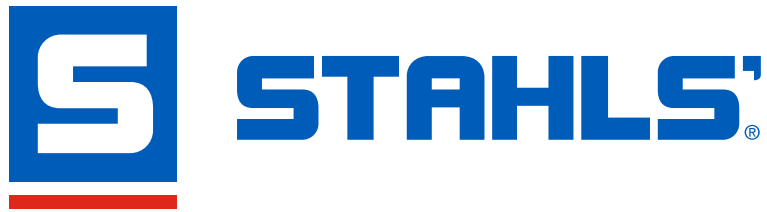


2024 PRODUCT CATALOG



HELPING YOU *HEAT PRINT* ON DEMAND



THANK YOU FOR YOUR BUSINESS

Thank you for choosing STAHL'S' to support your business. Whether you're a new customer or have been with us from the beginning, we're proud to be your partner in the apparel decoration industry.

YOUR SUCCESS IS OUR MISSION

STAHL'S' remains committed to your success with a focus on one important principle – to help you thrive as a capable and confident apparel decorator. Your business aspirations and growth are our mission, and STAHL'S' is always here to help you heat press for profit. We look forward to serving you in 2024 and beyond!

*Call, email, or connect with us on social media.
Let's get to work!*

INFO@STAHL'S.COM | 800.478.2457



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SCALABLE SUCCESS FOR ANY APPAREL DECORATOR

THE POWER OF

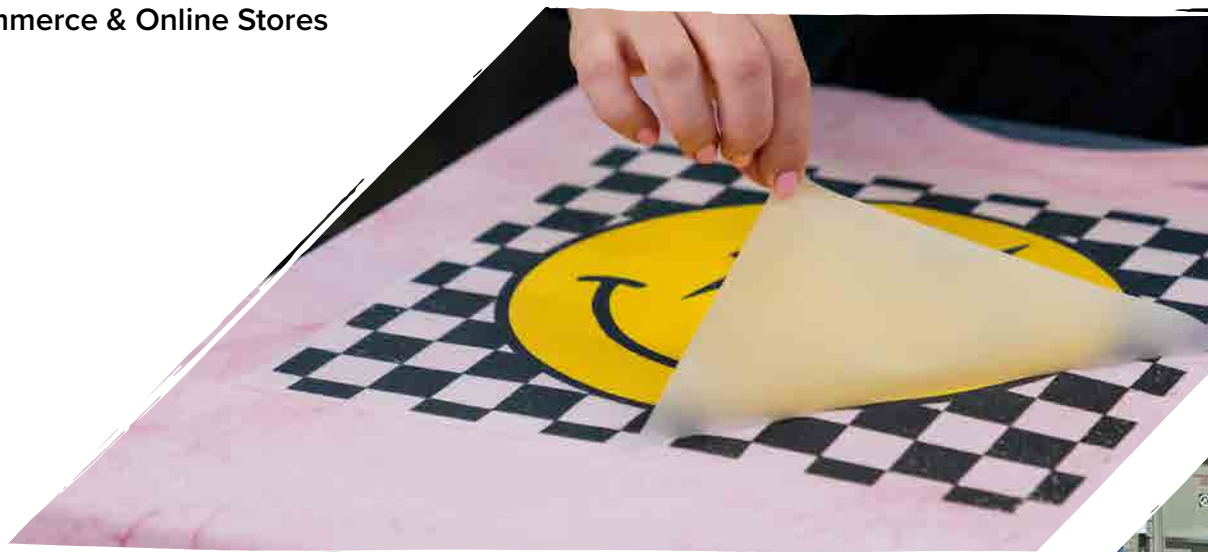
HEAT PRINT ON DEMAND

Heat printing on demand offers decorators a cost-effective, efficient way to start or expand their product offering and decoration capabilities. Through faster and more simplified fulfillment, custom apparel businesses can limit investment, reduce risks, and maximize profit, all with a small, scalable footprint.

Equipped with just a heat press, you can produce quality apparel in any quantity on a variety of fabrics, and only when your customers need it. With the accessibility of ecommerce and the availability of automated fulfillment solutions, it's never been easier to decorate at any scale and operate with a low overhead cost.

Benefit Your Business with Heat Print On Demand

- ▶ Grow Your Decoration Capability
- ▶ Simplify Operation & Streamline Ordering
- ▶ Minimize Upfront Investment
- ▶ Reduce Overhead Costs & Easily Expand
- ▶ Connect with E-commerce & Online Stores





LOOK FOR THESE ICONS

Being a confident and capable apparel decorator means knowing the right equipment to use for every job.

We've taken the guesswork out of wondering if you have the right tools in your shop to apply the designs your customers are looking for. Look for these helpful icons throughout the catalog to find the products compatible with the equipment you have.



HEAT PRESS

The most important piece of equipment for any apparel decorating business. Use a heat press to apply HTV, transfers, emblems, and patches in seconds!



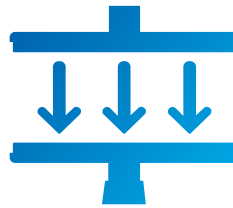
PRINT/CUT

Printing and contour-cutting capabilities in one machine. Allows you to create a variety of full color transfers for apparel and hard goods.



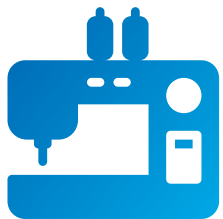
CUTTER

Vinyl cutters are the equipment choice for DIY production of HTV and Sign Vinyl designs. It's the perfect complement to any business for quick, on-demand personalization.



PRESSURE SENSITIVE

Adhesive designed for hard substrates such as mugs, tumblers, windows, signs, and more. Available in custom emblems and patches, or standard and special effect HTV.



EMBROIDERY

Standard sewing option for twill and appliqué fabric to achieve traditional embroidered finishes. Can be used with select CAD-CUT®, CAD-COLOR®, and heat seal materials.

CUSTOM TRANSFERS



CUSTOM TRANSFERS, EMBLEMS & PATCHES

We know the importance of your client's logo. With STAHL'S Custom Logo Services, you provide the artwork, and we do the rest. We'll create your customer's designs in the materials and finishes you choose and deliver your custom branded products ready to heat press.





ULTRACOLOR MAX™ DTF TRANSFERS

Finely detailed, full color designs printed with direct-to-film technology. Artwork is printed exactly as uploaded. Available in transfers for heat application. There is no minimum order.



DIMENSIONAL EMBLEMS & PATCHES

High-quality and custom made, choose between embossed emblems, leather, PVC, embroidered, print stitch, 3D embroidered patches, and more! There is a 25-piece minimum.



CAD-PRINTZ® DIGITAL TRANSFERS

Full color digitally printed designs. Available in transfers for heat application or non-apparel items such as decals and stickers. Choose from an assortment of finishes for a variety of fabrics including special effect Glitter. There is a \$25 minimum.



CUSTOM CUT HTV & TWILL

1, 2, or 3-color designs cut from the most popular CAD-CUT® and Twill materials. Sew and no-sew options are available. Minimum order is 5 pieces.



CUSTOM CUT SPORT-STITCH®

1 or 2 color appliqué twill or felt featuring real zig-zag stitching for a professionally embroidered finish without any sewing. Applies with only a heat press. Minimum order is 24 pieces.



CUSTOM CUT SIMSTITCH®

Get the look of professionally sewn appliqué with just a heat press. SimStitch® is authentic twill, laser etched to simulate stitches. Minimum order is 5 pieces.

DIRECT TO FILM TRANSFERS

ULTRACOLOR[®]

MAX[™]



"One transfer type and 3 different pieces of apparel...When your artwork is on point and the transfers peel like butter!"

– Skip D., D4 Graphics



"Love the detail we can get out of DTF prints from STAHLs."

– JC Pro Design



EASY. FAST. FUN.

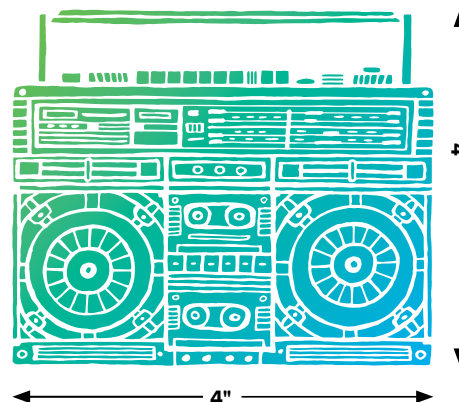
▶ stahls.com/ultracolor-max

BE AS CREATIVE AS YOUR IMAGINATION ALLOWS

Experience the ultimate creative control with UltraColor MAX™ DTF transfers—your one-step solution for creating custom T-shirts, headwear, accessories, and more! With unlimited color options and no outlines or borders needed, easily turn your creative ideas into a full color reality with these vibrant digital heat transfers.

ONE SIMPLE SOLUTION DELIVERS MAXIMUM RESULTS

- ▶ Unlimited colors, unlimited details
- ▶ Easy to create, order, & heat apply
- ▶ Fast, next business day shipping maximizes time & profits
- ▶ Superior quality—super soft with matte finish
- ▶ Unmatched durability—won't fade, crack, or peel
- ▶ Same business day shipping
- ▶ No minimum order



To calculate square inch pricing, multiply the height x width of your design, then multiply by 0.06.

Example:

Your 4" wide x 4" high design would be 16 sq inches.

Simple Math:

16 sq inches x \$0.06 = \$0.96 cents per logo.

FOR ARTWORK SPECS, VISIT stahls.com/uc-specs

UltraColor MAX™ Direct to Film Transfers	.06 per sq inch
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WHY CHOOSE **ULTRACOLOR MAX**TM OVER OTHER DTF TRANSFERS?

1

Hot Peel

Effortlessly speed up your production with hot peel transfers that are ready to go right away for a seamless and smooth workflow.



2

No Order Minimums

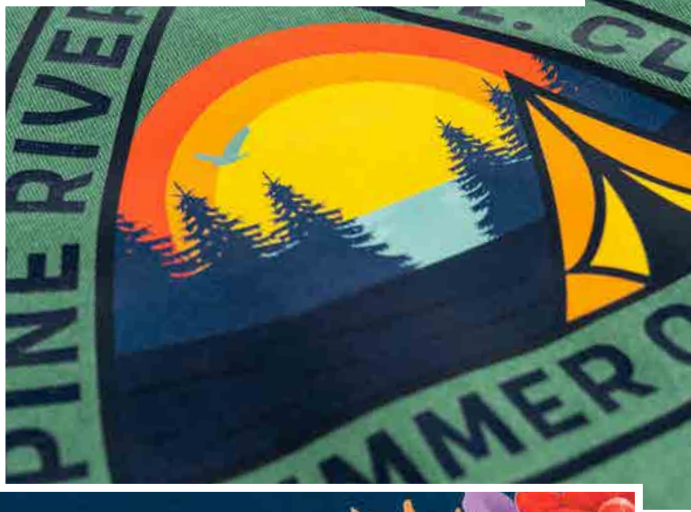
Embrace every order, big or small, with no minimum order requirements, giving you the flexibility to cater to any job size.





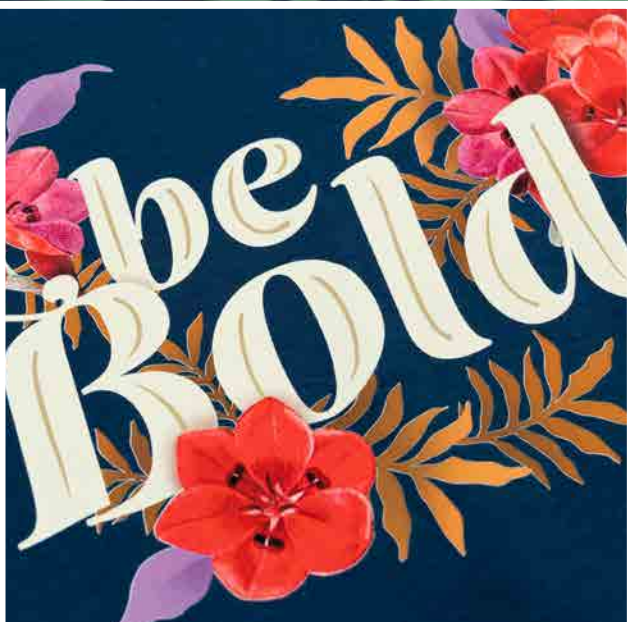
3 Low Temp Application

Print on a variety of fabrics, including heat sensitive items like performance wear, with a low temperature application that inhibits scorching.



4 Premium Finish with No Outline

Not all DTF transfers are created equal. Experience a soft and stretchable feel without any borders or outlines.



5 Fast Shipping

Say goodbye to long turn times for your transfers! With UltraColor MAX™ you will fulfill more orders faster. Transfers can ship same business day when ordered by 8am ET.

UPLOAD OR DESIGN, ORDER AND APPLY. IT'S THAT EASY!

Let STAHL'S simplify your custom logo ordering. Whether you have your own artwork or need to create a design on the go, we have the services you need to succeed. There's no need to hire a graphic designer or train someone to setup artwork. Easily upload your designs or use our FREE Easy View LTE® online designer and you'll be creating custom finishes in no time!

▶ stahls.com/upload

CUSTOM ARTWORK UPLOADER

UPLOAD YOUR ARTWORK **TO GET STARTED**

Already have your artwork? Easily upload and order custom transfers through our Artwork Uploader. Choose from a range of services, including HTV, twill appliqué, dimensional emblems & patches, and full-color transfers, to transform your designs into heat transfers tailored to your preferences and needs.



CUSTOMIZE DECORATION IN 3 EASY STEPS!

▶ UPLOAD ▶ ORDER ▶ APPLY

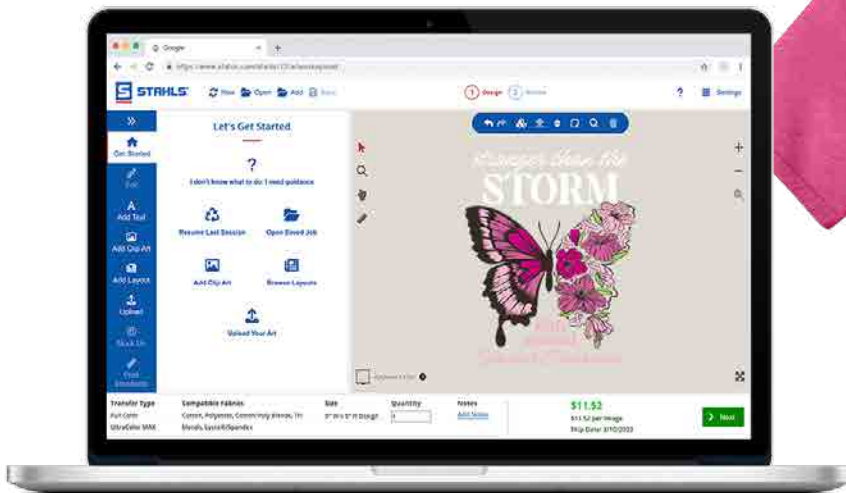
EASY VIEW® LTE ONLINE DESIGNER **New**

DESIGN YOUR OWN ARTWORK **FOR FREE**

Not a graphic designer? No problem. Use STAHL'S® Easy View® LTE Online Designer to easily create artwork for UltraColor MAX™ DTF transfers. Access a FREE library of professionally designed templates, fonts, clip art, and layouts to deliver high-quality designs for every customer, all with no subscription fee.

Order fully customized UltraColor Max™ DTF transfers in only a few clicks!

- ▶ Free Access, No Subscription Fees
- ▶ No Graphic Design Experience Needed
- ▶ Create Your Own Customized Art in Minutes
- ▶ Design Online or Upload Your Own Art
- ▶ Perfect for Any Event, Order, or Market
- ▶ Integrated Mockup Tool



10,000+ Pieces of Clipart
7,000+ Customizable Layouts
200+ Fonts

CREATE ARTWORK THAT SELLS IN SECONDS!

- ▶ DESIGN ▶ ORDER ▶ APPLY

UPGRADE YOUR CUSTOM LOGOS FOR MAXIMUM IMPACT

Dimensional Emblems & Patches



STAHL'S' has a wide range of emblems and patches designed to take your garments to the next level. These highly sought-after products are a premium alternative to embroidery and are available in several adhesive options in a variety of colors and finishes. Add value with a professional look and feel to hats, bags, outerwear, and hard goods without investing in new equipment.

**MORE EMBLEMS & PATCHES
ARE COMING SOON IN 2024!**

To see the latest offering, visit
stahls.com/emblems-patches

PVC Patches



Turn any logo or design into a tough, custom rubber-like patch. Whether your customers work or play outside, or they just want a strong, bold design, PVC Patches are the answer. They're durable enough for heavy apparel or outerwear, hats, and hard goods, and can even add additional visibility in low-light conditions.



- ▶ Durable and versatile dimensional patch
- ▶ Flexible, rubber-like feel
- ▶ Customizable up to 4 colors—Glow included
- ▶ Pressure sensitive or heat applied backing available

UP TO 4 COLORS

GLOW – UP TO 4 COLORS

QTY	UP TO 4 COLORS						GLOW – UP TO 4 COLORS					
	1.01" – 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"	1.01" – 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"
25 – 49	6.19	6.24	7.28	7.30	8.30	9.32	6.90	6.95	8.15	8.17	9.32	10.49
50 – 99	4.87	4.90	5.70	5.71	6.48	7.28	5.41	5.44	6.36	6.38	7.27	8.19
100 – 249	3.36	3.38	3.84	3.85	4.29	4.79	3.74	3.75	4.28	4.30	4.80	5.38
250 – 499	2.74	2.75	2.97	3.00	3.25	3.60	3.00	3.02	3.26	3.30	3.58	3.99
500 – 999	2.30	2.33	2.59	2.60	2.79	3.06	2.51	2.54	2.84	2.86	3.07	3.39
1,000 – 2,499	2.11	2.13	2.36	2.37	2.54	2.80	2.31	2.32	2.59	2.61	2.80	3.10
2,500 – 4,999	1.96	1.96	2.17	2.17	2.34	2.57	2.13	2.13	2.38	2.38	2.58	2.84

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing.

Art Set Up Fee	30.00
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FlexStyle® custom emblems are a premium alternative to embroidery. Available in pressure sensitive or heat applied options, add a full color, high-detailed emblem to any hat, bag, garment, or hard good in seconds.



TEXTURED

- ▶ Raised texturing
- ▶ Intricate detail
- ▶ Metallic, non-metallic, and clear finishes
- ▶ Pressure sensitive or heat applied backing available



FLAT

- ▶ Raised 3D effect with “flatter” appearance
- ▶ Shiny, smooth 3D surface
- ▶ Metallic, non-metallic, and clear finishes
- ▶ Pressure sensitive, heat applied, or hook and loop backing available



DOMED

- ▶ Shiny, smooth 3D surface
- ▶ Durable, thick emblem
- ▶ Metallic and non-metallic finishes
- ▶ Pressure sensitive or heat applied backing available



BEVELED

- ▶ Beveled edges for a sharper look
- ▶ Most rigid option
- ▶ Metallic and non-metallic finishes
- ▶ Pressure sensitive or heat applied backing available



HOLOGRAPHIC

- ▶ Interactive lenticular effect
- ▶ Two images in one emblem
- ▶ Holographic finish
- ▶ Pressure sensitive or heat applied backing available

BEVELED, DOMED, FLAT, & TEXTURED

QTY	Up to 1.00"	1.01" – 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"
25 – 49	3.16	3.97	5.19	6.67	8.64	10.91	13.54
50 – 99	1.99	2.58	3.44	4.50	5.91	7.54	9.41
100 – 249	1.32	1.77	2.41	3.19	4.24	5.43	6.83
250 – 499	1.12	1.53	2.16	2.93	3.93	5.08	6.43
500 – 999	.99	1.39	1.96	2.67	3.61	4.70	5.95
1,000 – 2,499	.94	1.31	1.87	2.55	3.46	4.50	5.72
2,500 – 4,999	.87	1.22	1.75	2.40	3.25	4.23	5.38

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing. For hook and loop backing option, pricing is 15% higher.

Art Set Up Fee	30.00
FlexStyle® Silicone Pad 5" x 6"	25.00
Pre-Production Sample	15.00

HOLOGRAPHIC

QTY	Up to 1.00"	1.01" – 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 3.75"
25 – 49	3.62	4.55	5.95	7.64	9.89	12.50	15.51
50 – 99	2.28	2.95	3.95	5.16	6.77	8.64	10.78
100 – 249	1.52	2.03	2.76	3.66	4.86	6.22	7.82
250 – 499	1.28	1.75	2.47	3.35	4.50	5.82	7.37
500 – 999	1.13	1.59	2.25	3.06	4.14	5.38	6.82
1,000 – 2,499	1.08	1.50	2.14	2.93	3.96	5.16	6.55
2,500 – 4,999	.99	1.39	2.00	2.75	3.73	4.84	6.17

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing.

Art Set Up Fee	40.00
FlexStyle® Silicone Pad 5" x 6"	25.00
Pre-Production Sample	15.00



EMBROIDERED Patches



These flat patches provide the classic look of embroidery without threading a needle. Get logos and designs cut into custom shapes and sizes that are perfect for totes, bags, and more.



- ▶ Premium embroidered patch
- ▶ Large selection of background colors
- ▶ Customizable with up to 6 thread colors—neon included
- ▶ Pressure sensitive, heat applied, or hook and loop backing available

QTY	Up to 1.00"	1.01" – 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"
25 – 49	2.17	3.14	4.18	5.23	6.26	7.33	8.37
50 – 99	1.39	2.11	2.79	3.50	4.18	4.87	5.58
100 – 199	1.04	1.54	2.06	2.58	3.10	3.62	4.12
200 – 299	.74	1.09	1.39	1.82	2.16	2.54	2.91
300 – 499	.63	.93	1.26	1.56	1.89	2.18	2.51
500 – 999	.54	.81	1.06	1.32	1.58	1.84	2.13
1,000 – 1,999	.47	.71	.96	1.19	1.42	1.64	1.91
2,000 – 4,999	.41	.63	.84	1.04	1.26	1.45	1.68

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing. For hook and loop backing option, pricing is 15% higher.

Art Set Up Fee	30.00
Pre-Production Sample	15.00
Edit Fee	15.00





PRINT STITCH Patches

These specialty patches combine embroidery and sublimation for a full color, photo-realistic finish that offers the texture and dimension of traditional stitching.



- ▶ Sublimation & embroidery hybrid
- ▶ Ideal for multi-color designs with shading and gradients
- ▶ Provides a professional look in any market
- ▶ Pressure sensitive, heat applied, or hook and loop backing available

QTY	Up to 1.00"	1.01" – 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"
25 – 49	2.21	3.29	4.38	5.47	6.56	7.68	8.77
50 – 99	1.46	2.21	2.92	3.66	4.38	5.11	5.84
100 – 199	1.09	1.62	2.16	2.70	3.25	3.80	4.31
200 – 299	.77	1.14	1.46	1.91	2.26	2.66	3.05
300 – 499	.66	.98	1.32	1.64	1.98	2.29	2.63
500 – 999	.57	.84	1.11	1.39	1.65	1.93	2.23
1,000 – 1,999	.50	.75	1.00	1.25	1.49	1.72	2.00
2,000 – 4,999	.43	.66	.88	1.09	1.32	1.51	1.76

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing. For hook and loop backing option, pricing is 15% higher.

Art Set Up Fee	30.00
Pre-Production Sample	15.00
Edit Fee	15.00



3D EMBROIDERED Patches



These custom raised patches make it easy to create a dimensional, high-end look for any job. Add premium designs and logos to hats, bags, heavy apparel, and hard goods on demand.



- ▶ Premium embroidered patch with dimensional effect
- ▶ Customizable with up to 6 color options
- ▶ Large selection of thread and background colors—neon included
- ▶ Pressure sensitive or heat applied backing available

QTY	Up to 1.00"	1.01" – 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"
25 – 49	2.53	3.77	5.02	6.28	7.51	8.80	10.04
50 – 99	1.66	2.53	3.35	4.20	5.02	5.85	6.69
100 – 199	1.25	1.85	2.47	3.10	3.72	4.35	4.94
200 – 299	.88	1.31	1.66	2.18	2.59	3.05	3.49
300 – 499	.76	1.12	1.51	1.88	2.27	2.63	3.01
500 – 999	.64	.97	1.27	1.59	1.89	2.21	2.56
1,000 – 1,999	.57	.86	1.14	1.43	1.70	1.96	2.29
2,000 – 4,999	.49	.76	1.01	1.25	1.51	1.74	2.02

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing.

Art Set Up Fee	30.00
Pre-Production Sample	15.00
Edit Fee	15.00



CHENILLE Patches Coming Soon!



Chenille offers textured appearance with an incredibly soft feel, adding depth and dimension to any design. It's the perfect complement to hoodies, fleece, headwear, denim jackets, and outerwear with a trendy vintage look that never goes out of style.



New

- ▶ Customizable with up to 6 different threads
- ▶ Available in 50+ thread colors
- ▶ Felt or Glitter backing; 7 Felt colors, 2 Glitter colors
- ▶ Pressure sensitive or heat applied backing available

QTY	2.00" – 3.00"	3.01" – 4.00"	4.01" – 5.00"	5.01" – 6.00"	6.01" – 7.00"	7.01" – 8.00"	8.01" – 9.00"
25 – 49	5.76	8.96	12.98	18.82	24.48	30.60	35.16
50 – 99	4.40	6.84	9.90	13.68	17.80	22.24	25.58
100 – 249	3.96	6.12	8.88	12.24	15.92	19.90	22.88
250 – 499	3.12	4.82	7.00	9.66	12.56	15.70	18.04
500 – 999	2.68	4.16	6.04	8.32	10.82	13.52	15.56
1,000 – 2,499	2.32	3.60	5.24	7.22	9.38	11.72	13.48

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing.

Art Set Up Fee	55.00
Pre-Production Sample	15.00
Edit Fee	50.00

WOVEN Patches & Tags



These patches and tags combine intricate designs with a traditional, woven thread look. Choose from over 60 thread colors for up to 6 colors per Patch (7 for Tags). Patches are finished with an overlocked stitched border and Tags arrive borderless without adhesive (sewing required).



