returnable because these items have been cut specifically for you.

Software, Cutters, and CDs cannot be returned.

Damage due to freight carrier: Damaged packages should be noted as such with the carrier at time of delivery. STAHL'S must be notified immediately and product must be kept in original packaging for carrier evaluation and/or return when applicable. Our 30-day return policy will still apply. Damaged equipment should be photographed, if possible.

Request for Return Authorization: Requests must be made within 30 days of invoice date. In order to process your return quickly and accurately, returns can only be accepted with a Return Authorization Number (RA) issued by our Customer Service Quality Department; RA Numbers are valid for 30 days from the date issued. All returned merchandise should be in its original condition. Product or equipment returned without an RA Number will be refused and will not be processed for credit.

Please indicate RA# on packages and send to:

STAHL'S
Attn: Return Department with RA Number
20500 Stephens
St. Clair Shores, MI 48080-1084

PRODUCT GUARANTEE

We guarantee to replace any item that is defective in materials and workmanship, free of charge, within 30 days of delivery. Our liability is limited to the value of STAHL'S products only. We do not reimburse for the cost of items that have STAHL'S products applied to them. There are no other warranties, express or implied, including but not limited to express or implied warranty of merchantability or fitness for a particular purpose. We cannot be held responsible for products which have been laundered with soaps containing bleach or harsh detergents with bleach or bleach particles.