PATCHES



TAGS (Must Be Sewn)

- ▶ Ideal for small text & detail
- ▶ Large selection of thread colors— including neon
- ▶ Available as Patch or Tag (Tag must be sewn)
- ▶ Pressure sensitive or heat applied backing available for Patches

QTY	PATCH WITH BORDER					TAG (Must Be Sewn)					
	1.50" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"	1.01" – 1.50"	1.50" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"
50 – 99	2.80	3.42	3.76	4.30	9.14	1.85	2.31	2.82	3.11	3.55	7.56
100 – 199	2.30	2.82	3.12	3.54	7.52	1.53	1.91	2.33	2.56	2.93	6.22
200 – 99	1.64	2.00	2.22	2.52	5.38	1.09	1.36	1.71	1.84	2.09	4.45
500 – 999	1.50	1.84	2.02	2.30	4.88	1.02	1.24	1.51	1.67	1.91	4.02
1,000 – 2,499	1.30	1.60	1.78	2.02	4.34	.87	1.09	1.33	1.47	1.67	3.58
2,500 – 4,999	1.16	1.44	1.58	1.80	3.88	.76	.96	1.18	1.31	1.49	3.22

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing.

Art Set Up Fee	30.00
Edit Fee	15.00



LEATHER Patches



Laser-etched custom genuine leather patches add a rugged, yet refined look to apparel and beyond. These patches offer unmatched durability, hold fine details, and come in a variety of colors that bring your customer's brand to life.



- ▶ Laser-etched genuine leather
- ▶ Available in Taupe, Caramel, and Natural colors
- ▶ Best for hats, bags, heavy apparel, and hard goods
- ▶ Pressure sensitive or heat applied backing available



Taupe



Caramel



Natural

QTY	Up to 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"
25 – 49	4.06	4.53	5.10	5.64	6.10	6.65
50 – 99	2.56	3.08	3.69	4.53	5.10	5.36
100 – 249	1.85	2.36	3.14	3.66	3.79	4.06
250 – 499	1.42	1.93	2.73	2.90	3.06	3.43
500 – 999	1.28	1.78	2.13	2.29	2.40	2.79
1,000 – 2,499	1.22	1.72	1.93	2.09	2.21	2.49
2,500 – 4,999	1.14	1.69	1.72	1.80	1.93	2.21

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing.

Art Set Up Fee	30.00
Pre-Production Sample	15.00
Edit Fee	25.00



New

For a DIY option with your laser engraver/cutter, consider **Genuine Leather Sheets**

See page 79 for pricing



FAUX LEATHER Patches



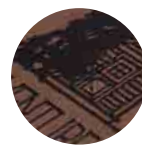
With custom faux leather patches, take any ordinary logo or design and turn it into an upscale, yet rustic look customers will love. These laser-etched patches are easy to maintain and are available in a variety of color options with the same consistent, even finish you get with real leather.



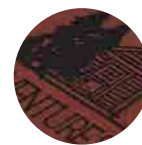
- ▶ Laser-etched animal-free leather
- ▶ Available in 4 color options:
Black/Silver, Chocolate/Black, Chestnut/Black, and Sandstone/Black
- ▶ Best for T-shirts, hats, bags, outerwear, and hard goods
- ▶ Pressure sensitive or heat applied backing available



Black/Silver



Chocolate/Black



Chestnut/Black



Sandstone/Black

QTY	Up to 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"
25 – 49	2.80	3.14	3.53	3.90	4.24	4.61
50 – 99	1.78	2.14	2.57	3.14	3.53	3.73
100 – 249	1.27	1.63	2.18	2.53	2.61	2.82
250 – 499	.98	1.31	1.88	2.02	2.12	2.37
500 – 999	.88	1.24	1.47	1.57	1.67	1.92
1,000 – 2,499	.82	1.20	1.33	1.45	1.53	1.73
2,500 – 4,999	.80	1.16	1.20	1.24	1.33	1.53

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing.

Art Set Up Fee	30.00
Pre-Production Sample	15.00
Edit Fee	25.00



New

For a DIY option with your laser engraver/cutter, consider **Faux Leather Sheets**

See page 79 for pricing





FAUX SUEDE Patches

With a soft, velvety feel, offer the rustic look and texture of leather in over 20 color options. These patches are laser-etched for a trendy tone-on-tone finish and available Borderless or with an Overlock Stitch border.



- ▶ Laser-etched faux suede
- ▶ Available in over 20 colors
- ▶ Best for hats, bags, heavy apparel, and hard goods
- ▶ Pressure sensitive or heat applied backing available

QTY	WITH BORDER						WITHOUT BORDER					
	Up to 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"	Up to – 1.50"	1.51" – 2.00"	2.01" – 2.50"	2.51" – 3.00"	3.01" – 3.50"	3.51" – 4.00"
25 – 49	3.33	3.72	4.18	4.64	5.03	5.47	2.80	3.14	3.53	3.90	4.24	4.61
50 – 99	2.13	2.53	3.05	3.72	4.18	4.43	1.78	2.14	2.57	3.14	3.53	3.73
100 – 249	1.51	1.96	2.59	3.00	3.14	3.35	1.27	1.63	2.18	2.53	2.61	2.82
250 – 499	1.16	1.57	2.25	2.40	2.52	2.81	.98	1.31	1.88	2.02	2.12	2.37
500 – 999	1.04	1.48	1.75	1.89	1.98	2.30	.88	1.24	1.47	1.57	1.67	1.92
1,000 – 2,499	.99	1.41	1.59	1.71	1.82	2.06	.82	1.20	1.33	1.45	1.53	1.73
2,500 – 4,999	.97	1.38	1.41	1.48	1.59	1.82	.80	1.16	1.20	1.24	1.33	1.53

Size = Length + Width / 2

Prices include all finishes and heat seal or pressure sensitive backing.

Art Set Up Fee	30.00
Pre-Production Sample	15.00
Edit Fee	25.00





CAD-PRINTZ® Twill Patches

Offer customers high-quality designs and logos without the high cost of traditional embroidery or appliqué. Combine the full color and detailed benefits of CAD-PRINTZ® with a premium twill fabric and deliver high-end looks for any market—from sports uniforms and corporate apparel, to promo products and beyond.



PERMA-TWILL®

- ▶ Features permanent heat applied adhesive for no-sew application
- ▶ 100% Polyester Tackle Twill commonly used for sponsor logos in professional sports
- ▶ CPSIA certified – safe for use on children’s apparel



TEXTURE-TWILL®

- ▶ Woven and textured embroidery-like finish
- ▶ Semi-gloss fabric sheen commands attention
- ▶ Can be heat applied only or finished with an embroidered edge

Size (per sq. in.)	1 – 24	25+	75+	250+	500+
Less than 20"	.23	.21	.18	.16	.15
20" – 64"	.15	.13	.12	.11	.10
65" or more	.14	.12	.11	.10	.09

Size = Length x Width and round up to the next whole square inch

Raster Art Set Up Fee	26.00
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LEVEL UP Your Logos

With premium transfer options, you can add value to your product offering and easily expand your decorating capability. See how decorators are using dimensional Emblems & Patches to offer high-end, elevated, and professional looks that profit.



“Whether its hats, shirts, coozies, or anything else, the one constant over the last 20+ years in our shop has been STAHL’S.”

– Erik B., Yoursport Custom Apparel



“107 hats with FlexStyle emblems DONE in less than 1 hour on the 360 IQ.”

– Devan B.



“If you’re not selling PVC patches you’re missing out. We just wrapped up 150 of these beauties. Check out the dimension and details!”

– Marc G., Legacy Workwear

Elevate Your Branding with **EMBLEMS & PATCHES**

▶ stahls.com/emblems-patches



▶ stahls.com/decorated-apparel-fulfillment

DECORATED APPAREL FULFILLMENT New by STAHL'S **Coming Soon!**

Need Some Help? We're here for you!

STAHL'S is now the go-to partner for your overflow decorating needs! From sourcing the apparel to decorating and shipping, we'll handle it all, so you can focus on accepting more orders, increasing overall income, and scaling your business.

Powered by **UltraColor MAX™** and **Emblems & Patches**, our contract printing services allow decorators to continue saying YES! to orders and boosting their profits without taking on any additional production, labor, equipment, or overhead.

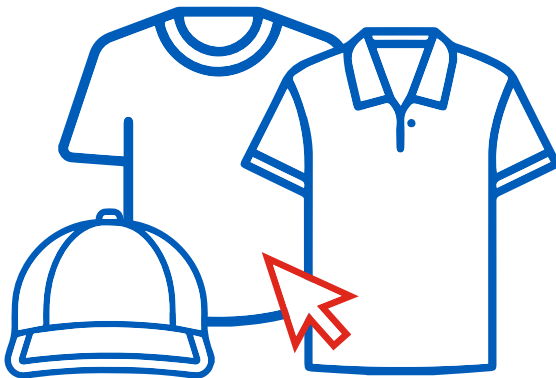


Connected to the **SanMar**, **S&S Activewear**, and **alphabroder** catalogs with real-time inventory, you'll find exactly what you need for any job. With a low minimum quantity of just 25, STAHL'S is here for the fulfillment support to keep your customers happy when you need it.



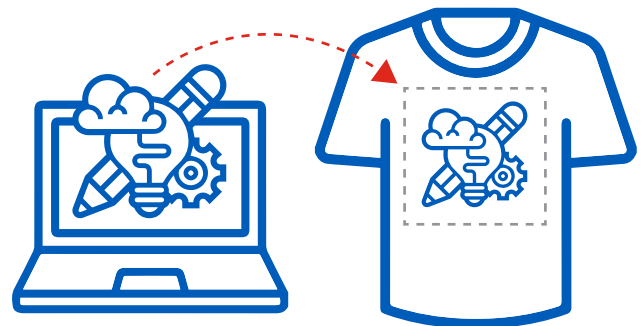
Quick Step, Stress Free Fulfillment

It's never been easier to order! Start by selecting an apparel style, then add artwork from your Art Dashboard with one click, drag and drop for print placement, select your colors, sizes and quantity, and complete a fully decorated apparel order in seconds.



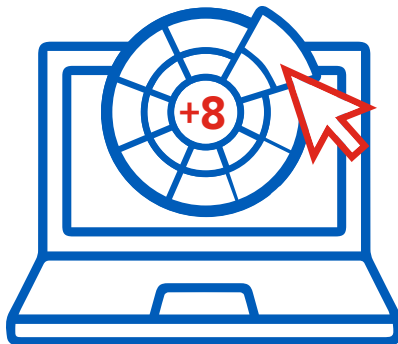
1 Pick Apparel

Choose Your Blank Apparel Items



2 Design & Mock Up

Choose Artwork from Art Dashboard & Select Print Locations



3 Set Colors & Quantities

Setup Colorways & Select Quantities with Sizing Breakdown



4 Add to Cart & Order

Order Your Fully Decorated Apparel

STAHLS! partners with contract apparel printers around the country to fulfill decorated apparel orders. This service is only available to customers with an active Tax Exemption Certificate on file with STAHLS!. It is not available to other end buyers of apparel such as schools, government organizations, and general consumers.



► stahls.com/digital-transfer

CAD-PRINTZ® Full Color Digital Transfers

Gone are the days of having to screen print full color or embroider intricate designs—not to mention unnecessary large runs in the name of cost efficiency. Let STAHL'S® print it for you with CAD-PRINTZ® Full Color Digital Transfers, the ideal solution for full color logos in standard or specialty materials like twill, glitter, and sublimation.

With low order minimums, unlimited colors with no per-color fees, and a wide variety of heat transfer materials for virtually any fabric or item, CAD-PRINTZ® is a great option for decorating with full color designs.

For fabric recommendations, see page 110. For how to calculate square inch pricing, see page 11.



Sublimation Transfers



Express Print®



Soft Opaque II, SuperTEK® Gloss Clear, SuperTEK® Matte Clear, SuperTEK® Opaque, CAD-COLOR® Chroma-TWILL®

Size (per sq. in.)	Sublimation Transfers					Express Print®					Soft Opaque II, SuperTEK® Gloss Clear, SuperTEK® Matte Clear, SuperTEK® Opaque, CAD-COLOR® Chroma-TWILL®				
	1-24	25+	75+	250+	500+	1-24	25+	75+	250+	500+	1-24	25+	75+	250+	500+
Less than 20"	.13	.12	.09	.08	.07	.16	.15	.12	.11	.10	.17	.16	.13	.12	.11
20" – 64"	.09	.07	.06	.05	.05	.12	.10	.09	.08	.07	.13	.11	.10	.09	.08
65" or more	.08	.06	.05	.04	.04	.11	.09	.08	.07	.06	.12	.10	.09	.08	.07



SuperTEK® Sublistop®



Perma-TWILL®, Texture-TWILL®



Glitter Flake®

Size (per sq. in.)	SuperTEK® Sublistop®					Perma-TWILL®, Texture-TWILL®					Glitter Flake®				
	1-24	25+	75+	250+	500+	1-24	25+	75+	250+	500+	1-24	25+	75+	250+	500+
Less than 20"	.18	.17	.14	.13	.12	.23	.21	.18	.16	.15	.30	.27	.24	.21	.20
20" – 64"	.14	.12	.11	.10	.09	.15	.13	.12	.11	.10	.20	.17	.16	.14	.13
65" or more	.13	.11	.10	.09	.08	.14	.12	.11	.10	.09	.18	.16	.14	.13	.12

Quantity price breaks are per size and material. Pricing is based on usable artwork. Art setup fees may apply if vector artwork is not provided and your artwork requires modification for production. Should extensive modifications to the art be required, an art charge will be quoted. **\$25 minimum on all orders.** Because CAD-PRINTZ® Full Color Digital Logos are printed and cut especially for you, we cannot accept returns. We reserve the right to refuse to produce any design considered to be in poor taste or offensive.

FOR ORDERING SPECS, VISIT stahls.com/cp-ordering

Embroidery Express® Sew Files		
Perimeter Stitch	Continuous border stitch around the transfer	27.50
Detailed Stitch	Perimeter stitch with additional embroidery accented within the design and/or name drop	52.00

For more information on STAHL'S® Embroidery Express® sew files, see page 58.

800-478-2457 | Order online stahls.com





CAD-PRINTZ® Non-Apparel



Helmet Stickers

Size	1-24	25+	75+	250+	500+
Per square inch 20" or less	.17	.14	.12	.10	.09
Per square inch over 20"	.16	.13	.11	.09	.08

All helmet stickers/decals feature a scratch-resistant laminate. \$25 minimum order per design.



Custom Stickers/Decals

Easy to use and apply—can last for several years. The stickers feature a semi-permanent adhesive for exterior windows and surfaces. Durable blockout vinyl. Water-resistant and able to withstand tough weather conditions. Window decals can be cut into any custom shape or design.

Size	1-24	25+	75+	250+	500+
Per square inch 20" or less	.15	.12	.10	.09	.07
Per square inch over 20"	.14	.11	.09	.08	.06

\$25 minimum order per design.



Wall Graphics

Digitally printed on a durable adhesive fabric, CAD-PRINTZ® Wall Graphics can be applied quickly and easily to almost any smooth, clean, dry surface. Removable and reusable.

Custom Designs — per square inch 144" or less	.09
Custom Designs — per square inch over 144"	.07

\$25 minimum order per design.

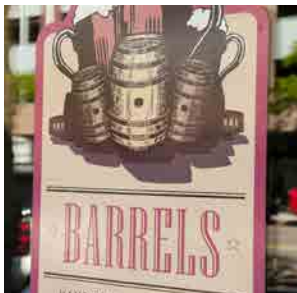


Floor Graphics

These fully laminated floor graphics are certified for slip resistance and intended for indoor use. Floor graphics are perfect for promotional messaging, brand awareness, safety reminders, aisle directions, and more. They arrive ready to apply to any smooth, clean, and dry surface.

Custom Designs — per square inch 144" or less	.08
Custom Designs — per square inch over 144"	.06

Not intended for outdoor use. \$25 minimum order per design.



Static Clings

This no-hassle application method can be applied to virtually all windows and polished surfaces from either side. Create full color logos or designs for windows, doors, and even mirrors. Static adhesion allows window graphics to be easily placed and removed. Choose white or clear.

Size	1-24	25+	75+	250+	500+
Per square inch 20" or less	.13	.10	.09	.08	.07
Per square inch over 20"	.12	.09	.08	.07	.06

\$25 minimum order per design.



Banners

Banners are digitally printed on a durable 13 oz. vinyl material for indoor or short-term outdoor use. Available in custom sizes up to 4' x 10'. Each banner comes with four Banner Ups® PowerTabs® adhesive grommet tabs for easy finishing. **Grommet service available for an additional fee.**

Size	
Per square foot less than 10'	3.55
Per square foot 10' to 19'	3.30
Per square foot 20' and over	3.05

Not intended for long-term outdoor use.

CUSTOM CAD-CUT® Heat Transfers



If you don't own a vinyl cutter or you're pressed for time, let STAHL'S® do the work for you. Custom CAD-CUT® is the fastest way to create custom apparel with unique finishes. Upload your artwork and we'll deliver a cut and weeded transfer—all you have to do is position and press! Begin delivering quality and style your customers will love, including sought after specialty finishes like flock, glitter, silicone, reflective, and more!





Upload your artwork at stahls.com/artworkupload

Each color of your Custom CAD-CUT® order arrives pre-aligned on a carrier—position the individual colors and heat apply. Perfect positioning and reduced production time make Custom CAD-CUT® designs a great value when working with detailed designs or lettering.

BEST FOR TEAM UNIFORMS:

- Thermo-FILM® (see page 62)
- Thermo-GRIP® (see page 62)

BEST FOR PERFORMANCE WEAR:

- Premium Plus™ (see page 64)

BEST FOR T-SHIRTS:

- UltraWeed™ (see page 63)

BEST FOR SPECIAL EFFECTS:

- Chroma Bling (see page 75)
- Chroma-TWILL™ (see page 77)
- Glitter Flake™ (see page 65)
- Soft Metallic (see page 69)
- Glow (see page 74)
- Hologram (see page 78)
- Reflective Glitter (see page 68)
- Soft Flock (see page 73)
- Soft Foam (see page 67)

CAD-CUT® Heat Transfer Vinyl												
Adhesive, GORILLA GRIP® II, Premium Plus® High Tack, Soft Metallic, Thermo-FILM®, UltraWeed™					Chroma Bling, Chroma-TWILL®, Fashion-FILM® Electric, Glitter Flake®, Glow, Hologram, Patterns in Express Print®, Reflective II, Reflective Glitter, Silicone Dye-Block®, Soft Flock, Soft Foam, SportFilm Lite®, Thermo-GRIP®, UV Shift				3M® Scotchlite™ 5807			
Sq In	5	10	50	100	5	10	50	100	5	10	50	100
6"	2.27	1.65	1.48	1.34	2.96	2.15	1.92	1.75	3.40	2.46	2.22	2.02
10"	2.68	1.93	1.72	1.59	3.49	2.52	2.25	2.05	4.00	2.90	2.58	2.37
15"	2.96	2.14	1.92	1.75	3.83	2.77	2.51	2.29	4.42	3.18	2.89	2.64
20"	3.37	2.43	2.16	2.01	4.37	3.16	2.79	2.63	5.02	3.64	3.21	3.00
25"	3.52	2.70	2.47	2.34	4.58	3.50	3.21	3.05	5.26	4.02	3.71	3.51
30"	3.72	2.85	2.64	2.49	4.84	3.71	3.42	3.22	5.57	4.26	3.93	3.72
40"	4.19	3.41	3.14	2.97	5.43	4.44	4.07	3.86	6.25	5.09	4.68	4.43
50"	4.43	3.60	3.32	3.15	5.75	4.68	4.31	4.10	6.63	5.40	4.98	4.70
60"	5.08	4.24	3.95	3.77	6.62	5.51	5.15	4.89	7.60	6.34	5.91	5.63
70"	5.80	4.84	4.48	4.31	7.54	6.28	5.85	5.61	8.68	7.22	6.71	6.45
80"	6.15	5.24	4.98	4.71	7.99	6.83	6.46	6.14	9.20	7.84	7.42	7.08
90"	6.75	5.74	5.46	5.20	8.78	7.47	7.11	6.75	10.10	8.58	8.17	7.76
100"	7.00	5.96	5.68	5.39	9.11	7.75	7.38	6.99	10.47	8.91	8.49	8.03
120"	7.92	6.73	6.41	6.06	10.27	8.75	8.33	7.90	11.83	10.07	9.57	9.07
150"	8.87	7.54	7.18	6.80	11.53	9.81	9.33	8.86	13.25	11.27	10.73	10.19

Multi-Color Designs			
Layer	6 to 20 Sq In	25 to 50 Sq In	55 + Sq In
Color Two	1.00	2.00	3.00
Color Three	1.00	2.00	3.00

Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color. Consider mixing media to achieve a special effect. Art fee applies. Designs over 150 square inches, please upload your design at stahls.com/artworkupload for a quote.

FOR CUSTOM ORDERING SPECS, VISIT stahls.com/custom-ordering

For a list of compatible materials, reference page 110 & 111 or visit stahls.com/fabric-chart.



▶ stahls.com/sport-stitch

CUSTOM Sport-Stitch® **New**



Upload your artwork at stahls.com/artworkupload

Sport-Stitch® is a time saving and cost-effective solution for custom logos, featuring a stitched appearance without any sewing! Perfect for jerseys, fleece, jackets, and headwear, your custom design arrives with a stitched border and applies with only your heat press.

AUTHENTIC APPLIQUÉ With Only a Heat Press



Poly-TWILL, Poly-TWILL on Poly-TWILL, Acrylic Felt on Poly-TWILL

Size	24	48	96	144
Small 1-Color (up to 5½" x 5½")	4.99	4.49	3.99	3.49
Small 2-Color (up to 5½" x 5½")	7.99	7.49	6.99	6.49
Medium 1-Color (up to 5½" x 12")	8.99	7.99	6.99	5.99
Medium 2-Color (up to 5½" x 12")	13.99	12.99	11.99	10.99
Large 1-Color (up to 11" x 12")	17.98	15.98	13.98	11.98
Large 2-Color (up to 11" x 12")	27.98	25.98	23.98	21.98

Prices are per piece. 24 piece minimum. Order in multiples of 6. Quantity price breaks are per size, style, material, and color.

To learn more about all the Custom Cut Appliqué options, including no sew Sport-Stitch®, Simstitch®, and Pre-Aligned Perma-TWILL®, visit stahls.com/custom-applique



▶ stahls.com/pre-aligned-perma-twill

CUSTOM Pre-Aligned Perma-TWILL® **New**



Upload your artwork at stahls.com/artworkupload

Offer custom appliqué looks with only a heat press. Perfect for jerseys, fanwear, and more, your designs are laser cut twill with a smooth, straight edge. With up to 3 colors per design, each color arrives on a separate carrier for easier alignment. Simply heat apply each layer for a finish that offers look and feel of embroidery without any required sewing!

Sq In	5	10	50	100
6"	2.09	1.64	1.51	1.41
10"	2.69	2.13	1.98	1.87
15"	3.21	2.61	2.45	2.33
20"	3.88	3.17	2.96	2.86
25"	4.32	3.71	3.53	3.44
30"	4.82	4.16	4.00	3.89
40"	5.82	5.24	5.04	4.91
50"	6.43	5.82	5.60	5.48
60"	7.27	6.63	6.42	6.28
70"	8.38	7.67	7.40	7.27
80"	9.23	8.54	8.34	8.16
90"	10.26	9.49	9.29	9.09
100"	11.01	10.25	10.03	9.80
120"	12.86	11.97	11.72	11.46
150"	15.30	14.30	14.04	13.76

Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color. For 2-color, double price shown. For 3-color, triple price shown.



▶ stahls.com/custom-simstitch

CUSTOM SimStitch®



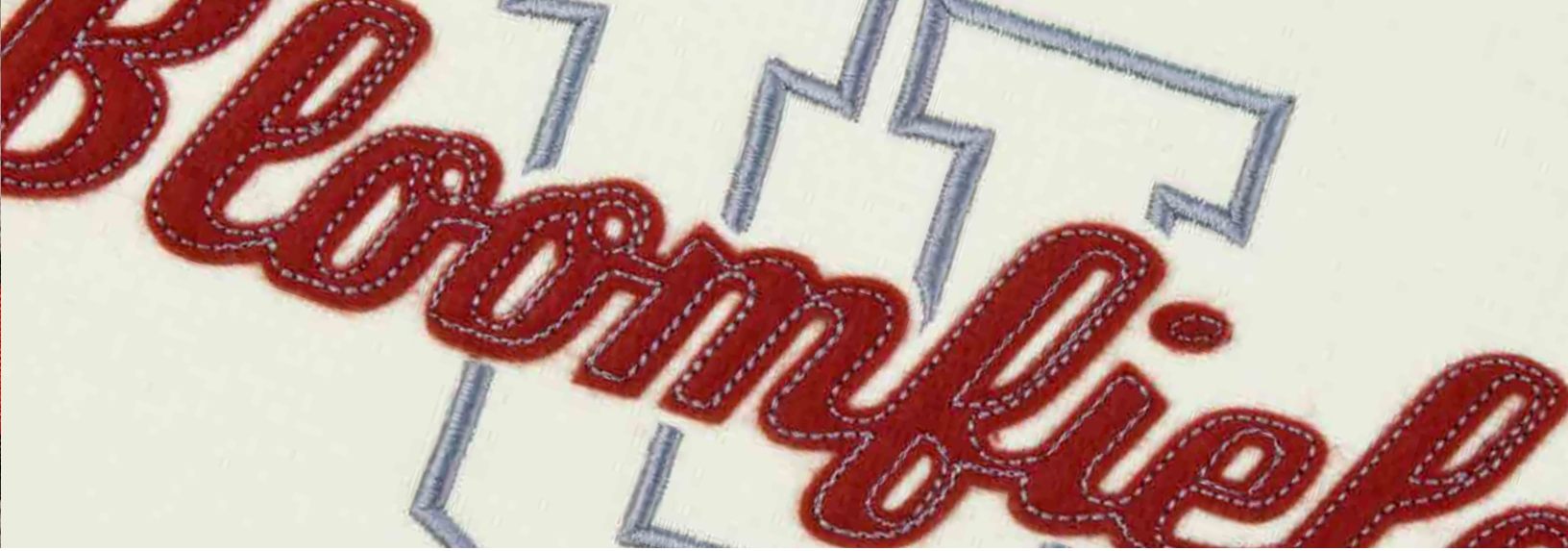
Upload your artwork at stahls.com/artworkupload

Offer a unique embroidered look without investing the time, labor, and cost of traditional embroidery. Custom SimStitch® designs feature simulated stitching and apply with only a heat press.

Available in 18 Perma-TWILL® colors. Each color arrives on a separate carrier for easy layering and alignment.

Sq In	5	10	50	100
6"	2.79	2.19	2.01	1.88
10"	3.58	2.84	2.64	2.49
15"	4.28	3.48	3.27	3.10
20"	5.17	4.23	3.95	3.81
25"	5.76	4.95	4.71	4.59
30"	6.42	5.55	5.33	5.19
40"	7.76	6.99	6.72	6.54
50"	8.57	7.76	7.47	7.30
60"	9.69	8.84	8.56	8.37
70"	11.17	10.23	9.87	9.69
80"	12.30	11.39	11.12	10.88
90"	13.68	12.65	12.38	12.12
100"	14.68	13.66	13.37	13.06
120"	17.14	15.96	15.62	15.28
150"	20.40	19.07	18.72	18.34

Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color. For 2-color, double price shown. For 3-color, triple price shown.



▶ stahls.com/custom-cut



CUSTOM Standard

Upload your artwork at stahls.com/artworkupload

Custom Standard is the most cost-effective solution for cutting simple designs. Select from a variety of materials, felts, and twills. Pieces arrive loose and require hand placement before application.

Priced according to square inch dimensions. Perfect for simple designs. Requires hand positioning.

**Noted materials must be sewn*

Sew Files Available
see page 58 for pricing

Sq In	Acrylic Felt*, Poly-TWILL*, Thermo-FILM*				Appliqué Fabrics*, Wool Felt*, Pressure Sensitive Poly-TWILL*, Thermo-GRIP*			
	5	10	50	100	5	10	50	100
6"	1.07	.71	.61	.56	1.49	1.00	.85	.79
10"	1.26	.84	.74	.69	1.79	1.18	1.04	.95
15"	1.46	.97	.82	.78	2.03	1.34	1.17	1.09
20"	1.79	1.18	1.03	.93	2.47	1.65	1.44	1.31
25"	2.04	1.37	1.18	1.09	2.87	1.91	1.65	1.53
30"	2.38	1.59	1.40	1.27	3.33	2.23	1.92	1.80
40"	2.72	1.82	1.55	1.46	3.81	2.53	2.21	2.03
50"	3.09	2.05	1.80	1.66	4.32	2.89	2.49	2.31
60"	3.20	2.22	1.91	1.79	4.49	3.09	2.68	2.47
70"	3.47	2.45	2.12	1.97	4.85	3.44	2.98	2.76
80"	3.93	2.78	2.42	2.25	5.50	3.91	3.38	3.14
90"	4.26	3.02	2.63	2.43	5.97	4.24	3.66	3.41
100"	4.57	3.22	2.79	2.61	6.38	4.52	3.92	3.65
120"	5.04	3.57	3.11	2.89	7.08	5.02	4.34	4.03
150"	5.80	4.12	3.55	3.31	8.13	5.76	4.99	4.64

Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color. Consider mixing media to achieve a special effect. Designs will be priced on a per-layer basis. Please visit stahls.com or consult your Customer Service Representative for a list of compatible materials. Art fee applies. Designs over 150 square inches, please upload your design at stahls.com/artworkupload for a quote.

Sew Files Available	Embroidery Express® Sew Disk or CD	
	Custom Design	Starting at 52.00 for Detailed Sew



► stahls.com/kiss-cut

CUSTOM Kiss Cut®



Upload your artwork at stahls.com/artworkupload

Sew Files Available
see page 58 for pricing

Kiss Cut® saves valuable embroidery time because 2 or 3 color designs arrive ready to sew. With twill base options and pressure sensitive top layers, appliqué designs are pre-assembled so you can embroider each layer of your design all at once.

Recommended cutting method for detailed 2 or 3-color Poly-TWILL™ designs. Multi-layer designs come pre-assembled, ready to sew.

2-Color Sq In	Pressure Sensitive Poly-TWILL™ on Poly-TWILL™				Pressure Sensitive Poly-TWILL™ on Pressure Sensitive Poly-TWILL™			
	5	10	50	100	5	10	50	100
6"	2.96	1.97	1.69	1.59	3.57	2.38	2.05	1.92
10"	3.93	2.63	2.27	2.11	4.77	3.17	2.75	2.55
15"	4.71	3.15	2.72	2.53	5.73	3.82	3.30	3.08
20"	5.03	3.37	2.91	2.71	6.11	4.06	3.52	3.28
25"	5.96	3.97	3.44	3.19	6.76	4.82	4.18	3.89
30"	6.75	4.49	3.90	3.62	7.64	5.21	4.54	4.28
40"	7.91	5.21	4.57	4.38	9.14	6.02	5.24	5.03
50"	8.72	5.81	5.08	4.88	10.15	6.73	5.88	5.64
60"	9.19	6.26	5.53	5.39	10.65	7.25	6.42	6.21
70"	10.07	6.87	6.04	5.81	11.69	7.97	6.99	6.74
80"	11.24	7.65	6.72	6.47	13.09	8.91	7.81	7.53
90"	12.12	8.26	7.25	7.04	14.13	9.63	8.43	8.20
100"	12.55	8.78	7.72	7.49	14.62	10.24	8.97	8.73

Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color.

3-Color Sq In	Pressure Sensitive Poly-TWILL™ on Pressure Sensitive Poly-TWILL™ on Poly-TWILL™				Pressure Sensitive Poly-TWILL™ on Pressure Sensitive Poly-TWILL™ on Pressure Sensitive Poly-TWILL™			
	5	10	50	100	5	10	50	100
6"	4.84	3.21	2.78	2.59	5.40	3.59	3.12	2.90
10"	6.45	4.29	3.72	3.47	7.19	4.80	4.15	3.86
15"	7.74	5.17	4.46	4.16	8.64	5.75	4.98	4.63
20"	8.26	5.50	4.76	4.43	9.20	6.14	5.30	4.95
25"	9.16	6.12	5.27	4.90	10.22	6.80	5.89	5.48
30"	10.68	7.05	6.20	5.94	10.70	7.15	6.17	5.74
40"	12.08	7.97	6.99	6.71	13.32	8.78	7.69	7.37
50"	13.32	8.89	7.77	7.48	14.73	9.82	8.57	8.23
60"	14.05	9.59	8.47	8.23	15.51	10.58	9.33	9.07
70"	15.37	10.50	9.23	8.90	17.00	11.58	10.20	9.84
80"	17.15	11.72	10.26	9.89	19.01	12.96	11.37	10.95
90"	18.49	12.62	11.08	10.74	20.52	13.99	12.25	11.91
100"	19.14	13.42	11.79	11.43	21.23	14.88	13.04	12.66

Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color. Art fee applies. Designs over 100 square inches, please upload your design at stahls.com/artworkupload for a quote.

Sew Files Available

Embroidery Express® Sew Disk or CD

Custom Design

Starting at 52.00



TEAM SPORTS



TEAM SPORTS

Whether you're decorating for the big league or little leagues, we have time-saving and economical options to help you conquer the market.

From individually cut letters and numbers, to pre-spaced text and perforated effects, there's a game-winning option for all your team uniform needs.



LETTERS & NUMBERS



Letters and numbers have been the core of our business since 1932. That's why we've put so much time and effort into providing more options, simplified ordering, and online tools which allow you and your teams to visualize the end product before it's even applied.

Pre-aligned or individually pre-cut, STAHL'S Letters & Numbers come in a variety of popular styles, sizes, materials, and colors. So whether it's team identification or on-demand personalization, Letters & Numbers remain the fastest, easiest, and most cost-effective decorating method.



PRE-CUT NUMBERS OR TEXT

Pre-Cuts are the most cost-effective option for on-demand personalization. They're the preferred decorating method for team sales and are available in popular colors and number styles for every sport.



PRE-SPACED NUMBERS OR TEXT

In one easy step you can increase productivity and get precise placement every time. Pre-Spaced Text & Numbers come pre-aligned on a carrier, ready to position and heat press on your jersey or apparel. Available in the most popular CAD-CUT® materials.



PLAYER PERFECT®

Heat transfer text and numbers come pre-aligned on the same carrier, allowing for one-step placement per color. This time-saving option is available in our most popular and durable CAD-CUT® HTV.



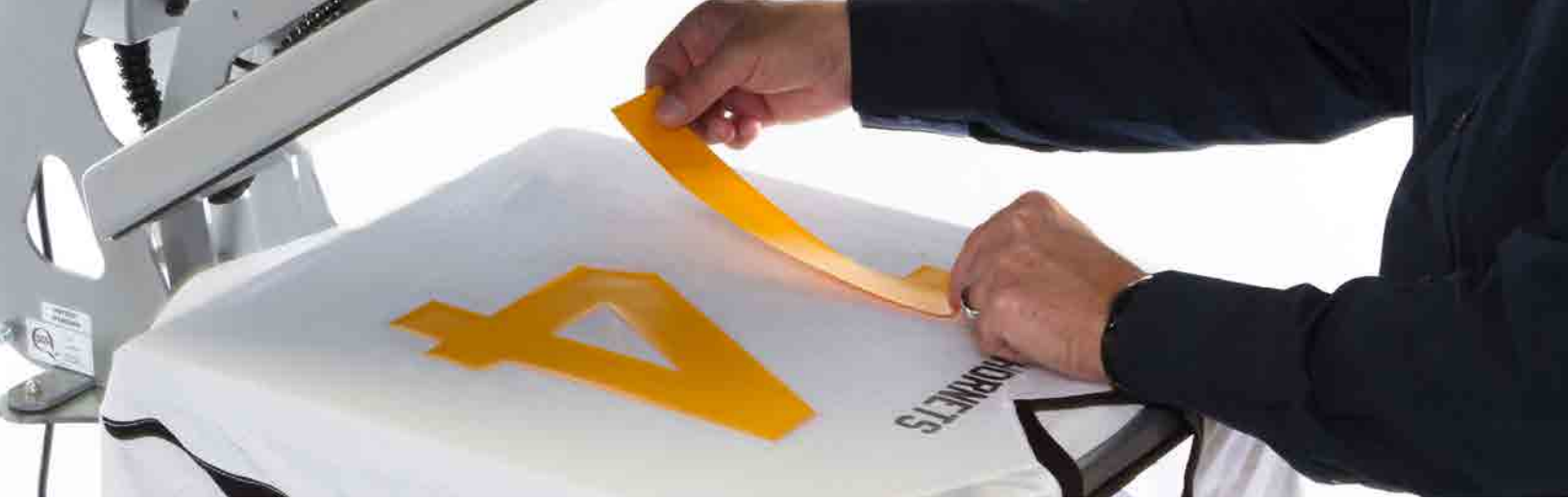
PERFORATED PRE-SPACED NUMBERS OR TEXT

These laser-cut designs not only add a bold look to uniforms and other decorated apparel, but they allow for added breathability and flexibility when paired with everyday sports jerseys.



ZIPP WEED® PRE-SPACED TEXT

This economical pre-spaced text option is easy to apply and comes in our most popular durable materials. Cavities are removed for easy weeding and a center notch allows for accurate placement on apparel every time.



▶ stahls.com/pre-cut

PRE-CUT Letters & Numbers

Available in many styles and heat transfer vinyl, our Pre-Cut Letters & Numbers arrive individually cut, ready to be aligned, and heat applied.

PRO BLOCK Pre-Cut Letters

ABCDEFGHIJKLMNOPQRSTUVWXYZ&

VARSITY Pre-Cut Letters

ABCDEFGHIJKLMNOPQRSTUVWXYZ&

Acrylic Felt, Poly-TWILL[®], Thermo-FILM[®], Vinyl

Wool Felt, Thermo-GRIP[®], & CAD-CUT[™] Heat Transfer Vinyl: Chroma Bling, Chroma-TWILL[®], Glitter Flake[™], GORILLA GRIP[®] II, Hologram, Premium Plus[®] High Tack, Reflective II, Reflective Glitter, Silicone Dye-Block[™], Soft Metallic, SportFilm Lite[™], UltraWeed[™], UV Shift

Size	Pk Size	Pack	620Kt	Pack	620Kt
1" * † ‡	20	1.65	43.50	2.45	65.00
2"	20	1.65	43.50	2.45	65.00
3" Narrow	10	1.50	79.50	2.05	108.50
3" †	10	1.65	87.00	2.45	129.50
4" †	10	2.50	—	3.35	—
5" † ‡	10	3.35	—	4.80	—
6" † ‡	10	4.75	—	6.60	—

For 2-color, double the price shown (Glitter Flake[™], Hologram, Reflective Glitter, and SportFilm Lite[™] available in 1-color only).

CAD-CUT[™] Die Cuts available in 2" and up. Silicone Dye-Block[™] available in 3" and up.

* 1" not available in Vinyl or UV Shift

† 1", 4", 5", and 6" not available in GORILLA GRIP[®] II

‡ 1", 3", 5", and 6" available in 1-color only

BEST-SELLING Pre-Cut Number Styles

Pro Block	Varsity	Team US	Team US Lite
12345 67890 35	12345 67890 35	12345 67890 35	12345 67890 35

POPULAR Pre-Cut Number Styles

Adrenaline	Arena	Colossus	Drive
01234 56789 35	12345 67890 35	01234 56789 35	12345 67890 35
Elementary	Fahrenheit	Future	Gridiron
01234 56789 35	01234 56789 35	01234 56789 35	12345 67890 35
Highway	Holiday	Octane	Primus
01234 56789 35	01234 56789 35	01234 56789 35	01234 56789 35
Quasar	Saturn	Titan	World Cup
01234 56789 35	01234 56789 35	01234 56789 35	01234 56789 35

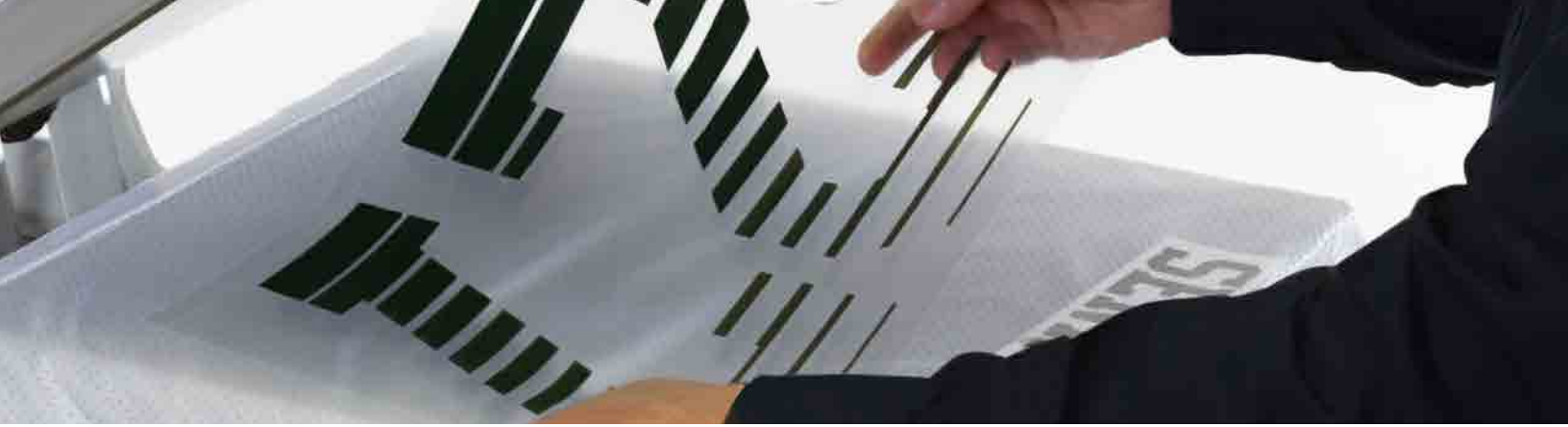
Acrylic Felt, Poly-TWILL, Thermo-FILM®, Vinyl

Thermo-GRIP® & CAD-CUT® Heat Transfer Vinyl: Chroma Bling, Chroma-TWILL®, Glitter Flake®, GORILLA GRIP® II, Hologram, Premium Plus® High Tack, Reflective II, Reflective Glitter, Silicone Dye-Block®, Soft Metallic, SportFilm Lite®, UltraWeed®, UV Shift

Size	Pk Size	Pack	170Kt	Pack	170Kt
1"	20	1.65	—	2.45	—
2"	20	1.65	—	2.45	—
3" Narrow	10	1.50	—	2.05	—
3"	10	1.65	—	2.45	—
4"	10	2.50	37.00	3.35	49.00
6"	10	3.75	55.00	5.35	78.00
8"	10	4.75	69.00	6.70	97.00
10"	10	6.50	95.00	9.25	137.00
12"	10	8.10	—	11.75	—

For 2-color, double the price shown (Glitter Flake™, Hologram, Reflective Glitter, and SportFilm Lite™ available in 1-color only).
Silicone Dye-Block™ available in 3" and up.

**THERE'S MORE! SEE ALL STYLES OFFERED IN
PRE-CUT LETTERS & NUMBERS AT stahls.com/pre-cut**



▶ stahls.com/pre-spaced-numbers

PRE-SPACED Numbers

Apply single or double-digit numbers in one quick step

Pre-Spaced Numbers come pre-aligned on a carrier, ready to position and heat press on your jersey. Available in the most popular CAD-CUT® materials.

1-Color Pre-Spaced Number Styles:

Bewitched



Bleach



Circuit



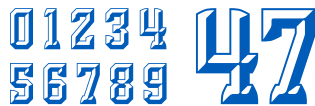
Fury



Fusion



Galactica



Gothic Shadow



Graffiti



High Octane



M.A.S.H



RAWRR!



Sabre Spiked



Scoreboard



Shatter



Soccer



Swiss Shadow



Team US Fade



Team US Pinstripe



Titan Stenciled



Titan Striped



Tribal



Varsity Fade



Varsity Pinstripe



World Cup Shadow



1 or 2-Color Pre-Spaced Number Styles:

Chopper



Galaxy



Highlight



Home Run



Pro Block



Team US



Tiffany



Varsity



Gap Outline Pre-Spaced Number Styles (available in 1-color only):

Pro Block Gap Outline



Team US Gap Outline



Varsity Gap Outline



Primary number is the size indicated in the price chart.
Number size with outline is larger.

CAD-CUT® Heat Transfer Vinyl

Premium Plus™ High Tack, Thermo-FILM™

Chroma Bling, Chroma-TWILL™, Fashion-FILM™ Electric, Glitter Flake™, GORILLA GRIP® II, Hologram, Reflective II, Reflective Glitter, Silicone Dye-Block™, Soft Flock, Soft Metallic, SportFilm Lite™, Thermo-GRIP®, UltraWeed™, UV Shift

Size	(5+)	(5+)
4"	1.65	2.95
6"	2.00	3.55
8"	2.70	4.15
10"	3.10	4.55

Size indicates foreground height. For 2-color, double the price shown (Glitter Flake™, Hologram, Reflective Glitter, and SportFilm Lite™ available in 1-color only). Prices are per set. \$0.35 per set typesetting charge. Quantities under 5, add \$1.00 per set, per color. Quantity price breaks are per size, material, color, and style. Because Pre-Spaced Numbers are cut especially for you, we cannot accept returns.

To ensure accuracy, orders accepted online or by fax only.

Online orders: stahls.com/pre-spaced-numbers

Pricing is based on orders entered online. STAHL'S® online ordering will walk you through every step of the ordering process. Upload your roster. It's fast and easy.

Fax orders: 800-346-2216

Thirty cents (.30) per name/word will be charged on faxed Pre-Spaced Number orders. All faxed orders must be typed. We do not accept handwritten orders.

PRE-SPACED Text

The easy way to apply player names or any text

There's no need to spend time lining up each letter individually. Pre-Spaced Text comes pre-aligned and ready to heat press. Available in the most popular CAD-CUT® materials.

Athletic Script Uppercase and Lowercase

Jackson Jackson

Straight

Arch

Galaxy Uppercase

JACKSON JACKSON

Straight

Arch

Highlight Uppercase

JACKSON JACKSON

Straight

Arch

Home Run Uppercase

JACKSON JACKSON

Straight

Arch

Pro Block Uppercase

JACKSON JACKSON

Straight

Arch

Team US Uppercase and Lowercase

JACKSON JACKSON

Straight

Arch

Tiffany Uppercase

JACKSON JACKSON

Straight

Arch

Varsity Uppercase

JACKSON JACKSON

Straight

Arch

Horizontal

CAD-CUT® Heat Transfer Vinyl

Poly-TWILL®, Premium Plus™ High Tack, Thermo-FILM®

Chroma Bling, Chroma-TWILL®, Fashion-FILM® Electric, Glitter Flake®, GORILLA GRIP® II, Hologram, Reflective II, Reflective Glitter, Silicone Dye-Block®, Soft Flock, Soft Metallic, SportFilm Lite®, Thermo-GRIP®, UltraWeed™, UV Shift

3M® Scotchlite™ 5807

Name Size	Maximum Length	Straight (5+)	Arch (5+)	Straight (5+)	Arch (5+)	Straight (5+)	Arch (5+)
5/8" *	up to 5"	1.45	2.00	1.75	2.40	3.60	5.00
1" **	up to 5"	1.45	2.00	1.75	2.40	3.60	5.00
1" **	up to 14"	1.95	2.55	2.35	2.90	4.90	6.10
1½" **	up to 14"	1.95	2.55	2.35	2.90	4.90	6.10
2"	up to 14"	1.95	2.55	2.35	2.90	4.90	6.10
2½"	up to 14"	2.30	2.80	2.65	3.25	5.60	6.75
2¾"	up to 14"	2.30	2.80	2.65	3.25	5.60	6.75
3"	up to 14"	2.30	2.80	2.65	3.25	5.60	6.75
3½"	up to 14"	2.65	3.15	3.00	3.50	6.15	7.30
4"	up to 14"	2.65	3.15	3.00	3.50	6.15	7.30

Vertical

(Pro Block & Varsity)

Premium Plus™ High Tack, Thermo-FILM®

Chroma Bling, Chroma-TWILL®, Fashion-FILM® Electric, Glitter Flake®, GORILLA GRIP® II, Hologram, Reflective II, Reflective Glitter, Silicone Dye-Block®, Soft Flock, Soft Metallic, SportFilm Lite®, Thermo-GRIP®, UltraWeed™, UV Shift

3M® Scotchlite™ 5807

	Width	Maximum Length	(5+)	(5+)	(5+)
Sleeve	1½"	11"	2.60	2.95	6.20
Sleeve/Pant	2"	14"	2.60	2.95	6.20
Pant	3"	24"	4.10	5.05	10.85

* 5/8" not available in Poly-TWILL™ or GORILLA GRIP® II. ** 1" and 1½" not available in Poly-TWILL™.

Size indicates foreground height. For 2-color, double the price shown (3M™ Scotchlite™ 5807, Glitter Flake™, Hologram, Reflective Glitter, SportFilm Lite™, and 5/8" available in 1-color only). Capital height will vary depending on the number of letters. Punctuation not available in Vertical Layout. Prices are per name. \$0.35 per set typesetting charge. Quantities under 5, add \$1.00 per name, per color. Quantity price breaks are per size, material, color, style, and layout. Because Pre-Spaced Text or Vertical Text are cut especially for you, we cannot accept returns. We reserve the right to refuse to produce any design considered to be in poor taste or offensive.

To ensure accuracy, orders accepted online or by fax only.

Online orders: stahls.com/pre-spaced-text & stahls.com/pre-spaced-vertical

Pricing is based on orders entered online. STAHL'S' online ordering will walk you through every step of the ordering process. Upload your roster. It's fast and easy.

Fax orders: 800-346-2216

Thirty cents (.30) per name/word will be charged on faxed Pre-Spaced Text orders. All faxed orders must be typed. We do not accept handwritten orders.



PLAYER PERFECT®

Pre-Spaced Text & Number

Don't stress lining up names and numbers! Player Perfect® arrives pre-aligned on the same carrier, perfect for fast and easy uniform personalization.



Galaxy Uppercase



Highlight Uppercase



Home Run Uppercase



Pro Block Uppercase



Pro Outline Uppercase – 1-color only



Team US Uppercase and Lowercase



Tiffany Uppercase



Varsity Uppercase



CAD-CUT® Heat Transfer Vinyl

Premium Plus® High Tack, Thermo-FILM®

Chroma Bling, Chroma-TWILL®, Fashion-FILM® Electric, Glitter Flake®, GORILLA GRIP® II, Hologram, Reflective II, Reflective Glitter, Silicone Dye-Block®, Soft Flock, Soft Metallic, SportFilm Lite®, Thermo-GRIP®, UltraWeed®, UV Shift

Name Size	Number Size	Maximum Length	Straight (5+)	Arch (5+)	Straight (5+)	Arch (5+)
2"	6"	up to 14"	3.85	4.40	5.70	6.25
2"	8"	up to 14"	4.30	4.80	6.10	6.70
2½"	8"	up to 14"	4.60	5.10	6.45	6.95
2½"	10"	up to 14"	4.90	5.40	6.75	7.20
3"	8"	up to 14"	4.90	5.40	6.75	7.20
3"	10"	up to 14"	5.15	5.70	7.00	7.55

Size indicates foreground height. Distance between name and number approximately 1¼". For 2-color, double the price shown (Glitter Flake®, Hologram, Reflective Glitter, and SportFilm Lite® available in 1-color only). Prices are per set. \$0.35 per set typesetting charge. Quantities under 5, add \$1.00 per set, per color. Quantity price breaks are per size, material, color, style, and layout. Because Player Perfect® sets are cut especially for you, we cannot accept returns. We reserve the right to refuse to produce any design considered to be in poor taste or offensive.

To ensure accuracy, orders accepted online or by fax only.

Online orders: stahls.com/player-perfect

Pricing is based on orders entered online. STAHL'S® online ordering will walk you through every step of the ordering process. Upload your roster. It's fast and easy.

Fax orders: 800-346-2216

Thirty cents (.30) per name/word will be charged on faxed Player Perfect® orders. All faxed orders must be typed. We do not accept handwritten orders.

Personalize like the pros
with new text and
number effects

► stahls.com/pre-spaced

PERFORATED Pre-Spaced Text & Numbers

Create bold, custom looks with breathable text and number effects

Decorate like the pros and add perforated text and number effects to your Pre-Spaced Numbers, Pre-Spaced Text, and Player Perfect® orders. Choose from Micro-Perf, Jersey Mesh, Scanner, Grid, Static, and Hex in our most durable CAD-CUT® materials. These laser-cut designs not only add a bold look to uniforms and other decorated apparel, but they allow for added breathability and flexibility when paired with everyday sports jerseys.

Pre-Spaced Text			CAD-CUT® Heat Transfer Vinyl			
			Premium Plus® High Tack, Thermo-FILM®		Thermo-GRIP®, UltraWeed™	
Name Size			Straight (5+)	Arch (5+)	Straight (5+)	Arch (5+)
2"			2.30	3.00	2.75	3.45
2½"			2.70	3.05	3.15	3.85
2¾"			2.70	3.40	3.15	3.85
3"			2.70	3.40	3.15	3.85
3½"			3.15	3.80	3.55	4.15
4"			3.15	3.80	3.55	4.15
Pre-Spaced Numbers			Premium Plus® High Tack, Thermo-FILM®		Thermo-GRIP®, UltraWeed™	
Size			(5+)		(5+)	
4"			2.00		3.50	
6"			2.40		4.30	
8"			3.30		5.00	
10"			3.70		5.45	
Player Perfect®			Premium Plus® High Tack, Thermo-FILM®		Thermo-GRIP®, UltraWeed™	
Name Size	Number Size	Maximum Length	Straight (5+)	Arch (5+)	Straight (5+)	Arch (5+)
2"	6"	up to 14"	4.55	5.25	6.80	7.55
2"	8"	up to 14"	5.10	5.75	7.30	8.00
2½"	8"	up to 14"	5.50	6.10	7.75	8.30
2½"	10"	up to 14"	5.85	6.45	8.05	8.70
3"	8"	up to 14"	5.85	6.45	8.05	8.70
3"	10"	up to 14"	6.15	6.80	8.35	9.00

Minimum quantity of 5 per size, material, color, effect, and layout.



Grid



Hex



Jersey Mesh



Micro-Perf



Scanner



Static



▶ stahls.com/zip-weed

ZIPP WEED® Pre-Spaced Text

Fast and economical text application

Your ZIPP Weed® Pre-Spaced Text arrives on a carrier with cavities removed and a center notch for easy alignment on apparel. Remove the excess material, position, heat apply, and pull away the carrier for perfectly-spaced lettering.

		CAD-CUT® Heat Transfer Vinyl			
		Thermo-FILM®		Thermo-GRIP®	
Name Size	Maximum Length	Straight (5+)	Arch (5+)	Straight (5+)	Arch (5+)
5/8"	up to 5"	1.05	1.55	1.35	1.80
1"	up to 5"	1.05	1.55	1.35	1.80
1"	up to 14"	1.50	1.95	1.75	2.25
1½"	up to 14"	1.50	1.95	1.75	2.25
2"	up to 14"	1.50	1.95	1.75	2.25
2½"	up to 14"	1.70	2.20	2.00	2.45
2¾"	up to 14"	1.70	2.20	2.00	2.45
3"	up to 14"	1.70	2.20	2.00	2.45
3½"	up to 14"	2.00	2.40	2.30	2.65
4"	up to 14"	2.00	2.40	2.30	2.65

Prices are per name. \$0.35 per set typesetting charge. Quantities under 5, add \$0.75 per name, per color. Quantity price breaks are per size, material, color, style, and layout. Because ZIPP Weed® is cut especially for you, we cannot accept returns. We reserve the right to refuse to produce any design considered to be in poor taste or offensive.

SAVE UP TO 70¢ PER
WORD OVER STANDARD
PRE-SPACED PRICING!

ZIPP Weed

To ensure accuracy, orders accepted online or by fax only.

Online orders: stahls.com/zip-weed

Pricing is based on orders entered online. STAHL'S® online ordering will walk you through every step of the ordering process. Upload your roster. It's fast and easy.

Fax orders: 800-346-2216

Thirty cents (.30) per name/word will be charged on faxed ZIPP Weed® orders. All faxed orders must be typed. We do not accept handwritten orders.



SIMSTITCH® Letters & Numbers

- Made from Perma-TWILL® material
- Laser cut with a simulated zigzag stitch

Get the classic look of sewn embroidery with all the speed, ease, and economy of a heat press. SimStitch® is made from durable Perma-TWILL® and features a laser-etched zigzag stitch. Choose from a variety of sizes and styles in 18 popular athletic colors.

Save stitches,
save time

Pro Block

**ABCDEFGHIJKLMNOPQRSTUVWXYZ &
1234567890**

Letters: 2", 3" Narrow, 3", 4", 6" • Numbers: 2", 3" Narrow, 3", 4", 6", 8", 10", 12"

Team US

1234567890

Numbers: 4", 6", 8", 10"

Tiffany

**ABCDEFGHIJKLMNOPQRSTUVWXYZ &
1234567890**

Letters: 2", 3" • Numbers: 2", 3", 4", 6", 8", 10"

Varsity

**ABCDEFGHIJKLMNOPQRSTUVWXYZ &
1234567890**

Letters: 2", 3" Narrow, 3", 4", 6", 8" • Numbers: 2", 3" Narrow, 3", 4", 6", 8", 10", 12"

Size	Per Piece	170Kt (Numbers Kit)	620Kt (Letters Kit)
2"	.80	64.85	223.95
3"	1.10	86.45	298.65
3" Narrow	1.20	94.30	325.80
4"	1.50	117.85	407.20
6"	1.90	147.70	510.20
8"	2.70	216.80	749.00
10"	1.95	307.85	—
12"	2.30	370.65	—

For 2-color, double the price shown.

Numbers Kit: 60 #1; 20 #0, #2; 10 each of remaining • Letters Kit: 40 each A, E, O, R, S; 20 each of remaining

Mega Greek



Letters: 4"

Size	Per Piece
4"	1.00

For 2-color, double the price shown. Vendors who fulfill orders bearing any fraternal organizations' marks must be licensed.

3D Mega Greek Available



Visit stahls.com/mega-greek for sizes and pricing.

The dimensional effect may not be as apparent if selecting very light or very dark colors.



SIMSTITCH® Pre-Spaced Text & Numbers

SimStitch®				
Pre-Spaced Player Names			Pre-Spaced Player Numbers	
Size	Straight (5+)	Arch (5+)	Size	(5+)
2"	4.65	5.20	4"	2.70
2½"	5.50	6.10	6"	3.50
2¾"	5.50	6.10	8"	4.80
3"	5.50	6.10	10"	5.65
3½"	6.70	7.20	\$0.30 per set typesetting charge. Quantities under 5, add \$1.00.	
4"	6.70	7.20		



▶ stahls.com/awaw

ANY WORD. ANY WAY.™

Whatever the style, we put it into words

Creating custom lettering with special layouts is easy with the Any Word. Any Way.™ online designer.

Slanted text? Tails? Split front for jerseys? Text can be customized in a variety of sizes, fonts, and colors. Sew and no-sew material options are available. There are thousands of ways to mix and match lettering options for a unique look.

ANY WORD. ANY WAY.™ Script Letter Sizes

Sizes (size indicates foreground)

Extra Small*	Capital height 1"	width up to 6"	Large	Capital height 3"	width up to 12¾"
Small	Capital height 2"	width up to 9½"	X-Large	Capital height 3½"	width up to 14"
Medium	Capital height 2½"	width up to 11¼"	XX-Large	Capital height 4"	width up to 15"
Standard	Capital height 2¾"	width up to 12"	Mega	Capital height 4½"	width up to 17"

**Only available in CAD-CUT™ Any Word. Any Way.™*

ANY WORD. ANY WAY.™ Script Letter Styles

Colors

Jackson

1-color

Jackson

2-color

Jackson

3-color

Foreground Cap

Jackson

Non-Connected Cap

Jackson

Connected Cap

Jackson

Regular

Jackson

Detailed

Jackson

Cloud

Background Style

Split Front Options

Jackson

Overlap - with VELCRO® fastener

Jac kson

Between Letters

Jac kson

Overlap - Custom

Jac kson

Zipper

Script Fonts

*Athletic
Brush*

*Legacy
Rewind*

Stadium

Jackson

Straight

Jackson

Arch

Jackson

15° Rotation

Layouts

Tails



ST1**



ST4**



ST5**



ST6*



ST7



ST11



ST19

ANY WORD. ANY WAY.™ Block Letter Styles

Colors

JACKSON

1-color

JACKSON

2-color

JACKSON

3-color

Background Connect

JACKSON

Non-Connected

JACKSON

Connected

Background Style

JACKSON

Regular

JACKSON

Detailed

JACKSON

Cloud

Block Fonts

**Deco
Fable
Highway**

**Holiday
PRO BLOCK*
Rodeo**

**TEAM US*
TIFFANY*
VARSITY***

Split Front

JACKSON

Overlap - with
VELCRO® fastener

JACKSON

Between Letters

JAC KSON

Overlap - Custom

JACI KSON

Zipper

Tails



BT6**



BT12**



BT16

Layouts

JACKSON

Arc

JACKSON

Arch

JACKSON

Bookends

JACKSON

Bridge

JACKSON

Italic

JACKSON

Reverse Bookends

JACKSON

Slanted

JACKSON

Straight

JACKSON

University Arch

*Words cut out of tail — 6–15 characters depending on size ordered (not available in SimStitch®). *Tail words available in name drop (not available in SimStitch®). Not all styles are available in all material options.



ANY WORD. ANY WAY.™ Standard



A perfect way to add school or team spirit to uniforms, T-shirts, jackets, and sweatshirts. Easily customize apparel with a classic look and feel. Available in both no sew and sew material options, pieces arrive loose for alignment.

▶ stahls.com/aws



ANY WORD. ANY WAY.™ CAD-CUT®



These text designs are cut from CAD-CUT® heat transfer materials, such as Thermo-FILM®, Glitter Flake™, Premium Plus™, and more.

▶ stahls.com/awcc



ANY WORD. ANY WAY.™ Kiss Cut® Appliqué



Available in 2 and 3-color options, our Kiss Cut® Appliqué foreground and background layers arrive pre-assembled for quick, easy positioning.

▶ stahls.com/awkc



ANY WORD. ANY WAY.™ SimStitch®



Save stitches, save time, and hoop no more. Available in 1, 2, and 3-color options, SimStitch® permanently applies with a heat press and features a unique zigzag sewn look.

▶ stahls.com/awss



ANY WORD. ANY WAY.™ Sublimated Twill Appliqué & SimStitch®



Take school, team, or league names to the next level with digitally printed patterns on twill. Plaids, animal prints, camouflage, and more are available.

▶ stahls.com/awst

▶ stahls.com/awsubss

Email proof for your approval, provided upon request – \$8.00

For more information on STAHL'S® Embroidery Express® sew files, see page 58.



AUTO-STITCH Letters & Numbers

Use specialty cut letters and numbers with sew files

Auto-Stitch digitized sew files are available for a complete alphabet or number sequence in the size and font styles listed below. Keep appliqué letters and numbers in stock and sew on demand.

Ordering an Auto-Stitch number sequence sew file is easy

Simply specify machine format, 1 or 2-color, and zigzag or satin stitch. To use this product, editing capabilities are required to merge into a single layout. The amount of Auto-Stitch numbers that can be combined may be limited by sewing field available. Stock Pre-Cut Numbers cannot be used with Auto-Stitch sew files.

LETTERS

		Poly-TWILL™			Appliqué Fabrics, Pressure Sensitive Poly-TWILL™		
	Size	5	10	50	5	10	50
Pro Block, Varsity	2"	.24	.16	.14	.32	.23	.18
	3" Narrow	.28	.20	.17	.41	.27	.26
	4"	.39	.27	.25	.56	.37	.33
	6"	.67	.46	.42	.97	.66	.60
	8"	.93	.62	.56	1.36	.90	.82
Mega Greek	2"	.24	.16	.14	.32	.23	.18
	4"	.39	.27	.25	.56	.37	.33
Greek	6"	.67	.46	.42	.97	.66	.60

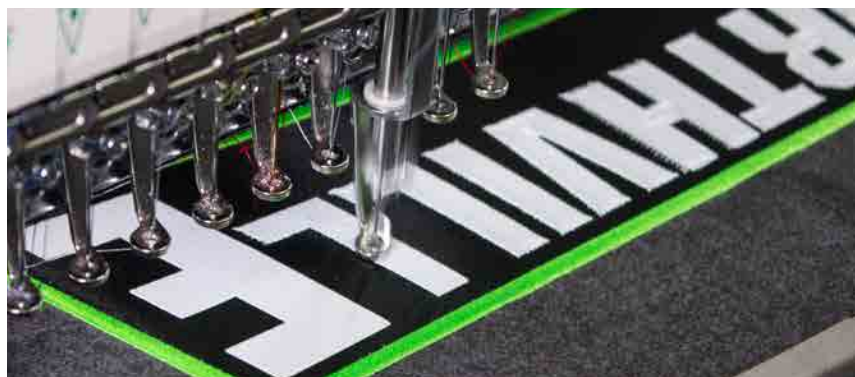
For 2-color, double the price shown. Vendors who fulfill orders bearing any fraternal organizations' marks must be licensed. Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color.

NUMBERS

		Poly-TWILL™			Appliqué Fabrics, Pressure Sensitive Poly-TWILL™		
	Size	5	10	50	5	10	50
Pro Block, Varsity	2"	.24	.16	.14	.32	.23	.18
	3" Narrow	.28	.20	.17	.41	.27	.26
	4"	.39	.27	.25	.56	.37	.33
	6"	.67	.46	.42	.97	.66	.60
	8"	.93	.62	.56	1.36	.90	.82
	10"	1.07	.74	.69	1.54	1.08	.99
	12"	1.25	.88	.79	1.81	1.25	1.14

For 2-color, double the price shown. Prices are per piece. 5 piece minimum. Order in multiples of 5. Quantity price breaks are per size, style, material, and color.

For more information on STAHL'S® Embroidery Express® sew files, see page 58.



EMBROIDERY EXPRESS® Sew Files

Embroidery Express® Sew Files are a perfect finish for your custom or Any Word. Any Way.™ designs.

Sew File Collection CD	148.00
Any Word. Any Way.™	
Standard — Available in Satin, Zigzag, Vintage, Bean, and Combo (Zigzag/Satin or Satin/Zigzag). File will match cut pieces ordered – same size, style, and number of colors. Minimum 5 pc. appliqué order required.	27.50
Split Front — Available in Satin, Zigzag, Vintage, Bean, and Combo (Zigzag/Satin or Satin/Zigzag). File will match cut pieces ordered – same size, style, and number of colors. Minimum 5 pc. appliqué order required.	41.50
Name Drop	11.75
3D Mega Greek — Available in Satin (ledge style) or Zigzag. Limit 1 stitch type. Contains entire alphabet.	27.50
Custom Letter or Number* — Available in Satin or Zigzag. Limit 1 stitch type. File will match cut pieces ordered – same size, style, and number of colors. Minimum 5 pc. appliqué order required.	41.50
Auto-Stitch	
Letter or Number — Available in Satin or Zigzag. Limit 1 stitch type. File will match cut pieces ordered – same size, style, and number of colors. Minimum 5 pc. appliqué order required.	27.50
Embroidery File Appliqué Logo	
Perimeter Sew	27.50
Detailed Sew	52.00

*Visit stahls.com or call your Customer Service Representative for product ordering information. STAHL'S® Embroidery Express® Sew Files are available in Melco® (.exp) and Tajima (.dst).

TWILLSTITCHPRO PLUS®

TwillStitchPro PLUS® lets you bring in vector art and easily generate stitches to create custom appliqué sew files. Plus, create a team roster of names and numbers faster than ever.

Step 1: Load your artwork.

Step 2: Select the outline and convert to TwillStitch.

Step 3: Save it as a stitch file. It's that easy.

Includes the Font PLUS! Library:

- Over 150 direct embroidered fonts
- 14 pre-digitized fonts in various sizes
- 13 appliqué shapes in various sizes
- Includes more than 40 appliqué stitch styles



TwillStitchPro PLUS®	572.25
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HEAT TRANSFER VINYL



HEAT TRANSFER VINYL

STAHL'S' materials are the top choice for custom apparel decorators. We manufacture a wide range of standard and special effect HTV that can be cut on a vinyl cutter, and printable vinyl for use with your solvent/eco-solvent printer.





▶ stahls.com/cad-cut

CAD-CUT[®] HEAT TRANSFER VINYL



The choice of professionals

Apparel decorators trust STAHL'S—the inventor and manufacturer of CAD-CUT[®] Heat Transfer Vinyl—for all their decoration needs. As the manufacturer, we control the quality of each product we offer. Our lab-certified materials meet or exceed industry standards, including durability, adhesion, color fastness, and CPSIA compliance. You can be confident you're getting the best products every time you order.

With an extensive selection of colors, textures, and finishes, STAHL'S[®] offers an advanced line of roll goods for every job, fabric, garment, or textile. From basic cotton to performance polyester, nylon, and beyond, there's a material that's easy to cut and heat apply or sew on just about any item.

Expect more from your heat transfer vinyl.



CAD-CUT® Thermo-FILM® & Thermo-GRIP®

- Abrasion-resistant
- Superior opacity
- Semi-gloss finish

For teams tough on competition and even rougher on uniforms, Thermo-FILM® and Thermo-GRIP® have the strength to stick and stay on. Thermo-GRIP's patented adhesive is designed specifically for nylon and nylon mesh and Thermo-FILM's superior abrasion-resistance makes it the top pick for contact sports uniforms. Thermo-FILM® is also extremely durable and versatile, making it a great material for apparel and accessories that can withstand everyday wear and tear.

Size/Name	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
15" Thermo-FILM®	12.05	48.25	91.75	221.25	415.50
20" Thermo-FILM®	15.25	64.50	122.25	285.50	545.00
15" Thermo-GRIP®	15.65	66.25	124.00	292.75	558.00
20" Thermo-GRIP®	19.95	87.50	166.25	388.75	745.00

White* 649 U	Black* Black 3 C	Charcoal 425 C	Gray* 4281 U	Maize 115 U	Gold* 7549 U	Old Gold 146 C
Orange* 2026 C	Red* 4059 C	Cardinal 207 C	Maroon* 7643 C	Pink 510 C	Purple* 3535 C	Brown 439 C
Columbia 659 C	Royal* 7687 C	Navy* 2380 C	Shark Teal 7716 C	Kelly 7731 C	Dark Green* 626 C	Vegas Gold 4515 C
Metallic Silver 877 C						

*Available in Thermo-GRIP®

THERMO-FILM®				
CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	18-20	0	30 cm/s
Roland® DG	45°	140-160g	.25	30 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 6-8 seconds Temperature: 330°F Pressure: Medium Peel: Hot		Cotton Polyester Cotton/Poly Blends		

THERMO-GRIP®				
CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	18-20	0	30 cm/s
Roland® DG	45°	140-160g	.25	30 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 6-8 seconds Temperature: 330°F Pressure: Medium Peel: Warm		Cotton Polyester Cotton/Poly Blends Nylon Mesh Dazzle®		

DECORATE UNIFORMS FAST WITH THERMO-FILM® PRE-CUT NUMBERS
SEE PAGES 44-45

All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S Custom Products, see page 111.



CAD-CUT® UltraWeed™

- *Matte finish, soft feel*
- *Effortless weeding and cutting*
- *Low application temperature*

UltraWeed™ is the go-to material for everyday projects. With smooth cutting on any vinyl cutter, effortless weeding, and low-temp application, it's guaranteed to give you the ultimate, worry-free experience from start to finish.

Size/Name	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
12"	9.45	31.50	57.75	139.25	255.00
15"	11.25	37.75	69.75	168.50	308.50
20"	13.65	46.75	86.75	209.50	384.50

White 656 C	Gray 4134 C	Black Black 3 C	Pale Yellow 600 C	Maize 116 C	Yellow 1235 C	Gold 136 C	Old Gold 3547 C
Texas Orange 7583 C	Orange 166 C	Bright Red 2035 C	Red 4059 C	Cardinal 2041 C	Dark Crimson 222 C	Maroon 7645 C	Coral 1625 C
Pink 3527 C	Medium Pink 507 U	Dark Pink 3527 C	Lilac 2567 C	Amethyst 2645 C	Ultra Violet 2095 C	Purple 7672 C	Carolina Blue 283 C
Light Blue 278 C	Columbia 659 C	Royal 2132 C	Cyan 2184 C	Light Navy 540 U	Navy 296 C	Bahama Blue 2197 U	Mint Blue 325 C
Shark Teal 320 U	Lime 2297 C	Greenery 4212 C	Apple Green 7488 C	Green 3500 C	Kelly 7731 C	Dark Green 2411 C	Cream 7506 C
Medium Brown 477 C	Neon Yellow 388 C	Neon Orange 804 C	Neon Pink 806 C	Neon Raspberry 213 C	Neon Blue 2195 C	Neon Green 802 C	Metallic Black 7540 C
Vegas Gold 7503 C	Metallic Gold 872 C	Rose Gold 3519 C	Metallic Silver 428 C				

CUTTING INSTRUCTIONS

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	7-9	0	20 cm/s
Roland® DG	45°	60-90g	.25	20 cm/s

APPLICATION INSTRUCTIONS

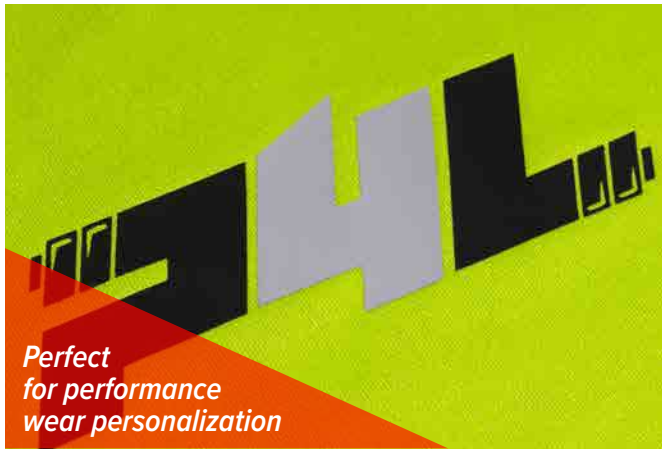
Time: 12 seconds
Temperature: *260-300°F
Pressure: Medium
Peel: Hot
**280-300°F if garment contains 50% or more cotton*

MATERIAL COMPATIBILITY

Cotton
 Polyester
 Cotton/Poly Blends
 Lycra®/Spandex



All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S® Custom Products, see page 111.



CAD-CUT® Premium Plus™

- Soft, matte finish
- High stretch and rebound
- Low-temperature application

With its soft, lightweight feel and high stretch and rebound properties, Premium Plus™ is one of the most versatile heat transfer materials available. Its low-temperature application prevents scorch marks on heat-sensitive fabrics, making it the perfect choice for performance wear.

Size/Name	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
20" High Tack	12.60	44.50	82.50	197.75	365.00

White 656 C	Gray 4276 C	Charcoal	Cool Gray 11 C	Black 433 C	Maize 7408 C	Gold 130 C	Old Gold 7551 C
Orange 166 C	Texas Orange 160 C	Red 3517 C	Burgundy 209 C	Maroon 7645 C	Pink 517 C	Medium Pink 2044 C	
Fuchsia 214 C	Purple 3535 C	Carolina Blue 278 C	Columbia 4150 C	Cyan 2184 C	Royal 287 C	University Blue 648 C	
Navy 295 C	Bahama Blue 311 C	Teal 322 C	Apple Green 3539 C	Kelly 7733 C	Dark Green 2411 C	Camel 4046 C	
Medium Brown 2322 C	Brown 2479 C	Neon Yellow 374 C	Neon Orange 804 C	Neon Pink 806 C	Neon Blue 801 C	Neon Green 802 C	
Metallic Silver 877 C	Metallic Gold 1255 C						

CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	9-11	0	20 cm/s
Roland® DG	45°	90-100g	.25	20 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 8-12 seconds Temperature: 280-300°F Pressure: Medium Peel: Low Tack: Warm, High Tack: Hot		Cotton Polyester Cotton/Poly Blends Lycra®/Spandex		



All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S® Custom Products, see page 111.



CAD-CUT® Glitter Flake™

- Highly durable
- Most popular special effect material
- Textured glitter finish

Create brilliant designs that sparkle and shine! This heat transfer glitter vinyl stands out on the playground, on the sidelines, on campus, or anywhere else you'll find fan wear, cheer apparel, and fashion garments.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
12"	10.59	35.99	69.99	171.25	305.00
20"	14.70	57.75	110.25	269.10	522.40



CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	18-22	0	30 cm/s
Roland® DG	45°	190-210g	.25	30 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 10-12 seconds Temperature: 290-302°F Pressure: Medium Peel: Hot		Cotton Polyester Cotton/Poly Blends		



All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S Custom Products, see page 111.

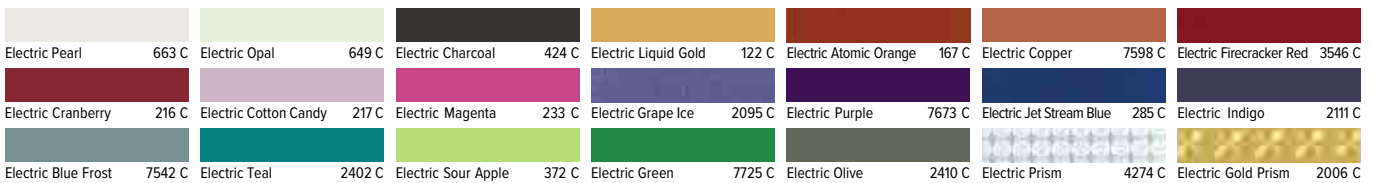


CAD-CUT® Fashion-FILM® Electric

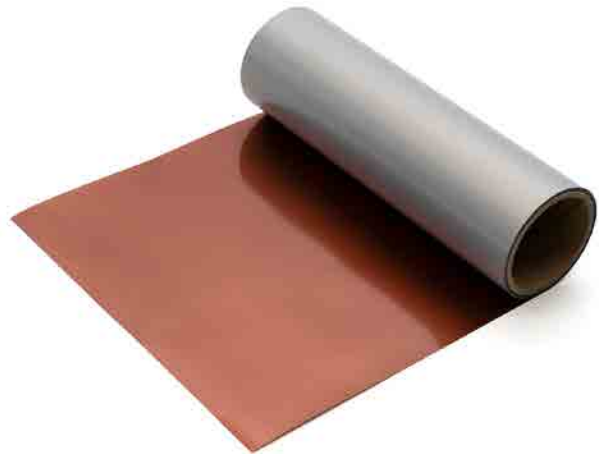
- Thin, soft, and durable
- Satin, metallic finish
- Bright color palette

Add high-energy designs to apparel and more with this special effect material. CAD-CUT® Fashion-FILM® Electric colors have a jewel-like finish and are perfect for creating vivid looks your customers will love.

Size/Name	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
12"	10.50	36.75	69.50	168.00	314.00
15"	12.75	44.25	82.75	200.75	391.50



CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	8-10	0	30 cm/s
Roland® DG	45°	80-100g	.25	30 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 15 seconds Temperature: 320°F Pressure: Medium Peel: Hot		Cotton Polyester Cotton/Poly Blends Lycra®/Spandex		



All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S® Custom Products, see page 111.

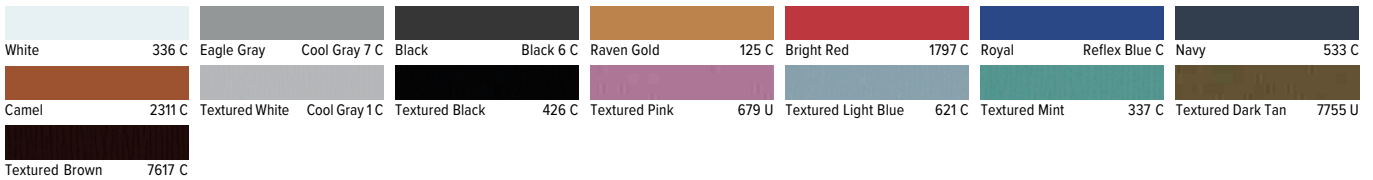


CAD-CUT® Soft Foam

- Dimensional, raised appearance
- Soft and pliable when heat applied
- Ultra-matte finish in smooth or textured color options

CAD-CUT® Soft Foam offers all the benefits of our traditional HTV, but adds a unique, raised look and feel to any item it's applied to—like graphic tees and hoodies. Its velvet-like texture and dimensional effect is perfect for creating premium designs for everyday fashion, spirit wear, athletics, and more.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	14.95	64.75	126.75	310.00
20" Textured Colors	16.05	70.25	137.75	337.50



CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	24-26	0	30 cm/s
Roland® DG	60°	70-90g	.5	30 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 15 seconds Temperature: 300°F Pressure: Light/Medium Peel: Cold		Cotton Polyester Cotton/Poly Blends		



All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S Custom Products, see page 111.



Reflective designs that sparkle & shine

CAD-CUT® Reflective Glitter

- Glossy, reflective finish
- Smooth glitter texture won't flake off
- Create trendy designs that get noticed

Get creative with this smooth glitter HTV that features a glossy feel and unique reflective finish that shifts in the light.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
20"	14.70	57.75	110.25	269.25	522.50



CUTTING INSTRUCTIONS

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	13	0	35 cm/s
Roland® DG	45°	120g	.25	30 cm/s

APPLICATION INSTRUCTIONS

Time: 15 seconds
Temperature: 300°F
Pressure: Medium
Peel: Warm

MATERIAL COMPATIBILITY

Cotton
 Polyester
 Cotton/Poly Blends



CAD-CUT® Reflective II

- Excellent accent on garments
- Low-temperature application
- Decorative reflective finish

Get a reflective finish for a fraction of the cost.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
20"	15.15	64.35	117.10	282.20	525.00

CUTTING INSTRUCTIONS

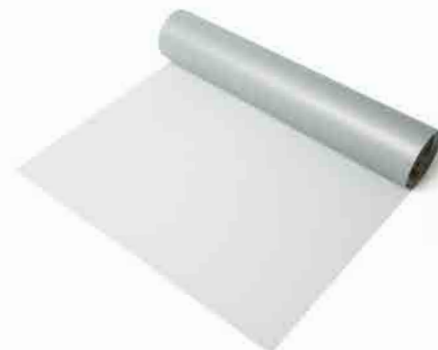
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	11-13	0	25 cm/s
Roland® DG	45°	70-90g	.25	25 cm/s

APPLICATION INSTRUCTIONS

Time: 10-12 seconds
Temperature: 290°F
Pressure: Medium
Peel: Hot

MATERIAL COMPATIBILITY

Cotton
 Polyester
 Cotton/Poly Blends
 Nylon



All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S Custom Products, see page 111.



CAD-CUT® 3M™ Scotchlite™ 5807

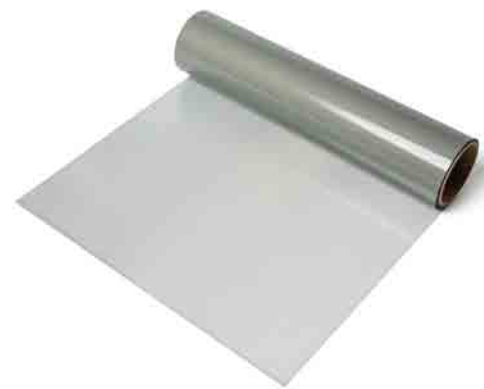
- Brightly reflects vehicle headlights
- Waterproof
- Meets ANSI/ISEA, CSA 296, and EN 471 standards

High-quality retroreflective performance for safety regulated markets.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
16"	27.40	124.00	237.00	546.00	1,037.00
24"	37.95	177.00	341.25	774.50	1,494.00

CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	12-14	0	30 cm/s
Roland® DG	45°	130-150g	.25	30 cm/s

APPLICATION INSTRUCTIONS	MATERIAL COMPATIBILITY
Time: 10-20 seconds Temperature: 325-350°F Pressure: Firm Peel: Hot	Cotton Polyester Cotton/Poly Blends Nylon Cordura® Lycra™/ Spandex



CAD-CUT® Soft Metallic

- Easy to cut and weed
- Thin and stretchable
- Holds fine detail

Add a higher-perceived value to designs with Soft Metallic vinyl. This 1-step application gives the look of foil with an incredibly soft feel.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
20"	11.50	48.00	91.00	209.00	384.00



CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	8-10	0	30 cm/s
Roland® DG	45°	60-90g	.25	30 cm/s

APPLICATION INSTRUCTIONS	MATERIAL COMPATIBILITY
Time: 8-10 seconds Temperature: 285°F Pressure: Medium Peel: Cold	Cotton Polyester Cotton/Poly Blends



All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S Custom Products, see page 111.



CAD-CUT® Patterns

- Customizable stylish patterns
- Cuts and weeds easily
- High profit, custom designs

With a wide array of customizable patterns and color options, offer trendy looks to your customers without investing in expensive new equipment. Choose a pattern from our original Creative Studios collection, or pick a one-of-a-kind pattern from our exclusive collections. Each pattern can be digitally printed on CAD-COLOR® Express Print®, CAD-COLOR® Glitter printable vinyl, CAD-COLOR® Soft Foam printable vinyl, ORAJET® 3164 Sign Vinyl, and Sublimation Transfers.

Size/Name	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	3-Pack
20" Express Print**	16.35	70.50	135.25	—	—
20" CAD-COLOR® Glitter*	19.85	88.00	167.25	—	—
20" CAD-COLOR® Soft Foam*	19.85	88.00	167.25	415.50	—
20" ORAJET® Sign Vinyl**	11.80	47.00	82.25	—	—
12" ORATAPE® Mask	2.10	9.50	17.75	39.75	—
20" Magic Mask® Medium Tack	6.55	20.25	32.75	—	—
20" Magic Mask® High Tack	7.70	25.25	41.50	—	—
14.5" x 20" Sublimation Transfer	—	—	—	—	26.50

*Magic Mask® required **ORATAPE® required

Express Print®				
CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	8-10	0	30 cm/s
Roland® DG	45°	70-90g	.25	30 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 15-20 seconds Temperature: 300°F Pressure: Medium Peel: Warm		Cotton Polyester Cotton/Poly Blends Lycra®/Spandex		

CAD-COLOR® Soft Foam				
CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	25-26	0	30 cm/s
Roland® DG	60°	70-90g	.5	30 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 15 seconds Temperature: 302°F Pressure: Light/Medium Peel: Hot		Cotton Polyester Cotton/Poly Blends		

CAD-COLOR® Glitter				
CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	13-15	0	30 cm/s
Roland® DG	45°	140-160g	.25	30 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 12 seconds Temperature: 302°F Pressure: Medium Peel: Hot		Cotton Polyester Cotton/Poly Blends		

ORAJET® Sign Vinyl				
CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	7-9	0	30 cm/s
Roland® DG	45°	80-100g	.25	30 cm/s

Also Available in CAD-CUT® Patterns
Sublimation Transfers

All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S® Custom Products, see page 111.



HEAT Transfer Foil

- Fashionable effects
- Metallic finish
- Create matte, distressed, or multi-colored looks

With vibrant colors available, STAHL'S Heat Transfer Foil is the easy, no-mess alternative to screen printing metallic finishes on garments when used with CAD-CUT® Heat Press Adhesive.

Size	Yellow Gold, Bright Silver, Bright Gold	Teal, Sapphire Blue, Orange, Copper, Rose Gold, Green, Pink, Red, Amethyst, Black, Burgundy, Coral, Kiwi, Light Rose	Classic Rainbow, Rainbow Silver, Leopard, Silver Pixie Dust, Silver Waterfall, Silver Champagne, Silver Cracked Ice, Silver Scales
12" x 25'	9.95	9.95	14.95
12" x 200'	34.95	—	—



APPLICATION INSTRUCTIONS	MATERIAL COMPATIBILITY
<p>Time: 8-10 seconds</p> <p>Temperature: 300°F</p> <p>Pressure: Firm</p> <p>Peel: Cold</p>	<p>Cotton</p> <p>Polyester</p> <p>Cotton/Poly Blends</p>

CAD-CUT® Heat Press Adhesive

A cuttable adhesive used as a base layer when applying Heat Transfer Foil.

Size	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
11.8"	27.25	46.00	100.00	194.00
20"	46.00	77.25	168.50	328.50

CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	7-9	0	20 cm/s
Roland® DG	45°	60-80g	.25	20 cm/s

APPLICATION INSTRUCTIONS	MATERIAL COMPATIBILITY
<p>Time: 3-5 seconds</p> <p>Temperature: 300°F</p> <p>Pressure: Light</p> <p>Peel: Hot</p>	<p>Cotton</p> <p>Polyester</p> <p>Cotton/Poly Blends</p>



All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S Custom Products, see page 111.



CAD-CUT® Silicone Dye-Block™

- Blocks dye migration
- Low-temperature application
- Stretchable, with good recovery
- Matte finish, rubber-like feel

CAD-CUT® Silicone Dye-Block™ is the industry's first cuttable vinyl solution to fully block dye migration on sublimated sports jerseys. Get the dye-blocking power of silicone without messy ink or the need to burn screens. It features a low-temperature application to reduce scorching and has excellent stretch and rebound.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
20"	20.95	92.75	177.00	427.00	823.00



CUTTING INSTRUCTIONS

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	11-13	0	20 cm/s
Roland® DG	45°	110-130g	.25	20 cm/s

APPLICATION INSTRUCTIONS	MATERIAL COMPATIBILITY
<p>Time: 10-15 seconds</p> <p>Temperature: 290-302°F</p> <p>Pressure: Medium</p> <p>Peel: Cold</p>	<p>Sublimated Polyester</p> <p>Cotton</p> <p>Polyester</p> <p>Cotton/Poly Blends</p> <p>Uncoated Nylon</p>



All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S® Custom Products, see page 111.

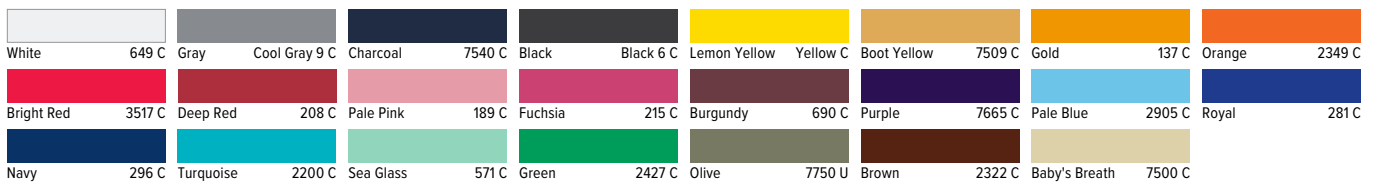


CAD-CUT® Soft Flock

- Vibrant long-lasting color
- High-density fiber
- Suede-like finish

CAD-CUT® Soft Flock has great texture and is a budget-friendly alternative to embroidery for left chest logos and more. It's made with high-density, high-quality fibers making colors more vibrant and long-lasting.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
12"	9.99	44.95	84.90	195.00	355.00
15"	11.55	52.45	99.65	231.00	435.75



CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	12	0	25 cm/s
Roland® DG	45°	80g	.25	30 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 15 seconds Temperature: 311°F Pressure: Light/Medium Peel: Warm		Cotton Polyester Cotton/Poly Blends		



All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S Custom Products, see page 111.



CAD-CUT® UV Shift

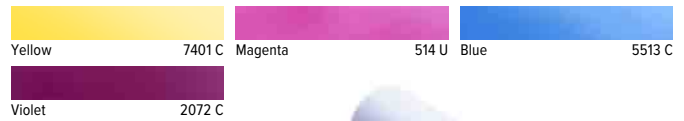
- Light-sensitive—colors only activate in sun/UV light
- Matte finish & soft hand
- Ideal for T-shirts, hoodies, fashion, & children's apparel

Give custom apparel a creative edge with this magic, color changing HTV! UV Shift is matte white until activated by sun or UV light, then shifts to showcase a bright, vivid color.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
12"	14.20	63.00	115.50	262.50	520.00

CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	8	0	30 cm/s
Roland® DG	45°	60-100g	.25	30 cm/s

APPLICATION INSTRUCTIONS	MATERIAL COMPATIBILITY
Time: 10-12 seconds Temperature: 302°F Pressure: Medium Peel: Hot	Cotton Polyester Cotton/Poly Blends



CAD-CUT® Glow

New

- Glows in the dark
- Thin, soft, and extremely durable
- Matte finish

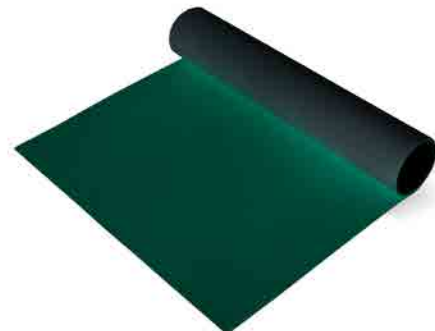
Glow-in-the-dark heat transfer vinyl is great for decorating or personalizing Halloween costumes, spirit wear, promotional T-shirts, bags, and other apparel and accessories.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
12"	13.49	60.00	110.00	267.50	510.00
12" Neon Colors	12.00	53.00	100.00	231.00	435.00
20"	22.00	98.00	183.00	425.00	817.00
20" Neon Colors	19.00	85.00	160.00	375.00	700.00



CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	8-10	0	30 cm/s
Roland® DG	45°	60-90g	.25	30 cm/s

APPLICATION INSTRUCTIONS	MATERIAL COMPATIBILITY
Time: 10-15 seconds Temperature: 305°F Pressure: Medium Peel: Warm	Cotton Polyester Cotton/Poly Blends



All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S® Custom Products, see page 111.



Unique iridescent vinyl

CAD-CUT® Chroma Bling

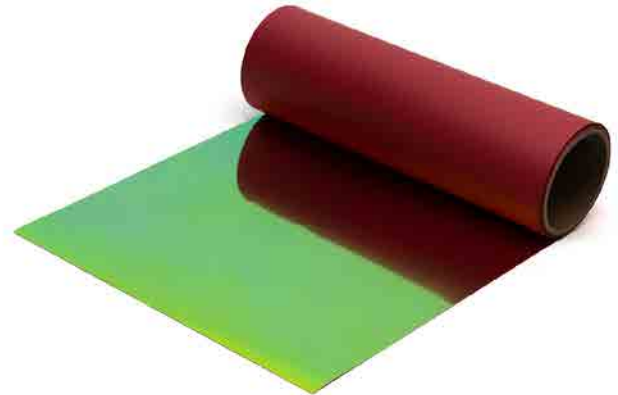
- Iridescent with a high-gloss finish
- Semi-transparent material

Create eye-catching designs that change color based on lighting. This shiny material is semi-transparent and combines a metallic finish with an iridescent shimmer to create a truly unique visual effect.

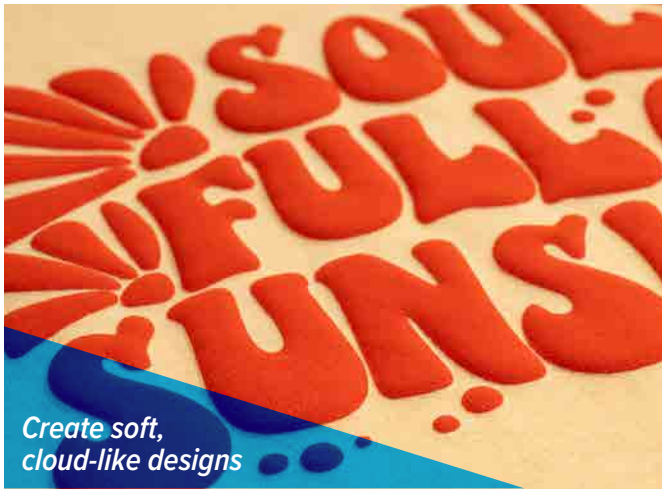
Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
12"	10.50	36.75	69.50	168.00	314.00
20"	16.00	68.50	125.25	306.00	598.50



CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	10-16	0	30 cm/s
Roland® DG	45°	120-150g	.25	30 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 10 seconds Temperature: 300°F Pressure: Medium Peel: Cold		Cotton Polyester Cotton/Poly Blends		



All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S® Custom Products, see page 111.



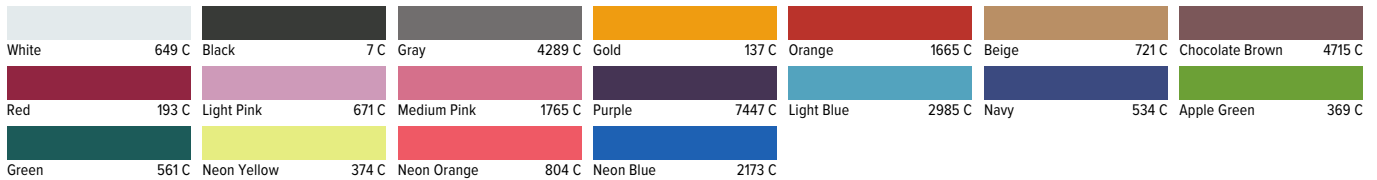
Create soft, cloud-like designs

CAD-CUT® Puff

- Puff, 3D-like effect
- Matte finish
- 15+ available colors

Create standout looks with raised feels using Puff. Available in a variety of colors, create one-color designs that puff with heat application or pair with special effect HTV for unique finishes.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
12"	10.50	43.75	82.50	200.00



CUTTING INSTRUCTIONS

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	8-9	0	30 cm/s
Roland® DG	45°	80-90g	.25	30 cm/s

APPLICATION INSTRUCTIONS

Time: 8-10 seconds
Temperature: 280°F
Pressure: Medium
Peel: Hot

MATERIAL COMPATIBILITY

Cotton
 Polyester
 Cotton/Poly Blends



All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S® Custom Products, see page 111.



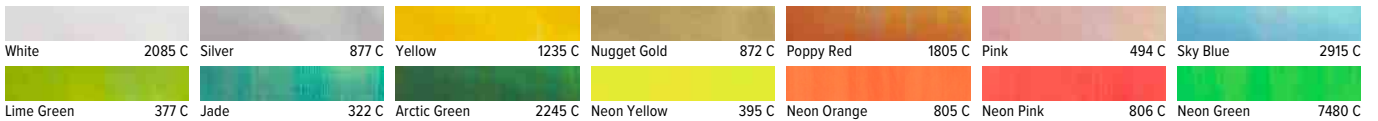
Offer dazzling twill options without sewing

CAD-CUT® Chroma-TWILL

- *Twill texture, fabric feel*
- *Iridescent with a glossy finish*
- *Available in a variety of colors*

Create colorful designs in trendy twill without embroidery equipment! This glossy heat transfer material features an iridescent finish with the look and feel of traditional twill and applies to cotton and polyester apparel.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
12"	10.50	40.00	75.00	170.00	325.00
20"	17.50	65.00	125.00	280.00	540.00

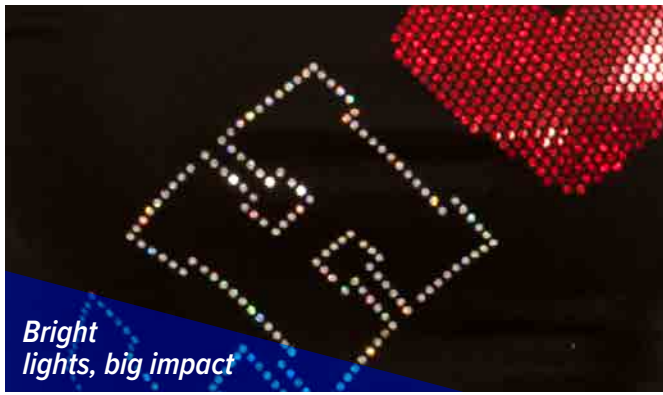


CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	12	0	20 cm/s
Roland® DG	45°	180-240g	.25	20 cm/s

APPLICATION INSTRUCTIONS	MATERIAL COMPATIBILITY
Time: 20 seconds Temperature: 302°F Pressure: Medium Peel: Cold	Cotton Polyester Cotton/Poly Blends



All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S® Custom Products, see page 111.

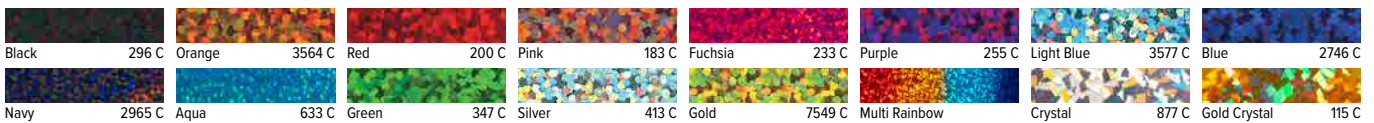


CAD-CUT® Hologram

- Prismatic effect
- Color shifts as garment moves
- Shiny, high-gloss finish

Hologram heat transfer vinyl has a smooth, high-gloss finish giving off a rainbow effect as the garment moves. Create a distinct and unique look with this prism-like material.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
20"	10.55	41.50	75.50	169.00	314.00



CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	15-17	0	30 cm/s
Roland® DG	45°	140-160g	.25	30 cm/s

APPLICATION INSTRUCTIONS	MATERIAL COMPATIBILITY
Time: 10-15 seconds Temperature: 320°F Pressure: Firm Peel: Cold	Cotton Polyester Cotton/Poly Blends



ADHESIVE Sign Vinyl

Use pressure sensitive vinyl to create designs and decals for signs, banners, cars, windows, and other hard goods like tumblers, mugs, water bottles, and more. Great for add-on sales or package orders!

Size	Material	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
12"	Pressure Sensitive Sign Vinyl	3.15	11.25	18.75	43.75	85.50
24"	Pressure Sensitive Sign Vinyl	5.80	18.75	32.00	77.50	144.00
12"	P.S. Glitter Adhesive Vinyl	9.45	47.25	92.50	178.50	336.00
20"	DuraSol® Sign Vinyl	—	—	—	—	113.50
30"	DuraSol® Sign Vinyl	—	—	—	—	152.00

ADDITIONAL Materials

CAD-CUT® Heat Transfer Vinyl

Size	Material	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	50 Yd Roll
20"	SportFilm Lite™	12.60	44.50	82.50	197.75	365.00
19"	GORILLA GRIP® II	16.20	68.00	128.00	299.00	571.00
12"	Chalkboard	10.30	41.25	77.50	180.25	335.00

Twill Fabrics

16"-16.25" width	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll	75 Yd Roll
Pressure Sensitive Poly-TWILL™ <i>16" for Vinyl, Flatbed, or Laser Cutters</i>	9.75	33.75	62.50	153.75	453.00
Poly-TWILL™ * <i>16.25" for Flatbed Cutters</i>	9.90	29.00	55.25	126.00	343.00
Perma-TWILL® <i>16.25" for Laser Cutters</i>	9.70	33.75	54.75	134.00	382.00

**Available in Black, Dark Green, Gold, Gray, Navy, Orange, Red, Royal, Vegas Gold, White*

Twill, Appliqué Fabrics, & More

Width	Material	1-4 Yds	5-9	10-24	25+	Full Roll
34"	Acrylic Felt	13.35	11.55	11.15	10.75	50 yds 493.50
34"	Wool Felt	22.85	20.75	19.40	18.70	50 yds 892.50
40"	Glitter Flake™	25.75	22.50	20.85	19.50	50 yds 947.65
51"	Perma-TWILL® <i>For Laser Cutters</i>	21.10	17.25	15.15	15.05	75 yds 1,102.50
51"	Poly-TWILL™	15.70	14.10	13.15	12.75	75 yds 898.00
51"	Pressure Sensitive Poly-TWILL™	22.70	19.45	18.45	18.00	75 yds 1,248.00
51"	Uncoated Poly-TWILL™ <i>No Adhesive</i>	12.30	10.45	10.30	9.05	75 yds 630.00
30"	Thermo-FILM®	9.65	8.40	8.00	7.35	50 yds 338.00
30"	Thermo-GRIP®	17.35	15.80	14.85	14.20	—
28"	Thermo-Adhesive™	7.10	5.20	4.90	4.55	—

Some materials must be sewn for permanent application. Roll widths are approximate. Prices are per yard. Quantity price breaks are per material and color.

Leather

Size	Material	Single Sheet	1 (5-Pack)	2-4 (5-Packs)	5-9 (5-Packs)	10+ (5-Packs)
11.8" x 19.7"	Genuine Leather Sheet New	49.45	164.75	149.75	139.75	124.75
12" x 24"	Faux Leather Sheet New	29.35	104.75	99.75	94.75	84.75

▶ stahls.com/ps-poly-twill

▶ stahls.com/poly-twill

▶ stahls.com/perma-twill

▶ stahls.com/fabrics

▶ stahls.com/genuine-leather-sheets

▶ stahls.com/faux-leather-sheets



TO SEE THE CURRENT VINYL CUTTER OFFERING, VISIT stahls.com/vinyl-cutter

All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S Custom Products, see page 111.

Full color digital transfers
for a variety of
fabrics.



► stahls.com/printable

CAD-COLOR®

PRINTABLE HEAT TRANSFER VINYL



STAHLS' manufactures the most advanced line of printable digital materials in the industry, so you can confidently decorate anything with full color and fine-detailed designs. With a state-of-the-art adhesive backing and soft, lightweight materials engineered to stretch, there is a printable material for use on anything; from tees and tanks, to leather jackets, umbrellas, and beyond.

Have confidence in CAD-COLOR®.



Cost-effective printable media

CAD-COLOR® Express Print®

- Durable and lightweight
- Dries quickly
- Matte finish

Perfect for creating full color transfers with your solvent or eco-solvent based printer for a variety of applications on cotton and cotton/poly blends. It's a production favorite with a fast dry time, easy weeding, and quick masking.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	10.80	40.70	78.50	189.30
30"	17.10	65.40	124.20	288.00
54"	35.45	130.50	248.35	575.95

CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Roland® DG	45°	80-100g	.25	30 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 15-20 seconds	<i>Polypropylene only:</i> Time: 15 seconds	Cotton Polyester Cotton/Poly Blends Lycra®/Spandex Polypropylene		
Temperature: 300°F	Temperature: 250°F			
Pressure: Medium	Pressure: Medium			
Peel: Warm	Peel: Hot			



*Recommended Mask:
Medium Tack Magic Mask®*



Print full color bling designs

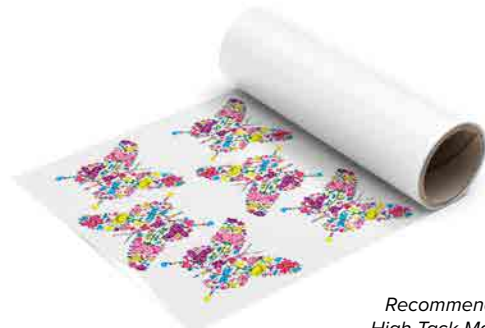
CAD-COLOR® Glitter

- Eco-solvent printable glitter
- Unique glitter finish
- Dries quickly

Print full color logos in glitter with this printable CAD-COLOR® vinyl. The shimmer finish is ideal for decorating fashion, cheer, and fan wear for a unique look that sells.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	16.25	69.85	131.25	313.70

CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Roland® DG	45°	140-160g	.25	20 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 12 seconds		Cotton Polyester Cotton/Poly Blends		
Temperature: 302°F				
Pressure: Medium				
Peel: Hot				



*Recommended Mask:
High Tack Magic Mask®*

All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S Custom Products, see page 111.



Light & soft to the touch

CAD-COLOR® Soft Opaque II

- Excellent opacity on light and dark-colored garments
- Thin, stretchy, and soft
- Fast production

This printable heat transfer vinyl is thin and stretchable, making it ideal for a variety of fabrics. Its superior opacity means the colors will stay bright and stand out on both dark and light-colored garments.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	13.20	54.35	95.00	220.00
30"	17.85	74.10	137.50	310.85

CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Roland® DG	45°	50g	.25	20 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 5-7 seconds Temperature: 250°F Pressure: Medium Peel: Hot		Cotton Polyester Cotton/Poly Blends Lycra®/Spandex		



*Recommended Mask:
Medium Tack Magic Mask®*



Full color dimensional designs

CAD-COLOR® Soft Foam

- Specialty printable HTV with a slightly raised look
- Soft, muted, ultra-matte finish
- Smooth, velvet-like texture

Create unique, raised designs for a variety of markets with this specialty printable HTV. Its soft, smooth texture adds a premium finish to any items it's applied to.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	17.40	75.00	140.50	335.75

CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Graphtec	45°	14	0	25 cm/s
Roland® DG	45°	160g	0	25 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 15 seconds Temperature: 302°F Pressure: Light/Medium Peel: Hot		Cotton Polyester Cotton/Poly Blends		



*Recommended Mask:
Medium Tack Magic Mask®*

All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S® Custom Products, see page 111.



CAD-COLOR® Chroma-TWILL™

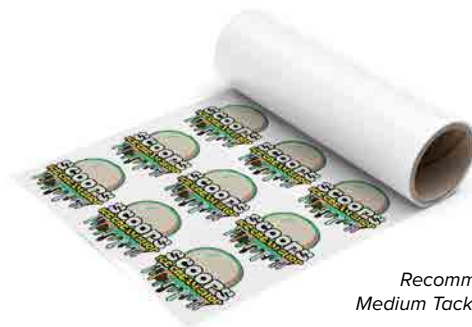
New

- Premium full color designs
- Fabric feel with no sewing required
- Trendy, high-gloss finish with iridescent effect

Add a special effect iridescent color shift to full color designs. With its glossy finish and dimensional, textured feel, tap into new markets with this premium product offering.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	14.50	62.50	115.00	262.50
30"	21.75	93.75	168.00	390.00

CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Roland® DG	45°	150-180g	.25	30 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: 15 seconds Temperature: 302°F Pressure: Medium Peel: Cold		Cotton Polyester Cotton/Poly Blends		



Recommended Mask:
Medium Tack Magic Mask®



CAD-COLOR® SuperTEK® Opaque

- Lightweight and stretchable
- Excellent opacity
- Semi-matte finish
- Patented StiX²™ adhesive

A printable heat transfer material for use with a solvent or eco-solvent printer. With an incredibly soft hand, it applies to almost any fabric.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	14.00	61.50	115.25	267.00
40"	—	—	—	533.75

CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Roland® DG	45°	70-90g	.25	30 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: Tack 5 seconds Temperature: 280-300°F Pressure: Medium Peel: Warm, cover and seal 5 seconds		Cotton Polyester Cotton/Poly Blends Lycra®/Spandex Nylon Cordura® Leather Neoprene		



Recommended Mask:
Solutions® Mask

All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S Custom Products, see page 111.



CAD-COLOR® SuperTEK® Sublistop™

- Excellent stretch and rebound
- Semi-matte finish
- Compatible with solvent and eco-solvent inks

Designed to inhibit dye migration with a charcoal-based liner with patented StiX²™ adhesive, this printable material is engineered with performance wear in mind.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	18.05	86.75	163.00	387.75
40"	—	—	—	774.00

CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Roland® DG	45°	80-100g	.25	30 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: Tack 5 seconds Temperature: 280-300°F Pressure: Medium Peel: Warm, cover and seal 5 seconds		Cotton Polyester Cotton/Poly Blends Lycra®/Spandex Nylon Cordura® Leather Neoprene		



Recommended Mask:
Solutions® Mask



CAD-COLOR® SuperTEK® Gloss/ Matte Clear

- Lightweight and stretchable, with a soft hand
- Compatible with solvent and eco-solvent inks
- Patented StiX²™ adhesive

For white or light fabrics only, this printable heat transfer vinyl comes in two finishes for the right look no matter what you're decorating.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	14.00	61.50	115.25	267.00

CUTTING INSTRUCTIONS				
Cutter	Blade	Force	Offset	Speed
Roland® DG	45°	70-90g	.25	30 cm/s
APPLICATION INSTRUCTIONS		MATERIAL COMPATIBILITY		
Time: Tack 5 seconds Temperature: 280-300°F Pressure: Medium Peel: Warm, cover and seal 5 seconds		Cotton Polyester Cotton/Poly Blends Lycra®/Spandex Nylon		



All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S® Custom Products, see page 111.

CAD-COLOR® Masks

CAD-COLOR® SOLUTIONS® MASK

For use with SuperTEK® Opaque and SuperTEK® Sublistop™.

Size	25 Yd Roll	10 M Roll	20 M Roll
23"	—	61.75	117.00
40"	231.75	—	—

CAD-COLOR® MAGIC MASK® – LOW TACK

For use with thick, non-stretch, printable materials.

Size	10 Yd Roll	25 Yd Roll
15"	28.75	66.25
20"	37.50	86.50
30"	56.25	130.50



CAD-COLOR® MAGIC MASK® – MEDIUM TACK

Recommended for: Express Print®, Soft Opaque, and Soft Foam.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
15"	—	—	25.00	57.25
20"	6.55	20.25	32.75	76.00
30"	—	—	49.25	114.25

CAD-COLOR® MAGIC MASK® – HIGH TACK

Sturdy carrier recommended for use with thicker materials like Glitter.

Size	1 Yd Roll	5 Yd Roll	10 Yd Roll	25 Yd Roll
20"	7.70	25.25	41.50	95.50



**TO SEE THE CURRENT
PRINT/CUT SYSTEM
OFFERING, VISIT**
stahls.com/print-cut-machines

All roll widths are approximate. Color availability is subject to change. For reference to materials offered in STAHL'S® Custom Products, see page 111.



STAHL'S MASTER
DISTRIBUTOR

SERVING APPAREL DECORATORS FASTER THAN EVER

We're proud to partner with select Master Distributors to provide customers CAD-CUT® Heat Transfer Vinyl, Hotronix® Heat Presses, and other STAHL'S products faster than ever before. With the demand for high-quality heat presses and heat transfer vinyl at an all-time high, and with customers wanting to do business at a local level, we're happy our products are more accessible and easier to obtain from anywhere in the U.S.

beacon

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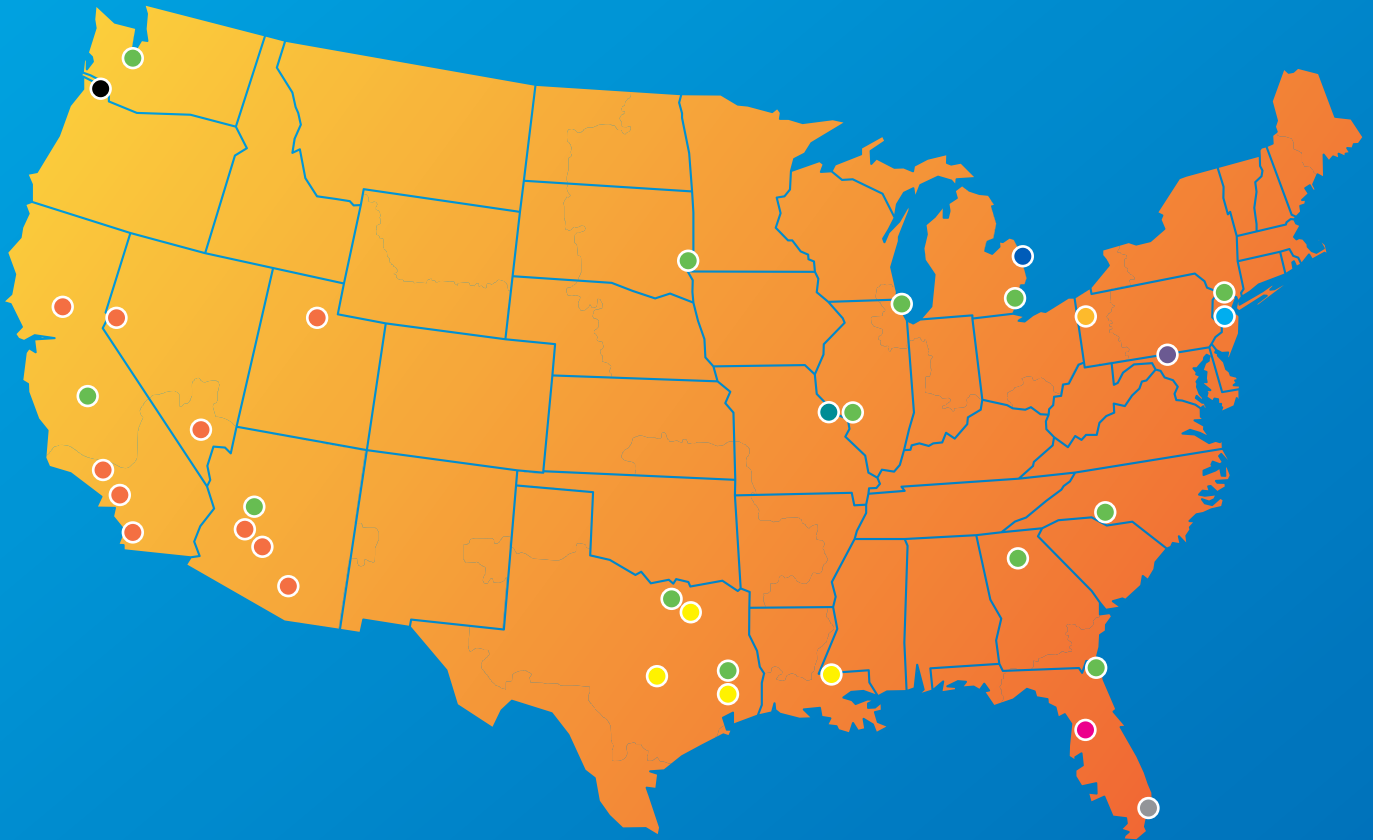


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STOCKED WAREHOUSES

ACROSS THE NATION FOR FASTER SHIPPING!



MAP KEY

- | | |
|--------------------------------|-----------------------|
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| Digital Technology Group (DTG) | R&J Supply |
| Graphic Solutions Group (GSG) | STAHL'S |
| JDS Sign Supply | Walker Supply Company |
| LaserTek Solutions | Wellington House |
| Miami Screen Print Supply | |



CAD-CUT **RESELLER**

YOUR FAVORITE HTV **AVAILABLE ON DEMAND AT LOCAL RETAIL LOCATIONS**

STAHL'S high-quality heat transfer vinyl is available at retail locations across the U.S. through a select network of authorized resellers. Get the materials you need when you need them most.

At STAHL'S CAD-CUT® Reseller locations, you'll find a variety of colors, textures, and unique finishes for every job, fabric, textile, or garment.



SHOP LOCAL! FIND A RESELLER IN YOUR AREA
m.stahls.com/reseller-map



HEAT PRESS EQUIPMENT



HEAT PRESS EQUIPMENT & ACCESSORIES

Quality equipment is at the heart of your apparel decorating business. All heat presses are not created equal. Shop our world-leading line of heat press equipment and vinyl cutters that power your custom apparel needs.





▶ stahls.com/heat-press

HOTRONIX® Heat Presses

Helping apparel decorators thrive through innovation & technology

Hotronix® creates confident, capable apparel decorators by providing a wide range of heat presses suited for any level of heat printing. In the 1980s, Hotronix® was born from innovation. Ted Stahl sought to find a heat press manufacturer to address common equipment issues: uneven pressure, temperature fluctuation, inaccurate timers, and even cold spots in the heating element. And that's where Hotronix® started.

Since the beginning, Hotronix® has remained committed to solving these common heat-printing issues through industry-leading heat press innovation. The Hotronix® team remains dedicated to helping your business profit with high-quality, efficient equipment. Take the guesswork out of heat printing with Hotronix® and make the investment that's right for your business.



TOP 3 REASONS Why Customers Choose Hotronix®



QUALITY

Successful heat printers start with the right equipment. Hotronix® heat presses are made in the USA, built to last, and engineered to perform.



CONFIDENCE

Hotronix® provides professional results with every press. With accurate settings, you can rely on your equipment and experience worry free heat pressing!



VERSATILITY

Hotronix® models are made for you to press and profit. Through innovation like Threadability™, auto-open capability, and interchangeable platens, easily expand your business and print beyond T-shirts.



800-478-2457 | Order online stahls.com



New

**PERFECTLY
ALIGN
ANY DESIGN,
EVERY TIME**

The Hotronix[®] **PROPLACE IQ**[™]

The innovative Hotronix[®] Pro Place IQ[™] system integrates with the Dual Air Fusion IQ[®] to maximize heat printing efficiency. Designs are projected directly onto blanks to promote quick and easy alignment, eliminate errors, save time, and reduce waste.

- ▶ Intuitive design projection via Fusion IQ[®] portal
- ▶ Takes the guesswork out of alignment
- ▶ Ideal for large jobs & faster production
- ▶ Available for the Dual Air Fusion IQ[®]

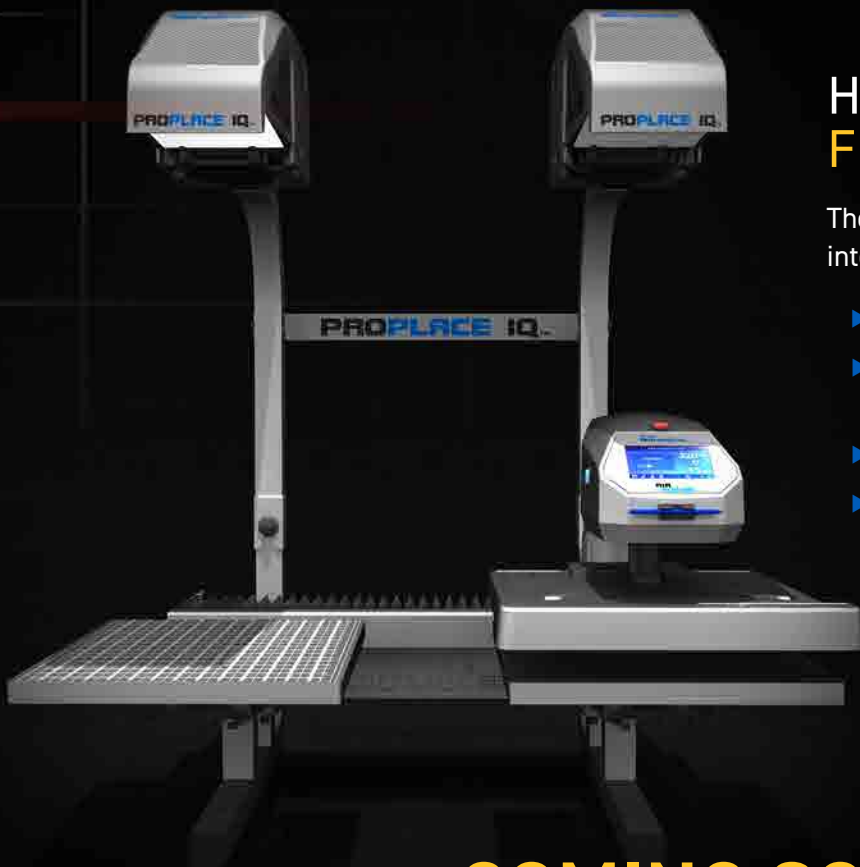
The Hotronix[®] Pro Place IQ[™] is available as an individual unit to retro fit to your existing Dual Air Fusion IQ[®] heat press or as a fully integrated system with the purchase of a new Dual Air Fusion IQ[®].



HOTRONIX® PRO PLACE IQ™ RETRO MOUNT

The Pro Place IQ™ alignment system can be purchased for \$2,495 and mounted to any existing Dual Air Fusion IQ® heat press

- ▶ HDMI or USB Connection to Fusion IQ® Portal
- ▶ Navigation, Adjustment, & Storage of Projection Images within Fusion IQ® Portal
- ▶ Connectivity to External Systems
- ▶ Requires Separate Power Source



HOTRONIX® PRO PLACE IQ™ FULLY INTEGRATED

The Hotronix® Dual Air Fusion Pro Place IQ™ fully integrated system can be purchased for \$9,995.

- ▶ Wireless Communication via Fusion IQ® Portal
- ▶ Navigation, Adjustment, & Storage of Projection Images
- ▶ Connectivity to External Systems
- ▶ Supported Power within Machine

COMING SOON!

Go to stahls.com/pro-place-iq for availability

HOTRONIX® 360 IQ® Hat Press **BEST SELLER**

The only hat press you need



The Hotronix® 360 IQ® Hat Press has all the features you need to create unique, high profit hats.

UPPER & LOWER HEAT

Heat from the lower platen makes application of dimensional emblems and embroidered or leather patches easy with dependable, quality results.

FULL PRINT RANGE

Create high-end retail looks in seconds by printing on the front, back, and sides of a hat with one single platen. More Placements = More Profits!

NO HEAT PRESS CREASE

The uniquely designed molded lower platen forms to the shape of a hat, eliminating the heat press crease on decorated hats.

NO SCORCHING

Control the upper and lower platens independently. Reduce heat from the upper platen to protect heat sensitive hats from scorching.

Shipping Weight & Dimensions: 50 lbs. • 26"L x 15"W x 24"H

360 IQ® Hat Press	1,850.00
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FOAM COVER PADS

These Foam Cover Pads help when heat applying dimensional emblems and patches with a heat press. We recommend the thicker the emblem, the thicker the pad you use.

1/8" thick 16" x 20"	75.00
1/4" thick 4" x 8"	20.00
1/8" thick 4" x 8"	15.00



▶ stahls.com/fusion

▶ stahls.com/auto-clam



BEST SELLER

FUSION IQ®

#1 selling heat press worldwide

In the decorating business, it's all about customization. And that's what we had in mind when we made the Fusion IQ®. Switch between the draw and swing motion depending on workspace, user preference, or garment. The Touch Screen Technology allows you to program an unlimited number of presets. Add the compatibility of eleven optional Quick Change Platens, and you'll be decorating more than ever.

110 volt • 20 amps / 1800 watts | 220 volt • 10 amps / 3500 watts

Shipping Weight & Dimensions: 150 lbs. • 37"L x 25"W x 24"H

Hotronix® Fusion IQ® 16" x 20"	2,650.00
--------------------------------	----------



BEST SELLER

AUTO OPEN CLAM 16" x 20"

The most popular user-friendly heat press

This full-size clam's large surface accommodates the application of names and numbers on jerseys, left chest, full front and back prints, and oversized transfers.

110 volt • 20 amps / 1800 watts | 220 volt • 10 amps / 1800 watts

Shipping Weight & Dimensions: 100 lbs. • 36"L x 25"W x 21"H

16" x 20"	1,950.00
Auto Open Hover Press™ (Hover mode for DTG ink curing)	2,150.00

HOTRONIX® Fusion IQ® Heat Presses

A Hotronix® Fusion IQ® heat press isn't just the best heat press on the market, it's now the smartest. The Fusion IQ® line of presses are designed to make your business smarter. Insights into job and operator performance can help you make proactive, data-driven changes in real time. Available in several models, find the right fit for your business.



DUAL AIR Fusion IQ®

Optimize Your Productivity

The Dual Air Fusion IQ® is built for ultimate heat printing efficiency. With the functionality of two 16" x 20" heat presses, this innovative equipment automatically adjusts application settings between each workstation. Experience effortless operation that's controlled by the push of a button or tap of a foot pedal.

Boost your accuracy with every application! The Dual Air Fusion IQ® also features an incredibly powerful add-on accessory—opt to include the Pro Place IQ® Projection System to fully maximize your heat printing output, reduce errors, and eliminate waste.

220 volt • 20 amps / 3500 watts

Shipping Weight & Dimensions: 410 lbs. • 45"L x 45"W x 30"H

Dual Air Fusion Pro Place IQ™ Fully Integrated System New	9,995.00
Dual Air Fusion IQ® with two 16" x 20" Platens	8,150.00

Requires air compressor (not included) with minimum 1 horsepower and 5-gallon holding tank. Uses 3.8 CFM.



AIR Fusion IQ®

Air-powered for effortless operation

The Air Fusion IQ® offers a two-button operation which locks the upper platen down, applying accurate, even pressure, then automatically swings open to create a heat-free workspace.

Patented Auto Adjust Pressure™ automatically adjusts to the thickness of the item you're printing. Program your time to change from pre-heating to final application. With up to four time and pressure settings, it's not just possible—it's automatic.

110 volt • 20 amps / 1800 watts | 220 volt • 10 amps / 3500 watts

Shipping Weight & Dimensions: 245 lbs. • 48"L x 40"W x 58"H

Air Fusion IQ® 16" x 20"	5,150.00
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Requires air compressor (not included) with minimum ½ horsepower and 2.5-gallon holding tank. Uses 2.3 CFM.



TABLE TOP AIR Fusion IQ®

Space-saving table top design

Take everything you love about our Fusion IQ®, add the power of an air compressor, the compact size of a table top, and you have the Table Top Air Fusion IQ®. With an upper platen that operates with the touch of a button, operator fatigue is a thing of the past.

110 volt • 20 amps / 1800 watts | 220 volt • 10 amps / 3500 watts

Shipping Weight & Dimensions: 154 lbs. • 37"L x 24"W x 27"H

Table Top Air Fusion IQ® 16" x 20"	4,650.00
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Requires air compressor (not included) with minimum 1/2 horsepower and 2.5-gallon holding tank. Uses 2.3 CFM.

HOTRONIX® Auto Open Clam

The Auto Open Clam is the most versatile and user-friendly heat press in the Hotronix® line. This press opens automatically to prevent over-application and scorching in even the busiest shops. The clamshell design saves shop space and a wide opening between the upper and lower platen allows for easy layout. Digital time, temperature, and pressure readouts ensure a quality press every time.



16" x 16"

The 16" x 16" Auto Open Clam is a popular choice and favored by many shops that print full-size transfers.

110 volt • 20 amps / 1800 watts | 220 volt • 10 amps / 1800 watts

Shipping Weight & Dimensions: 90 lbs. • 36"L x 25"W x 21"H

16" x 16"	1,650.00
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11" x 15"

The 11" x 15" Auto Open Clam is perfect for shops with limited space. This lightweight, compact design is also a great choice for heat printing at offsite events.

110 volt • 10 amps / 1000 watts | 220 volt • 10 amps / 1000 watts

Shipping Weight & Dimensions: 72 lbs. • 36"L x 25"W x 21"H

11" x 15"	1,300.00
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6" x 6" LowRider

If you're heat printing small items or limited areas of apparel, here's the perfect press. Lightweight and portable, it's ideal for small decorating jobs in the craft market, or other mobile heat printing opportunities.

110 volt • 10 amps / 360 watts | 220 volt • 10 amps / 360 watts

Shipping Weight & Dimensions: 41 lbs. • 26"L x 15"W x 21"H

6" x 6"	1,100.00
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AUTO Cap

Decorate with the reliability of our Auto Open Cap press. A cap hold-down device pulls the front of the cap taut, securing it while providing a smooth surface for heat application. Decorate a variety of cap styles with four optional interchangeable cap platens.

110 volt • 10 amps / 500 watts | 220 volt • 10 amps / 500 watts

Shipping Weight & Dimensions: 41 lbs. • 26"L x 15"W x 21"H

Auto Open Cap	1,100.00
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MAXX[®] Heat Presses

The perfect partner for the start-up business

The MAXX[®] is the best-selling low-cost heat press. Trust these budget-friendly machines to outperform every press in their class. Whether you're just getting into heat printing, heat printing part-time, or need a back-up press, these durable machines are the perfect partner.



16" x 20"

110 volt • 20 amps / 1800 watts | 220 volt • 10 amps / 1800 watts

Shipping Weight & Dimensions: 104 lbs. • 36"L x 25"W x 21"H

16" x 20"	1,450.00
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15" x 15"

110 volt • 20 amps / 1800 watts | 220 volt • 10 amps / 1800 watts

Shipping Weight & Dimensions: 78 lbs. • 36"L x 25"W x 21"H

15" x 15"	1,150.00
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11" x 15"

110 volt • 20 amps / 1000 watts | 220 volt • 10 amps / 1000 watts

Shipping Weight & Dimensions: 72 lbs. • 36"L x 25"W x 21"H

11" x 15"	850.00
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CAP

110 volt • 20 amps / 500 watts | 220 volt • 10 amps / 500 watts

Shipping Weight & Dimensions: 41 lbs. • 26"L x 15"W x 21"H

MAXX [®] Cap	850.00
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A2Z™ SWING AWAY Heat Press

Low-cost, professional, start-up heat press

Don't miss this opportunity to purchase a top quality, reliable, USA-made heat press. Designed to outperform and outlast cheap imports, the A2Z™ Swing Away delivers accurate time, temp, and pressure every time you print. Print anything from A to Z.

Shipping Weight & Dimensions: 72 lbs. • 34"L x 20"W x 19"H

A2Z™ Swing Away Heat Press	800.00
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EASY™ BRAND CRAFT Heat Press

Perfect for home crafting and hobby spaces

This affordable and compact Craft Heat Press is the perfect solution for home crafting and hobby spaces. It is lightweight, durable and features easy-to-use technology to help you get started in a workspace of any size.

Craft Heat Press 9" x 12"	375.00
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STAHL'S® HOTRONIX® PREMIER WARRANTY

- Lifetime on heating element
- 5-year on framework
- 2-year on circuit board
- 1-year parts and labor
- Free lifetime technical support (15 years)



STAHL'S® MAXX® WARRANTY

- Lifetime on heating element
- 1-year parts and labor
- Free lifetime technical support (15 years)

STAHL'S® A2Z™ WARRANTY

- 1-year full warranty
- Lifetime on heating element
- 1-year parts and labor

Unlock Your Heat Printing Potential with the **STAHL'S' DREAM SHOP PACKAGES**

If you're just getting started and looking to outfit your shop with ALL you'll need to hit the ground running, or if you're already in business and looking to expand your heat printing capability, the DREAM SHOP packages have everything you need to succeed.

THE DREAM SHOP Package

- Hotronix® Fusion IQ® 16" x 20" – 110V
- Tag Along™ HP Platen
- Kraft Paper 16" x 20" – 25 Pack
- 11" x 15" Platen
- Heat Press Pillow Package – All 5 sizes
- 6" x 20" Platen – Fusion Sleeve/Leg
- 6" x 10" Platen
- Quick Slip Lower Platen Protector – 11" x 15"
- Quick Slip Lower Platen Protector – 16" x 20"
- Print Perfect Pad 5" x 6"
- Hotronix® 360 IQ® Hat Press
- Thermo-Tape Holder
- Thermo-Tape 3/8" (2)
- Flexible Application Pad
- Quick Slip Lower Platen Protector – 6" x 10"
- 1/8" 4" x 8" Foam Pad

Package Price: **\$5,576.95**

▶ YOU SAVE OVER **\$400.00**



THE DREAM SHOP Premium Package

- Hotronix® Air Fusion IQ® Table Top 16" x 20" – 110V
- Quick Slip Lower Platen Protector – 16" x 20"
- Tag Along™ HP Platen
- 11" x 15" Platen
- Quick Slip Lower Platen Protector – 11" x 15"
- 6" x 20" Platen – Fusion® Sleeve/Leg
- 6" x 10" Platen
- Kraft Paper 16" x 20" – 25 Pack
- Print Perfect Pad 5" x 6"
- Hotronix® 360 IQ® Hat Press (2)
- Thermo-Tape Holder
- 1/8" 4" x 8" Foam Pad (2)
- Flexible Application Pad
- Thermo-Tape 3/8" (2)
- Laser Alignment System
- Heat Press Pillow Package – All 5 Sizes
- 16" x 20" Power Platen™
- 6" x 6" Power Platen™
- Power Platen™ Control Housing
- STAHL'S' Marketing Kit

Package Price: **\$10,943.50**

▶ YOU SAVE OVER **\$850.00**



Make Your **DREAM SHOP A REALITY**

▶ stahls.com/packages

PLEASE NOTE: Package details and pricing are subject to change. Please see website for current offering.

Bundled for Your **SAVINGS & SUCCESS**

Save hundreds of dollars with new heat press packages! Choose from a variety of packages bundled with our best-selling Hottronix® heat presses and all the heat printing accessories you need to succeed. In addition to the featured DREAM SHOP packages, you'll find a wide range of options to fit your budget.



SAVE NOW with New Heat Press Packages
▶ stahls.com/packages

PLEASE NOTE: Package details and pricing are subject to change. Please see website for current offering.

▶ stahls.com/pro-place-iq

▶ stahls.com/power-platen

▶ stahls.com/tag-along

HEAT PRESS Platen & Accessories



New

Hotronix® Pro Place IQ™ Retro Mount

Maximize your heat printing efficiency with the Pro Place IQ™ retro mount. The innovative alignment assistance promotes quick and easy transfer placement and reduces operator error, waste, and lost profit.

Compatible with the Dual Air Fusion IQ® heat press only.

Pro Place IQ® Retro Mount	2,495.00
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HOTRONIX® Power Platen™

The Power Platen™ applies heat from the lower platen for a quicker bond between adhesive and fabric while applying less heat to the face of heat-sensitive garments. The Power Platen™ is available in four sizes with built-in pillows for the right fit, no matter what you're decorating.

Compatible with 16" x 20" Hotronix® Auto Clam, MAXX® Clam, and Air Fusion IQ® heat presses. (Not compatible with Hotronix® Fusion IQ® or draw presses).

16" x 20"	850.00
11" x 15"	650.00
6" x 20"	500.00
6" x 6"	450.00
Power Platen Controller	300.00
Power Platen Kit*	2,575.00

*Power Platen Kit includes one digital controller and each platen.



TAG ALONG™ HP Platen

The Tag Along™ HP Platen, a patented design of Livingston Systems, is a double-duty platen that gives you the power to quickly apply tagless labels and full shirt fronts at the same time. The 16" x 15" full front print area allows you to apply many different size transfers, and its innovative design helps you load shirts straight for accurate placement, every time.

Compatible with 16" x 20" Maxx Clam and Hotronix® 16" x 20" Auto Clam, Hover Press, Fusion IQ®, Table Top Air Fusion IQ®, Air Fusion IQ®, and Dual Air Fusion IQ®.

Tag Along™ HP	425.00
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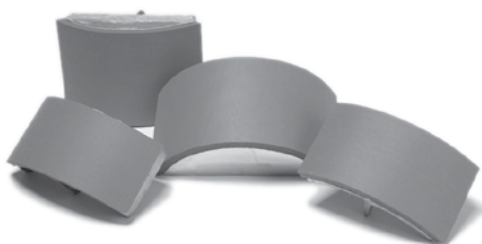


QUICK CHANGE Platens

Use interchangeable platens to decorate a wide variety of apparel and accessories. Platens are compatible with Hotronix® and MAXX® brand presses.

Tag Along™ HP	425.00
4" x 4" — for small garments & accessories	150.00
7" Round — for duffle bags	150.00
8" x 10" — for tote bags	150.00
6" x 10" — for left chest & hoodie pockets	150.00
Best Value — Set of 3 (7" Round, 8" x 10", 6" x 10")	375.00
MVP 11" x 15" — for women & children's apparel	200.00
Shoe 6" x 15" — for athletic footwear	300.00
Fusion® Sleeve/Leg 6" x 20" — for long, slender items	300.00
Double Sleeve/Leg 16" x 20" — for long, slender items	450.00
Can Cooler — for 8 collapsible can coolers	300.00
Hat Bill — underside or top	300.00
6" x 10" A2Z™ — for left chest & hoodie pockets	150.00

For a full list of quick change platens and Hotronix® heat press compatibility, visit stahls.com/platen-compatibility



INTERCHANGEABLE Cap Platens

Interchangeable cap platens make decorating hats easy. Whether you have a low-profile or oversized hat, we have a platen that fits. Compatible with the Hotronix® Cap Heat Press & MAXX Cap.

All Star 2¾" x 6½" — for low-profile caps	80.00
Rookie 3" x 5¾" — for low-crown caps	80.00
Slugger 4" x 6½" — for full-crown ball caps	80.00
Champ 4" x 8" — for oversized caps	80.00
Best Value — Set of 4 (1 each)	275.00



PLATEN Covers

QUICK SLIP LOWER PLATEN PROTECTOR

This fitted cover slips snugly over the bottom platen, making it easy to slide the garments on the platen, reducing wear and tear.

6" x 10"	50.00
8" x 10"	55.00
11" x 15"	45.00
15" x 15"	50.00
16" x 16"	55.00
16" x 20"	65.00

UPPER PLATEN COVER

This fitted cover slips snugly over the upper platen, protecting it from inks, adhesives, and other residue during the heat printing process.

16" x 20"	70.00
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SILICONE UPPER PLATEN COVER

Greatly reduces heat press imprint on performance wear and other heat-sensitive fabrics, such as neoprene and Lycra®/spandex.

16" x 20"	160.00
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Not recommended for high-temp applications.





▶ stahls.com/hp-accessories



HOTRONIX® Laser Alignment System

Accurate positioning and consistent placement every time. The Heat Press Laser Alignment System by Hotronix® includes a table top unit with four adjustable lasers used to ensure consistent placement of designs. Compatible with any brand of heat press, this laser unit comes with the Laser Alignment Wizard™. For accurate positioning, align each laser bulb to this heavy-duty, spiral-bound template that is printed with five popular layouts.

Laser Alignment System	365.00
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HOTRONIX® Heat Press Caddie™

The Heat Press Caddie™ stand is an adjustable pedestal stand that converts any Hotronix® Auto Open or MAXX® Clam into a threadable heat press. Self-leveling casters provide portability and stability, allowing you to take advantage of mobile heat printing opportunities.

Heat Press Caddie™	550.00
Heat Press CounterCaddie®	350.00



HEAT PRINTING Equipment Cart

Add more counter space to your shop with this heavy-duty steel cart. Designed to hold the Dual Air Fusion IQ®, it can also be used with other heat presses, small vinyl cutters, printers, and more. Pivoting wheels allow for easy movement around shops or at events, and lock to ensure stability.

- Powder-coated, scratch-resistant, heavy-duty steel
- Holds up to 600 lbs
- Adjustable height, from 17" to 35"

Actual Weight: 122 lbs
Shipping Weight: 126 lbs
Dimensions: 37.6"L x 24"W x 17.3"H
Shipping Dimensions: 38.2" x 24.8" x 18.1"

Heat Printing Equipment Cart	750.00
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STAHL'S® EZ Weeding™ Table

The bond between a heat transfer material and its carrier lessens when heated. This patented table heats materials slightly to promote removal from the carrier, resulting in easier weeding with less material breakage.

- 20" x 36" weeding area – a full yard of weeding production
- Three temperature settings – 110° for finely detailed designs, up to 130° for maximum productivity on larger jobs
- Top clamp holds materials in place while weeding
- Built-in storage compartment
- Fits most production tables and counter tops

Actual Weight: 27 lbs

Shipping Weight: 28 lbs

Dimensions: 39"L x 27.5"W x 4"H (Closed)

Dimensions: 39"L x 27.5"W x 17"H (Open)

Shipping Dimensions: 31" x 43" x 8"

STAHL'S® EZ Weeding™ Table	625.00
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CAD-CUT® Weeding Panel

This lightweight heated portable panel softens heat transfer vinyl adhesive to make weeding easier. Its low cost and sturdy construction make it a valuable tool for any shop.

- Space-saving 16" x 22" weeding area
- Light weight of 9 lbs allows easy portability
- Panel temperature: 130°F

CAD-CUT® Weeding Panel	89.00
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ACCESSORY Kit

Having the right tool is essential. Get the tools you need for your heat press in one convenient kit.

- 16" x 20" Heat Press Pillow
- 3.5" x 15" Heat Press Pad
- 18" x 20" Reusable Cover Sheet
- 16" x 20" Kraft Paper (25-Pack)
- Heat Eraser

Accessory Kit	99.75
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HEAT SEAL Machine Test Kit

Check for cold spots, the #1 cause of ruined garments.

Heat Seal Machine Test Kit	19.75
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HEAT PRINTING Accessories



COVER SHEETS

6 mil Reusable Cover Sheet – Our most popular cover sheet leaves a screen-print-like finish on Thermo-FILM®, Thermo-GRIP®, and Heat Applied Vinyl. Durable and reusable—store flat to prevent wrinkling.

18" x 20"	12.50
6 mil Reusable Cover Sheet – by the yard	
37½" x 36"	41.00
Kraft Paper – matte finish	
16" x 20", 25 sheets per pack	11.50



PILLOWS, PADS, & INSERTS

Heat Press Pillows – Prevent marks on transfers and lettering with these covered ¾" foam core pillows. Use with V-necks, near heavy seams, zippers or buttons, and as inserts for mesh jerseys.

16" x 20" for oversized shirts	37.75
12" x 14" for adult shirts	25.75
10" x 10" for youth shirts	22.75
6" x 8" for shorts and shoulders	16.50
5" x 18" for sleeves and legs	21.25
Best Value – Set of 5 (1 each)	114.00



Heat Press Pads – Designed to elevate your print area and still provide a solid surface for even pressure. Ideal for working around buttons, zippers, and seams.

5" x 6"	60.00
8" x 10"	80.00

Flexible Application Pad – Great for protecting buttons, zippers, and snaps on garments when heat printing. This thin silicone rubber pad can be used in place of a cover sheet when applying heat transfer materials to heat-sensitive items.

18" x 22"	35.00
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CRYSTAL VELLUM

250 sheet pack – This translucent vellum paper goes directly from your laser printer to the screen burning process. For use with most major brand laser printers and copy machines.

8½" x 11"	55.00
8½" x 14"	85.00
11" x 17"	106.00
13" x 18½"	160.00
A3	120.00

LETTERING LAYOUT GUIDE



Quickly and easily align Pre-Cut Letters and Numbers with this repositionable vinyl layout guide.

Lettering Layout Guide	15.50
Magic Mask® High Tack Strips (3.6" x 20") — 5-pack	4.75

LAYOUT BOARDS



3-pack. Perfect for aligning names and numbers, either straight or with an arch.

Layout Boards	4.75
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HEAT ERASER



Ideal for cooling letters before you remove the carrier or Thermo-Tape™.

Heat Eraser	3.00
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EZ WEEDER®



This handy tool helps you easily weed CAD-CUT® and CAD-COLOR® graphics.

EZ Weeder®	19.00
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TWEEZERS



Easily remove excess material from CAD-CUT®, CAD-COLOR®, and pressure sensitive graphics.

Tweezers	24.50
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THERMO-TAPE™



Heat-resistant tape holds lettering in place before and during pressing.

	1-5	6+
Thermo-Tape™ — 3/8" x 72 yd roll	12.00	11.50

TAPE DISPENSER



Slip-resistant with rubber base to provide sturdiness while using Thermo-Tape™. Double core for 1" or 3" tape.

Tape Dispenser	19.00
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PRE-MASK TAPE



The solution for lettering caps and working with small lettering or sign vinyl; reusable.

3/4" x 100 yd roll	26.00
24" x 100 yd roll	125.00

ALBACHEM LETTER REMOVING SOLVENT



Erase mistakes the easy way with AlbaChem VLR Vinyl Letter Removing Solvent. It removes heat transfer lettering from most fabrics when used within 48 hours of application. Removes lettering cut from Thermo-FILM®, UltraWeed™, Glitter Flake™, Poly-TWILL™, and more.

Letter Removing Solvent — 20 oz. can	22.00
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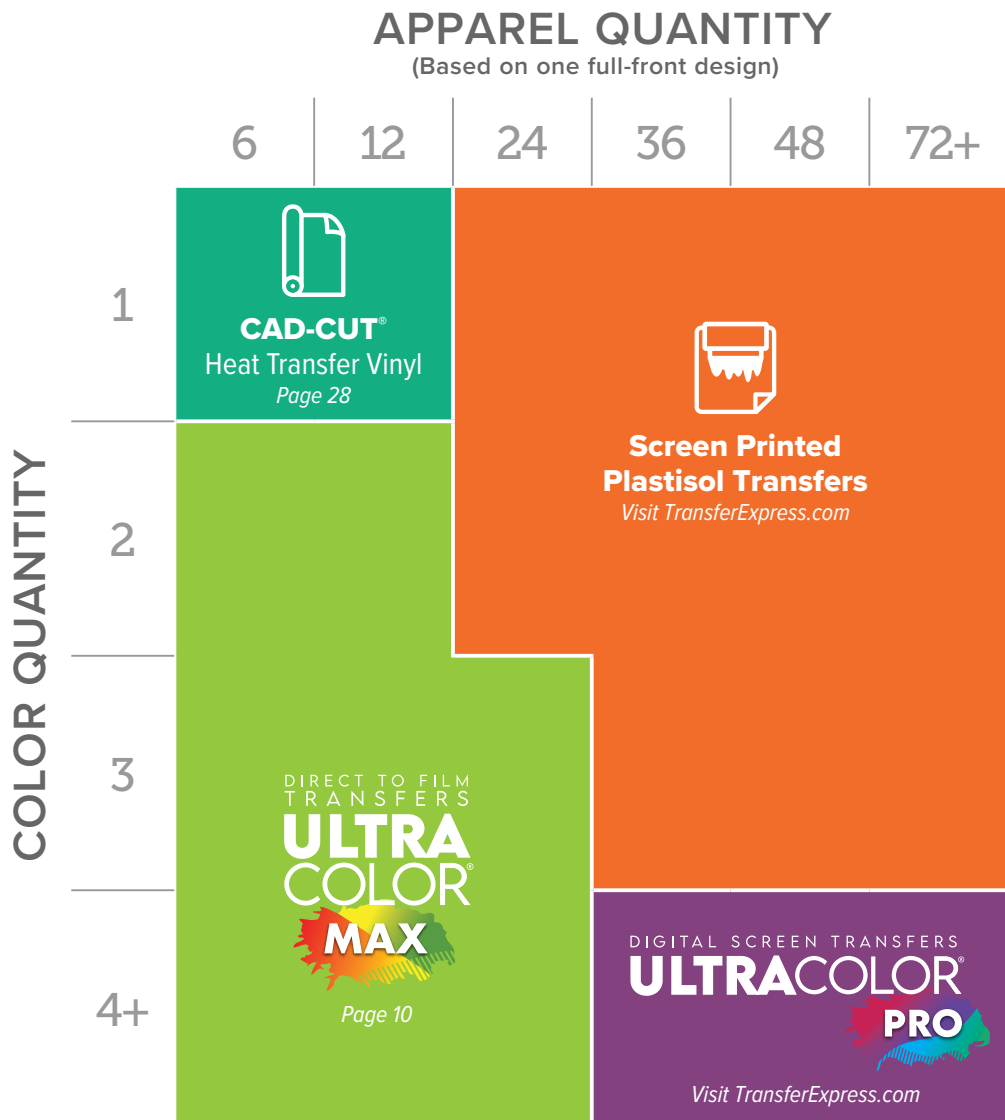
HELPFUL INSTRUCTIONS & GUIDES For Your Business

STAHL'S offers industry leading help and education for decorators. Use these guides as tools to help your business succeed. From the What to Use When grid, sizing and color charts, to application instructions and fabric compatibility, we're here to support you so you can fulfill any order with confidence.

The Heat Transfer Guide: **WHAT TO USE WHEN**

We've taken the guesswork out of choosing heat transfers

Give your brain a break—use this handy guide to pick the right transfer for any job, based on the quantity you need and the number of colors in the design.



Please note: For special effect finishes, explore choices available in all technologies for any print quantity.



	STAHL'S MATERIAL	TIME	TEMPERATURE (°F)	PRESSURE	PEEL
CAD-CUT™ Heat Transfer Vinyl	3M™ Scotchlite™ 5807	10–20 seconds	325–350°	Firm	Hot
	Chalkboard	15 seconds	275°	Medium	Warm
	Chroma Bling	10 seconds	300°	Medium	Cold
	Chroma-TWILL™	20 seconds	302°	Medium	Cold
	Fashion-FILM® Electric	15 seconds	320°	Medium	Hot
	Glitter Flake™	10–12 seconds	290–302°	Medium	Hot
	Glow	10–15 seconds	305°	Medium	Warm
	GORILLA GRIP® II	2 sec, peel COLD, cover & seal 10 sec	320°	Light	Cold
	Heat Press Adhesive	3–5 seconds	300°	Light	Hot
	Heat Transfer Foil	8–10 seconds	300°	Firm	Cold
	Hologram	10–15 seconds	320°	Firm	Cold
	Premium Plus™ High Tack	8–12 seconds	280–300°	Medium	Hot
	Pressure Sensitive Poly-TWILL™	10 seconds, must be sewn	330°	Medium	—
	Puff	8–10 seconds	280°	Medium	Hot
	Reflective II	10–12 seconds	290–302°	Medium	Hot
	Reflective Glitter	15 seconds	300°	Medium	Warm
	Silicone Dye-Block™	10–15 seconds	290–302°	Medium	Cold
	Soft Flock	15 seconds	311°	Medium	Warm
	Soft Foam	15 seconds	300°	Light/Medium	Cold
	Soft Metallic	8–10 seconds	285°	Medium	Cold
SportFilm Lite™	10–12 seconds	302°	Medium	Warm	
Thermo-FILM®	6–8 seconds	330°	Medium	Hot	
Thermo-GRIP®	6–8 seconds	330°	Medium	Warm	
UltraWeed™	12 seconds	260–300°	Medium	Hot	
UV Shift	10–12 seconds	302°	Medium	Hot	
Twill, Appliqué Fabrics, & More	Acrylic Felt	20 seconds	330°	Firm	—
	Appliqué Fabrics	10–15 seconds, must be sewn	330°	Medium	—
	Felt Fabric	20 seconds, must be sewn	330°	Firm	—
	Glitter Flake™	10–12 seconds	290–302°	Medium	Hot
	Perma-TWILL®	20 seconds	350°	Medium	—
	Poly-TWILL™	10 seconds, must be sewn	330°	Medium	—
	Pressure Sensitive Poly-TWILL™	10 seconds, must be sewn	330°	Medium	—
	Thermo-FILM®	6–8 seconds	330°	Medium	Hot
	Thermo-GRIP®	6–8 seconds	330°	Medium	Warm
	Uncoated Poly-TWILL™	10 seconds, must be sewn	330°	Medium	—
CAD-COLOR®	Chroma-TWILL™	15 seconds	305°	Medium	Cold
	Express Print®	15–20 seconds	300°	Medium	Warm
	Glitter	12 seconds	302°	Medium	Hot
	Soft Foam	15 seconds	302°	Light/Medium	Hot
	Soft Opaque II	15 seconds	310°	Medium	Hot
	SuperTEK® Gloss/Matte Clear	5 sec, peel COLD, cover & seal 5 sec	280–300°	Medium	Cold
	SuperTEK® Opaque	5 sec, peel WARM, cover & seal 5 sec	280–300°	Medium	Warm
	SuperTEK® Sublistop™	5 sec, peel WARM, cover & seal 5 sec	280–300°	Medium	Warm
CAD-PRINTZ®	Glitter Flake™	10–12 seconds	290–302°	Medium	Hot
	Perma-TWILL®	20 seconds, new cover sheet for each application	300°	Medium	—
	Sublimation Transfers	60 seconds	395°	Medium	Hot
	Texture-TWILL®	20 seconds, new cover sheet for each application	300°	Medium	—

MATERIAL/FABRIC Selection Chart

Need help deciding which heat transfer material best suits your substrate? This reference chart makes your decision easier by cross-referencing some of the most frequently used fabrics with our heat applied materials and showing you which materials are suitable for application to your fabric.

Please note: Due to the combination of fabrics, weaves, coatings, and dyes used in the textile industry, STAHL'S recommends and provides samples of our materials and media for testing.

		100% Cotton	100% Preshrunk Cotton	100% Polyester	Cotton/Poly Blends	Lycra®/Spandex Blends	Nylon	Uncoated Nylon	Sublimated Polyester	Cordura®	Leather	Neoprene
Heat Transfer Vinyl	CAD-CUT® 3M® Scotchlite™ 5807	•	•	•	•	•	•			•		
	CAD-CUT® Heat Press Adhesive	•	•	•	•							
	CAD-CUT® Chalkboard	•	•	•	•							
	CAD-CUT® Chroma Bling	•	•	•	•							
	CAD-CUT® Chroma-TWILL™	•	•	•	•							
	CAD-CUT® Fashion-FILM® Electric	•	•	•	•	•						
	CAD-CUT® Glitter Flake™	•	•	•	•							
	CAD-CUT® Glow*	•	•	•	•							
	CAD-CUT® GORILLA GRIP® II	•					•			•		
	CAD-CUT® Hologram	•	•	•	•							
	CAD-CUT® Premium Plus™	•	•	•	•	•						
	CAD-CUT® PS Poly-TWILL™	•	•	•	•		•					
	CAD-CUT® Puff	•	•	•	•							
	CAD-CUT® Reflective II	•	•	•	•			•				
	CAD-CUT® Reflective Glitter	•	•	•	•							
	CAD-CUT® Silicone Dye-Block™	•	•	•	•			•	•			
	CAD-CUT® Soft Flock	•	•	•	•				•			
	CAD-CUT® Soft Foam	•	•	•	•							
	CAD-CUT® Soft Metallic	•		•	•							
	CAD-CUT® SportFilm Lite™	•	•	•	•	•	•					
CAD-CUT® Thermo-FILM®	•	•	•	•								
CAD-CUT® Thermo-GRIP®	•	•	•	•			•					
CAD-CUT® UltraWeed™	•	•	•	•								
CAD-CUT® UV Shift	•	•	•	•								
Printable Heat Transfer Materials	CAD-COLOR® Chroma-TWILL™	•	•	•	•							
	CAD-COLOR® Express Print®	•	•	•	•	•						
	CAD-COLOR® Glitter	•		•	•							
	CAD-COLOR® Soft Foam	•	•	•	•							
	CAD-COLOR® Soft Opaque II	•		•	•	•						
	CAD-PRINTZ® Glitter Flake*	•	•	•	•							
	CAD-PRINTZ® Perma-TWILL®*	•	•	•	•							
	CAD-PRINTZ® Sublimation Transfers*			•								
	CAD-PRINTZ® Texture-TWILL®*	•		•								
	SuperTEK® Gloss/Matte Clear	•	•	•	•	•	•					
SuperTEK® Opaque	•	•	•	•	•	•			•	•	•	
SuperTEK® Sublistop™	•	•	•	•	•	•			•	•	•	
Twill, Appliqué Fabrics, & More	Acrylic Felt	•	•	•	•							
	Appliqué Fabrics	•	•	•	•		•					
	Felt Fabrics*	•	•	•	•							
	Glacier TWILL™	•	•	•	•		•					
	Glitter Flake™	•	•	•	•							
	Perma-TWILL®	•	•	•	•							
	Poly-TWILL™	•	•	•	•		•					
	Pressure Sensitive Poly-TWILL™	•	•	•	•		•					
	Thermo-FILM®	•	•	•	•							
	Thermo-GRIP®	•	•	•	•		•					
	Uncoated Poly-TWILL™	•	•	•	•		•					

When working with tri-blends, choose heat transfer material based on the highest fiber content in the blend.

* Material is not CPSIA compliant.

STAHL'S CUSTOM PRODUCTS Material Reference

	Pre-Cut Letters & Numbers*	SimStitch® Letters & Numbers	Pre-Spaced Text	Pre-Spaced Numbers	Pre-Spaced Vertical Text	Team Perfect® & Player Perfect®	Perforated Pre-Spaced Text & Numbers	SimStitch® Pre-Spaced Player Names & Numbers	Any Word. Any Way.™	Custom CAD-CUT®	Custom Standard	Custom Kiss Cut®	Custom Sport-Stitch®	Custom SimStitch®	CAD-CUT® Templates	CAD-PRINTZ®
Arrives on Carrier	CAD-CUT® 3M® Scotchlite™ 5807		•		•				•	•						
	CAD-CUT® Chroma Bling	•	•	•	•	•			•	•					•	
	CAD-CUT® Chroma-TWILL™	•	•	•	•	•			•	•					•	
	CAD-CUT® Fashion-FILM® Electric	•	•	•	•	•			•	•					•	
	CAD-CUT® Glitter Flake™	•	•	•	•	•			•	•					•	
	CAD-CUT® Glow								•	•					•	
	CAD-CUT® GORILLA GRIP® II	•	•	•	•	•			•	•					•	
	CAD-CUT® Heat Press Adhesive									•					•	
	CAD-CUT® Hologram	•	•	•	•	•			•	•					•	
	CAD-CUT® Patterns (Express Print®)									•						
	CAD-CUT® Poly-TWILL™			•												
	CAD-CUT® Premium Plus™	•	•	•	•	•	•		•	•					•	
	CAD-CUT® Reflective II	•	•	•					•	•					•	
	CAD-CUT® Reflective Glitter	•	•	•	•	•			•	•					•	
	CAD-CUT® Silicone Dye-Block™	•	•	•	•				•	•						
	CAD-CUT® Soft Flock		•	•	•	•			•	•						
	CAD-CUT® Soft Foam									•						
	CAD-CUT® Soft Metallic	•	•	•					•	•					•	
	CAD-CUT® SportFilm Lite™	•	•	•		•			•	•					•	
	CAD-CUT® Thermo-FILM®		•	•	•	•	•		•	•					•	
CAD-CUT® Thermo-GRIP®		•	•	•	•	•		•	•					•		
CAD-CUT® UltraWeed™	•	•	•	•	•	•		•	•					•		
Perma-TWILL®		•					•	•				•	•			
Arrives without Carrier	Acrylic Felt	•							•		•					
	Pressure Sensitive Acrylic Felt								•							
	Pressure Sensitive Chino Twill								•							
	Uncoated Chino Twill								•							
	Appliqué Fabrics								•		•					
	Poly-TWILL™	•							•		•	•				
	Pressure Sensitive Poly-TWILL™								•		•	•				
	Thermo-FILM®	•							•		•					
	Thermo-GRIP®	•							•		•					
Wool Felt	•							•		•						
Full Color Digital	Chroma-TWILL™															•
	Express Print®															•
	Glitter Flake™															•
	Perma-TWILL®															•
	Soft Opaque II															•
	SuperTEK® Clear (Gloss or Matte)															•
	SuperTEK® Opaque															•
	SuperTEK® Sublistop™															•
	Sublimation Transfers															•
Texture-TWILL®															•	

* Materials and sizes not available in all Pre-Cut Letter & Number styles. Go to stahls.com/pre-cut for details.

COLOR Charts

CAD-CUT® Thermo-FILM®

White* 649 U	Gray* 4281 U	Charcoal 425 C	Black* Black 3 C	Maize 115 U	Gold* 7549 U	Old Gold 146 C
Orange* 2026 C	Red* 4059 C	Cardinal 207 C	Maroon* 7643 C	Pink 510 C	Purple* 3535 C	Brown 439 C
Columbia 659 C	Royal* 7687 C	Navy* 2380 C	Shark Teal 7716 C	Kelly 7731 C	Dark Green* 626 C	Vegas Gold 4515 C
Metallic Silver 877 C						

*Available in CAD-CUT® Thermo-GRIP®

CAD-CUT® UltraWeed™

White 656 C	Gray 4134 C	Black Black 3 C	Pale Yellow 600 C	Maize 116 C	Yellow 1235 C	Gold 136 C
Old Gold 3547 C	Texas Orange 7583 C	Orange 166 C	Bright Red 2035 C	Red 4059 C	Cardinal 2041 C	Dark Crimson 222 C
Maroon 7645 C	Coral 1625 C	Pink 3527 C	Medium Pink 507 U	Dark Pink 3527 C	Lilac 2567 C	Amethyst 2645 C
Ultra Violet 2095 C	Purple 7672 C	Carolina Blue 283 C	Light Blue 659 C	Columbia 278 C	Royal 2132 C	Cyan 2184 C
Light Navy 540 U	Navy 4133 C	Bahama Blue 2197 U	Mint Blue 325 C	Shark Teal 320 U	Lime 2297 C	Greenery 4212 C
Apple Green 7488 C	Green 3500 C	Kelly 7731 C	Dark Green 2411 C	Cream 7506 C	Medium Brown 477 C	Neon Yellow 388 C
Neon Orange 804 C	Neon Pink 806 C	Neon Raspberry 213 C	Neon Blue 2195 C	Neon Green 802 C	Metallic Black 7540 C	Vegas Gold 7503 C
Metallic Gold 872 C	Rose Gold 3519 C	Metallic Silver 428 C				

CAD-CUT® Premium Plus™

White 656 C	Gray 4276 C	Charcoal Cool Gray 11 C	Black 433 C	Maize 7408 C	Gold 130 C	Old Gold 7551 C
Orange 166 C	Texas Orange 160 C	Red 3517 C	Burgundy 209 C	Maroon 7645 C	Pink 517 C	Medium Pink 2044 C
Fuchsia 214 C	Purple 3535 C	Carolina Blue 278 C	Columbia 4150 C	Cyan 2184 C	Royal 287 C	University Blue 648 C
Navy 295 C	Bahama Blue 311 C	Teal 322 C	Apple Green 3539 C	Kelly 7733 C	Dark Green 2411 C	Camel 4046 C
Medium Brown 2322 C	Brown 2479 C	Neon Yellow 374 C	Neon Orange 804 C	Neon Pink 806 C	Neon Blue 801 C	Neon Green 802 C
Metallic Silver 877 C	Metallic Gold 1255 C					

CAD-CUT® Fashion-FILM® Electric

Electric Pearl 663 C	Electric Opal 649 C	Electric Charcoal 424 C	Electric Liquid Gold 122 C	Electric Atomic Orange 167 C	Electric Copper 7598 C	Electric Firecracker Red 3546 C
Electric Cranberry 216 C	Electric Cotton Candy 217 C	Electric Magenta 233 C	Electric Grape Ice 2095 C	Electric Purple 7673 C	Electric Jet Stream Blue 285 C	Electric Indigo 2111 C
Electric Blue Frost 7542 C	Electric Teal 2402 C	Electric Sour Apple 372 C	Electric Green 7725 C	Electric Olive 2410 C	Electric Prism 4274 C	Electric Gold Prism 2006 C

CAD-CUT® Chroma Bling

Blue Shift 7668 C	Clear Shift 7422 U	Green Shift 7585 U	Pearl Shift 2050 U	Red Shift 1235 U	Royal Shift 190 U	Yellow Shift 1365 U
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CAD-CUT® 3M™ Scotchlite™ 5807

Silver 4134 U

CAD-CUT® Reflective II

Silver Reflective 428 U

CAD-CUT® Chalkboard

Black

CAD-CUT® Glitter Flake™

White 5375 C	Rainbow White 656 C	Charcoal 2379 C	Black Black 6 C	Rainbow Black 433 C	Pale Yellow 127 C	Yellow Gold 129 C
Coronado Gold 677 C	Florida Orange 2348 C	Orange 159 C	Rose Gold 4071 C	Copper 7612 C	Bronze 7609 C	Brown 4715 C
Coral 805 C	Rainbow Coral 709 C	Red 797 C	Maroon 216 C	Light Pink 257 C	Medium Pink 3582 C	Pink 214 C
Cherry 220 C	Hot Pink 227 C	Rainbow Plum 248 C	Plum 683 C	Lavender 2069 C	Purple 2593 C	Eggplant 235 C
Periwinkle 7456 C	Columbia 7683 C	Royal 2143 C	Bright Royal 2369 C	Navy 648 C	Peacock Teal 7708 C	Aqua 640 C
Beach Blue 2230 C	Mint 7464 C	Jade 2401 C	Green 3295 C	Light Green 2264 C	Kelly 370 C	Dark Green 370 C
Fluorescent Yellow 2296 C	Fluorescent Orange 804 C	Fluorescent Pink 806 C	Fluorescent Purple 2572 C	Fluorescent Blue 297 C	Fluorescent Green 7487 C	Silver 877 C
Hologram Silver Cool Gray 4 C	Light Multi 4276 C	Confetti 437 C	Black/Silver 4139 C	Black/Gold 7553 C	Teakwood 7519 C	Vintage Gold 4545 C
Gold 466 C	Hologram Gold 4004 C					

CAD-CUT® Reflective Glitter

Silver 877 C	Yellow Gold 111 C	Orange 2020 C	Copper 7685 C	Red 7420 C	Fuchsia 682 C	Purple 2354 C
Blue 3015 C	Navy 7477 C	Aqua 315 C	Green 7741 C	Rainbow		

CAD-CUT® Hologram

Black 296 C	Orange 3564 C	Red 200 C	Pink 183 C	Fuchsia 233 C	Purple 255 C	Light Blue 3577 C
Blue 2746 C	Navy 2965 C	Aqua 633 C	Green 347 C	Silver 413 C	Gold 7549 C	Multi Rainbow
Crystal 877 C	Gold Crystal 115 C					

CAD-CUT® Silicone Dye-Block™

White 663 C	Gray 4275 C	Black Black 3 C	Red 200 C	Sky Blue 297 C	Royal 2728 C	Kelly 341 C
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CAD-CUT® Soft Foam

White 336 C	Eagle Gray Cool Gray 7 C	Black Black 6 C	Raven Gold 125 C	Bright Red 1797 C	Royal Reflex Blue C	Navy 533 C
Camel 2311 C	Textured White Cool Gray 1 C	Textured Black 426 C	Textured Pink 679 U	Textured Light Blue 621 C	Textured Mint 337 C	Textured Dark Tan 7755 U
Textured Brown 7617 C						

Heat Transfer Foil

Black Black 6 C	Bright Gold 877 C	Yellow Gold 152 C	Copper 7566 C	Orange 166 C	Coral 2032 C	Red 201 C
Burgundy 7637 C	Rose Gold 876 C	Light Rose 695 C	Pink 219 C	Amethyst 2613 C	Sapphire Blue 4152 C	Teal 322 C
Kiwi 3507 C	Green 348 C	Bright Silver 877 C	Silver Champagne 430 C	Silver Cracked Ice 4291 C	Silver Pixie Dust 536 C	Silver Waterfall 444 C
Silver Scales 4271 C	Halo Rainbow Silver 877 C	Classic Rainbow 012 C	Leopard 4254 C			

Note: Closest Pantone® equivalent shown. Due to printing limitations, colors shown and Pantone® numbers suggested may vary from actual colors. For the truest color representation, request our material swatches. Colors and availability subject to change without notice.

* Uncoated available without an adhesive backing.

CAD-CUT® Soft Metallic

Bronze 876 C	Brown 2320 C	Red 201 C	Rose 698 C	Hot Pink 7432 C	Purple 2070 C	Light Blue 548 C
Royal 7691 C	Silver 877 C	Gold 871 C				

CAD-CUT® Puff

White 649 C	Gray 4289 C	Black 7 C	Gold 137 C	Orange 1665 C	Beige 721 C	Chocolate Brown 4715 C
Red 193 C	Light Pink 671 C	Medium Pink 1765 C	Purple 7447 C	Light Blue 2985 C	Navy 534 C	Apple Green 369 C
Green 561 C	Neon Yellow 374 C	Neon Orange 804 C	Neon Blue 2173 C			

CAD-CUT® Chroma-TWILL™

White 2085 C	Silver 877 C	Yellow 1235 C	Nugget Gold 872 C	Poppy Red 1805 C	Pink 494 C	Sky Blue 2915 C
Lime Green 377 C	Jade 322 C	Arctic Green 2245 C	Neon Yellow 395 C	Neon Orange 805 C	Neon Pink 806 C	Neon Green 7480 C

CAD-CUT® GORILLA GRIP® II

White 663 C	Black Black 3 C	Gold 136 C	Red 3517 C	Hot Pink 806 C	Royal 2133 C	Navy 289 C
Kelly 3500 C	Vegas Gold 468 C	Metallic Silver 877 C	Metallic Gold 874 C			

CAD-CUT® SportFilm Lite™

White 656 C	Gray 2162 C	Black 426 C	Maize 109 C	Athletic Gold 136 C	Orange 166 C	Red 193 C
Maroon 7645 C	Purple 7676 C	Sky Blue 645 C	Colombia 7454 C	Royal Dark Blue C	Navy 303 C	Shark Teal 3557 C
Kelly 3415 C	Dark Green 553 C	Brown 7596 C	Neon Yellow 2297 C	Neon Orange 804 C	Neon Pink 806 C	Neon Blue Process Blue C
Neon Green 802 C	Metallic Silver 877 C	Vegas Gold 7502 C	Metallic Gold 118 C			

CAD-CUT® Soft Flock

White 649 C	Gray Cool Gray 9 C	Charcoal 7540 C	Black Black 6 C	Lemon Yellow Yellow C	Boot Yellow 7509 C	Gold 137 C
Orange 2349 C	Bright Red 3517 C	Deep Red 208 C	Pale Pink 189 C	Fuchsia 215 C	Burgundy 690 C	Purple 7665 C
Pale Blue 2905 C	Royal 281 C	Navy 296 C	Turquoise 2200 C	Sea Glass 571 C	Green 2427 C	Olive 7750 U
Brown 2322 C	Baby's Breath 7500 C					

CAD-CUT® Permanent Pressure Sensitive Sign Vinyl

White 656 C	Matte White Cool Grey 1 C	Antique White 7506 C	Gray 423 C	Black Black 6 C	Matte Black Black 3 C	Canary Yellow 101 C
Matte Yellow 115 C	Yellow 7548 C	Athletic Gold 2010 C	Orange 2028 C	Tomato Red 2347 C	Red 3517 C	Burgundy 1955 C
Coral 2023 C	Hot Pink 215 C	Pink 211 C	Lilac 257 C	Lavender 2075 C	Plum 7664 C	Purple 3542 C
Sky Blue 298 C	Olympic Blue 2192 C	Blue 285 C	Cobalt 3591 C	Royal 293 C	Sapphire Blue 3591 C	Light Navy 295 C
Aqua 7713 C	Victorian Blue 325 C	Mint 3533 C	Lime Green 2287 C	Kelly 2426 U	Green 2245 C	Dark Green 342 U
Forest Green 3435 C	Beige 7500 C	Brown 4625 C	Rose Gold 4040 C	Silver 877 C	Gold 871 C	

CAD-CUT® Glow

White/Lime 7541 U	Neon Yellow 388 U	Neon Orange 2025 C	Neon Pink 190 C	Neon Blue 2199 C	Neon Green 7488 C
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CAD-CUT® UV Shift

Yellow 7401 C	Magenta 514 U	Blue 5513 C	Violet 2072 C
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CAD-CUT® P.S. Glitter Adhesive Vinyl

White 7541 U	Charcoal 7546 U	Black 425 C	Coral 2339 C	Red 3517 U	Harvest Red 1815 U	Rose Gold 2340 U
Pink 2062 U	Amethyst 2094 C	Eggplant 4147 U	Periwinkle 653 U	Royal 307 U	Bright Royal 541 U	Teal 2233 C
Emerald 2419 C	Silver Cool Gray 3 U	Gold 4046 C				

Felt Fabric

White Warm Gray C 1	Gray 4283 C	Black Black 6 C	Maize Yellow 012 C	Gold 2013 C	Old Gold 131 C	Cream Yellow 0131 C
Orange 2347 C	Red 200 C	Cardinal 1955 C	Maroon Black 5 C	Brown 2322 C	Purple 3566 C	Columbia 7459 U
Royal 3584 C	Navy 4147 C	Kelly 7733 C	Dark Green 2410 C			

Perma-TWILL®

White 663 C	Gray Cool Gray 7 C	Black Black 3 C	Gold 124 C	Old Gold 1255 C	Vegas Gold 4525 C	Orange 172 C
Red 201 C	Devil Red 3546 C	Cardinal 7420 C	Pink 3568 C	Maroon 7645 C	Purple 3535 C	Columbia 7453 C
Royal 2145 C	Dark Royal 648 C	Navy 5255 C	Kelly 356 C	Dark Green 3435 C		

Poly-TWILL™

White 663 C*	Gray Cool Gray 7 C*	Steel Gray 2162 C	Eagle Gray 422 C	Black Black 3 C*	Maize Yellow 012 C*	Gold 124 C*
Bright Yellow 102 C	Raven Gold 4019 C	Old Gold 1255 C	Texas Orange 471 C	Tan 2312 C	Cream 7499 C*	Vegas Gold 4525 C
Light Gold 123 C	Canyon Gold 7550 C	Tennessee Orange 151 C	Orange 172 C*	Safety Orange 1655 C	Red 201 C*	Devil Red 3546 C
Colorado Burgundy 1955 C	49er Burgundy 7420 C	Cardinal 7420 C*	Greek Pink 213 C	Hot Pink 184 C	Pink 3568 C	Lilac 2071 C
Light Maroon 690 C	Maroon 7645 C*	Brown 476 C	Purple 3535 C*	Milwaukee Purple 273 C	Columbia 7453 C*	Cyan 299 C
Mid Blue 2353 C	Avalanche Blue 654 C	Royal 2145 C*	Dark Royal 648 C	Thrasher Blue 4146 C	Deep Royal 7682 C*	Navy 5255 C*
Midnight Navy 296 C	Jaguar Blue 3155 C	Turquoise 7715 C	Shark Teal 3557 C	Jade 323 C	Lime Green 360 C	Kelly 356 C*
Dallas Green 7728 C	Dark Green 3435 C*	Midnight Green 316 C	Neon Orange 804 C	Neon Green 802 C		

*Uncoated available without an adhesive backing

Pressure Sensitive Poly-TWILL™

White 663 C	Black Black 3 C	Maize Yellow 012 C	Gold 124 C	Old Gold 1255 C	Cream 7499 C	Vegas Gold 4525 C
Light Gold 123 C	Tennessee Orange 151 C	Orange 172 C	Red 201 C	Devil Red 3546 C	Cardinal 7420 C	Pink 3568 C
Maroon 7645 C	Brown 476 C	Purple 3535 C	Columbia 7453 C	Royal 2145 C	Dark Royal 648 C	Navy 5255 C
Shark Teal 3557 C	Kelly 356 C	Dark Green 3435 C				



CONTACT US

There are more ways than ever to interact with STAHL'S' Customer Service.



PHONE

Monday–Friday | 8:00 AM – 7:00 PM EST

For the fastest response, typically within seconds, to any question or to place an order please call.

800.4.STAHL'S (800.478.2457)



EMAIL

Monday–Friday | 8:00 AM – 7:00 PM EST

Use email to reach out with a general inquiry or to provide feedback. Response time is within 24–48 hours.

info@stahls.com



LIVE WEB CHAT

Monday–Friday | 8:00 AM – 7:00 PM EST

Ask questions regarding the status of your order, request application instructions, or request website help via web chat when you don't have access to your phone. Response time is generally within a few minutes during business hours.

stahls.com



S.E.A.N. CHATBOT

For 24/7 support regarding product inquiries and assistance with navigating our website, use the **STAHL'S' Education and Assistance Navigation Chatbot**. It's conveniently accessible on our website whenever you need help.

TO ORDER

Order online at stahls.com

Phone In Your Order: 800.4.STAHL (800-478-2457)

Order Dept. Hours: M–F, 8:00 AM – 7:00 PM, EST

Please have your customer number, zip code, or phone number available. For quality control purposes, your call may be monitored or recorded.

Fax Your Order: 800-346-2216

Our 24-hour fax line is always open for taking orders. Please request a Fax Information Pack for faxing orders. Fee may apply to faxed orders. Handwritten orders are no longer accepted.

Mail Your Order:

STAHL'S
Attn: Order Department
25901 Jefferson Avenue
St. Clair Shores, MI 48081

Orders cannot be modified once placed. STAHL'S makes every effort to stock a variety of items, colors, and materials. In the event of a back order, you will be notified of availability, alternatives, and charges.

Handling Fee: There is a \$2.50 handling fee on orders under \$75. There is no handling fee on orders \$75 or greater.

PAYMENT

Financial Services: 800-521-5210 | Email: credit@stahls.com

Dept. Hours: M–F, 8:00 AM – 6:00 PM, EST

STAHL'S offers two payment methods:

1. Visa, MasterCard, American Express, Discover, PayPal
2. STAHL'S Net 30 Account (requires approval)

Orders will be shipped using a major credit card or payment in advance until credit has been established. To protect credit cardholders, STAHL'S reserves the right to ship exclusively to a buyer's confirmed address. An address is confirmed if the buyer's credit card billing address matches his or her shipping address. If your billing and shipping addresses differ and you are paying by credit card, you may be asked for additional documentation before we can process your order.

Payment by Mail:

STAHL'S
P.O. Box 72497
Cleveland, OH 44192-2497

Sales Tax:

As required by law, we collect sales tax in every state where STAHL'S is registered to do business.

Where required, sales tax will be calculated unless a valid tax exemption certificate has been received. If you have a valid tax exemption certificate, please register at stahls.com/salestax within 10 days of order placement. This will ensure that your account is marked exempt for future orders.

Past Due Accounts/Returned Checks: Two percent per month charged on past due accounts. Orders on past due accounts may be delayed. Accounts with returned checks are subject to a per check service charge.



RETURNS

Material Rolls/Yardage Return Policy:

Complete rolls/yardage can be returned, damage-free, prepaid freight with a 20% restocking fee within 30 days. Custom non/stock items cannot be returned.

Stock items such as letters and numbers can be returned, damage free, at your own shipping expense within **30 days of invoice date.** **Cancelled orders or returns of such unwanted merchandise may be subject to a 20% restocking fee.**

Returnable stock letters and numbers in unopened packs or kits must meet the following criteria:

- 2" Pro Block and Varsity Letters and Numbers in Thermo-FILM® in White, Black, Red, Royal, Gold, and Navy Foregrounds only.
- 4", 6", 8" & 10" Pro Block and Varsity Numbers in Thermo-FILM® in White, Black, Red, Royal, Gold, and Navy Foregrounds only.
- 4", 6", & 8" Team US Numbers in Thermo-FILM® in White, Black, Red, Royal, Gold, and Navy Foregrounds only.

Return of Hotronix® Heat Press Equipment:

A request for return must be made within 30 days of invoice. All returns require prior approval, which can be obtained by entering a service request at hotronix.com/support. All returned merchandise must be unused and in its original packaging. Based upon the nature of the return, requests are subject to a **20% restock fee and re-box/test fee of \$99.00*.**

Custom platens are non-returnable. For In-Warranty claims please see our warranty page or visit hotronix.com/support.

**\$99.00 fee applies to heat presses only*

Returns of Blank Apparel: Cancelled orders or returns of unwanted merchandise must be approved in advance and may be subject to a **20% restocking fee plus applicable shipping charges.** Merchandise that is not STAHL'S will be returned to you at your expense or disposed of by STAHL'S. Discontinued or close-out items are not returnable. All returns must be prepaid. Please contact STAHL'S Customer Service for a return authorization and shipping address.

Custom items cannot be returned: Custom designs and items cut to order from non-stocked colors, styles, or fabrics are non-returnable because these items have been cut specifically for you.

Software, Cutters, Inks, and CDs cannot be returned.

Damage due to freight carrier: Damaged packages should be noted as such with the carrier at time of delivery. STAHL'S must be notified immediately and product must be kept in original packaging for carrier evaluation and/or return when applicable. Our 30-day return policy will still apply. Damaged equipment should be photographed, if possible.

Request for Return Authorization: Requests must be made within 30 days of invoice date. In order to process your return quickly and accurately, returns can only be accepted with a Return Authorization Number (RA) issued by our Customer Service Quality Department; RA Numbers are valid for 30 days from the date issued. All returned merchandise should be in its original condition. Product or equipment returned without an RA Number will be refused and will not be processed for credit.

Please indicate RA# on packages and send to:

STAHL'S
Attn: Return Department with RA Number
20500 Stephens
St. Clair Shores, MI 48080-1084

PRODUCT GUARANTEE

We guarantee to replace any item that is defective in materials and workmanship, free of charge, within 30 days of delivery. Our liability is limited to the value of STAHL'S products only. We do not reimburse for the cost of items that have STAHL'S products applied to them. There are no other warranties, express or implied, including but not limited to express or implied warranty of merchantability or fitness for a particular purpose. We cannot be held responsible for products which have been laundered with soaps containing bleach or harsh detergents with bleach or bleach particles.



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